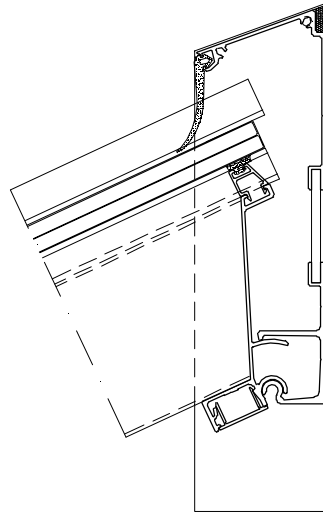


aliver 5000+

19/3/2008

VERANDA
VERANDA
WINTERGARTEN
CONSERVATORY



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AFKORTINGEN / ABBREVIATIONS / ABKURZUNGEN / ABBREVIATIONS

BR = BRUT - BRUT - ROH - BRUT

AN = GEANODISEERD - ANODISE - ELOXIERT - ANODISED

AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M

KL = STANDAARDKLEUREN - COULEURS STANDARDS - BASIS FARBEN - BASIC COLORS

GS = SPECIAAL GEMOFFELD - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

Z = ZWART - NOIR - SCHWARZ - BLACK

W = WIT - BLANC - WEISS - WHITE

De tekeningen die voorgesteld zijn op schaal 1:1, kunnen kleine maatafwijkingen vertonen, te wijten aan de reproductietechniek van deze catalogoog.

Les dessins représentés à l'échelle 1 peuvent avoir de légères variations dimensionnelles dues aux techniques de reproduction de ce catalogue.

Die Zeichnungen im Maßstab 1:1 können aus technischen Reproduktionsgründen leichte Messungsschwankungen darstellen.

The drawings represented on a scale 1 basis may have light dimensional variations due to the reproduction of the manual.

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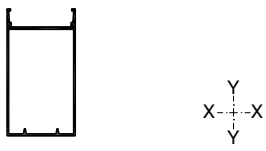
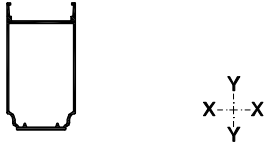
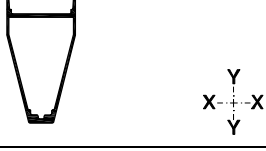

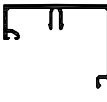

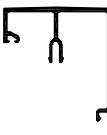
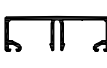
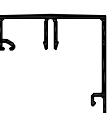
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NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MEC. mm	lx (cm4)		ly (cm4)		LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
					Wx (cm3)	Wy (cm3)	Wx (cm3)	Wy (cm3)							
VR011N		22	356.3	272	79.31	32.89	14.89	11.54	2.3 3.5 4.6 7	2	X	X	X	X	
VR011V		22	348.3	263.9	80.08	33.78	14.99	11.85	4.6 7	2	X	X	X	X	
VR011ST		23	324.4	240	84.55	23.84	16.09	8.36	7	2	X	X	X	X	
VR030		46	268	91	-	-	-	-	7	2	X	X	X	X	
VR031		47	331.6	123.3	-	-	-	-	7	2	X	X	X	X	
VR032		46	304.8	91	-	-	-	-	7	2	X	X	X	X	
VR033		47	400	139	-	-	-	-	7	2	X	X	X	X	
VR034		46	286.1	91	-	-	-	-	7	2	X	X	X	X	
VR035		47	260.3	128	-	-	-	-	7	2	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT
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 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
 GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
 B = BINNEN - INTERIEUR - INNEN - INSIDE

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. MEC. mm	Ix (cm4)		Iy (cm4)		LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
					Wx (cm3)	Wy (cm3)									
VR036		46	287.5	91	-	-	-	-	7	4	X	X	X	X	
VR037		47	371.5	131.7	-	-	-	-	7	2	X	X	X	X	
VR042		41	93.7	49	-	-	-	-	6	10	X	X	X	X	
VR045		41	211.5	86.5	-	-	-	-	3.5 7	2	X	X	X	X	
VR046		41	231.5	96.5	-	-	-	-	3.5 7	2	X	X	X	X	
VR052		58	119.5	-	-	-	-	-	7	-	X				
VR063		56	375.5	-	171.81	13.25	34.36	5.3	6	-	X				
VR075		59	54.1	-	-	-	-	-	6.5	-	X	Z			
VR111N		21	292.3	208	29.19	24.79	7.79	8.7	7	2	X	X	X	X	

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					Wx (cm3)	Wy (cm3)									
VR111V		21	284.3	199.9	29.55	24.89	7	2	X	X	X	X			
VR123		34	408.4	240	-	-	7	2	X	X	X	X			
VR125		57	451.3	138	-	-	7	2	X	X	X	X			
VR126		58	133.4	240	-	-	7	-	X						
VR127		58	234	-	-	-	7	-	X						
VR173		54	200.8	65	-	-	4.7 5.5	5	X	X	X	X			
VR174		54	220.5	85	-	-	4.7 5.5	5	X	X	X	X			
VR217		40	468.7	120	51.28	6.72	2.3 3.5 4.6 7	2	X	X	X	X			
VR218		38	467	148	55.67	20.31	2.3 3.5 4.6 7	2	X	X	X	X			

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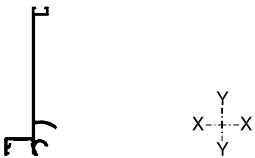

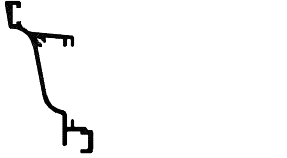


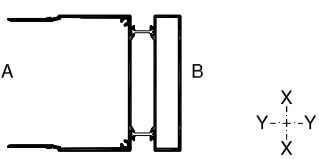
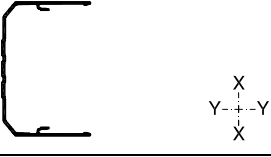
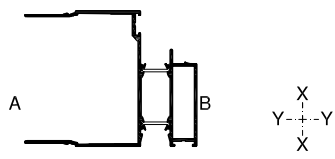
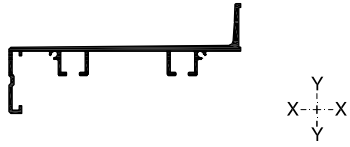
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					Wx (cm3)	Wy (cm3)							
VR425		26	353	49	23.81 5.33	5.27 2.03	2.3 3.5 4.6 7	2	X	X	X	X	
VR426		29	424	65	37.53 6.38	20.03 4	7	2	X	X	X	X	
VR427		30	555	128	67.44 9.36	61.01 8.4	7	2	X	X	X	X	
VR511		23	446.4	355	267.98 34.2	56.23 19.73	5 7	1	X	X	X	X	
VR511V		24	438.1	356	226.73 28.83	51.72 18.15	5 7	1	X	X	X	X	
VR512		25	493	350	294.14 37.4	59.38 18.57	7	1	X	X	X	X	X
VR514	 PVC	48	-	-	-	-	7	-	X				
VR515	 PVC	48	-	-	-	-	7	-	X				
VR515A	 PVC	48	-	-	-	-	7	-	X				

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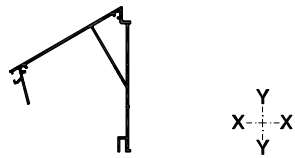
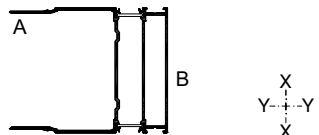
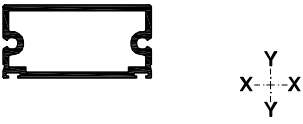
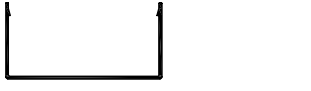

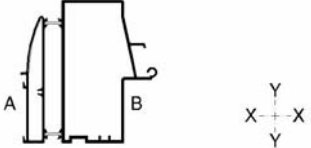
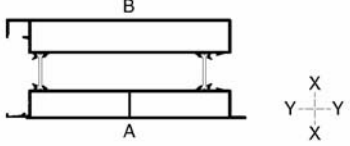
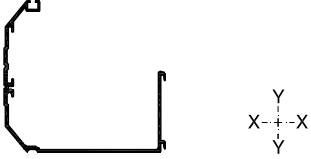

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					Wx (cm3)	Wy (cm3)							
VR519		40	535	184	136.61 14.74	6.52 2.35	7	2	X	X	X	X	
VR522		33	376	138	-	-	7	2	X	X	X	X	
VR523		33	407	148	-	-	7	2	X	X	X	X	
VR565		58	121	15	-	-	3.5 7	6	X	X	X	X	
VR566		58	161	16	-	-	3.5 7	6	X	X	X	X	
VR571		53	776.2	276	181.35 19.14	221.97 40.35	4.7 5.5	1	X	X	X	X	X
VR572		43	533	244.7	25.11 4.78	98 17.82	4.7 5.5	2	X	X	X	X	
VR573		54	801	213.4	155.67 17.71	170.56 27.65	2.3 4.7 5.5	1	X	X	X	X	X
VR910		50	521	47	5.19 1.66	96.15 15.47	7	2	X	X	X	X	

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					Wx (cm3)	Wy (cm3)	Wx (cm3)	Wy (cm3)							
VR912		50	386.5	361.1	-	-	-	-	7	2	X	X	X	X	
VR1040		42	202	54	-	-	-	-	7	6	X	X	X	X	
VR1041		42	234	70	-	-	-	-	7	6	X	X	X	X	
VR1042		42	211	58	-	-	-	-	7	6	X	X	X	X	
VR1043		42	220	63	-	-	-	-	7	6	X	X	X	X	
VR2030		59	287	75	-	-	-	-	2.3 3.5 4.6 7	2	X	X	X	X	
VR2060		56	298.3	-	173.49 34.69	56.12 22.44	-	-	7	-	X				
VR2125		57	561.3	142.9	-	-	-	-	7		X	X	X	X	
VR2426		27	468	70	37.67 6.43	24.04 5.07	-	-	2.3 3.5 4.6 7	2	X	X	X	X	

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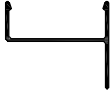






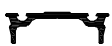

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					Wx (cm3)	Wy (cm3)							
VR2427		28	555	111	69.05 9.73	72.19 10.39	2.3 3.5 4.6 7	2	X	X	X	X	
VR2571		52	751.5	219.7	166.84 17.76	200.47 36.45	2.3 4.7 5.5	1	X	X	X	X	X
VR2574		59	287	101.3	16.64 8.56	60.73 15.43	6.5	2	X	X	X	X	
VR2575		41	323.6	164.2	-	-	6.5	2	X	X	X	X	
VR2614		59	148	50.5	-	-	7	6	X	X	X	X	
VR5010		51	717	211	508.06 62.14	349.72 41.14	7	1	X	X	X	X	X
VR5012		25	578.3	379.5	282.35 34.98	79.41 23.78	7		X	X	X	X	X
VR5121		31	766.6	292.8	154.86 18.07	256.24 31.39	7	1	X	X	X	X	
VR5217		38	563	194.4	151.48 16.99	38.37 7.39	7	1	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT
AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED
KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
B = BINNEN - INTERIEUR - INNEN - INSIDE

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. mm	Ix (cm4)	Iy (cm4)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
					Wx (cm3)	Wy (cm3)							
VR5517		39	784.5	211.6	257.39 28.08	51.06 8.58	7	1	X	X	X	X	X
VR5518		35	879	275.6	465.46 51.15	61.02 10.50	7	1	X	X	X	X	X
VR5521		32	691	224	78.2 11.89	239.26 30.92	7	1	X	X	X	X	
VR5531		55	-	-	330.18 55.03	23.51 8.1	6	1	X				
VR5537		36	805.6	225.8	210.17 21.97	53.36 8.87	7	1	X	X	X	X	X
VR5538		37	878.4	273.8	428.21 44.98	61.02 10.5	7	1	X	X	X	X	X
VR5550		51	271	137	-	-	7	2	X	X	X	X	
VR5551		51	215.6	108.3	-	-	7		X	X	X	X	
DK052N		41	170	96	-	-	4.6 7	4	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT
 AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED
 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
 GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MEC. mm	lx (cm4)		ly (cm4)		LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
					Wx (cm3)	Wy (cm3)									
DK053		41	190	97.5	-	-	-	-	7	4	X	X	X	X	
DK054		41	240	146	-	-	-	-	7	2	X	X	X	X	
DK154		44	-	-	-	-	-	-	7	-	X				
DK155		44	213	-	-	-	-	-	7	-	X				
MC050		43	201	102	-	-	-	-	7	6	X	X	X	X	
MC054	 <div style="text-align: center; margin-top: 10px;">  </div>	44	200	-	0.41	6.88	0.35	2.52	7	2	X	X	X	X	
MC055		45	129	59	-	-	-	-	2.3 3.5 7	2	X	X	X	X	
MC150		44	185	-	-	-	-	-	7	2	X	X	X	X	
MC152		44	186	-	-	-	-	-	7	2	X	X			

BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED










KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR


M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE

B = BINNEN - INTERIEUR - INNEN - INSIDE

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. MEC. mm	Ix (cm4)		Iy (cm4)		LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
					Wx (cm3)	Wy (cm3)	Wx (cm3)	Wy (cm3)							
MC154		44	229	-	-	-	-	7	2	X	X	X	X		
MC157		45	426	111	-	-	-	7	2	X	X	X	X		
SR014		59	110	31	-	-	-	3.5 7	10	X	X	X	X		
SR031		55	293	-	140.99 28.19	46.6 18.64	-	6	1	X					
UTL010		49	120	60	-	-	-	6	10	X	X	X	X		
UTL045		49	160	80	-	-	-	6	6	X	X	X	X		
UTL056		49	139	70	-	-	-	6	6	X	X	X	X		
VL75		59	54	-	-	-	-	6.5	10	X	X				
VT052		43	214	109	-	-	-	7	2	X	X	X	X		

BR = BRUT - BRUT - ROH - BRUT
 AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED
 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
 GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

NUMMER NUMERO NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. MEC. mm	lx (cm4)	ly (cm4)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR.	BR	AN	KL	GS	M1
					Wx (cm3)	Wy (cm3)							
VT056		46	237	83	-	-	7	6	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT

AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED

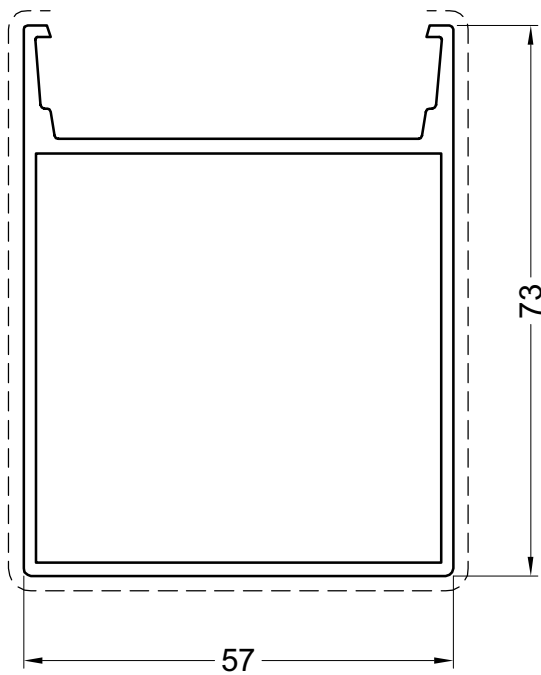
KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS

GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR

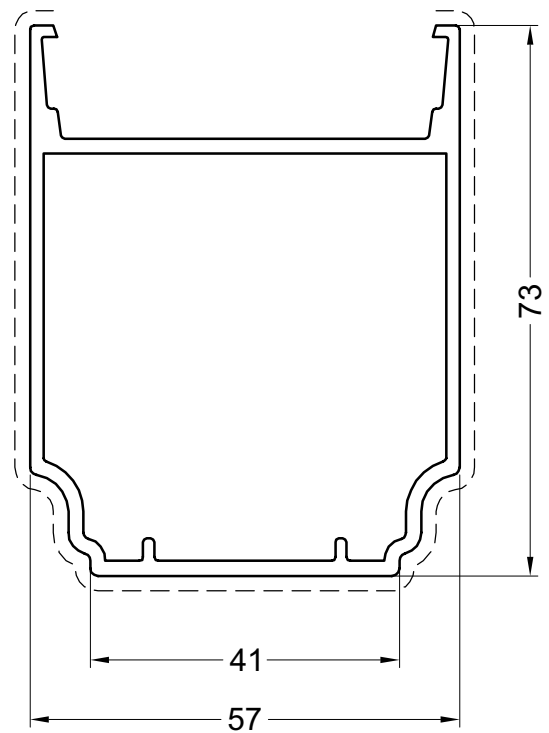
M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
B = BINNEN - INTERIEUR - INNEN - INSIDE

VR111N



VR111V



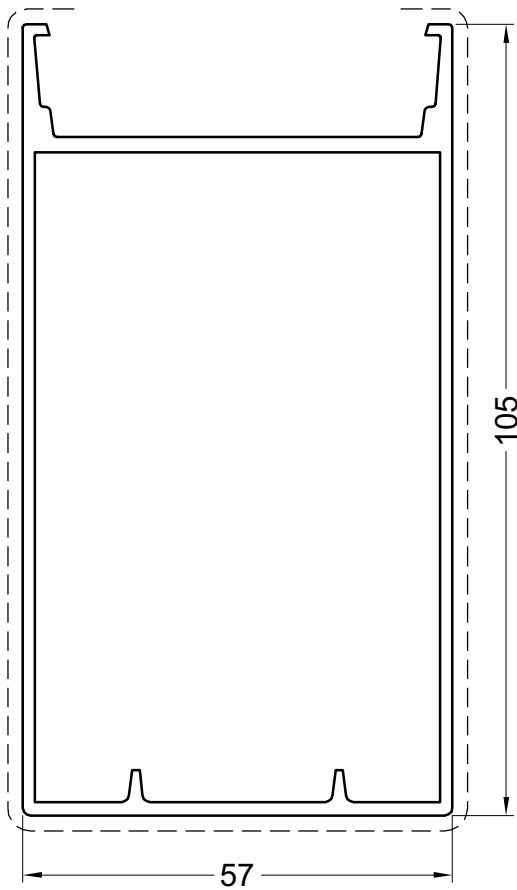
blad2

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

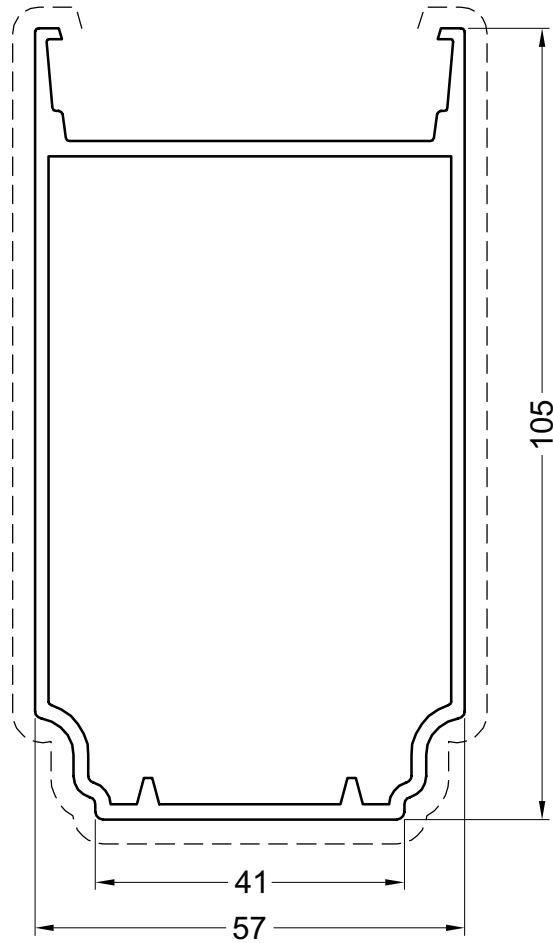
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

11/6/07

VR011N

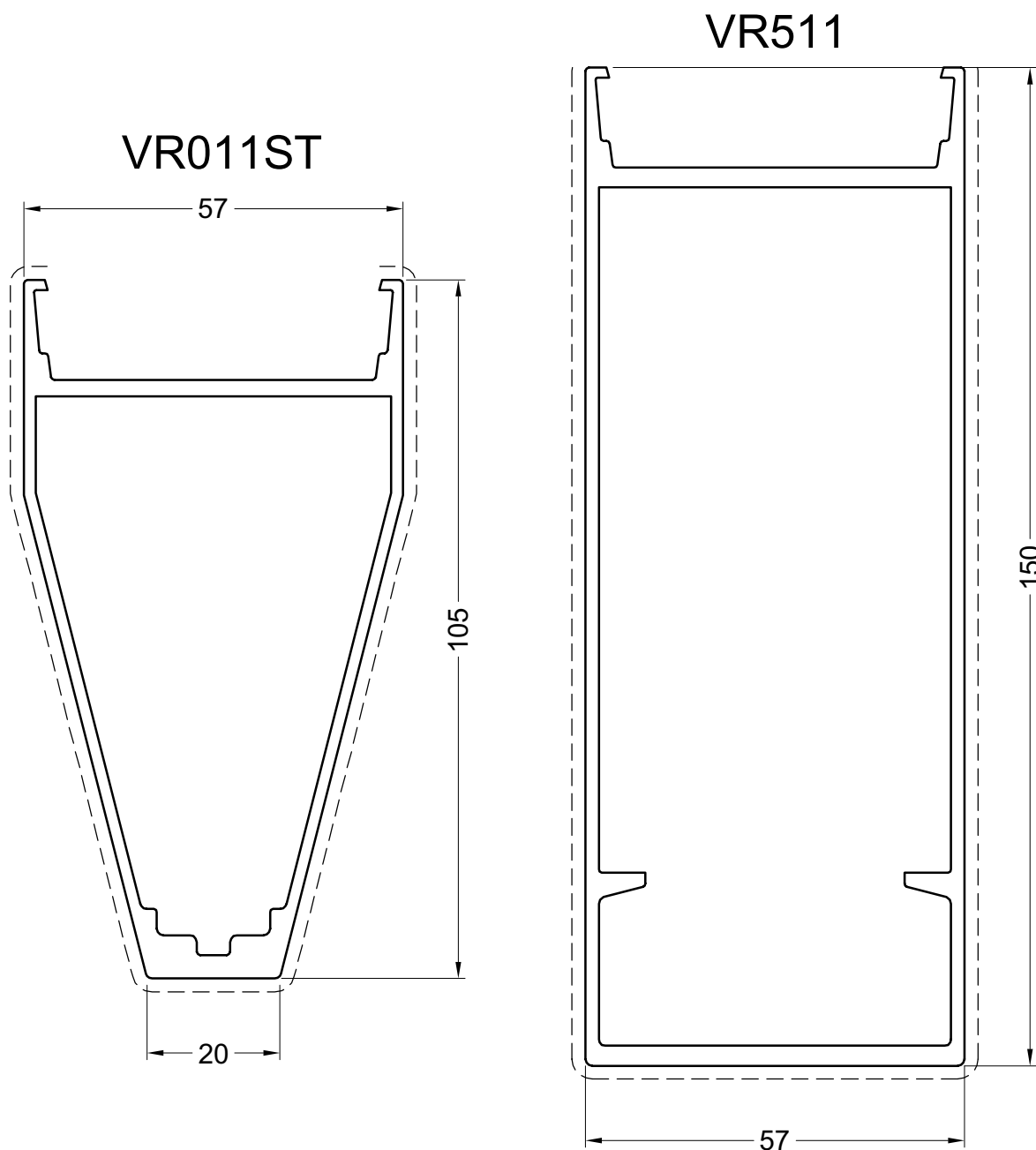


VR011V



LIGGERS
CHEVRONS
TRAGERS
ROOF BEAMS

PROFIELEN - PROFILS- PROFILE - PROFILES



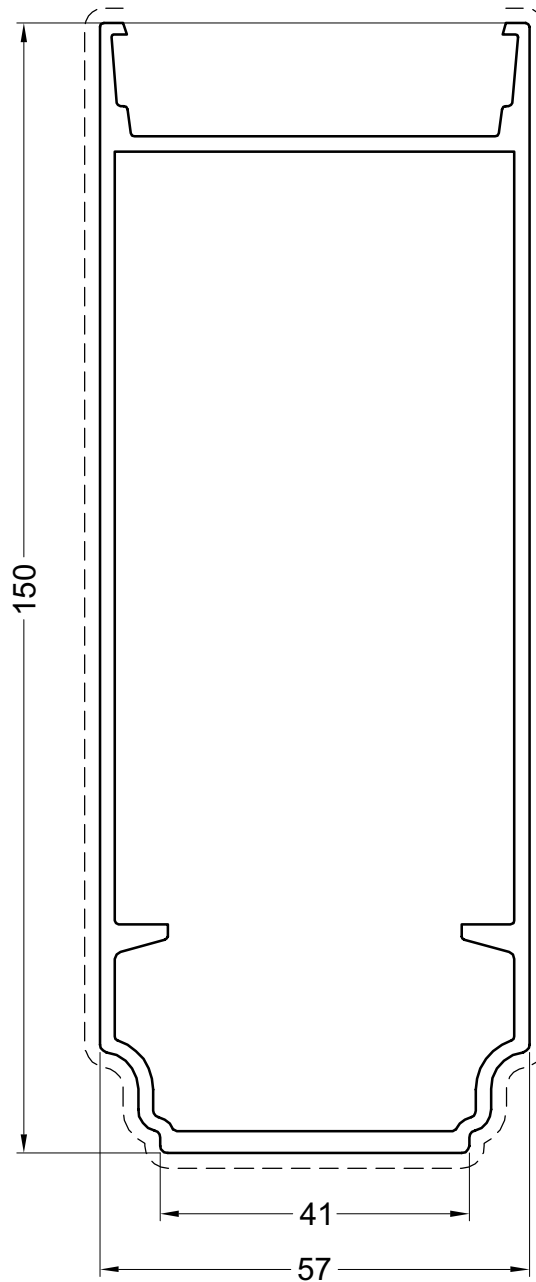
blad1

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

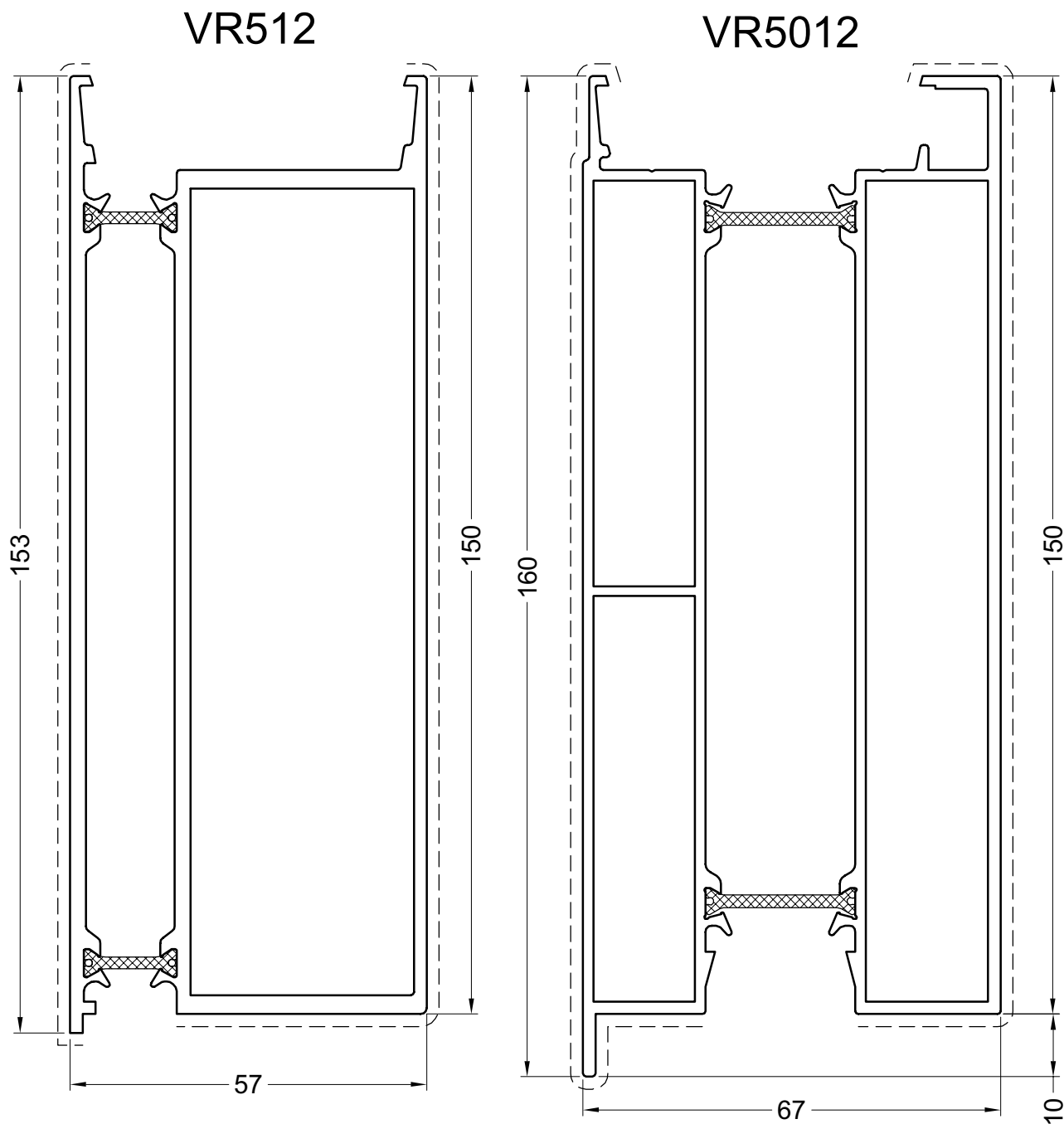
11/6/07

VR511V



ZIJLIGGERS
CHEVRONS LATERAL
SEITENTRAGERS
ROOFS BEAM SIDE

PROFIELEN - PROFILS- PROFILE - PROFILES



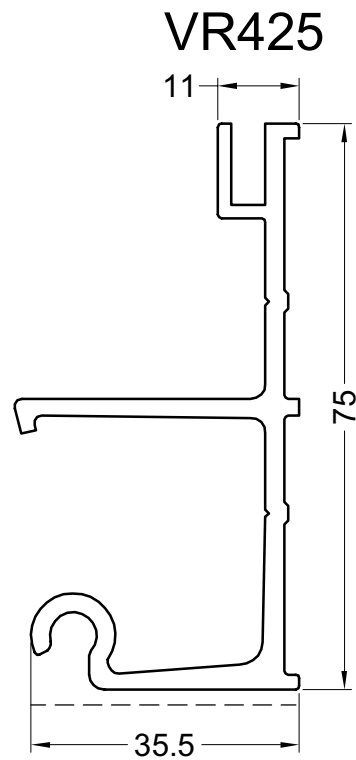
blad32

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

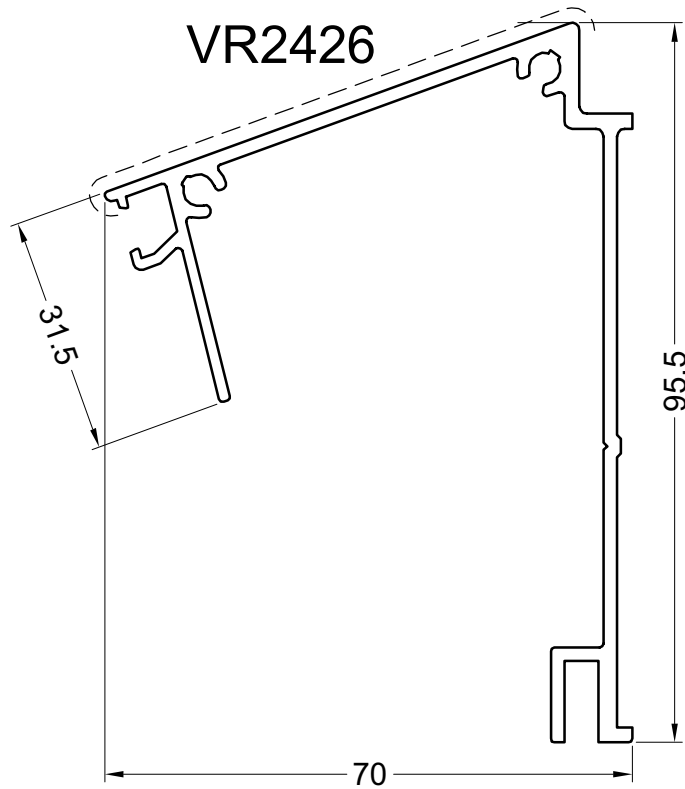
11/6/07

25



BUITENDEEL MUURPROFIELEN
PROFILS EXTERIEUR MURAL
MAUERPROFIELEN AUSSEN
WALL PROFILES OUTSIDE

PROFIELEN - PROFILS- PROFILE - PROFILES



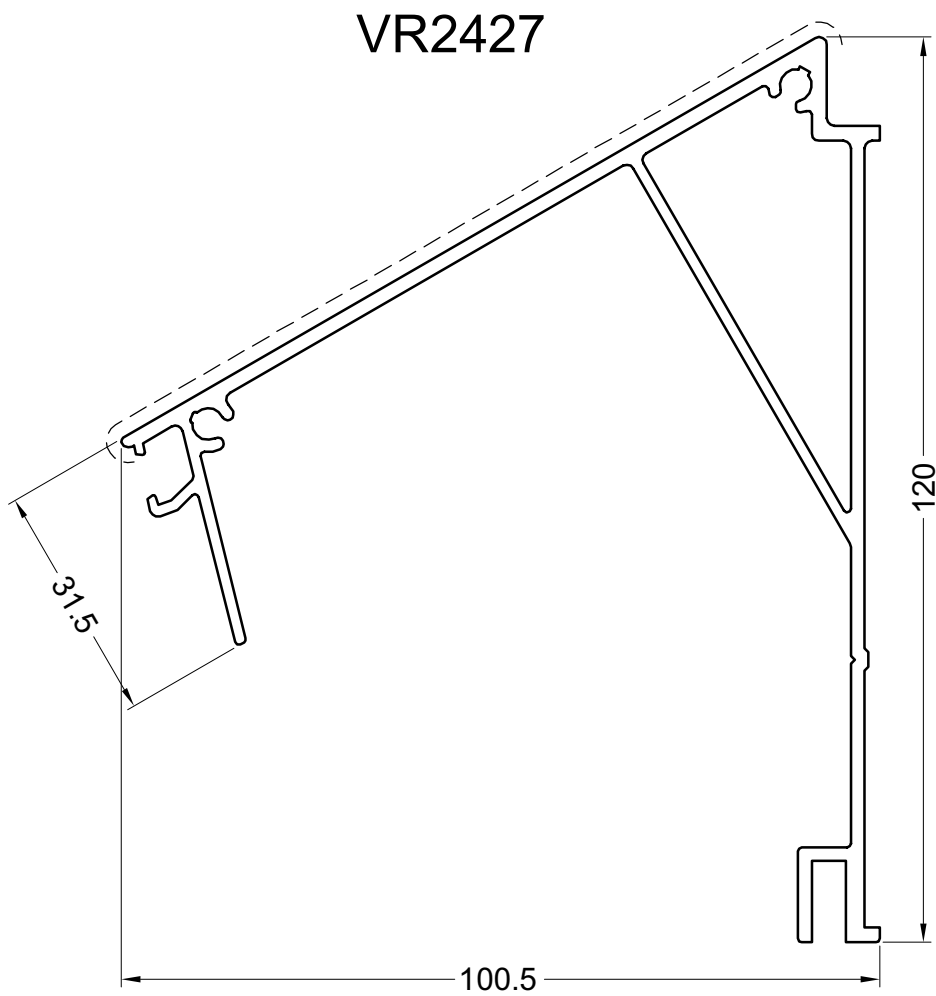
blad33

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

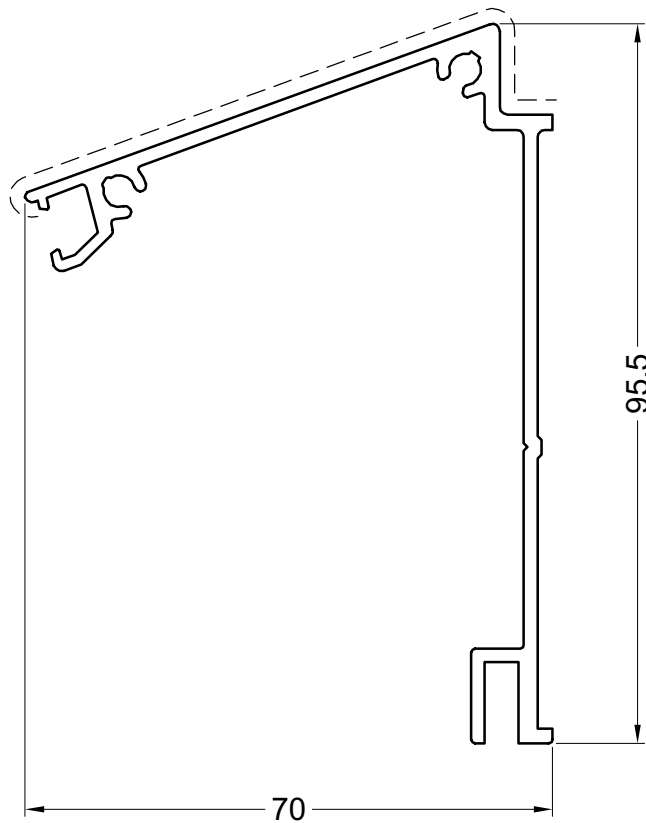
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

11/6/07

27



VR426

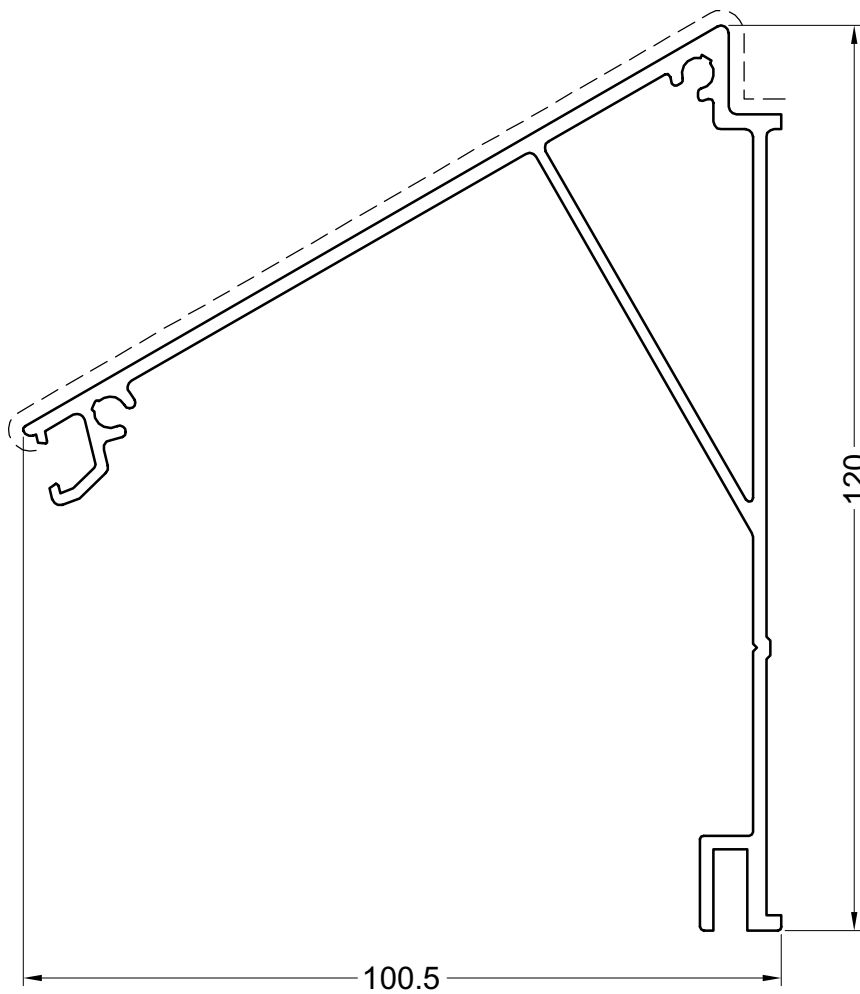


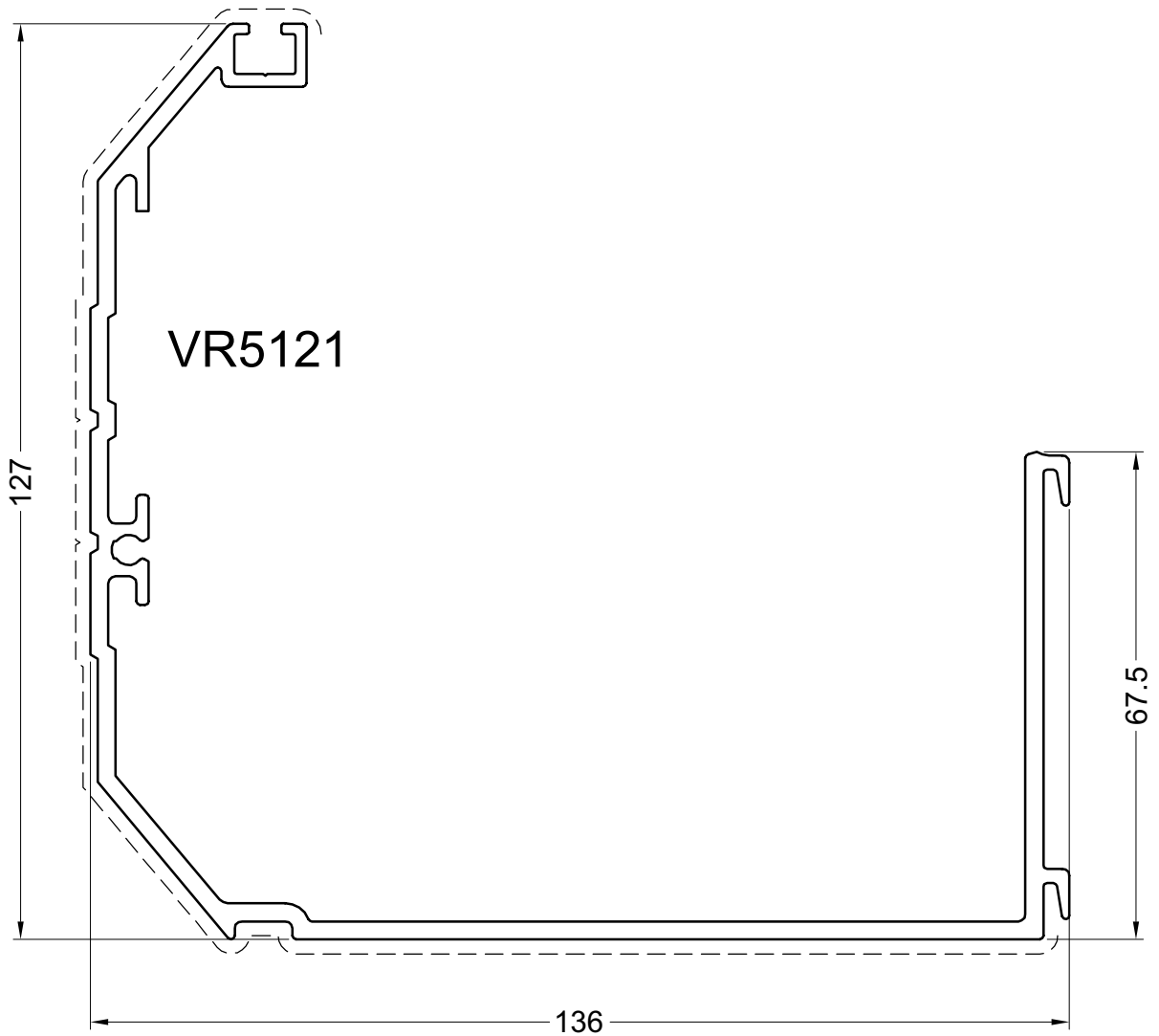
blad12

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

VR427

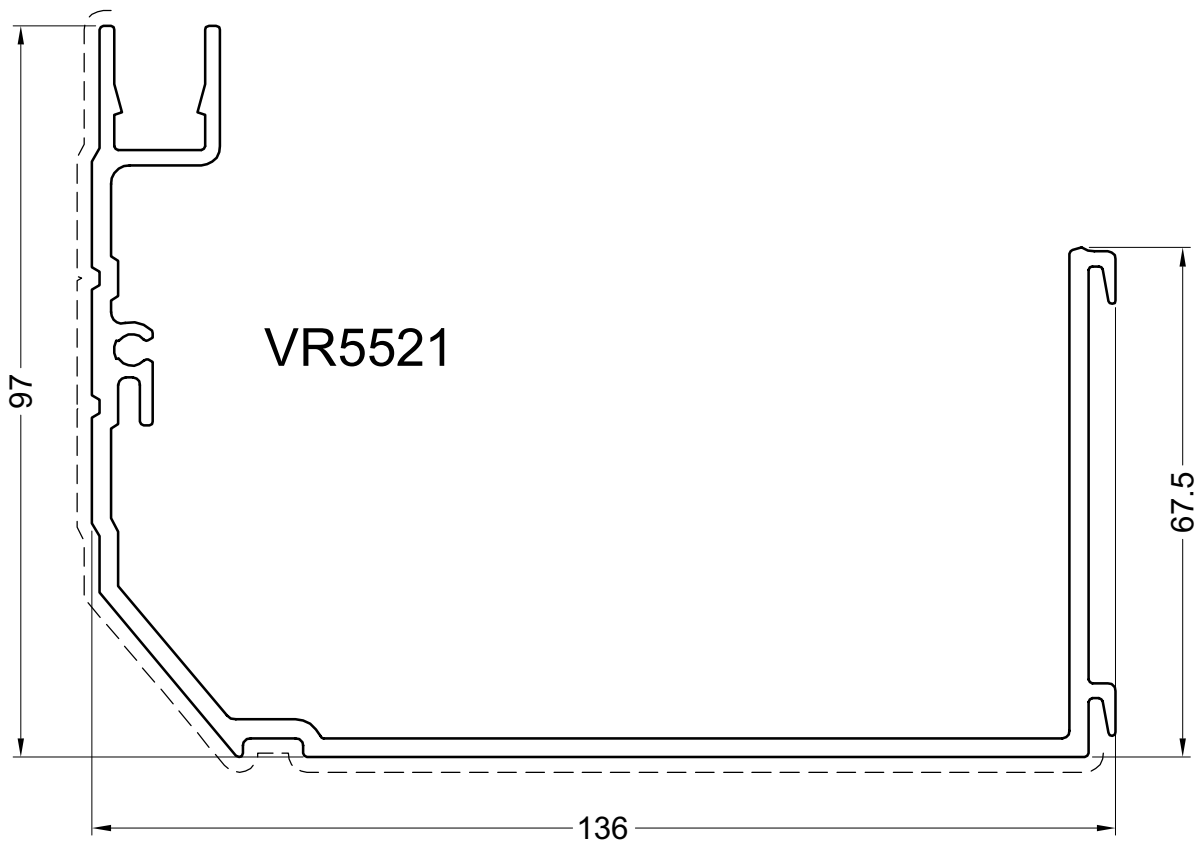




blad6

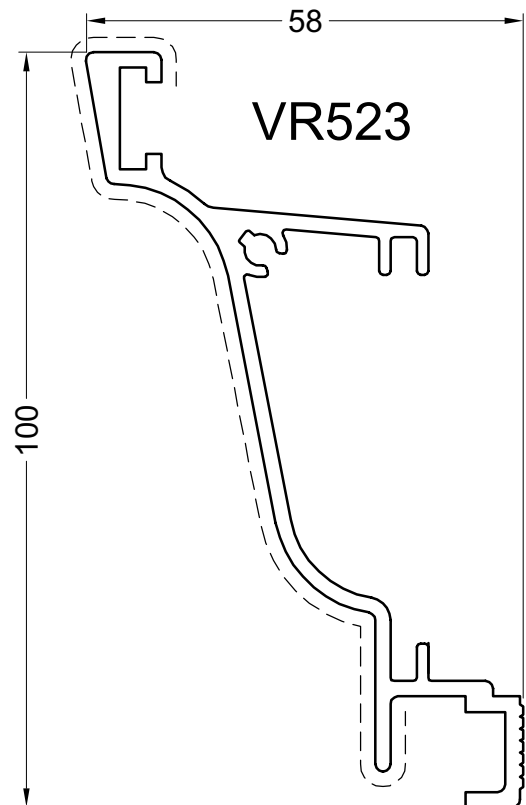
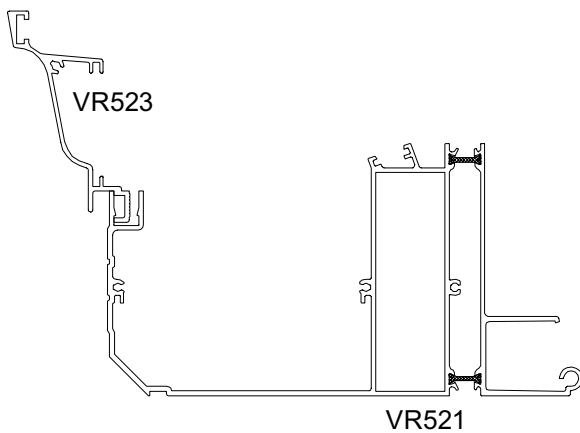
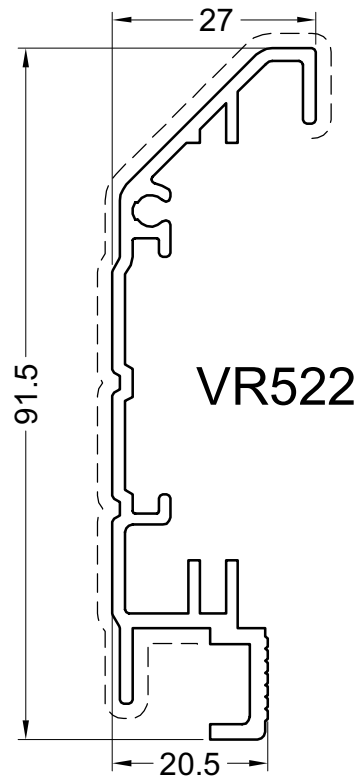
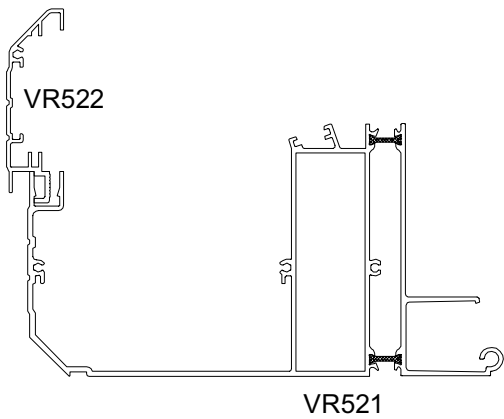
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side



VERHOOGSTUKKEN GOTEN
REHAUSSES GOUTTIERES
ERHOHUNG RINNEN
PLATFORMS FOR GUTTERS

PROFIELEN - PROFILS- PROFILE - PROFILES



blad7

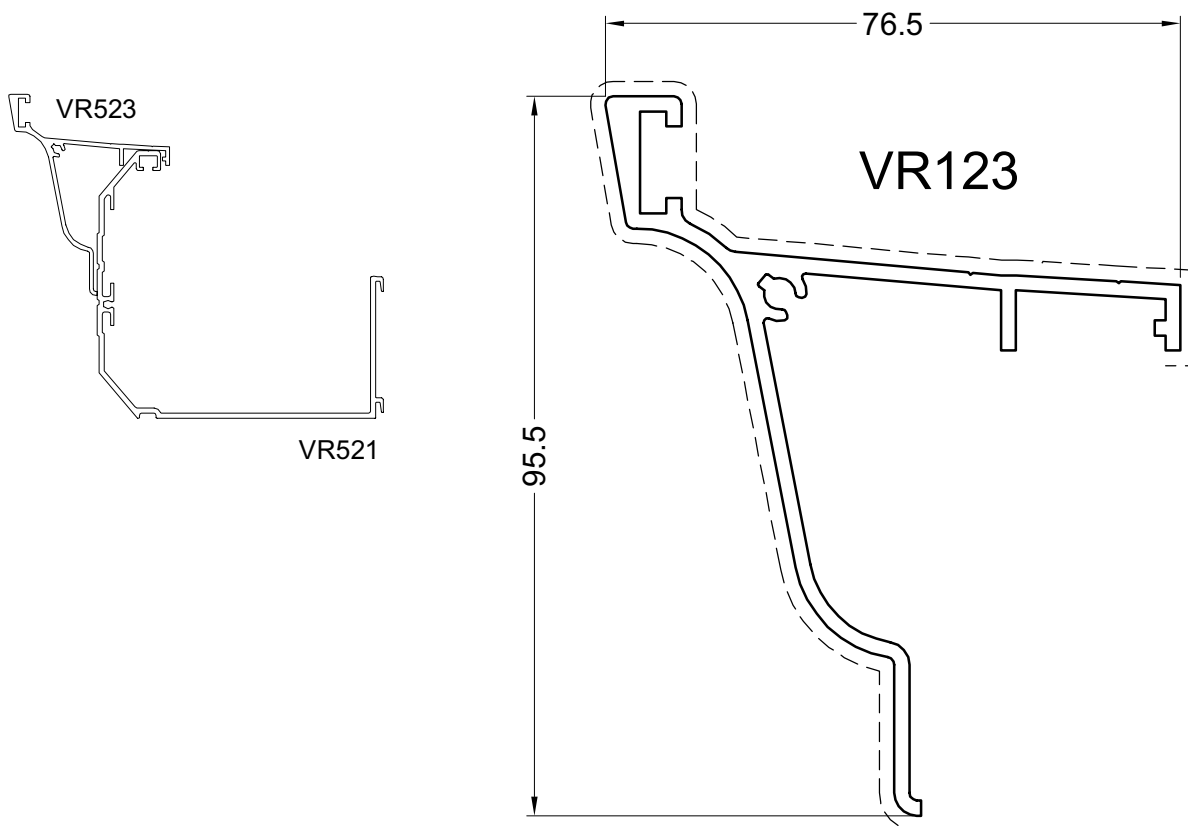
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

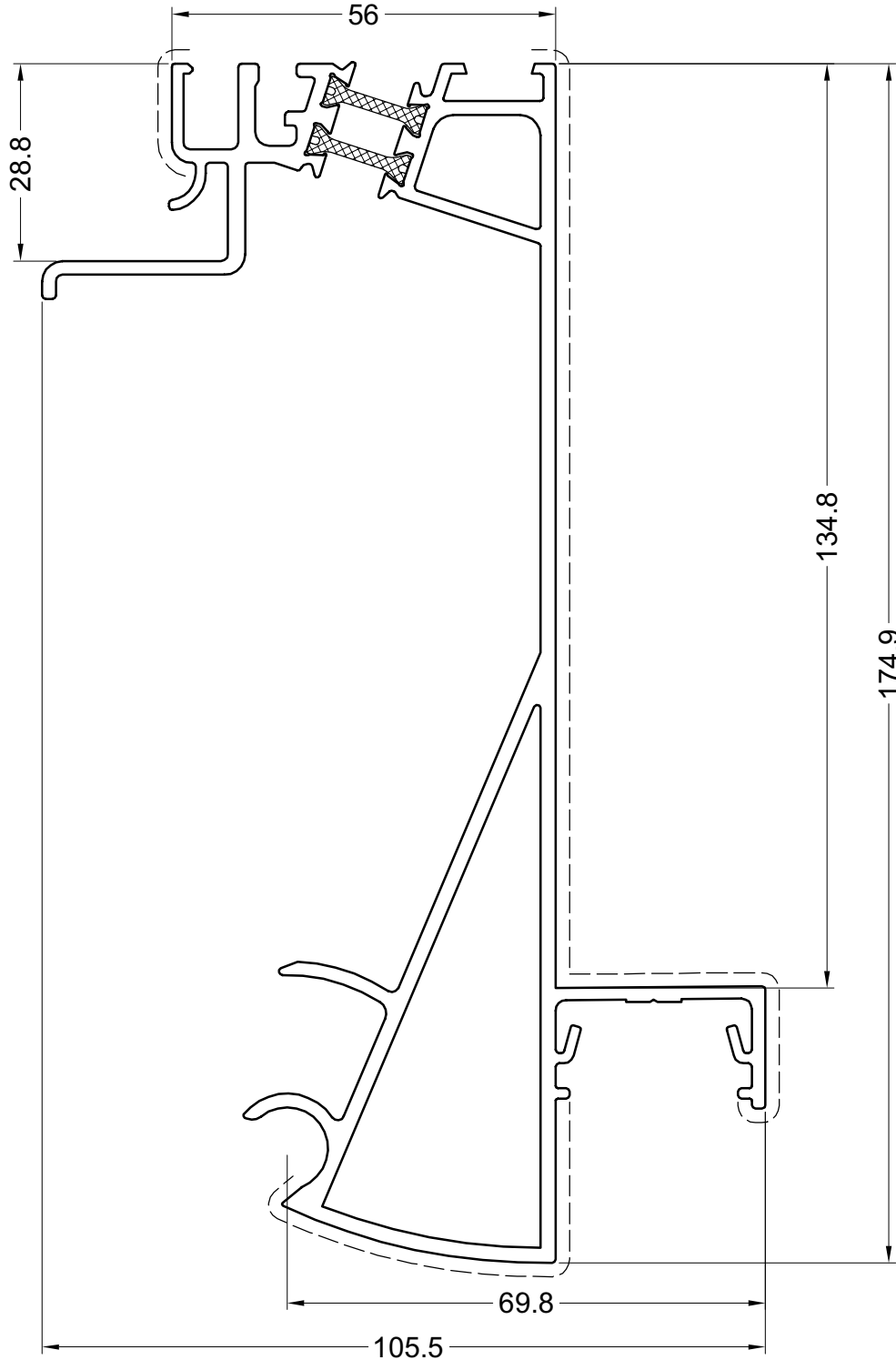
11/6/07

VERHOOGSTUKKEN GOTEN
REHAUSSES GOUITTIERES
ERHOHUNG RINNEN
PLATFORMS FOR GUTTERS

PROFIELEN - PROFILS- PROFILE - PROFILES



VR5518

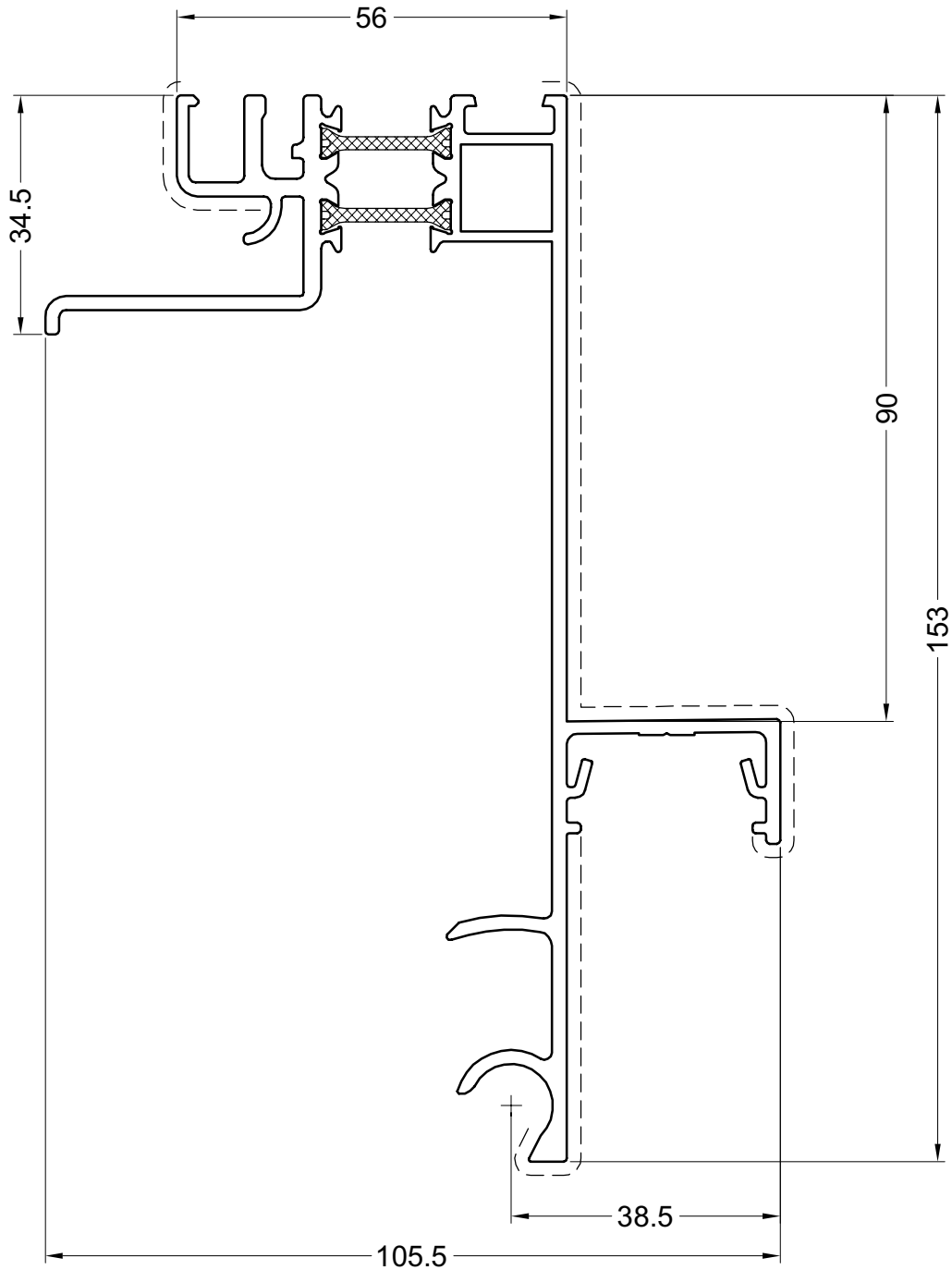


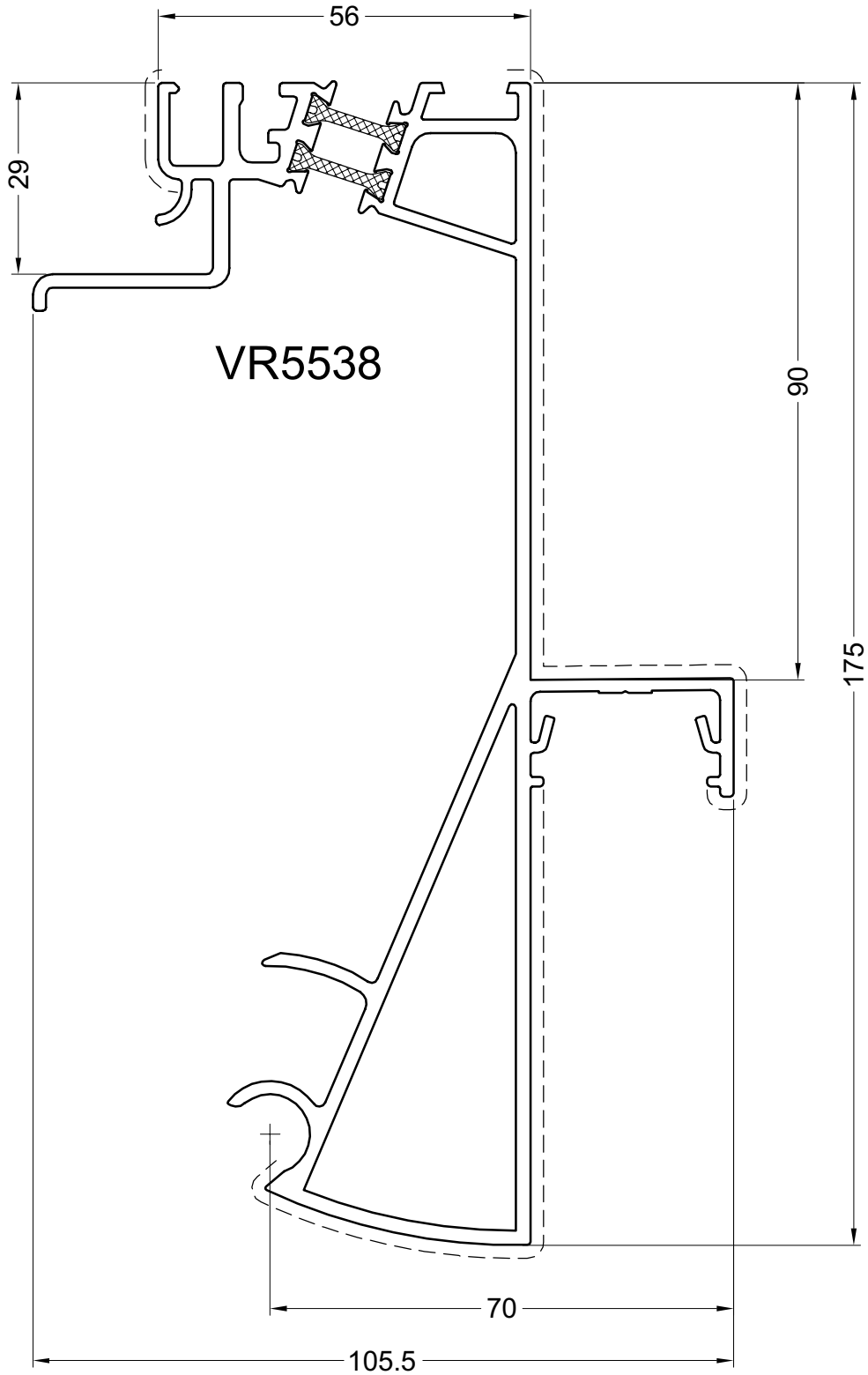
blad31

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

VR5537





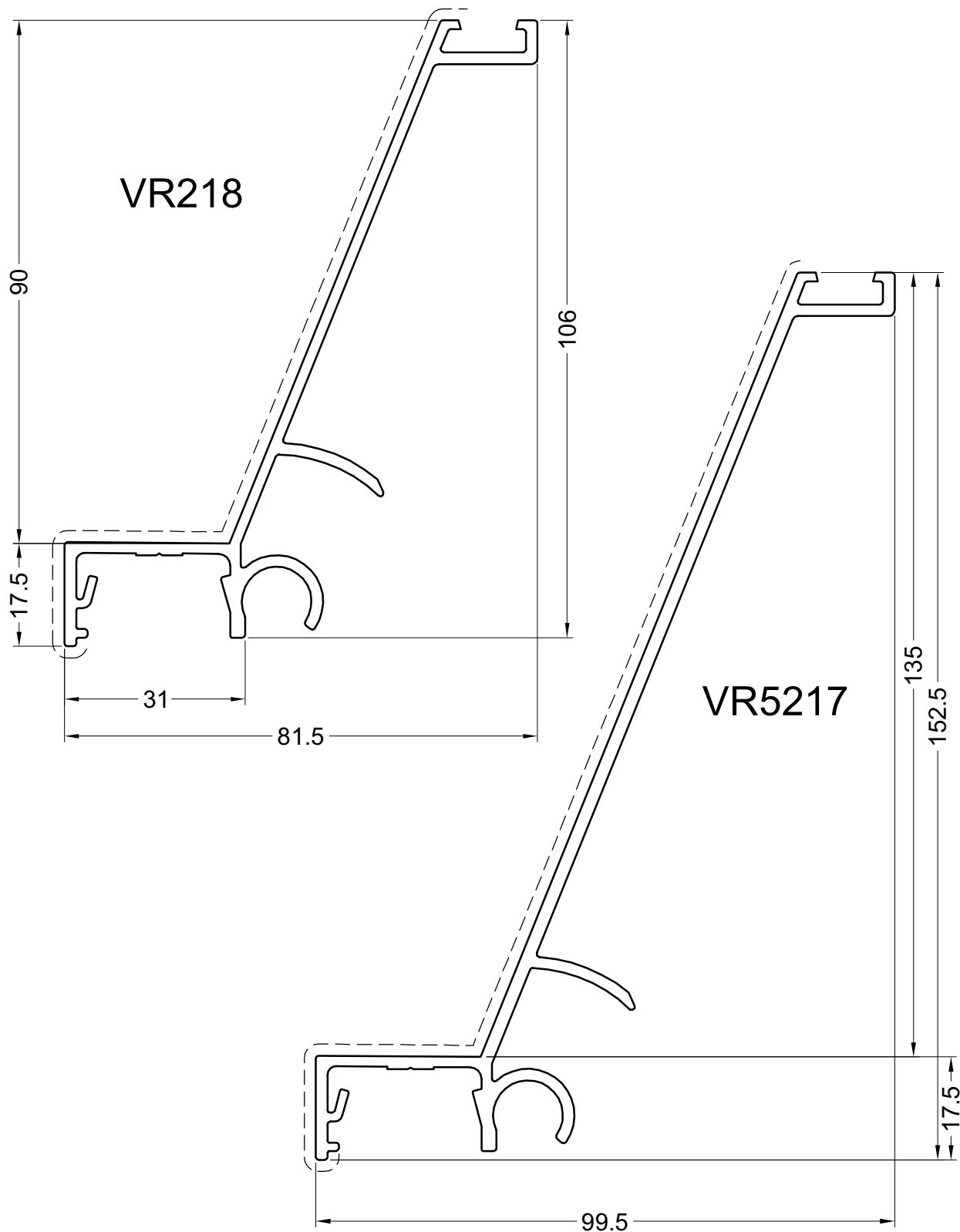
blad29

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

SCHARNIERPROFILEN
PROFILES CHARNIERES
SCHARNIERPROFILEN
HINGE PROFILES

PROFIELEN - PROFILS- PROFILE - PROFILES

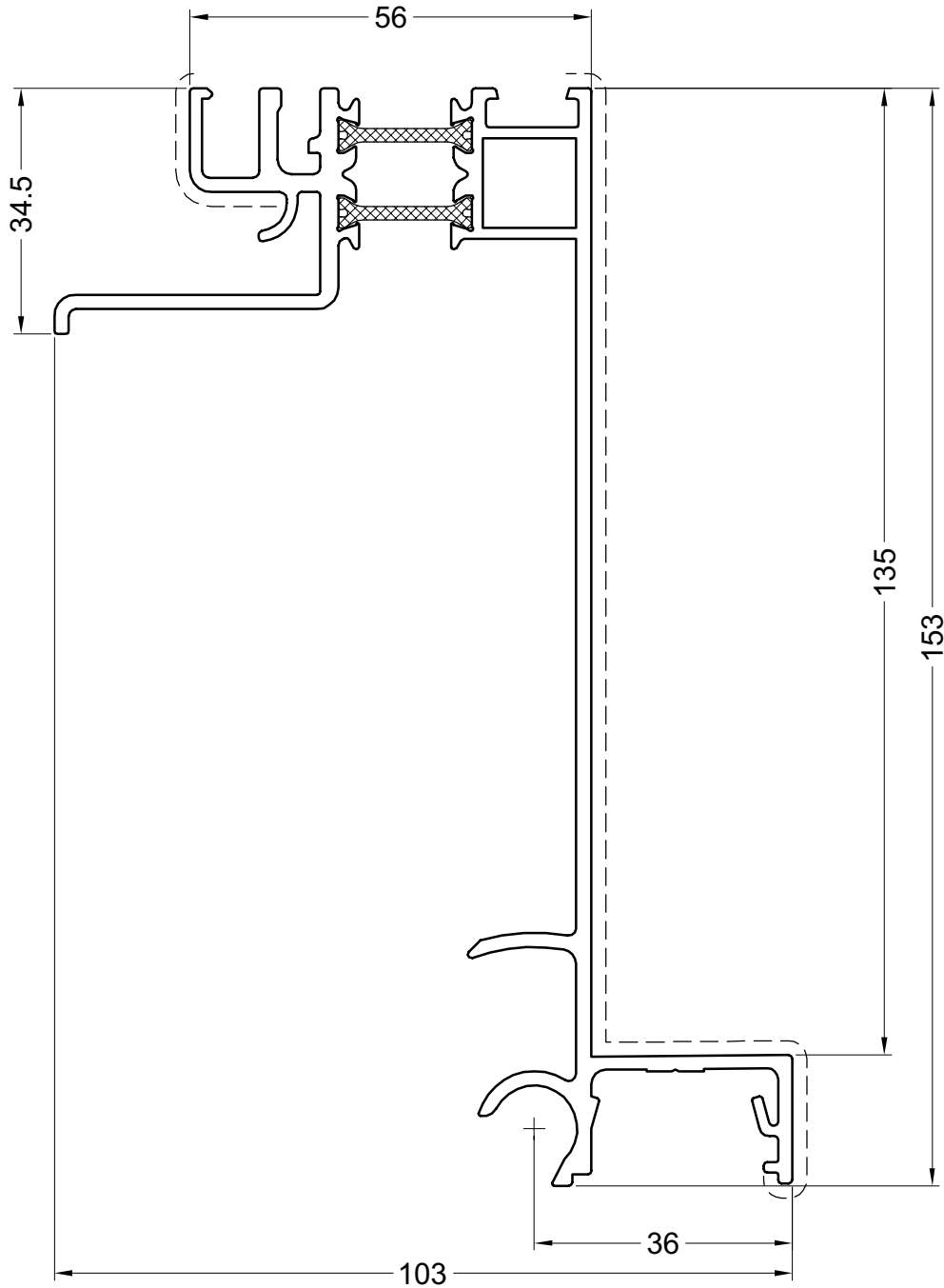


blad30

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

VR5517

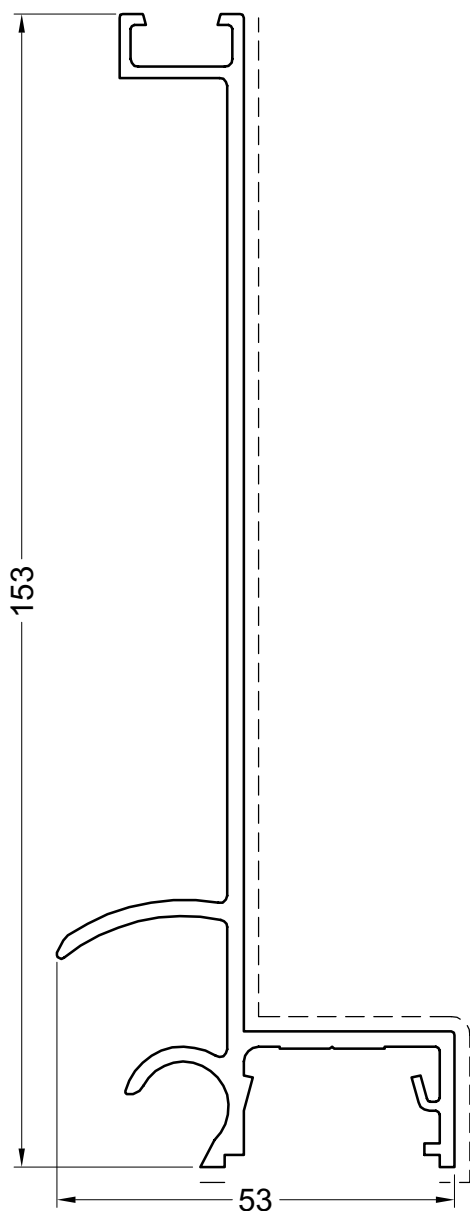


blad8

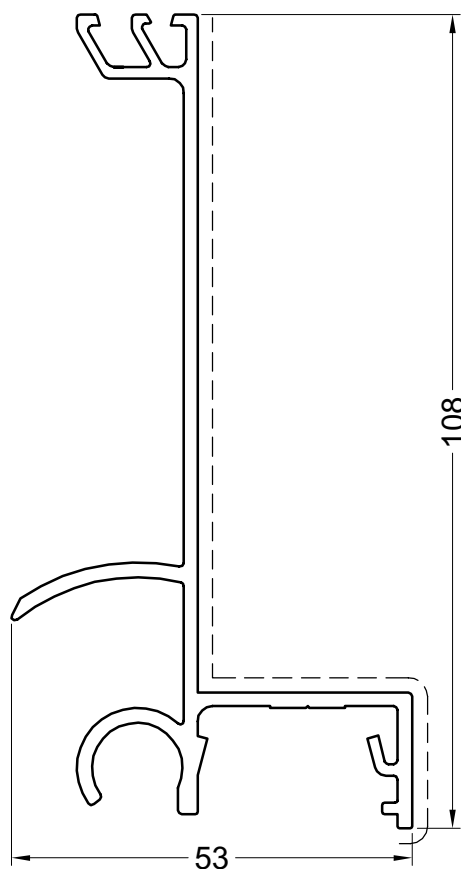
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

VR519

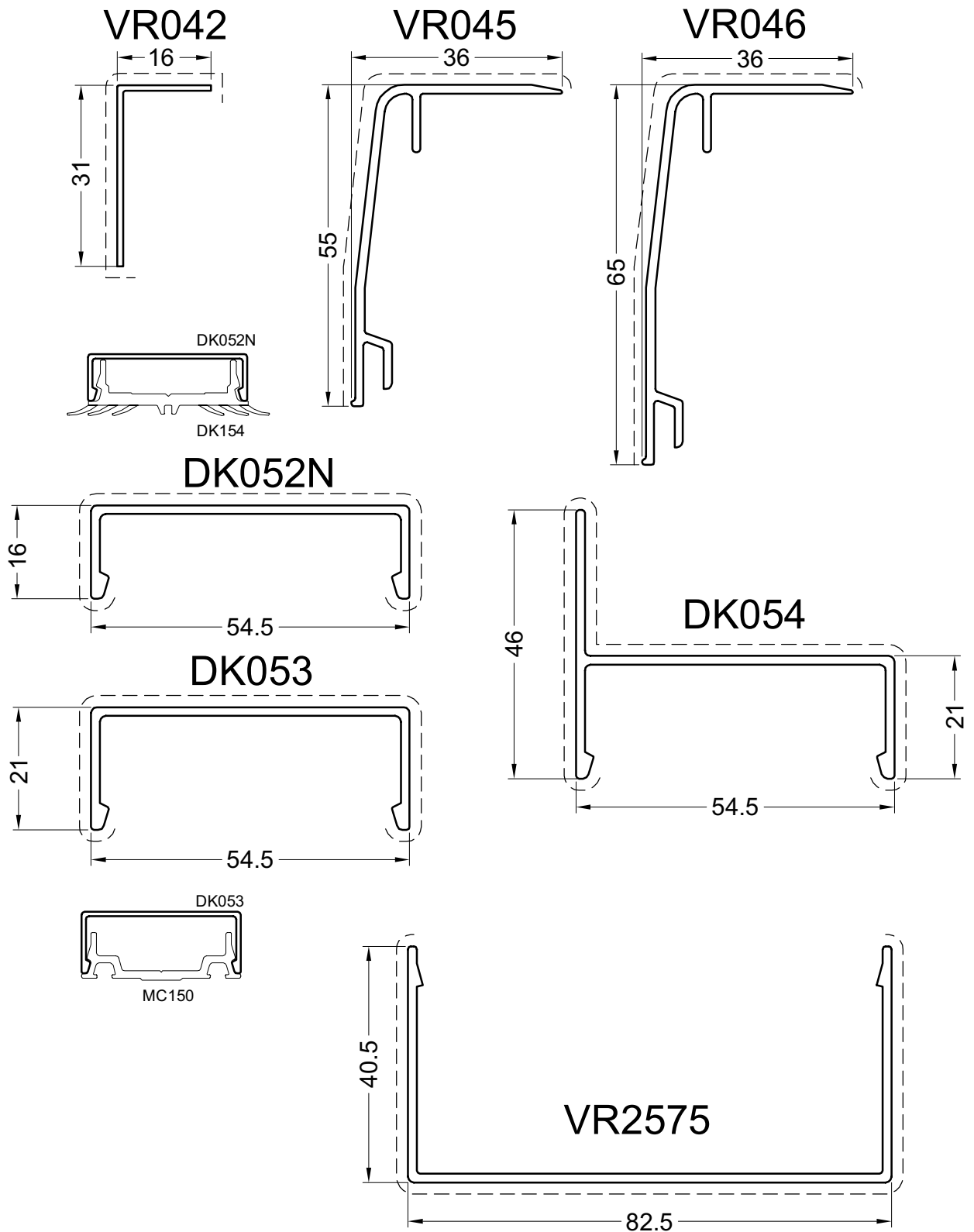


VR217



DEKPROFIELEN
PROFILS COUVERTURE
ABDECKPROFIELEN
COVERPROFILES

PROFIELEN - PROFILS - PROFILE - PROFILES



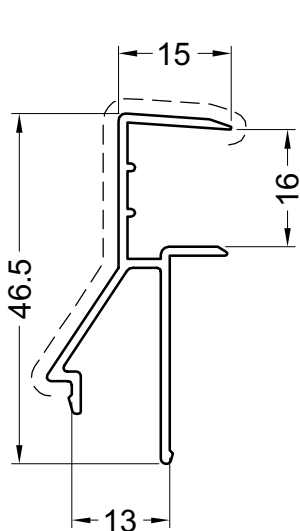
blad14

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

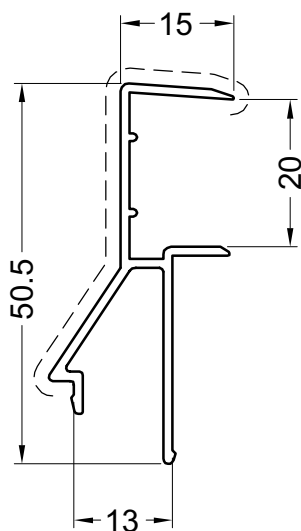
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

11/6/07

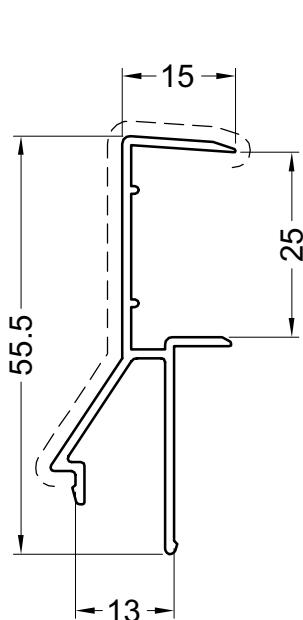
41



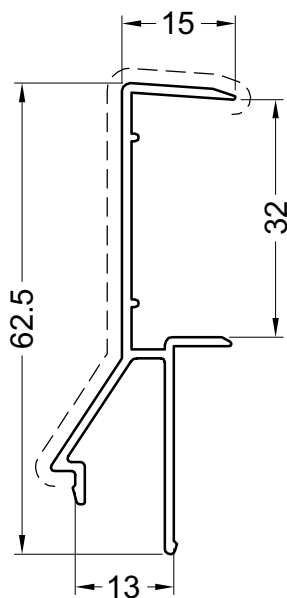
VR1040



VR1042



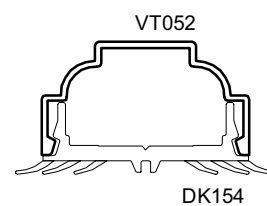
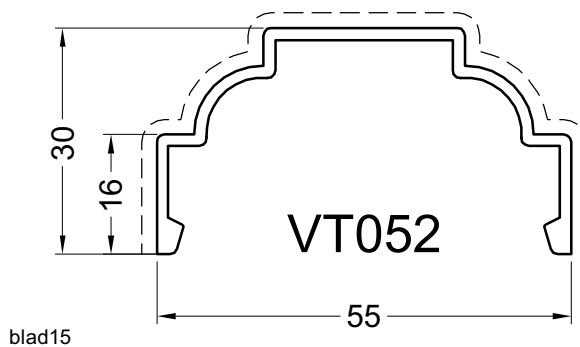
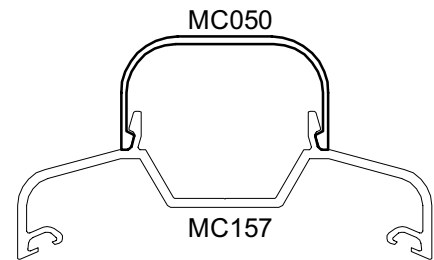
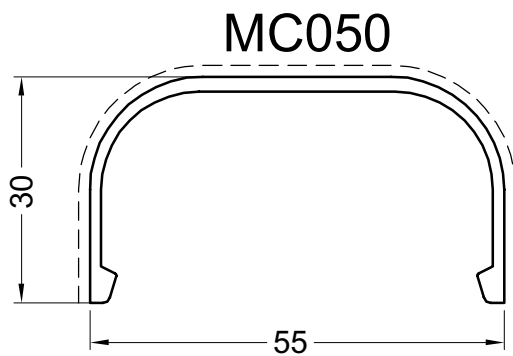
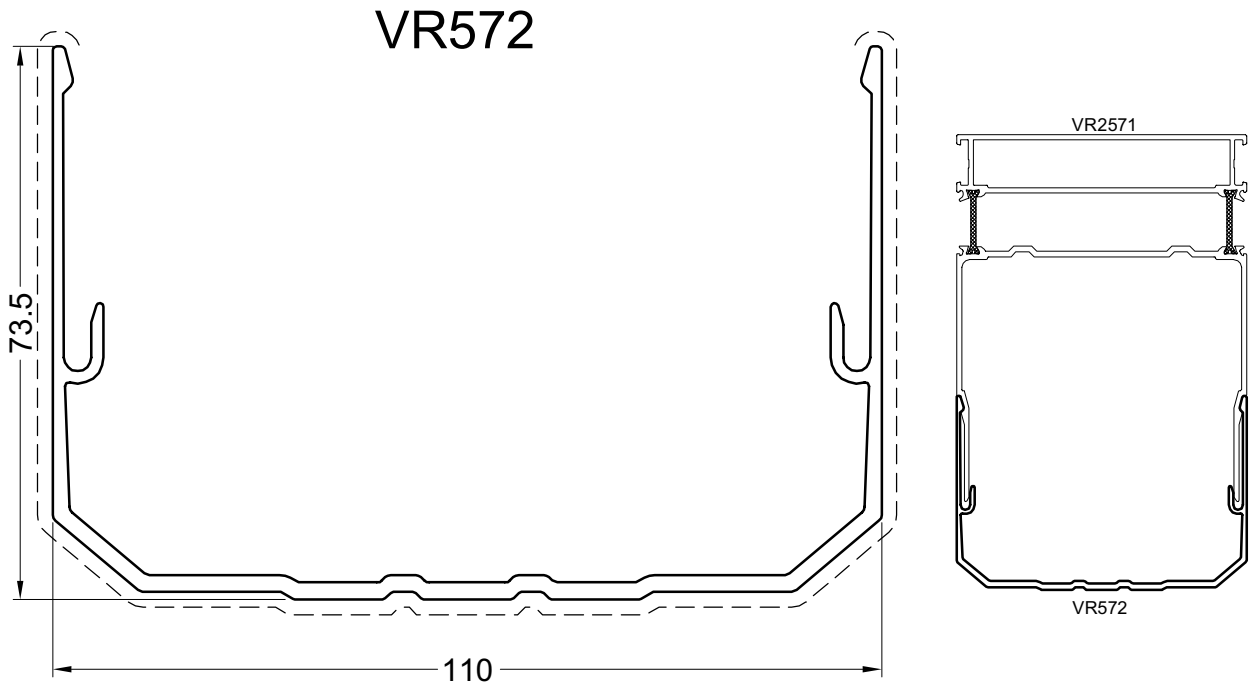
VR1043



VR1041

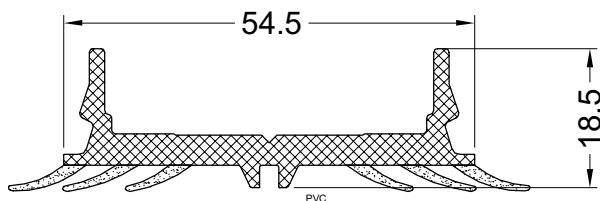
KAPPROFIELEN
PROFILS DE CAPOT
SCHLAGEN PROFIELEN
CAP PROFILES

PROFIELEN - PROFILS- PROFILE - PROFILES

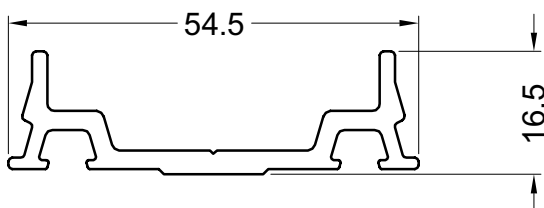


Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

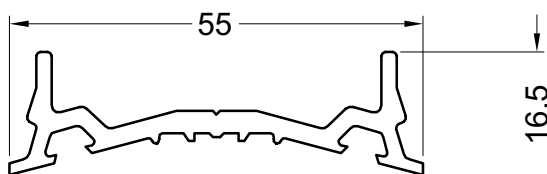
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side



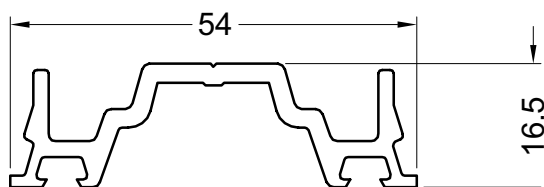
DK154



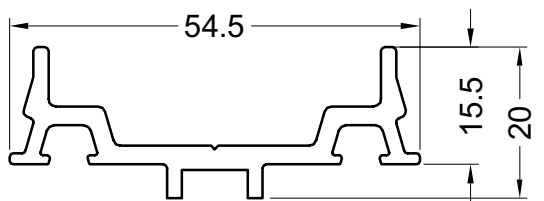
MC150



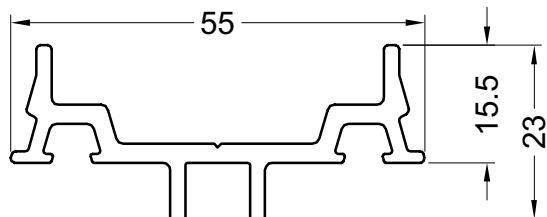
MC152



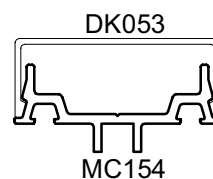
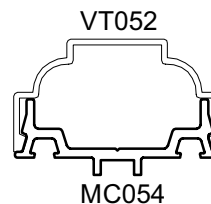
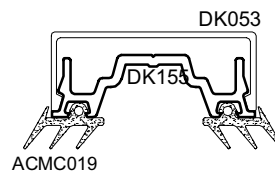
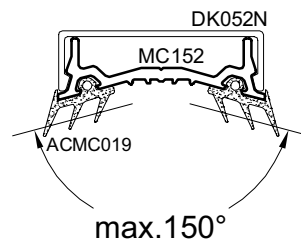
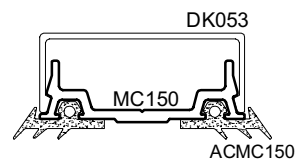
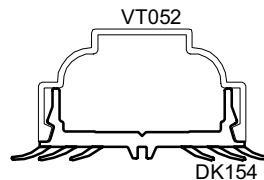
DK155

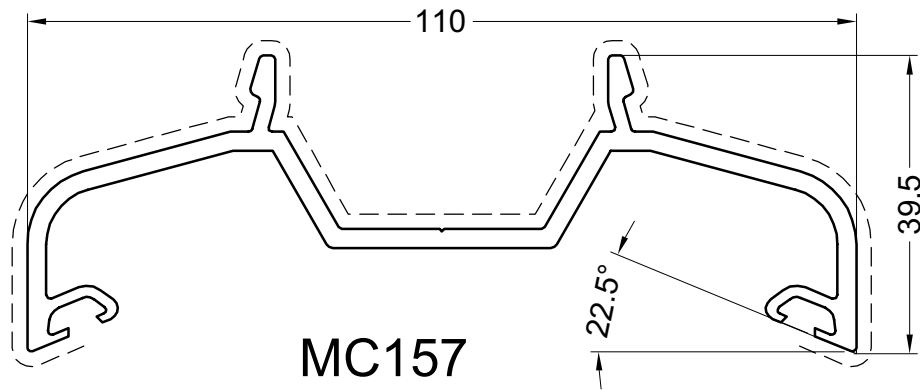
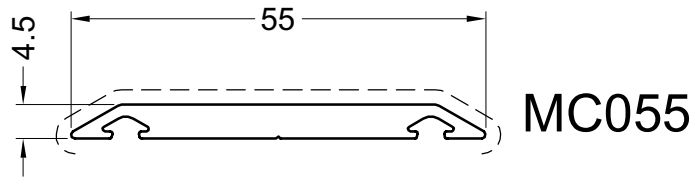


MC054



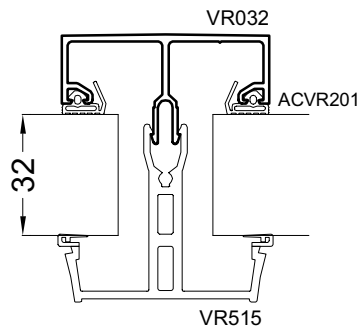
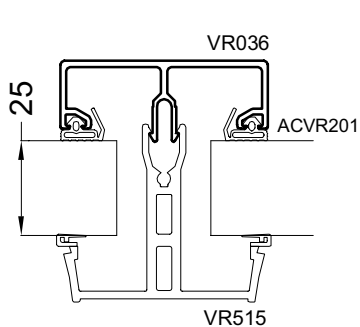
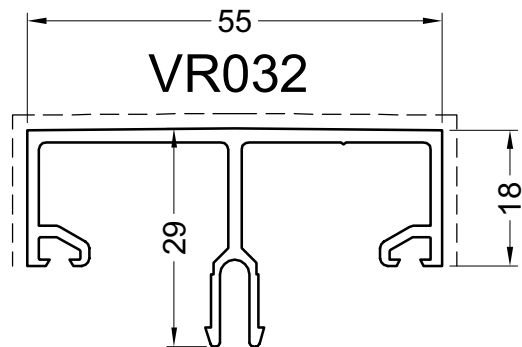
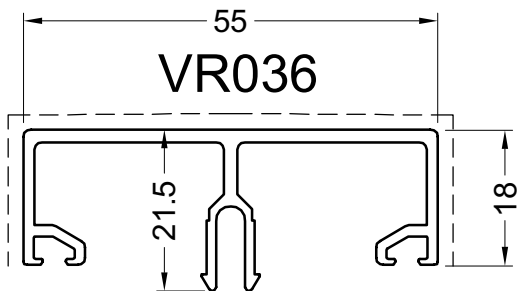
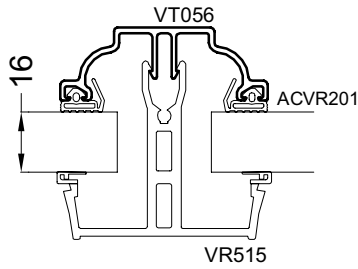
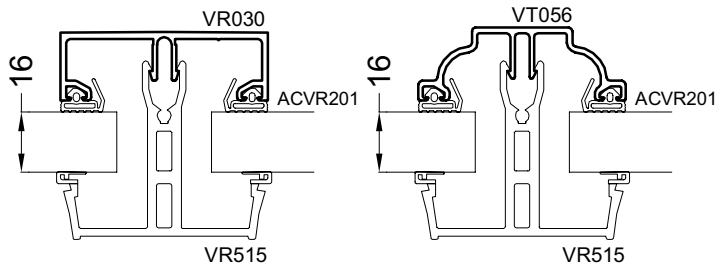
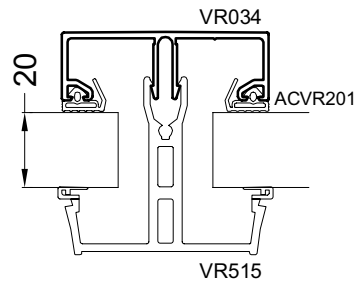
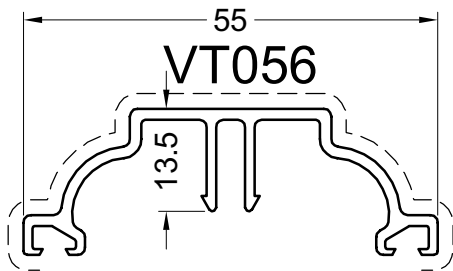
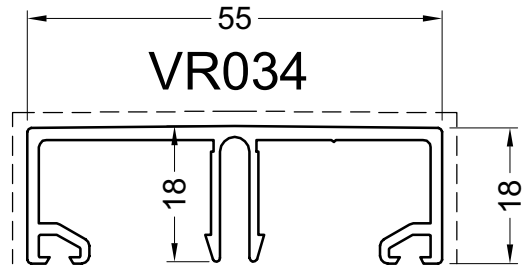
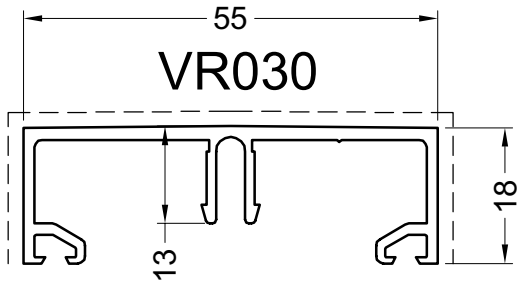
MC154





ALU KLIPS
CLIPS EN ALU
ALU KLIPSE
ALU CAPS

PROFIELEN - PROFILS - PROFILE - PROFILES



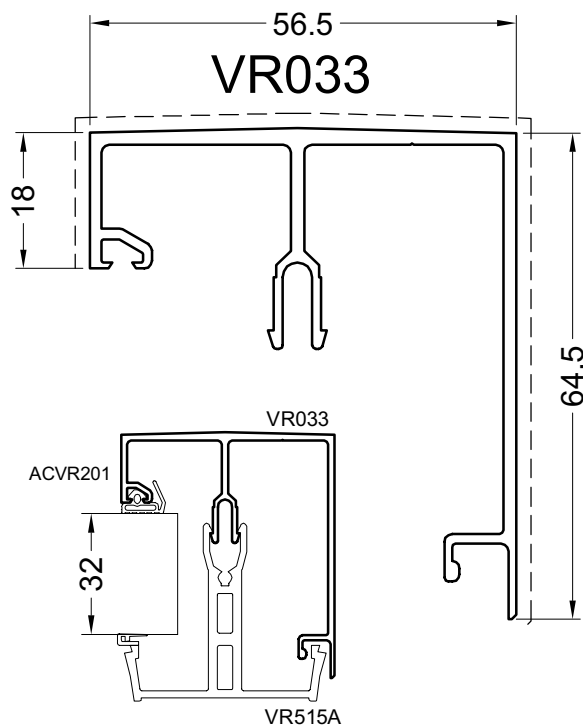
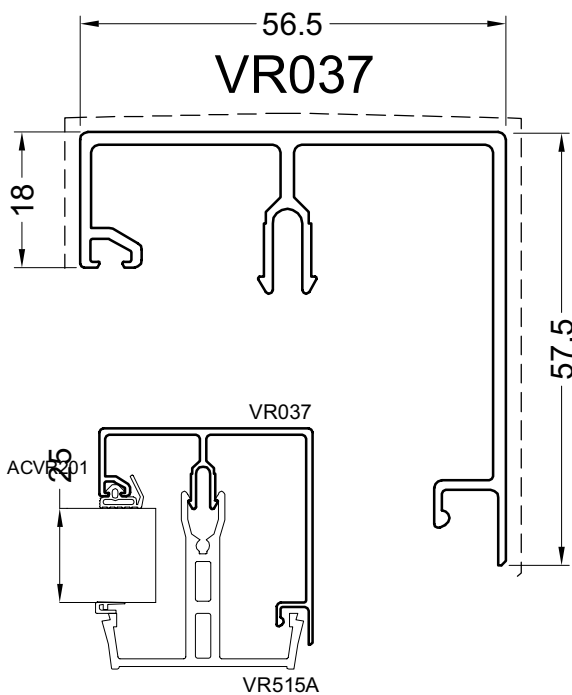
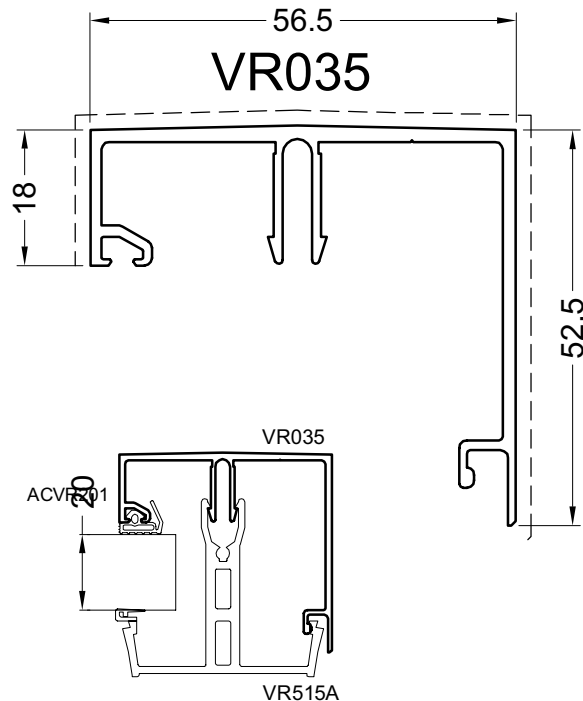
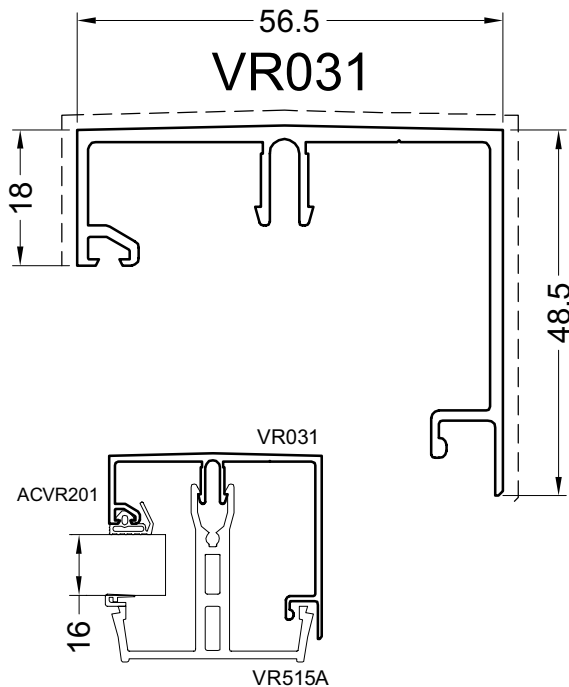
blad17

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

ALU CLIPS
CLIPS EN ALU
ALU KLIPSE
ALU CAPS

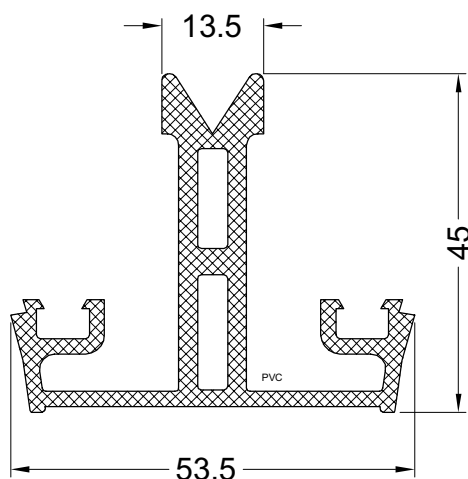
PROFIELEN - PROFILS- PROFILE - PROFILES



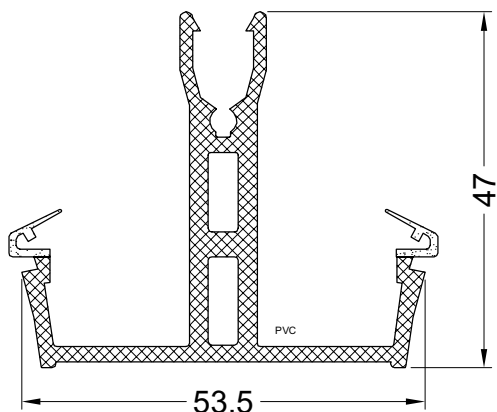
blad18

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

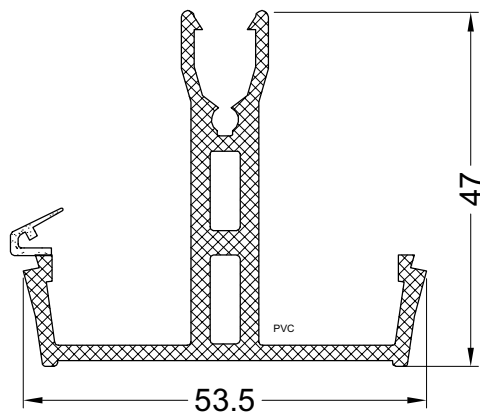
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side



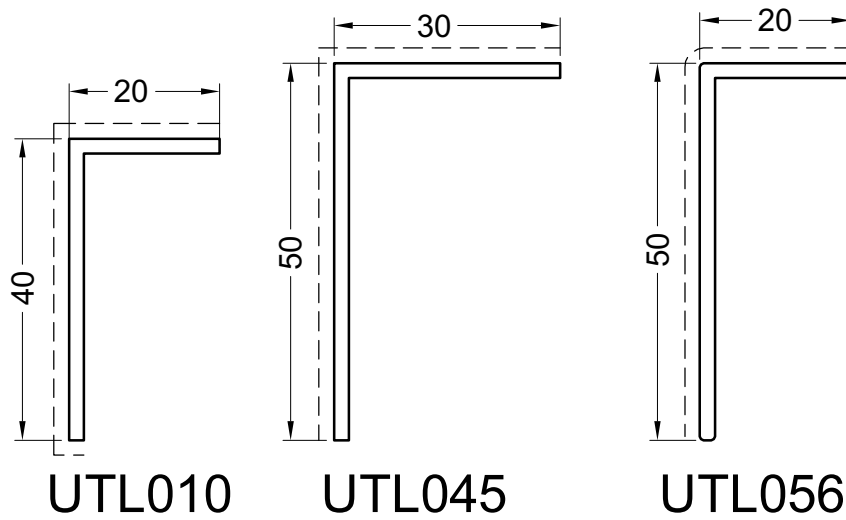
VR514



VR515



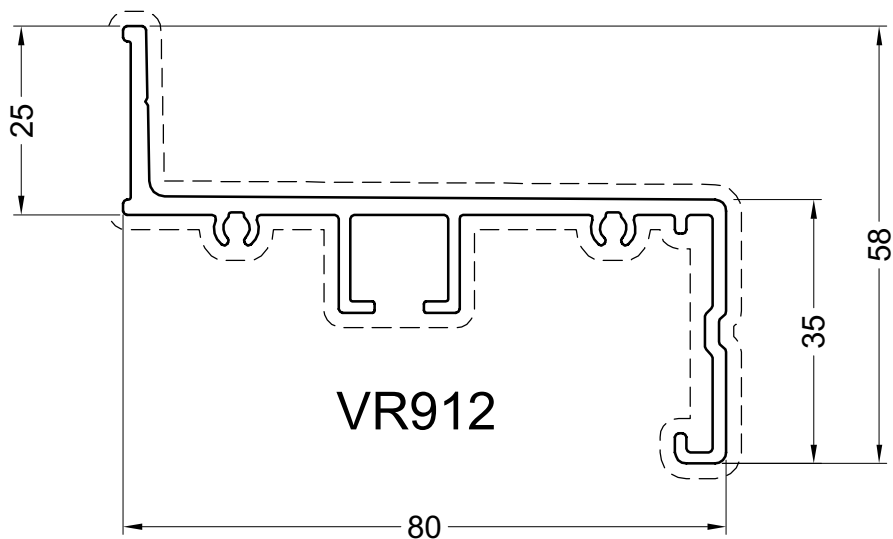
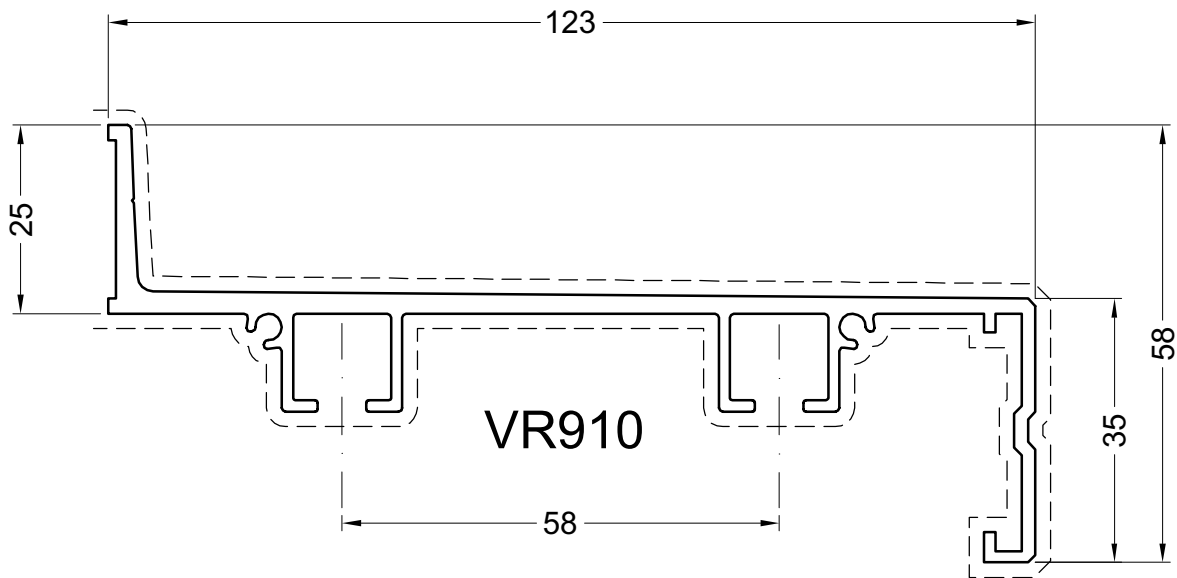
VR515A



blad20

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

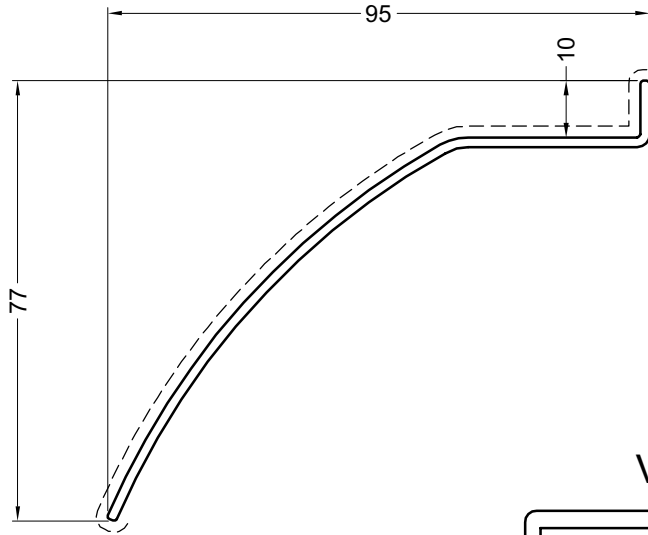
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side



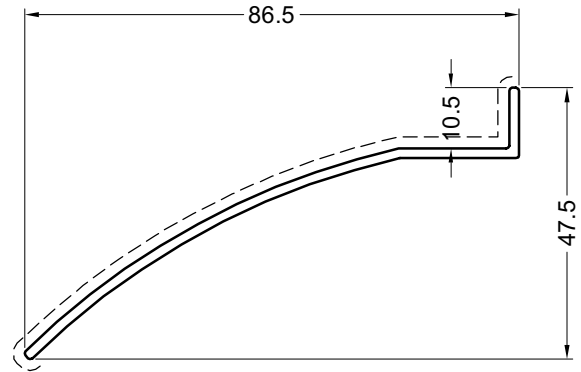
RINGBALK
POUTRE D'ANNEAU
RINGBALKEN
RINGBEAM

PROFIELEN - PROFILS- PROFILE - PROFILES

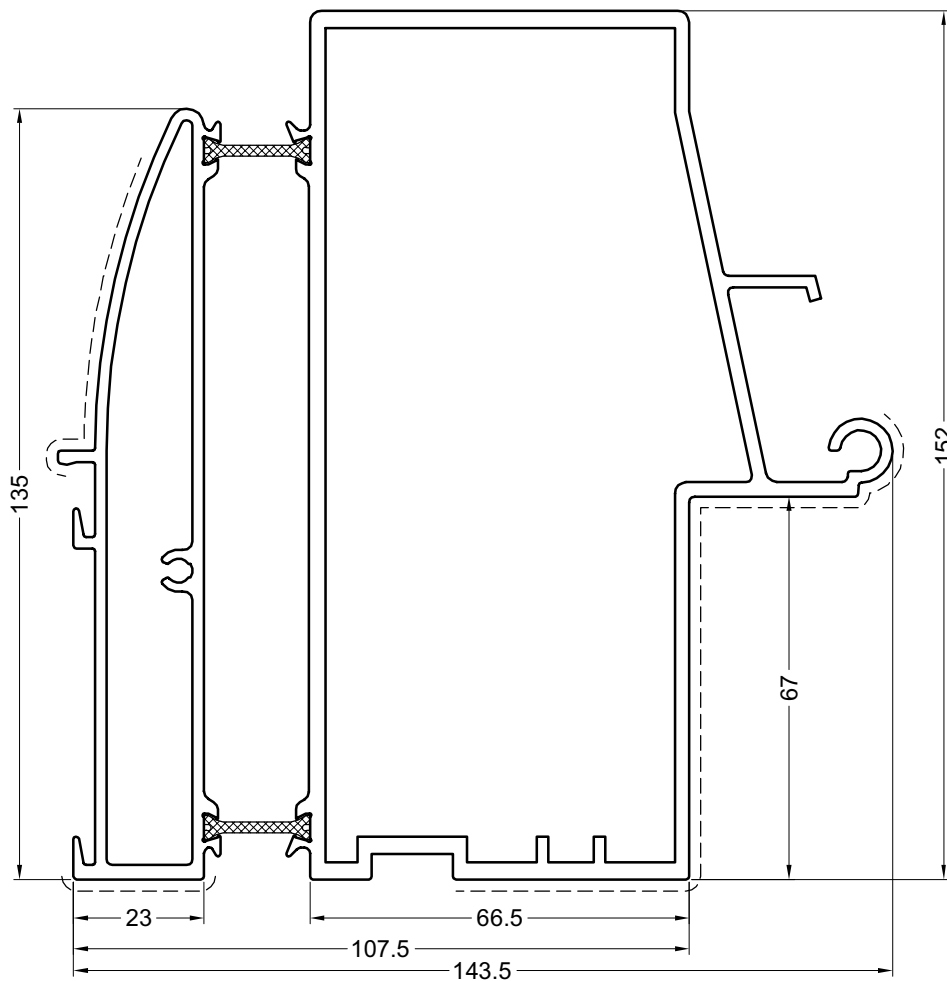
VR5550



VR5551



VR5010



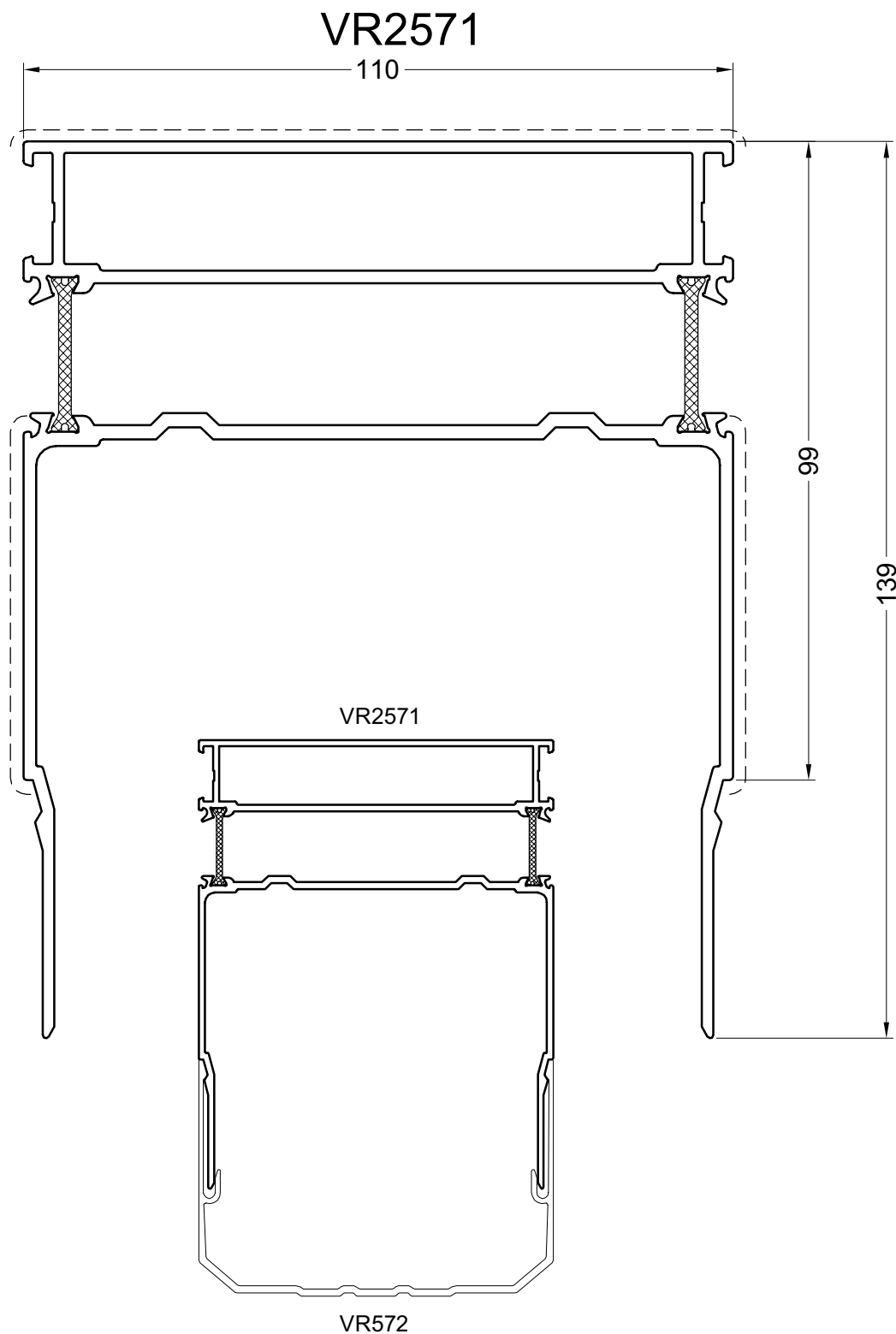
blad5

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

THERMISCHE PAAL
POTEAU THERMIQUE
PFOSTEN
POST THERMALLY BROKEN

PROFIELEN - PROFILS - PROFILE - PROFILES



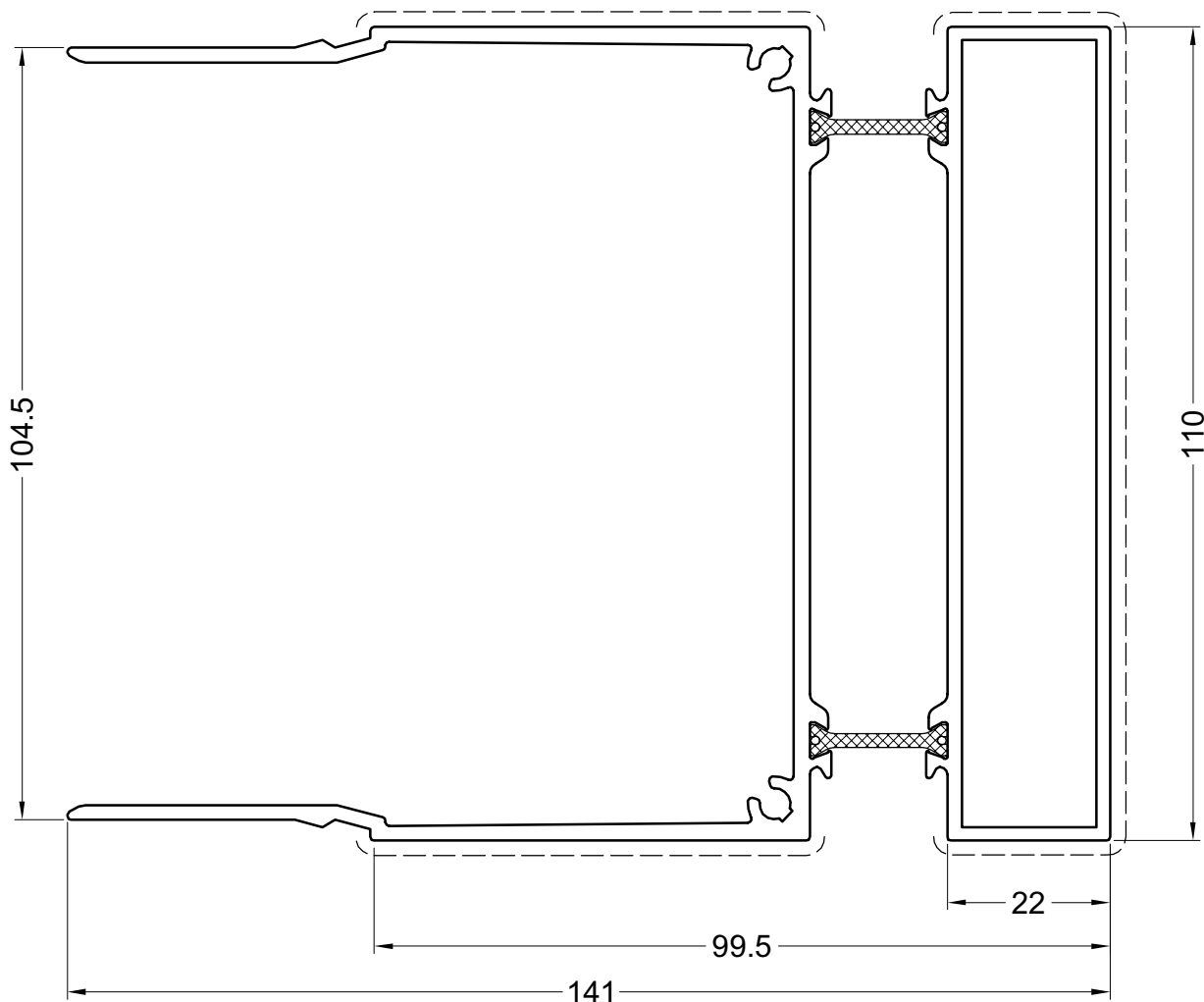
blad21

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

THERMISCHE PAAL
POTEAU THERMIQUE
PFOSTEN
POST THERMALLY BROKEN

PROFIELEN - PROFILS- PROFILE - PROFILES



VR571

blad22

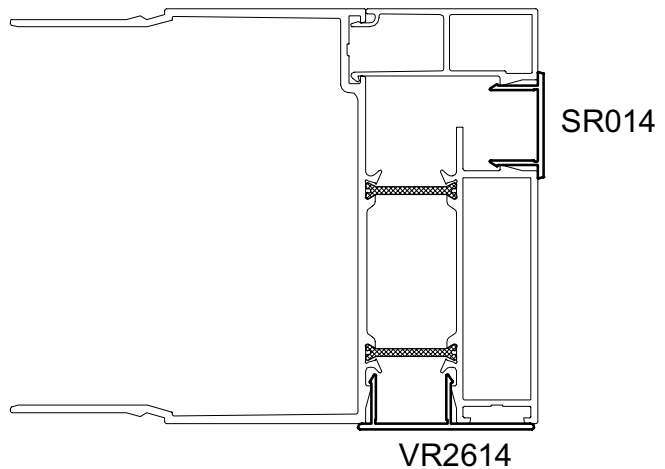
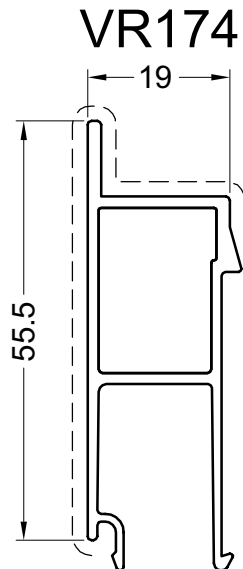
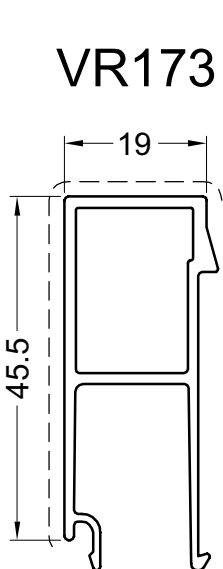
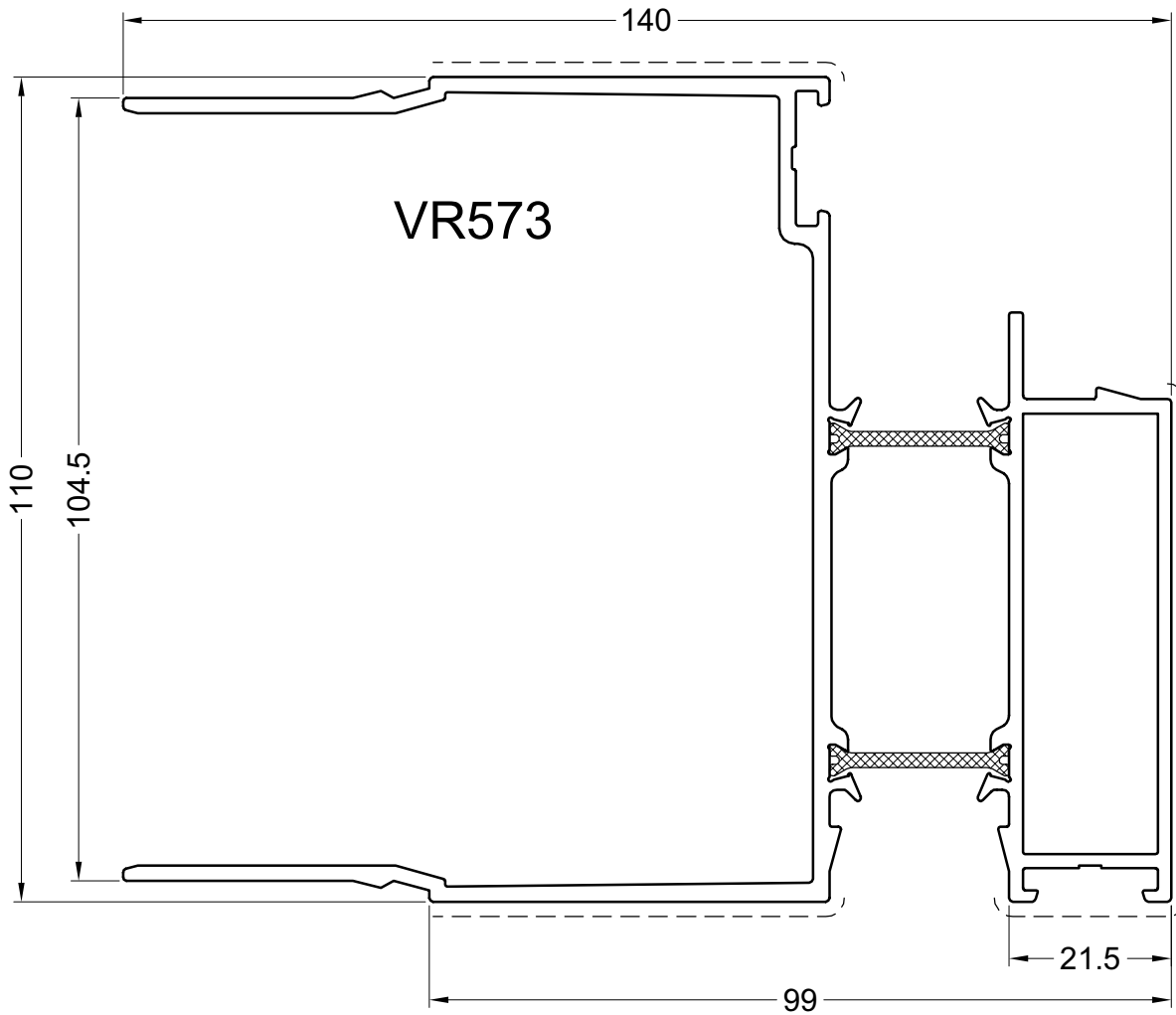
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

11/6/07

THERMISCHE PAAL
POTEAU THERMIQUE
PFOSTEN
POST THERMALLY BROKEN

PROFIELEN - PROFILS - PROFILE - PROFILES



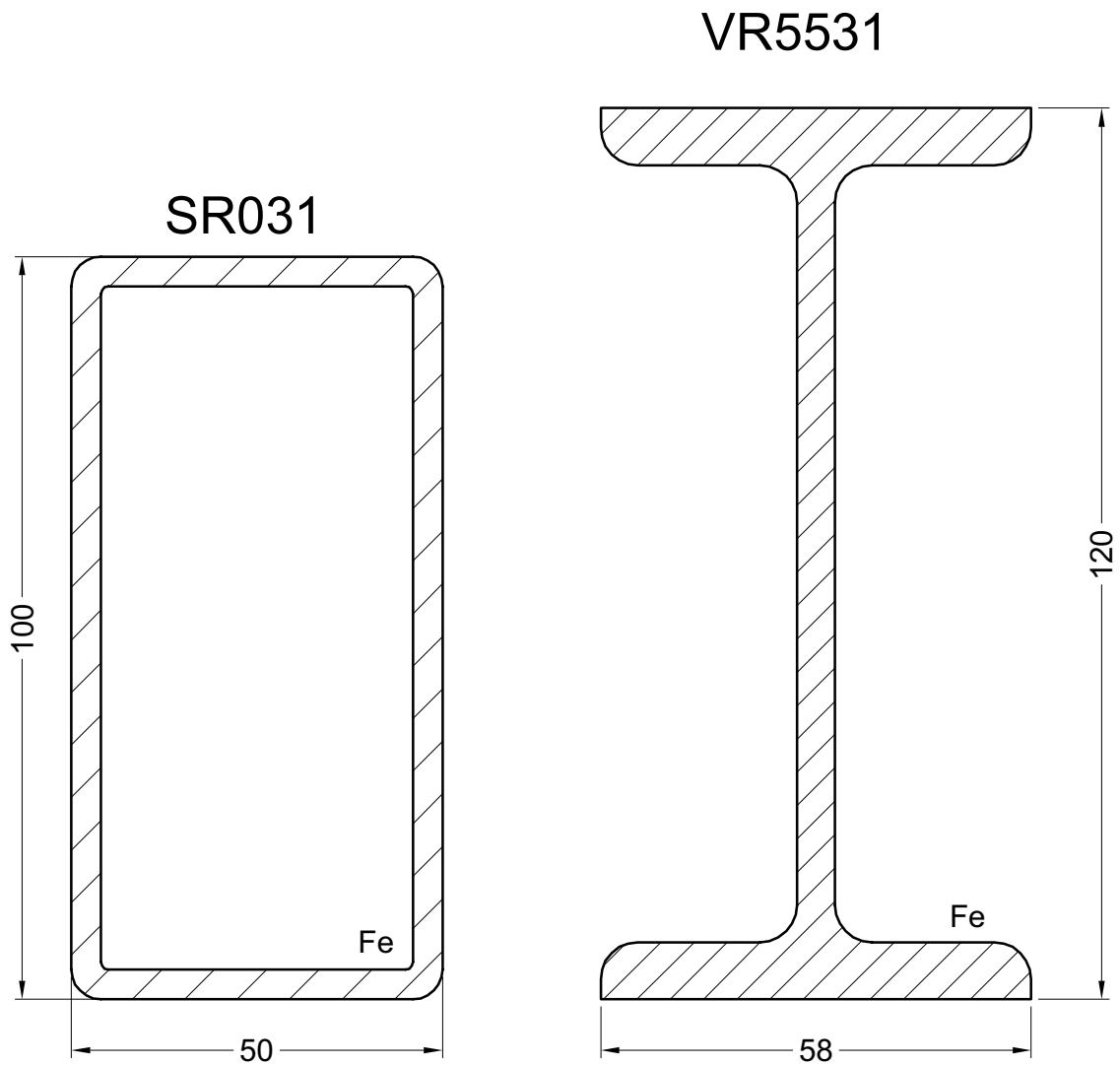
blad23b

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

VERSTEVIGINGSPROFIEL
PROFILS DE RENFORCEMENT
VERSTÄRKUNGSPROFILE
STRENGTHENING PROFILES

PROFIELEN - PROFILS- PROFILE - PROFILES



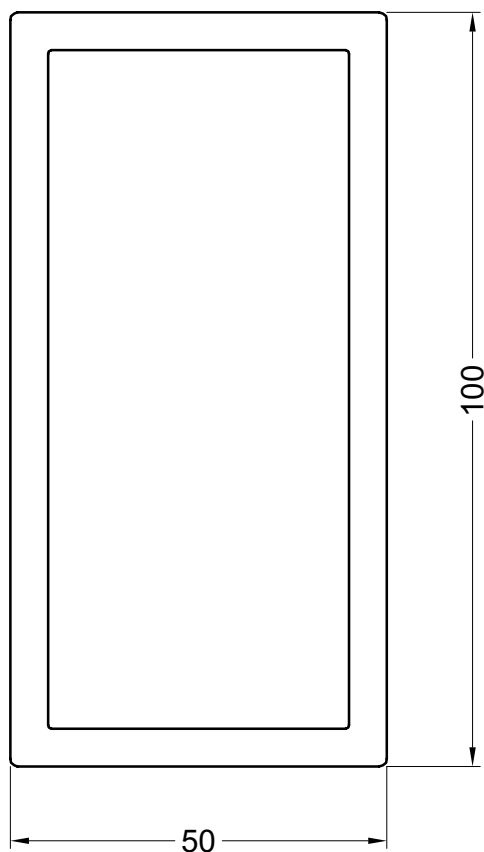
blad26

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

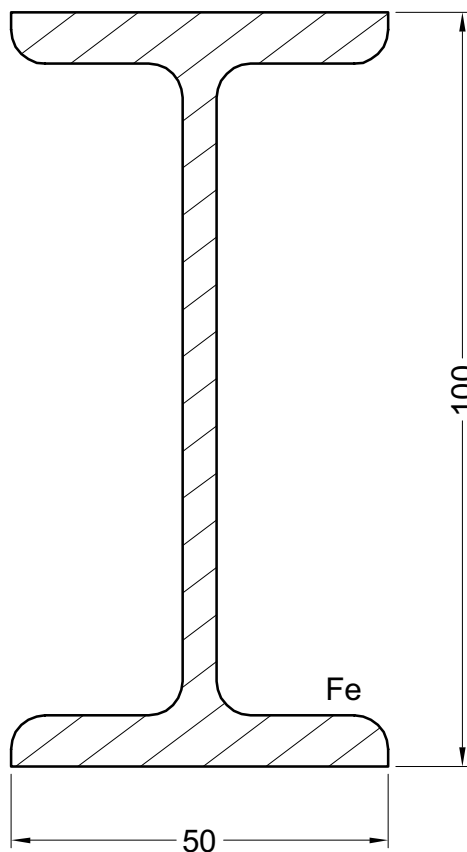
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

11/6/07

VR2060



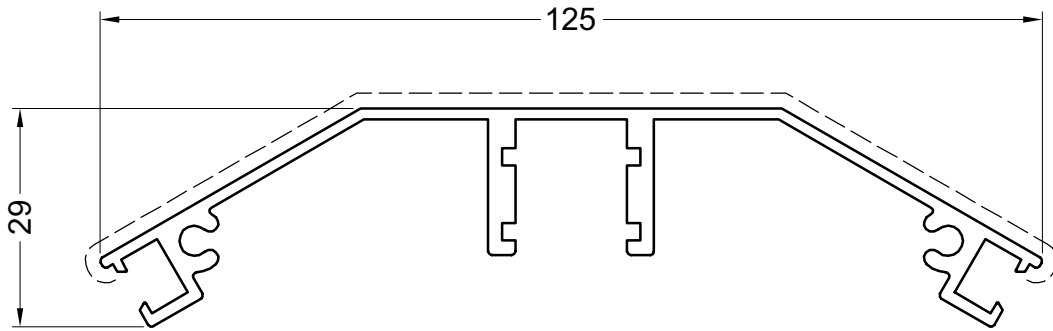
VR063



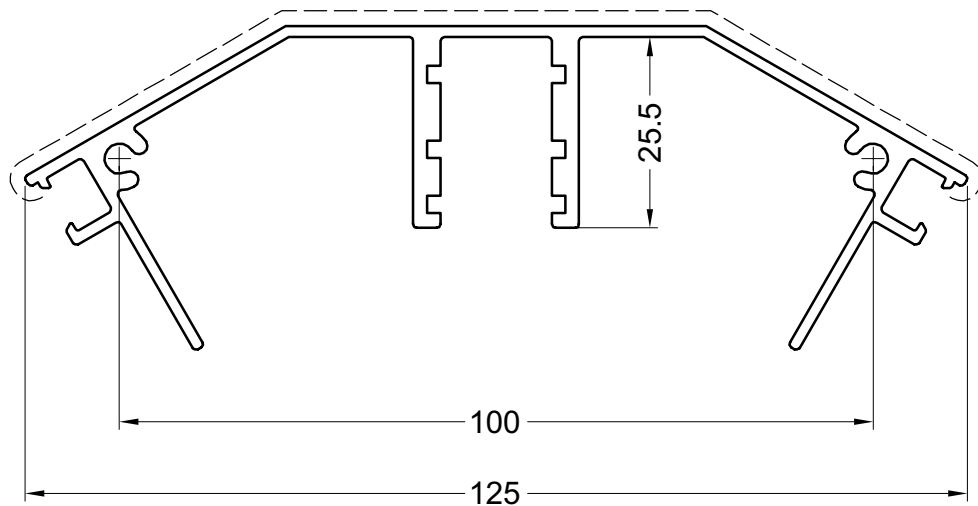
NOKPROFIELEN
DOUBLE FAITIÈRES
FIRST
RIDGE PROFILES

PROFIELEN - PROFILS- PROFILE - PROFILES

VR125



VR2125



BLAD38

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

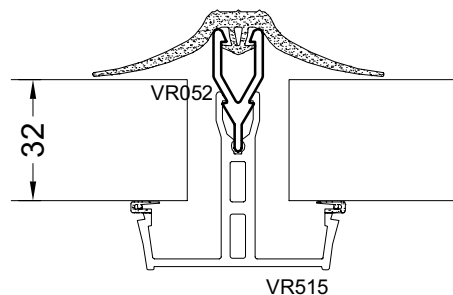
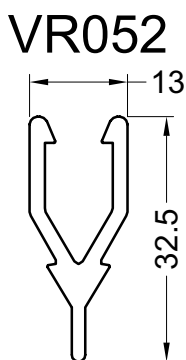
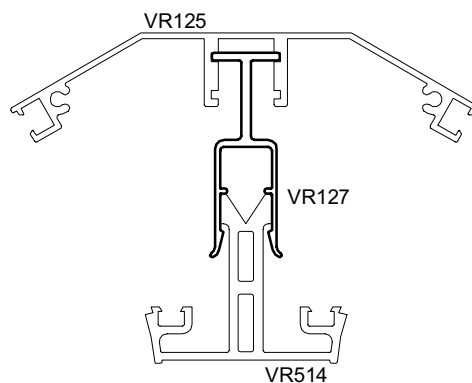
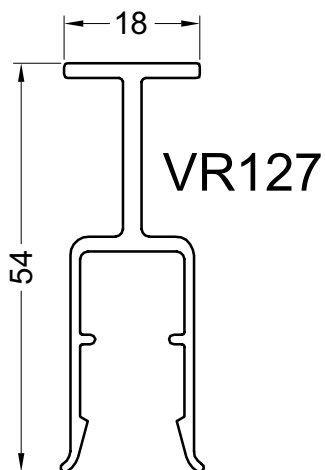
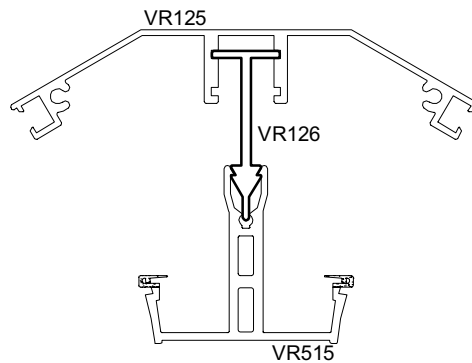
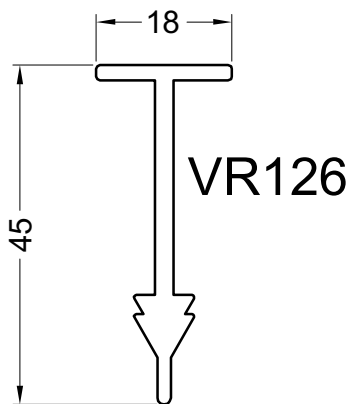
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

11/6/07

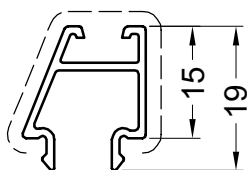
57

DIVERSE PROFIELEN
PROFILS DIVERS
DIVERS PROFILN
VARIED PROFILES

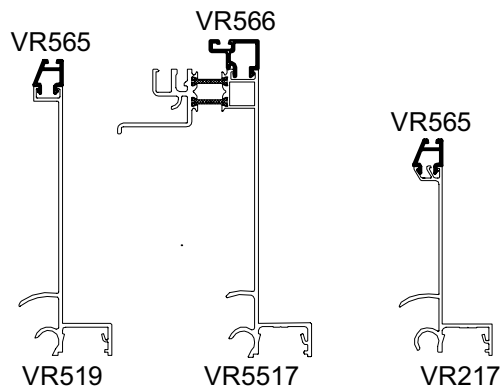
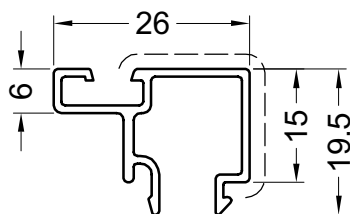
PROFIELEN - PROFILS - PROFILE - PROFILS



VR565



VR566



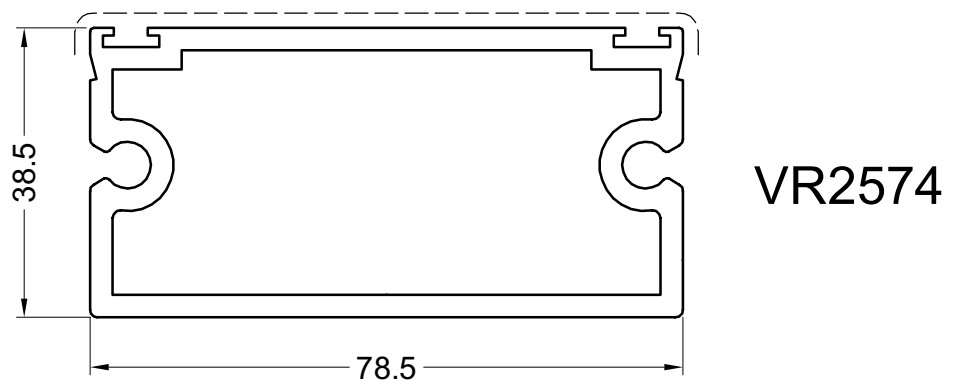
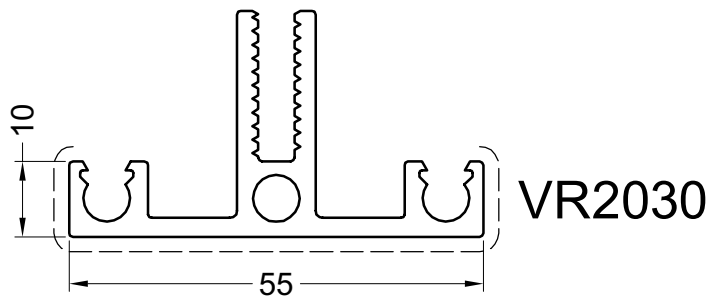
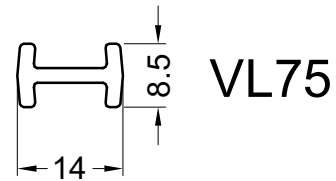
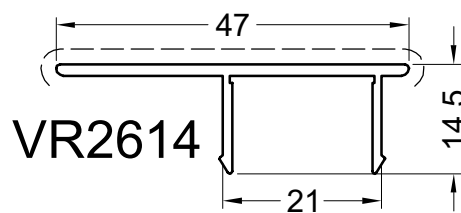
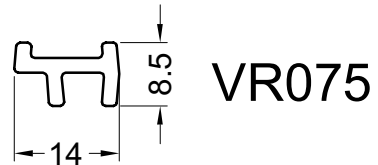
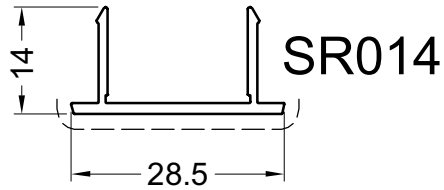
blad24

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

DIVERSE PROFIELEN
PROFILS DIVERS
DIVERS PROFILN
VARIED PROFILES

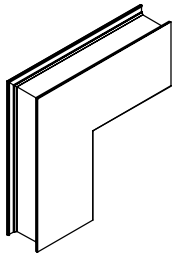
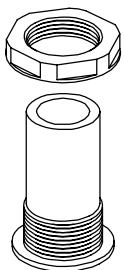
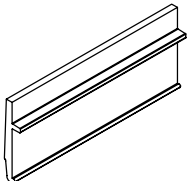
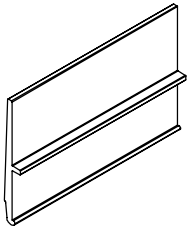
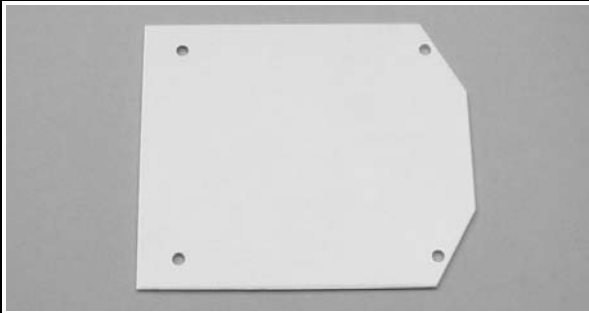
PROFIELEN - PROFILS- PROFILE - PROFILES

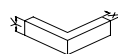


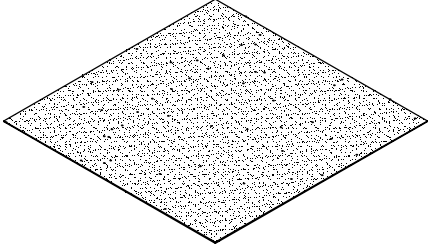
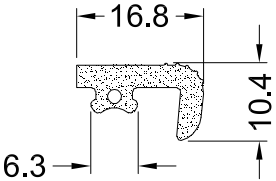
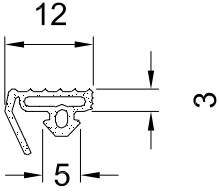
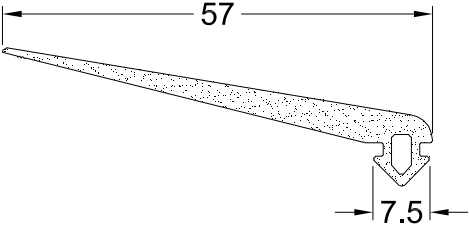
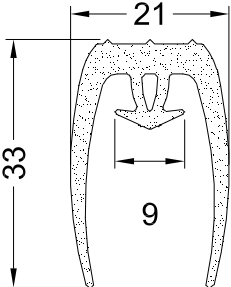
blad37

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side



Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

	Verp. per Emb. par Pack pr.	Einheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	1	Stuk Pièce Stück Pièce	VR011N	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
BR																
AN																
KL																
GS																
Z																
W																
	1	Stuk Pièce Stück Pièce	VR5121 VR5521	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
BR																
AN																
KL																
GS																
Z	X															
W	X															
	1	Stuk Pièce Stück Pièce	VR5517	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
BR																
AN																
KL																
GS																
Z																
W																
	1	Stuk Pièce Stück Pièce	VR5517	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
BR																
AN																
KL																
GS																
Z																
W																
	1	Stuk Pièce Stück Pièce	VR125	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
BR	X															
AN	X															
KL	X															
GS	X															
Z	X															
W	X															



		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR140 -Zelfklevende EPDM 500/500/2.5mm -EPDM autocollant 500/500/2.5mm -Selbstklebend EPDM 500/500/2.5mm -Self-adhesive EPDM 500/500/2.5mm	1	Stuk Pièce Stück Piece	ACVR5426 ACVR5521 ACVR5522 ACVR5523 ACVR5524	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR200 -Beglazingsrubber veranda -Joint de vitrage veranda -Glashaltgummi für Wintergarten -Glazing gasket for conservatory	50	m	VR514	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
BR																	
AN																	
KL																	
GS																	
Z																	
W																	
	ACVR201 -Dichtingsstrip met lip -Joint d'étanchéité avec moustache -Abdichtungsgummi mit Lippe -Sealstrip with lip	100	m	VR030 VR031 VR032 VR033 VR034 VR035 VR036 VR037 VT056	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACVR202 -Dichtingsstrip muuraansluiting -Joint d'étanchéité murale -Abdichtungsgummi Mauer -Ridge sealstrip wall	25 50	m	VR426 VR427 VR2426 VR2427	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR208 -Beglazingsrubber polycarbonaat -Joint de vitrage pour polycarbonate -Glassgummi für Polycarbonat -Glazing strip for polycarbonate	50 35	m	VR052 VR515 VR515A	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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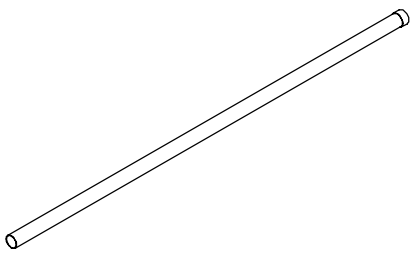



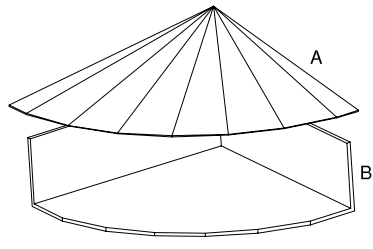
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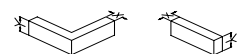
	Verp. per Emb. par Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
 <p>ACVR212</p> <ul style="list-style-type: none"> -Beglazingsstrip voor enkel glas -Joint de vitrage -Abdichtungsgummi -Gasket single glazing 	50	m	VR2573	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACVR216</p> <ul style="list-style-type: none"> -Schroef met afdekkap -Vis avec capuchon -Schraube mit Endkappe -Screw with side plate <p> 4.8x18</p>	100	Stuks Pièces Stücke Pieces		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL	X	GS		Z		W	X
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 <p>ACVR218</p> <ul style="list-style-type: none"> -Halogeenlamp 35W -Lampe halogène 35W -Halogenlampe 35W -Spot bulb halogen 35W 	1	Stuk Pièce Stück Piece	ACVR510 ACVR520	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACVR219</p> <ul style="list-style-type: none"> -Transfo 200VA-230/12 -Transfo 200VA-230/12 -Transfo 200VA-230/12 -Transfo 200VA-230/12 <p>Max. 5 x ACVR218</p>	1	Stuk Pièce Stück Piece	ACVR218 VR511 VR511V	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACVR224N</p> <ul style="list-style-type: none"> -Dilatatiestuk goot -Pièce de dilatation gouttière -Dilatation für Dachrinne -Dilatation strip for gutter 	1	Stuk Pièce Stück Piece	VR5521 VR5121	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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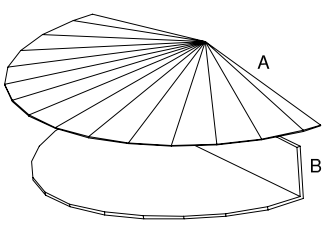
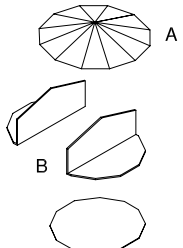
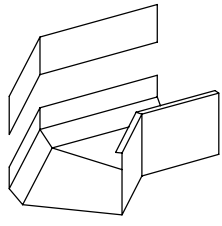
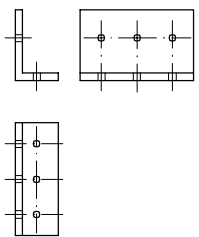
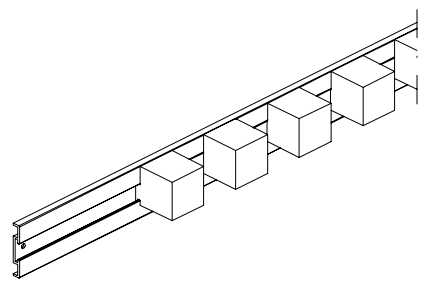


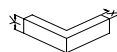
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR226 -Ronde buis PVC 80mm met mof -Tube rond PVC 80mm avec manchon -Rundrohre PVC 80mm mit Muffe -Round tube PVC 80mm with sleeve	1	Stuk Pièce Stück Pièce	ACVR2227	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACVR227 -Waterafvoer PVC -Crepine PVC -Regenabfur PVC -Leaf trap PVC	1	Stuk Pièce Stück Pièce	VR5121 VR5521	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACVR228 -Bocht PVC 80mm -Coude PVC 80mm -Winkelstück PVC 80mm -Bend PVC 80mm 90°	1	Stuk Pièce Stück Pièce	ACVR226	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACVR234 -By-pass -By-pass -By-pass -By-pass	1	Stuk Pièce Stück Pièce	ACVR218	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	ACVR300 -Kwart nokstuk + bovenplaat -Quart de faitière + plaque supérieure -Viertel Hüfte + Platte oben -Quarter hip bracket + upper plate op bestelling, sur commande auf Bestellung, on demand	1	Stuk Pièce Stück Pièce	VR511 VR511V	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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	Verp. per Emb. par Pack pr.	Einheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
 <p>VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE</p>	1	Stuk Pièce Stück Pièce	VR511 VR511V	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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 <p>VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE</p>	1	Stuk Pièce Stück Pièce	VR511 VR511V	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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 <p>VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE</p>	1	Stuk Pièce Stück Pièce	VR521 VR5121	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	1	Stuk Pièce Stück Pièce	VR2571 VR2573 VR573	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>H = 50mm L = 3000mm</p>	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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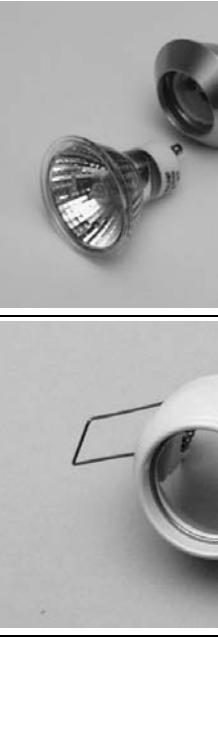
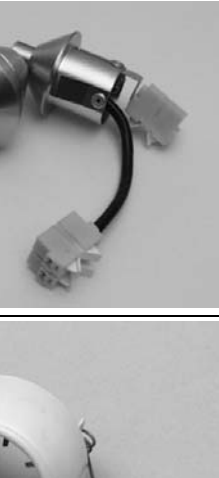
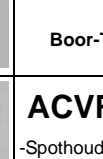
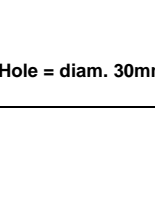



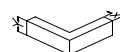
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR503 -Inrolpees diam. 6.5mm -Tendeur diam. 6.5mm -Keder diam. 6.5mm -Caoutchouc diam. 6.5mm	200	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z	X	W	
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	ACVR510 -Inbouwspot PICOLO 12V - Max. 35W -Spot encastrable PICOLO 12V - Max. 35W -Einbau-Spotlight PICOLO 12V - Max. 35W -Built-in spotlight PICOLO 12V - Max. 35W Boor-Trou-Loch-Hole = diam. 38mm	1	Stuk Pièce Stück Pièce	VR511 VR511V ACVR218	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table> <p>CHROOM</p>	BR		AN		KL	X	GS	X	Z		W	
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	ACVR511 -Opbouwspot op staaf 7cm - 220V - Max. 50W -Spot sur barre 7cm - 220V - Max. 50W -Spotlight auf stab 7cm - 220V - Max. 50W -Spotlight on bar 7cm - 220V - Max. 50W Boor-Trou-Loch-Hole = diam. 29mm	1	Stuk Pièce Stück Pièce	VR511 VR511V	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z	X	W	
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	ACVR516 -Inbouwspot vast 220V - incl lamp 50W -Spot encastrable fixe 220V - incl lampe 50W -Einbau-Spotlight fest 220V - inkl lampe 50W -Built-in spotlight fixed 220V - incl lamp 50W Boor-Trou-Loch-Hole = diam. 49mm	1	Stuk Pièce Stück Pièce	VR511 VR511V	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR517 -Inbouwspot wentelbaar 12V - incl lamp 20W -Spot encastrable pivote 12V - incl lampe 20W -Einbau-Spotlight beweglich 12V - inkl lampe 20W -Built-in pivot spotlight 12V - incl lamp 20W Boor-Trou-Loch-Hole = diam. 49mm	1	Stuk Pièce Stück Pièce	VR511 VR511V	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table> <p>CHROOM</p>	BR		AN		KL		GS		Z	X	W	X
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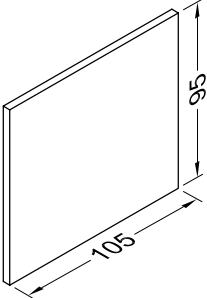

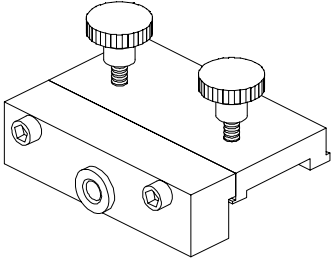
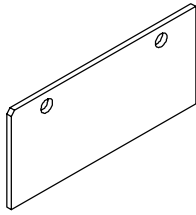

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


	Verp. per Emb. par Pack pr.	Einheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
 <p>ACVR519 -Spot 220V - incl lamp 50W -Spot 220V - incl lampe 50W -Spotlight 220V - inkl lampe 50W -Spotlight 220V - incl lamp 50W</p> <p>Boor-Trou-Loch-Hole = diam. 30mm</p>	1	Stuk Pièce Stück Pièce	VR511 VR511V	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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 <p>ACVR520 -Sphouder -Armature spot -Lampen Passung -Spholder</p> <p>Boor-Trou-Loch-Hole = diam. 43mm</p>	1	Stuk Pièce Stück Pièce	ACVR218	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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 <p>ACVR600 x -Afstandhouder 35mm/45mm -Espaceur 35mm/45mm -Distanzstück 35mm/45mm -Spacer 35mm/45mm</p> <p>x = groen, vert, grün, green</p>	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACVR601 x -Afstandhouder 55mm/65mm -Espaceur 55mm/65mm -Distanzstück 55mm/65mm -Spacer 55mm/65mm</p> <p>x = blauw, bleu, blau, bleu</p>	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACVR602 x -Afstandhouder 75mm/85mm -Espaceur 75mm/85mm -Distanzstück 75mm/85mm -Spacer 75mm/85mm</p> <p>x = rood, rouge, rot, red</p>	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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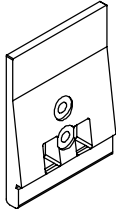
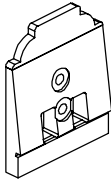
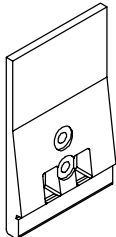
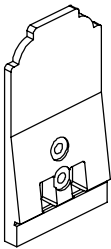
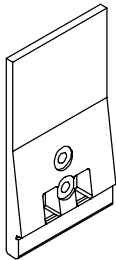


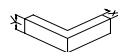
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR603 x -Afstandshouder 95mm/105mm -Espaceur 95mm/105mm -Distanzstück 95mm/105mm -Spacer 95mm/105mm x = geel, jaune, gelb, yellow	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACVR910 -Eindplaat gordijnrail -Embout pour rail cache rideau -Endplatte für Vorhang Profil -End plate for curtain rail DIN7981 4.2x16	1 10	Stuk Pièce Stück Piece	VR910	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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	ACVR911 -Boormal -Calibre -Bohrschablone -Boring jig set	1	Stuk Pièce Stück Piece	VR5517 VR5537 VR5538 VR5518	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACVR912 -Eindplaat gordijnrail enkel -Embout pour rail cache rideau simple -Endplatte für Vorhangschiene einzeln -End plate for curtain rail single DIN7981 4.2x16	1	Stuk Pièce Stück Piece	VR912	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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	ACVR916 -Nylon glijder -Glissière en nylon -Nylon gleiter -Nylon glider	1	Stuk Pièce Stück Piece	VR910 VR912	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z		W	X
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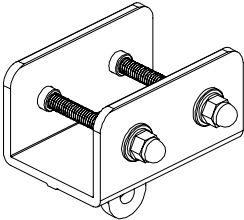


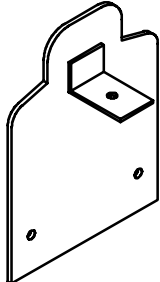
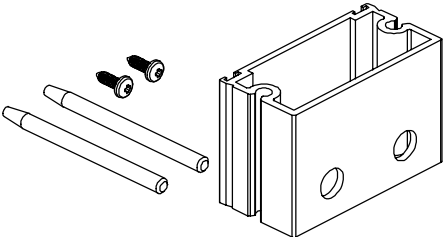
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 AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M
 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
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 GEREEDSCHAP - OUTILLAGE
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 BEFESTIGUNG - FIXATION





		Verp. per Emb. par Pack pr.	Einheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR1015 -Eindstuk 76mm -Pièce latérale 76mm -Abdichtung 76mm -Sealing 76mm	1 10 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR1016 -Eindstuk 70mm -Pièce latérale 70mm -Abdichtung 70mm -Sealing 70mm	1 10 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR2015 -Eindstuk 91mm -Pièce latérale 91mm -Abdichtung 91mm -Sealing 91mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR2016 -Eindstuk 105mm -Pièce latérale 105mm -Abdichtung 105mm -Sealing 105mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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	ACVR2017 -Eindstuk 102.5mm -Pièce latérale 102.5mm -Abdichtung 102.5mm -Sealing 102.5mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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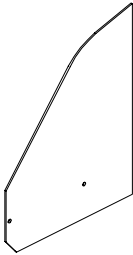
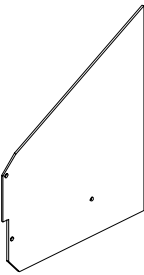
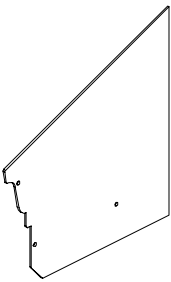
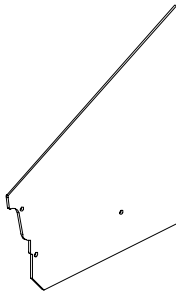


		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVR2068 -Verbindingsstuk voor trekker -Joint de jonction pour tirant -Verbindung für Bracket -Binding joint for bracket	1	Stuk Pièce Stück Piece	VR511 VR511V	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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GS	X																
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	ACVR2227 -Waterafvoer PVC -Crepine PVC -Regenabfur PVC -Leaf trap PVC	1	Stuk Pièce Stück Piece	VR5121 VR5521	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACVR2228 -Verloopstuk PVC voor goot Ø80 -> Ø75 -Manchon PVC pour gouttière Ø80 -> Ø75 -Fitting PVC für regenrinne Ø80 -> Ø75 -Muff PVC for gutter Ø80 -> Ø75	1	Stuk Pièce Stück Piece	ACVR227	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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GS																	
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	ACVR2245 -Eindplaat voor nok -Plaque pour faîtière -Endstück für Dachfirst -End piece for ridge	1 10	Stuk Pièce Stück Piece	MC157	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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	ACVR2574 -Bevestiging VR2574/VR2575 -Montage VR2574/VR2575 -Montage VR2574/VR2575 -Assembly VR2574/VR2575	1	Stuk Pièce Stück Piece	VR2574 VR2575	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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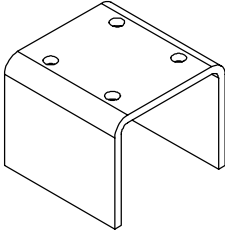
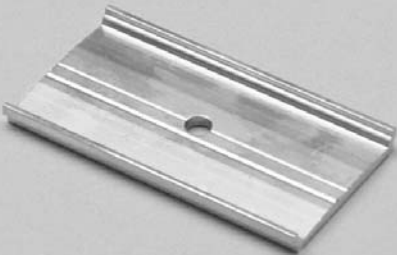

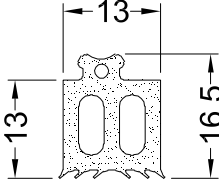
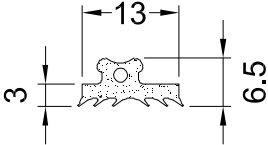
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 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
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	Verp. per Emb. par Pack pr.	Einheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
 <p>ACVR5426 -Einplaat -Plaque -Endstück -End piece</p>	1	Stuk Pièce Stück Piece	VR426 VR2426	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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 <p>ACVR5521 -Einplaat -Plaque -Endstück -End piece</p>	1	Stuk Pièce Stück Piece	VR5121 VR5521	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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GS	X															
Z	X															
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 <p>ACVR5522 -Einplaat -Plaque -Endstück -End piece</p>	1	Stuk Pièce Stück Piece	VR5521 VR522	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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GS	X															
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 <p>ACVR5523 -Einplaat -Plaque -Endstück -End piece</p>	1	Stuk Pièce Stück Piece	VR5521 VR523	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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 <p>ACVR5524 -Einplaat -Plaque -Endstück -End piece</p>	1	Stuk Pièce Stück Piece	VR5121 VR123	<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td>X</td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR	X	AN	X	KL	X	GS	X	Z	X	W	X
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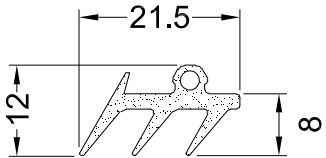

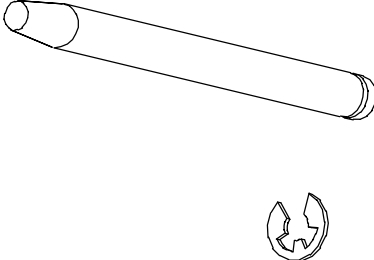

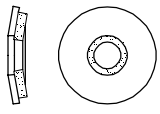


		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACAPS011 -Verbindingsstuk travers -Pièce de jonction -Verbindung traverse -Binding joint	1	Stuk Pièce Stück Pièce	VR511	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACDK066 -Aandrukplaatje dakprofielen -Plaque de serrage profils toiture -Andruckplatte Dachprofile -Packer alu for roof profile	1	Stuk Pièce Stück Pièce	DK154	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACDR052 -Inox schroef -Vis en inox -Inox Schraube -Stainless steel screw	200	Stuks Pièces Stücke Pieces	ACDK066 DK154 MC054 MC150 MC154 DK155	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACMC015 -Beglazingsrubber -Joint de vitrage -Dichtung -Sealing	100	m	VR565 VR566	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACMC016 -Beglazingsrubber -Joint de vitrage -Dichtung -Sealing	150	m	VR514 VR565 VR566	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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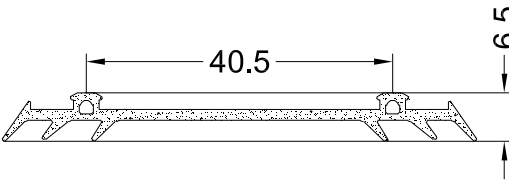
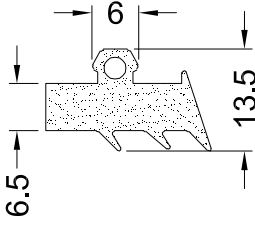
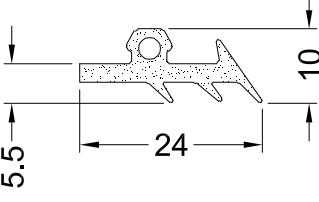
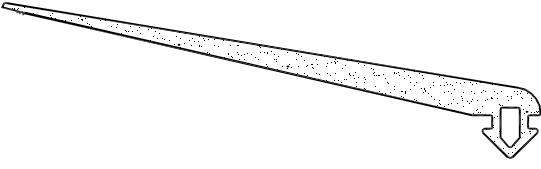

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 AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M
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 GEREEDSCHAP - OUTILLAGE
 WERKZEUG - TOOL
 BEVESTIGING - FIXATION
 BEFESTIGUNG - FIXATION





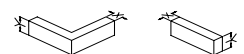
	Verp. per Emb. par Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
 <p>ACMC019</p> <ul style="list-style-type: none"> -Beglazingsrubber klemlat MC152 -Joint de vitrage MC152 -Dichtung für Drückleiste MC152 -Sealing for MC152 	50	m	MC152 DK155	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACMC025</p> <ul style="list-style-type: none"> -Pen voor regel -Tige pour traverse -Stift für Riegel -Pin for transom 	20	Stuks Pièces Stücke Pieces	VR2030 VR514	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACMC026</p> <ul style="list-style-type: none"> -Pen voor eindregel -Tige pour dernière traverse -Stift für Endriegel -Pin for ending transom 	20	Stuks Pièces Stücke Pieces	VR2030 VR514	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACMC110</p> <ul style="list-style-type: none"> -Schroef voor DIN7981 6.3x45 -Vis DIN7981 6.3x45 -Schraube DIN7981 6.3x45 -Screw DIN7981 6.3x45 	100	Stuks Pièces Stücke Pieces	MC055 VR2030	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACMC111</p> <ul style="list-style-type: none"> -Afdichtingsring -Rondelle d'étanchéité -Dichtscheibe -Sealing ring 	100	Stuks Pièces Stücke Pieces	MC055	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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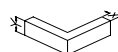
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
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	<p>ACMC118</p> <p>-Beglazingsrubber -Joint de vitrage -Dichtung -Sealing</p>	50	m	MC054 MC150 MC154	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	<p>ACMC150</p> <p>-Beglazingsrubber -Joint de vitrage -Dichtung -Sealing</p>	100	m	MC054 MC150 MC154	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	<p>ACMS02</p> <p>-Dichting muur -Joint mural -Abdichtung Mauer -Seal strip wall</p>	40	m	VR426 VR2426	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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	<p>ACMX09700</p> <p>-Alu-polish -Alu-polish -Alu-polish -Alu-polish</p> <p>750ml</p>	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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


	Verp. per Emb. par Pack pr.	Einheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
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 <p>ACMX09762 -Periodi-clean -Periodi-clean -Periodi-clean -Periodi-clean 500ml</p>	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACMX09763 -Teflon spray -Teflon spray -Teflon spray -Teflon spray 400ml</p>	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACMX09764 -Maxi-cleaner -Maxi-cleaner -Maxi-cleaner -Maxi-cleaner 500ml</p>	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACMX09765 -Glue-cleaner -Glue-cleaner -Glue-cleaner -Glue-cleaner 500ml</p>	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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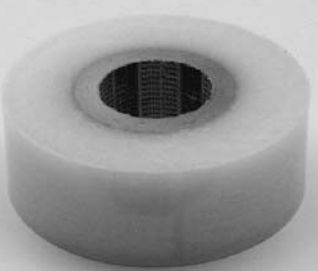

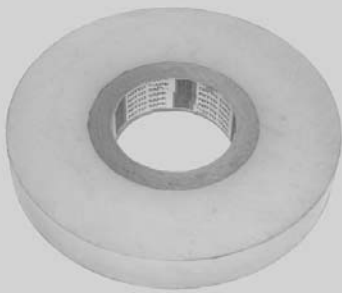




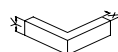
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	ACMX09767 -Anti-stone opgepast voor natuursteen en metselwerk attention pour pierre de taille et maçonnerie achtung für Naturstein und Mauerwerk attention for natural stone and bricklaying 500ml	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACMX09770 -Rol andywrap 100mm -Rouleau andywrap 100mm -Rolle andywrap 100mm -Roll andywrap 100mm	150	m		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACMX09775 -Houder andywrap -Manche andywrap -Halter andywrap -Grip andywrap	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACMX09801 -Beschermtape 50mm (500m) -Tape de protection 50mm (500m) -Schutz Klebeband 50mm (500m) -Protective tape 50mm (500m)	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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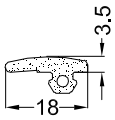
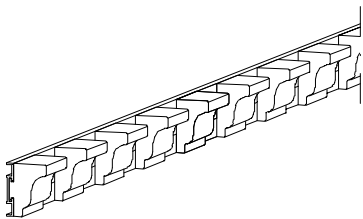
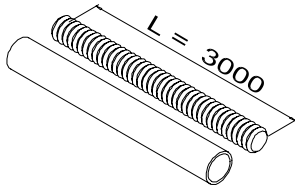
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	Verp. per Emb. par Pack pr.	Einheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
 <p>ACMX09802 -Beschermtape 70mm (500m) -Tape de protection 70mm (500m) -Schutz Klebeband 70mm (500m) -Protective tape 70mm (500m)</p>	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACMX09803 -Beschermtape 100mm (500m) -Tape de protection 100mm (500m) -Schutz Klebeband 100mm (500m) -Protective tape 100mm (500m)</p>	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACMX09804 -Beschermtape 35mm (500m) -Tape de protection 35mm (500m) -Schutz Klebeband 35mm (500m) -Protective tape 35mm (500m)</p>	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACMX09811 -Afdichtingstape B=55mm -Ruban adhésif d'étanchéité L=55mm -Abdichtungsband B=55mm -Sealing tape W=55mm</p>	20	m	MC054 MC055 MC150 MC154 VR2426 VR2427	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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 <p>ACSIL04 -Afdichtingslijmkit voor versteknaden -Joint d'étanchéité pour onglets -Leim für Abdichtung -Sealing glue</p>	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
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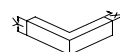
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
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	ACSIL014 -Anticorro - beschermingsproduct -Anticorro - produit de protection -Anticorro - Schutzprodukt -Anticorro - protection product 500ml	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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GS																	
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	ACVT011 -Rubber -Joint -Abdichtungsgummi -Gasket	100	m	VR514	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR		AN		KL		GS		Z		W	
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	ACVT070 -Sierlijst L=3000mm -Profil ornamentale L=3000mm -Zierprofil L=3000mm -Ornamental profile L=3000mm	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
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	ACVT072 -Draadstang + alu buisje L=3000mm -Tige filetée + tube alu L=3000mm -Gewinde Stange + alu Rohr L=3000mm -Tie rod + alu cover L=3000mm	1	Stuk Pièce Stück Pièce		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
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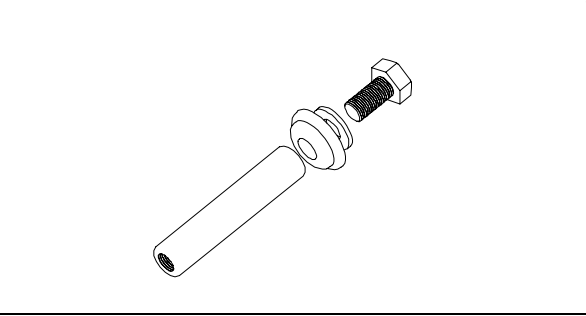
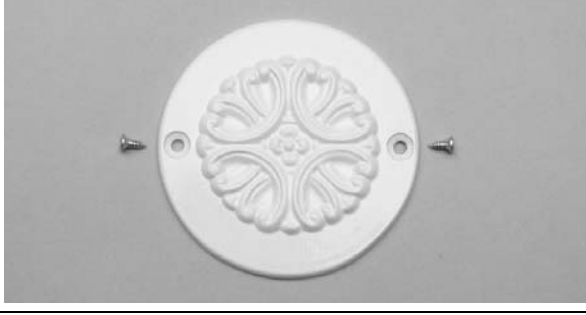

BR = BRUT - BRUT - ROH - BRUT
 AN (X) = ANODISATIE - ANODISE - ELOXIERT - ANODISED
 AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M
 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
 GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
 Z = ZWART - NOIR - SCHWARZ - BLACK
 W = WIT - BLANC - WEISS - WHITE

 GEREEDSCHAP - OUTILLAGE
 WERKZEUG - TOOL
 BEVESTIGING - FIXATION
 BEFESTIGUNG - FIXATION





	Verp. per Emb. par Pack pr.	Einheid Unit	Toepassing Application	Kleur Couleur Farbe Color												
 <p>ACVT073 -Verbindingsstuk voor draadstang -Pièce de jonction pour tige filetée -Verbindungsstück für gewinde Stange -Connector for tie rod</p>	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X															
AN																
KL	X															
GS	X															
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W																
 <p>ACVT074 -Kam L=600 H=200 -Crête L=600 H=200 -Grat L=600 H=200 -Roof crest L=600 H=200</p>	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
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KL	X															
GS	X															
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 <p>ACVT075 -Eindstuk kam L=111mm H=315mm -Pièce terminale pour crête L=111mm H=315mm -Endstück für Grat L=111mm H=315mm -End piece for roof crest L=111mm H=315mm</p>	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
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 <p>ACVT515 -Stootblokje beglazing -Arrêt de vitrage -Abschlussklotze für verglazing -Glaspanel stop</p>	1	Stuk Pièce Stück Piece	VR514 VR515 VR515A VT052	<table border="1"> <tr><td>BR</td><td></td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>GS</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> </table>	BR		AN		KL		GS		Z	X	W	X
BR																
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GS																
Z	X															
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 <p>ACVT713 -Tie rod end clevis -Tie rod end clevis -Tie rod end clevis -Tie rod end clevis</p>	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X															
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KL	X															
GS	X															
Z																
W																



		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color												
	ACVT714 -Tie bar centre boss -Tie bar centre boss -Tie bar centre boss -Tie bar centre boss	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT715 -90° fixing lug -90° fixing lug -90° fixing lug -90° fixing lug	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT716 -Koppelstuk tie-bar met nok -Pièce de jonction pour "tie-bar" et faitage -Verbindung für "tie-bar" und Firtbalken -Connection piece for tie-bar and ridge	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
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KL	X																
GS	X																
Z																	
W																	
	ACVT717 -Cover disk tudor rose -Cover disk tudor rose -Cover disk tudor rose -Cover disk tudor rose	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
AN																	
KL	X																
GS	X																
Z																	
W																	
	ACVT718 -4 way tie bar centre boss -4 way tie bar centre boss -4 way tie bar centre boss -4 way tie bar centre boss	1	Stuk Pièce Stück Piece		<table border="1"> <tr><td>BR</td><td>X</td></tr> <tr><td>AN</td><td></td></tr> <tr><td>KL</td><td>X</td></tr> <tr><td>GS</td><td>X</td></tr> <tr><td>Z</td><td></td></tr> <tr><td>W</td><td></td></tr> </table>	BR	X	AN		KL	X	GS	X	Z		W	
BR	X																
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 KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
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 GEREEDSCHAP - OUTILLAGE
 WERKZEUG - TOOL
 BEVESTIGING - FIXATION
 BEFESTIGUNG - FIXATION

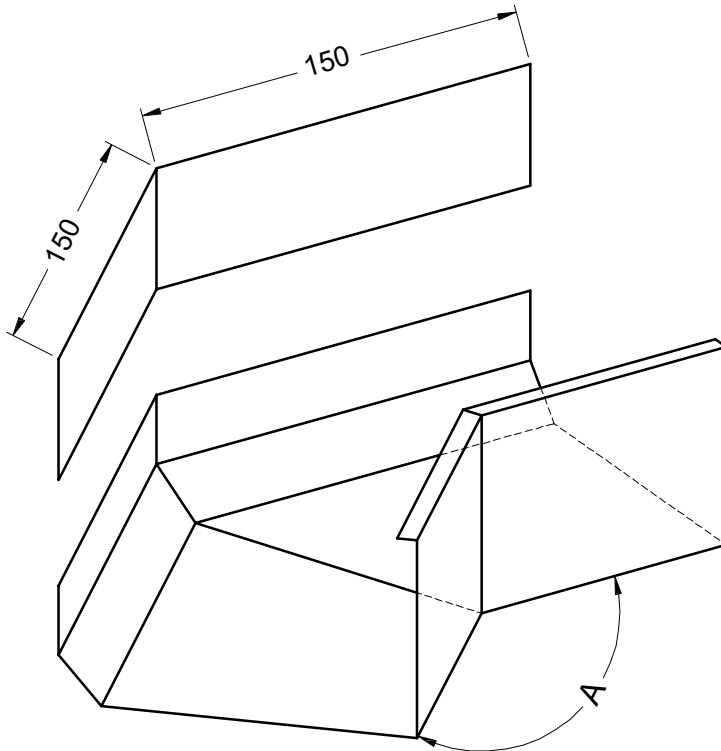


ALGEMENE INFORMATIE
INFORMATION GENERALE
ALGEMEINE INFORMATION
GENERAL INFORMATION

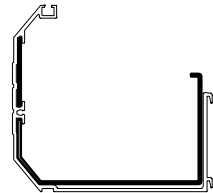
TOEBEHOREN - ACCESSOIRES - ZUBEHORTEILE - ACCESSORIES

ACVR305A	KOPPELSTUK GOOT JONCTION GOUTTIERE KUPPLUNGSBUGEL DRACHRINE CLUTCH COVER GUTTER	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
DATE : _____ REF. : _____	VR121N KLANT / CLIENT / KUNDE / CUSTOMER _____ _____ _____	P.O. : _____ ORDERNR. : _____ LEVERANCIER : _____ DATUM LEV. : _____

BUITENHOEK



VR5121



VR5521



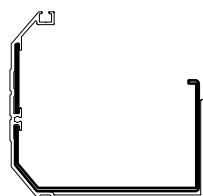
	AANTAL NOMBRE ANZALH NUMBER
A = ____	
A = ____	
A = ____	
A = ____	

ALGEMENE INFORMATIE
INFORMATION GENERALE
ALGEMEINE INFORMATION
GENERAL INFORMATION

TOEBEHOREN - ACCESSOIRES - ZUBEHORTEILE - ACCESSORIES

<p>ACVR305B</p>	<p>KOPPELSTUK GOOT JONCTION GOUTTIERE KUPPLUNGSBUGEL DRACHRINE VR121N CLUTCH COVER GUTTER</p>	<p>BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR</p>
<p>DATE : _____ REF. : _____</p>	<p>KLANT / CLIENT / KUNDE / CUSTOMER _____ _____</p>	<p>P.O. : _____ ORDERNR. : _____ LEVERANCIER : _____ DATUM LEV. : _____</p>

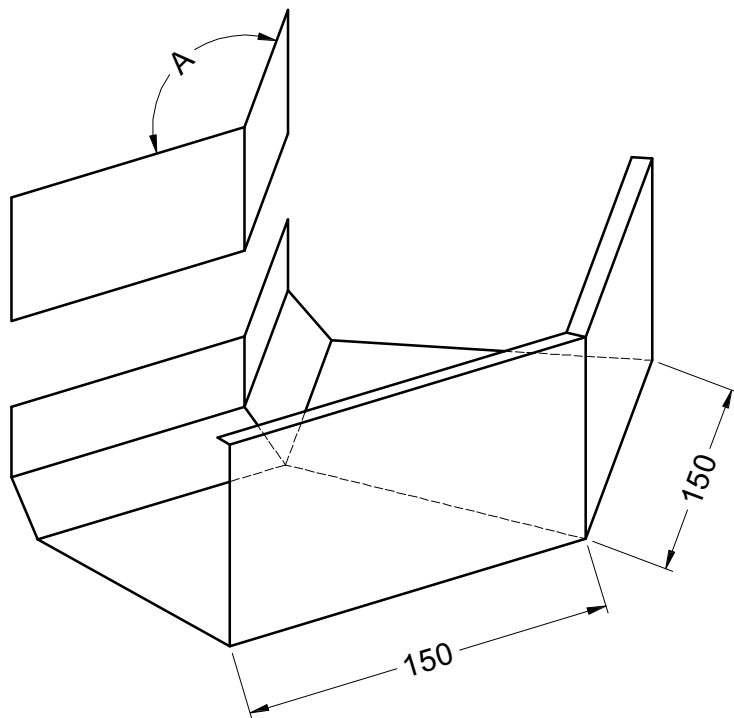
VR5121



VR5521



BINNENHOEK

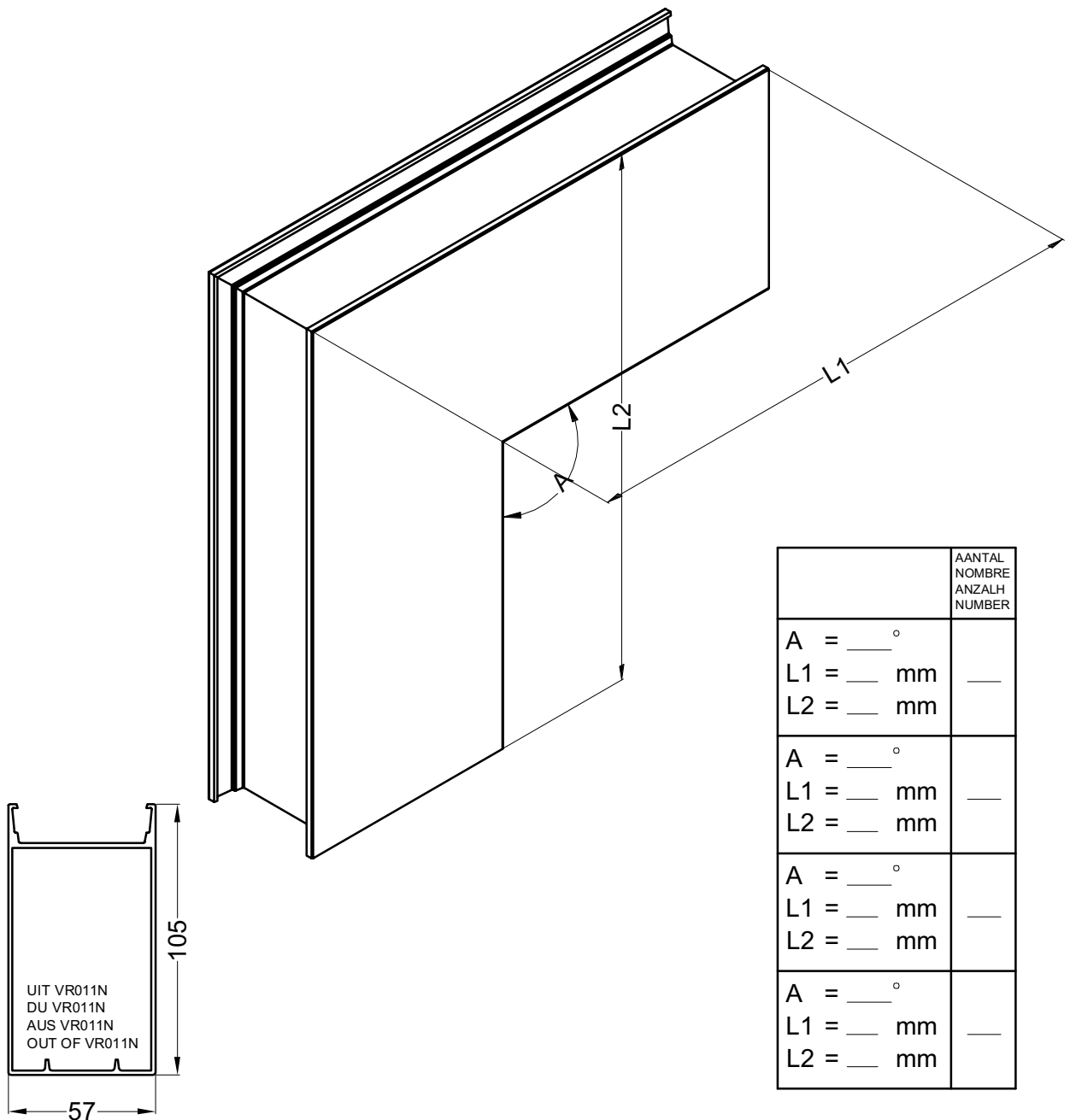


	AANTAL NOMBRE ANZALH NUMBER
A = ____	
A = ____	
A = ____	
A = ____	

ALGEMENE INFORMATIE
INFORMATION GENERALE
ALGEMEINE INFORMATION
GENERAL INFORMATION

TOEBEHOREN - ACCESSOIRES - ZUBEHORTEILE - ACCESSORIES

ACVR011N	GELAST STUK UIT VR011N PIECE SOUDE DU VR011N GESCHWEISST STUK AUS VR011N WELDED PIECE OUT OF VR011N	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
DATE : _____ REF. : _____	KLANT / CLIENT / KUNDE / CUSTOMER _____ _____	P.O. : _____ ORDERNR. : _____ LEVERANCIER : _____ DATUM LEV. : _____



	AANTAL NOMBRE ANZALH NUMBER
A = ____° L1 = __ mm L2 = __ mm	___
A = ____° L1 = __ mm L2 = __ mm	___
A = ____° L1 = __ mm L2 = __ mm	___
A = ____° L1 = __ mm L2 = __ mm	___

ACvr011n

RAL IN : RAL EX :

Selecteer type / Sélectionnez type / Selektier Typ / Select type

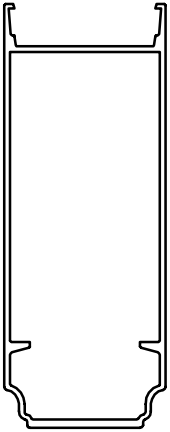
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Grondplan in bijlage / Vue en plan en annexe / Grundplan in Anlage / Planview enclosed

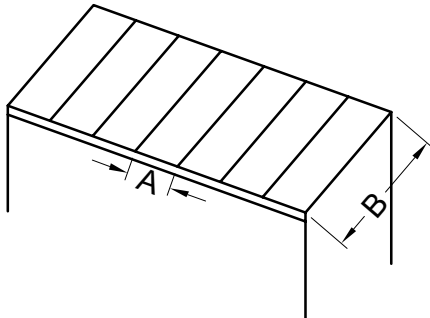
Grondplan + hoogteverschil / Vue en plan + différence de niveau /
Grundplan + Niveauunterschied / Planview + difference in height:

ACVR30X_Bestform

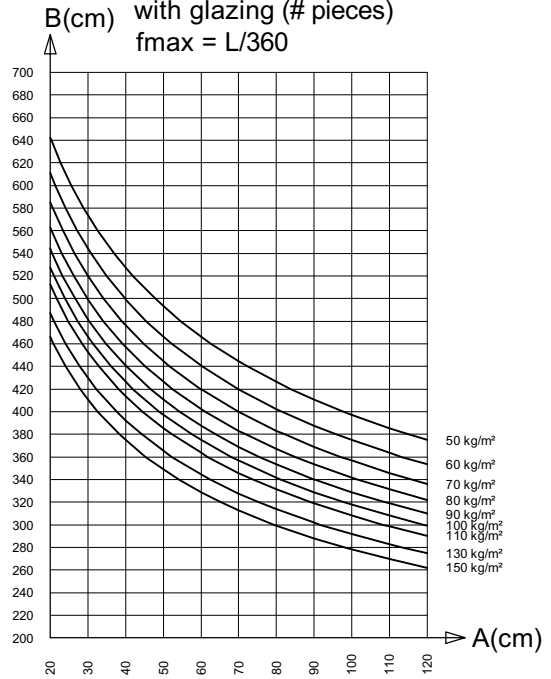
VR511V
I_{xx} = 226.7 cm⁴



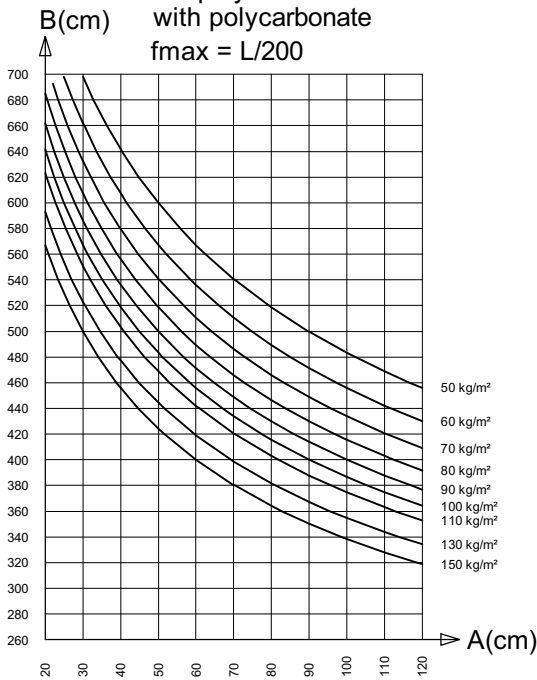
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



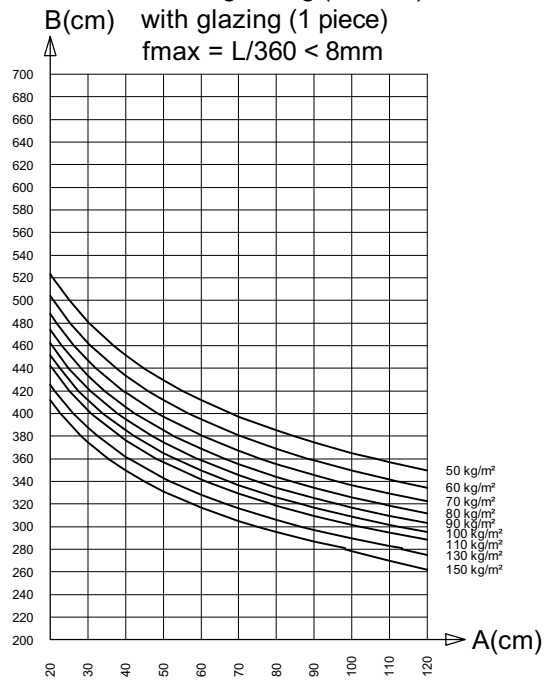
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
f_{max} = L/360



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
f_{max} = L/200



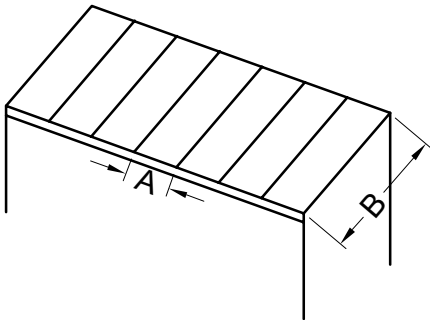
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
f_{max} = L/360 < 8mm



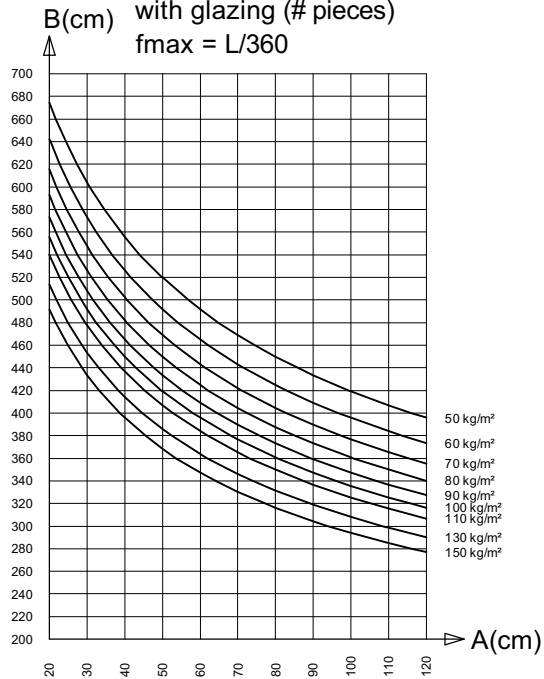
VR511
l_{xx} = 268 cm4



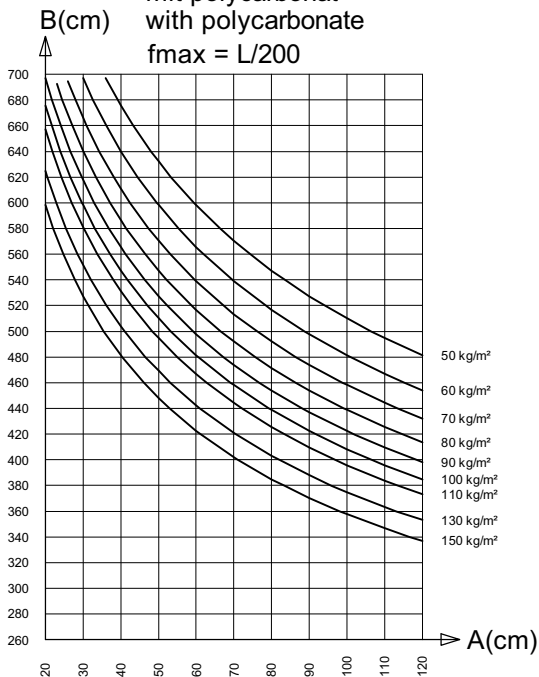
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



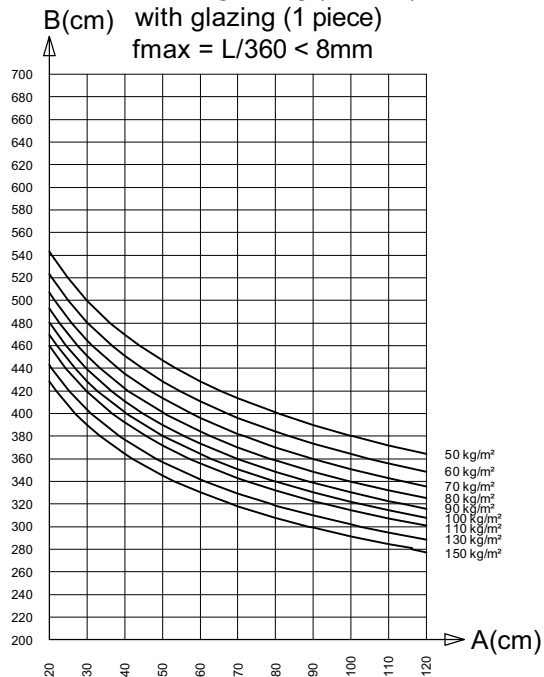
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
f_{max} = L/360



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
f_{max} = L/200

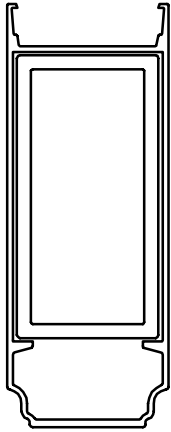


met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
f_{max} = L/360 < 8mm

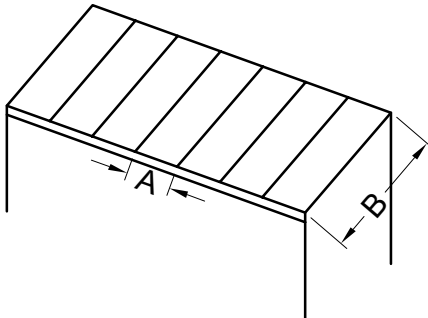


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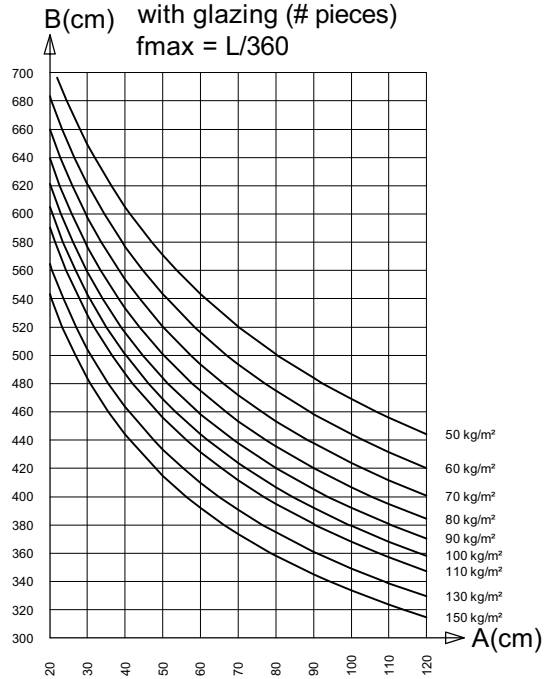
VR511V + VR2060
l_{xx} = 400.2 cm⁴



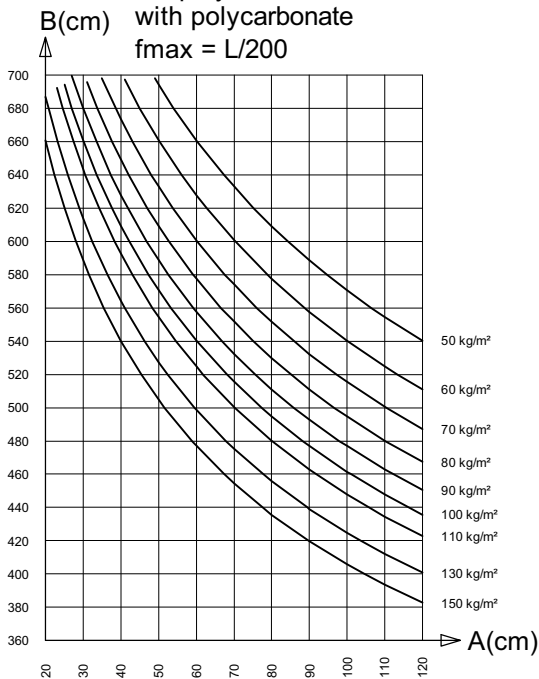
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



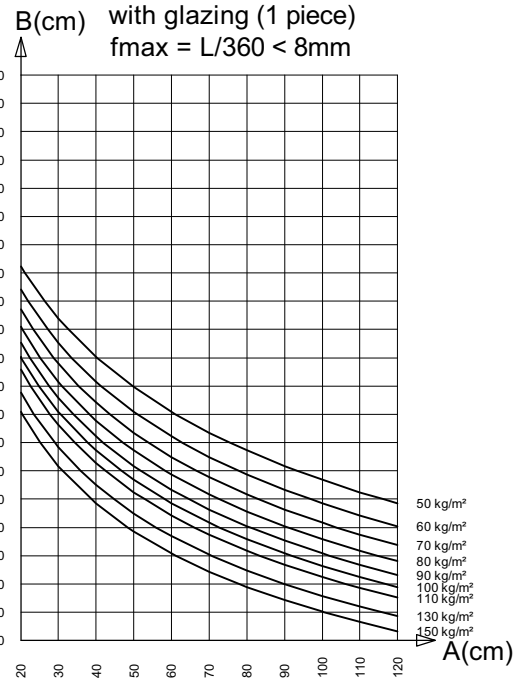
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avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
f_{max} = L/360



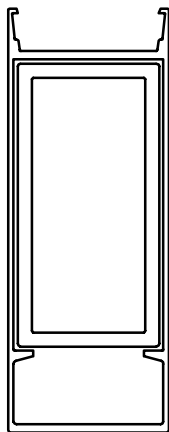
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
f_{max} = L/200



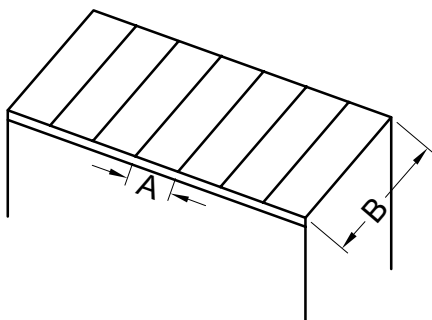
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avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
f_{max} = L/360 < 8mm



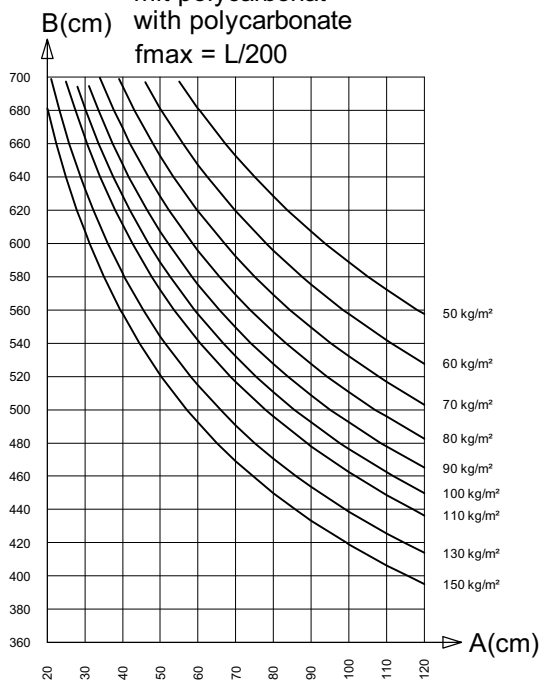
VR511 + VR2060
l_{xx} = 441.5 cm⁴



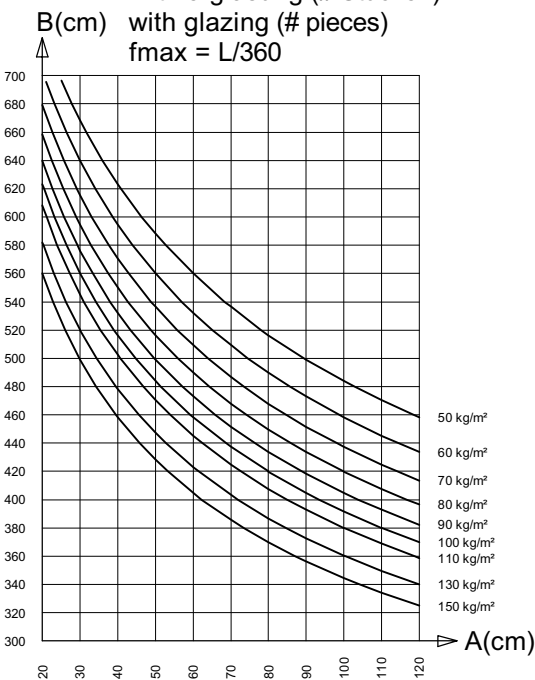
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



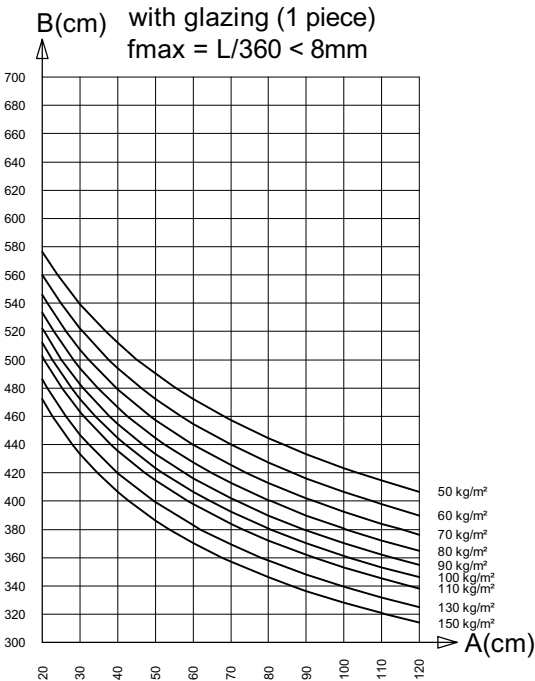
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
f_{max} = L/200



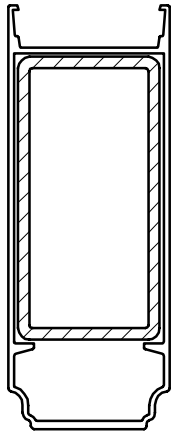
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
f_{max} = L/360



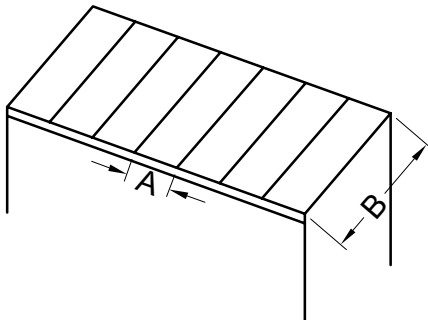
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
f_{max} = L/360 < 8mm



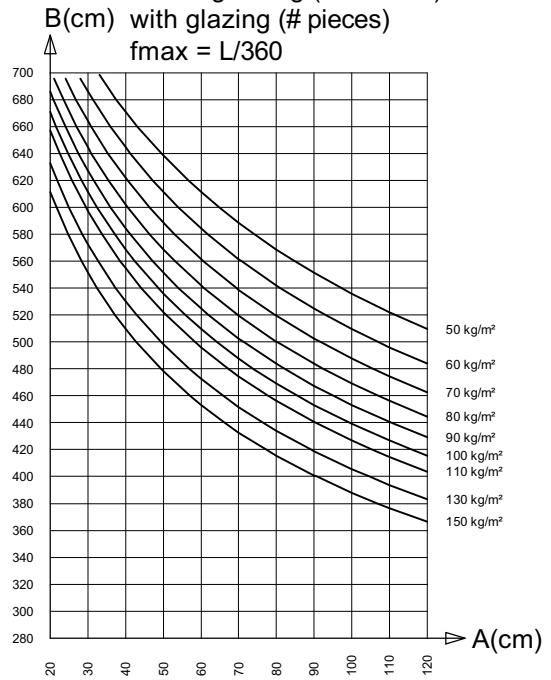
VR511V + SR031
lxx = 649.7 cm4



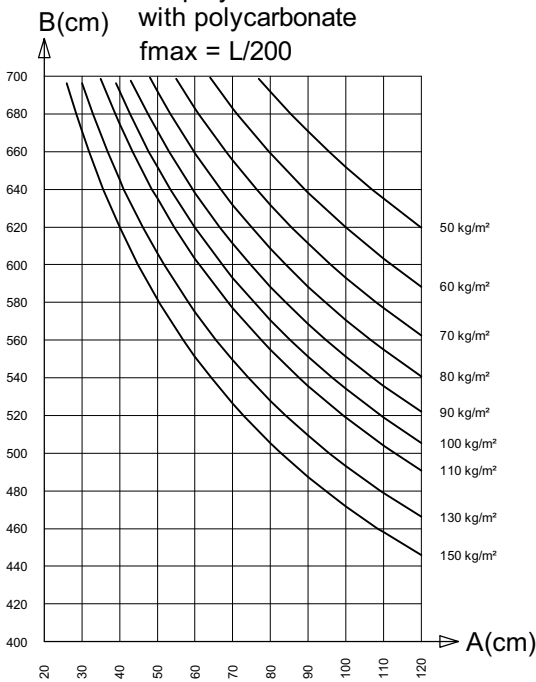
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



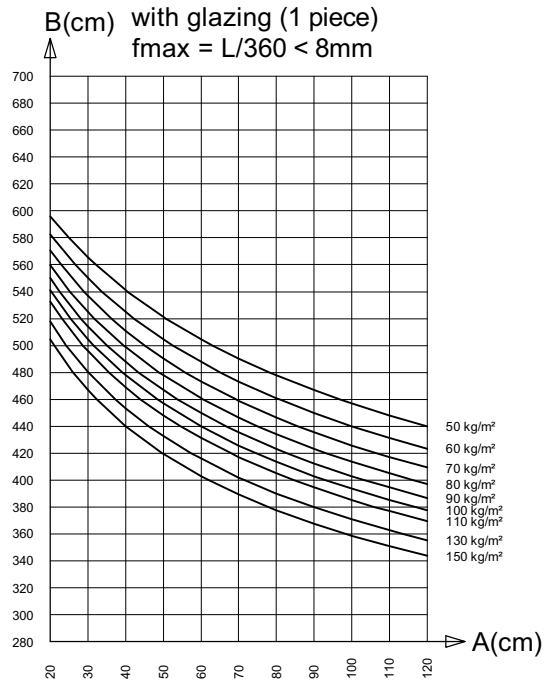
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
fmax = L/360



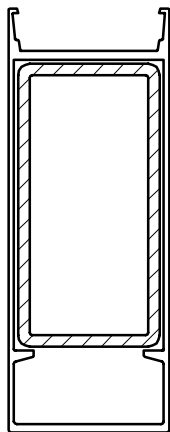
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = L/200



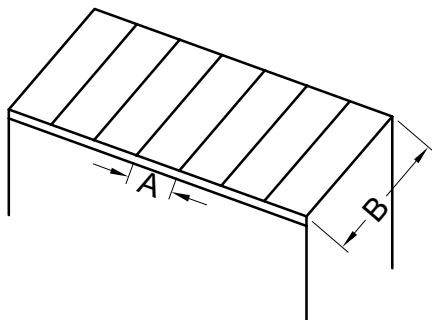
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
fmax = L/360 < 8mm



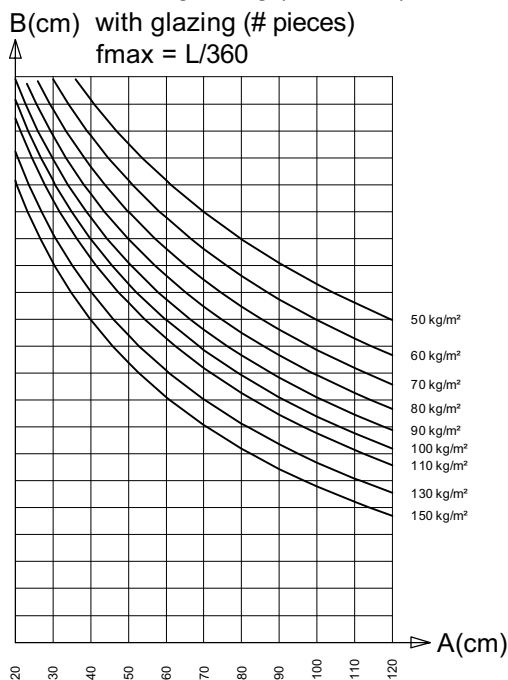
VR511 + SR031
lxx = 691 cm4



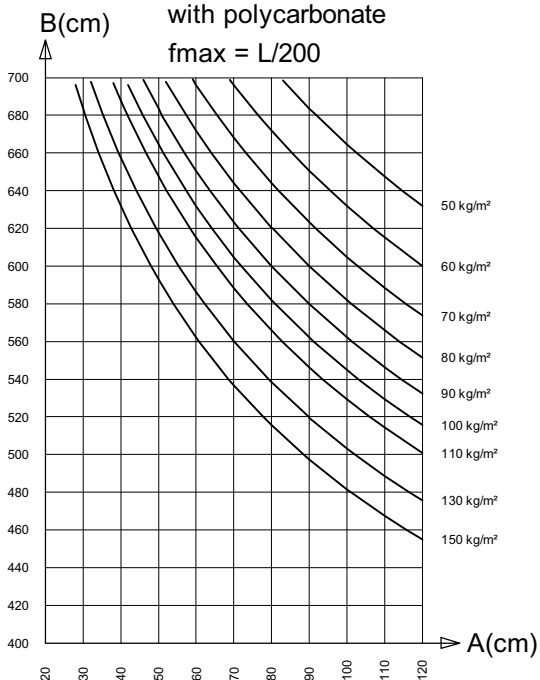
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



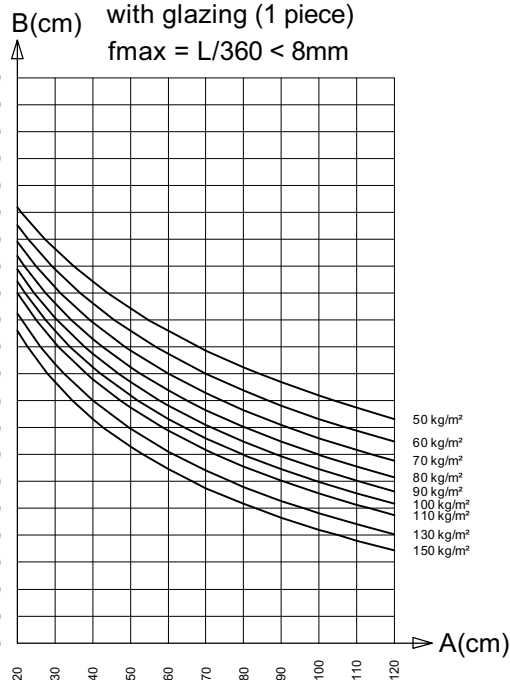
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = L/200



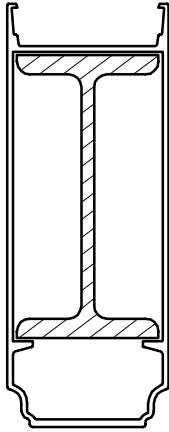
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
fmax = L/360 < 8mm



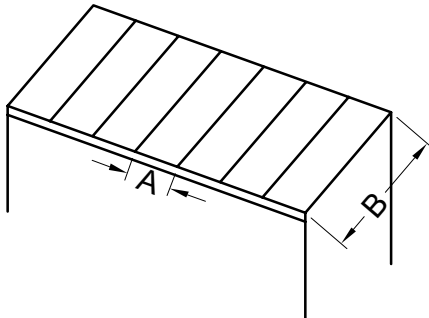
stat3

STATICA - STATIQUE - STATIK - STATICS

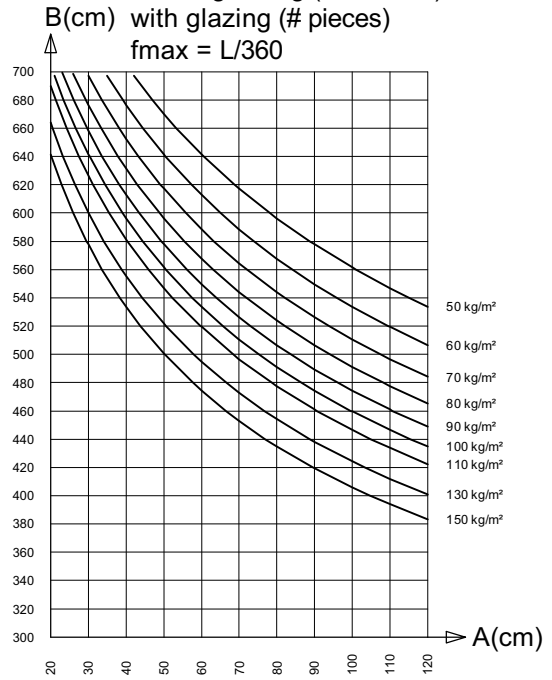
VR511V + VR063
I_{xx} = 742.2 cm⁴



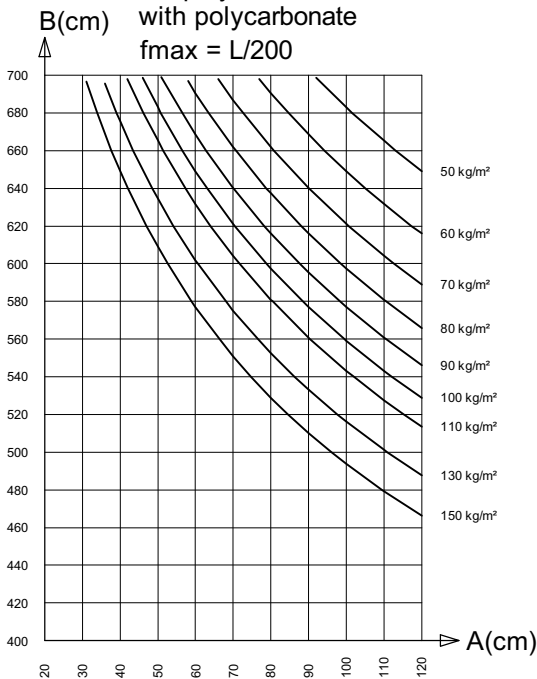
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



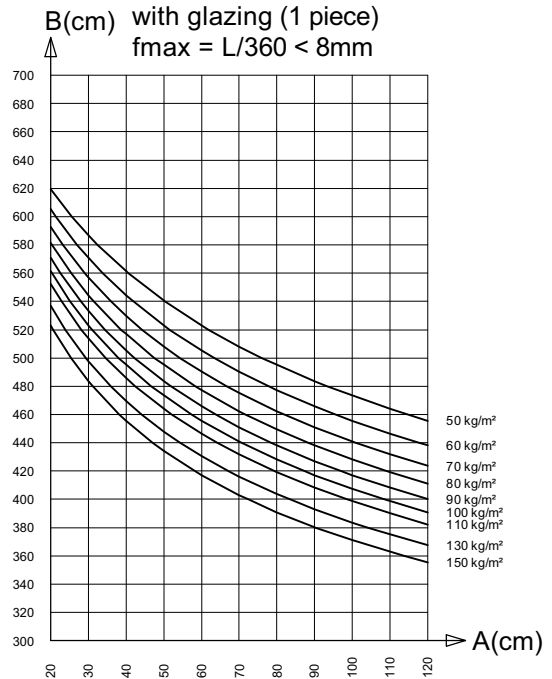
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
f_{max} = L/360



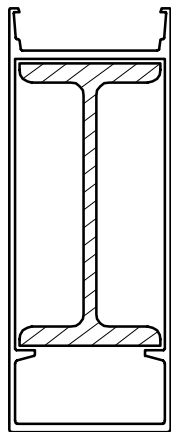
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
f_{max} = L/200



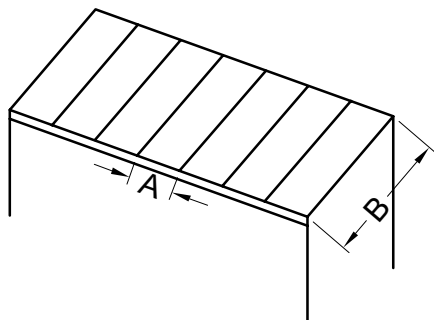
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
f_{max} = L/360 < 8mm



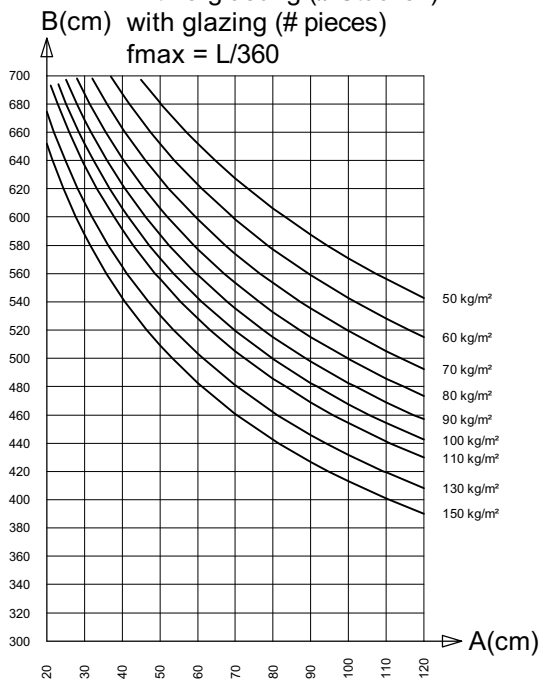
VR511 + VR063
l_{xx} = 783.4 cm⁴



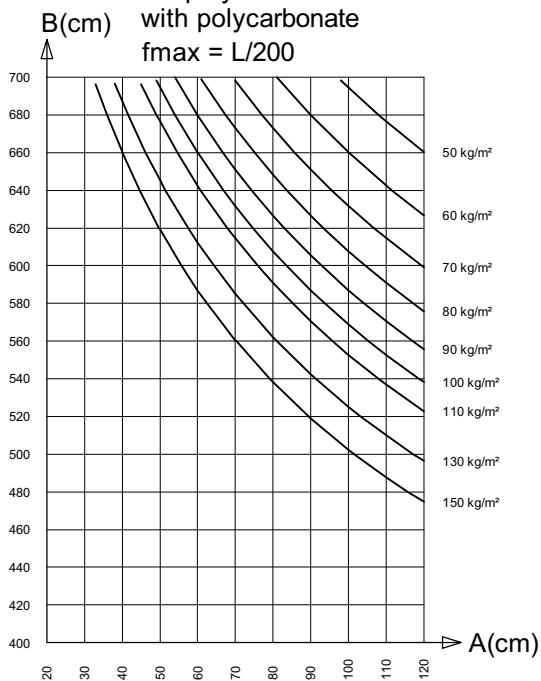
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



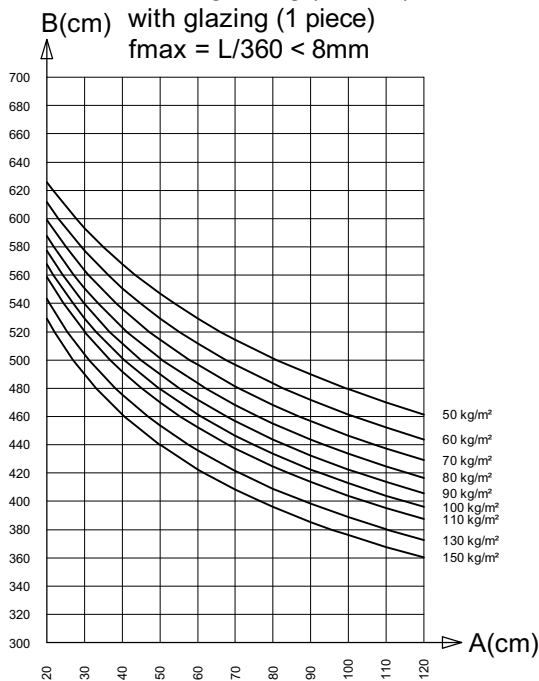
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
f_{max} = L/360



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
f_{max} = L/200

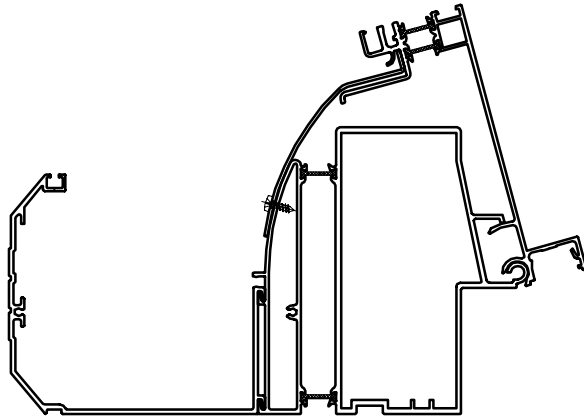


met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
f_{max} = L/360 < 8mm

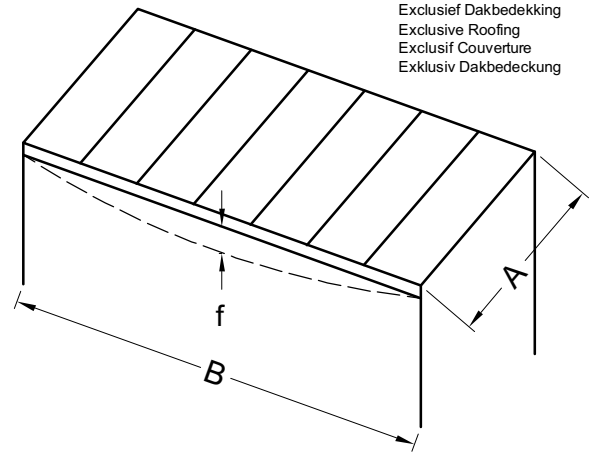


stat14

STATICA - STATIQUE - STATIK - STATICS



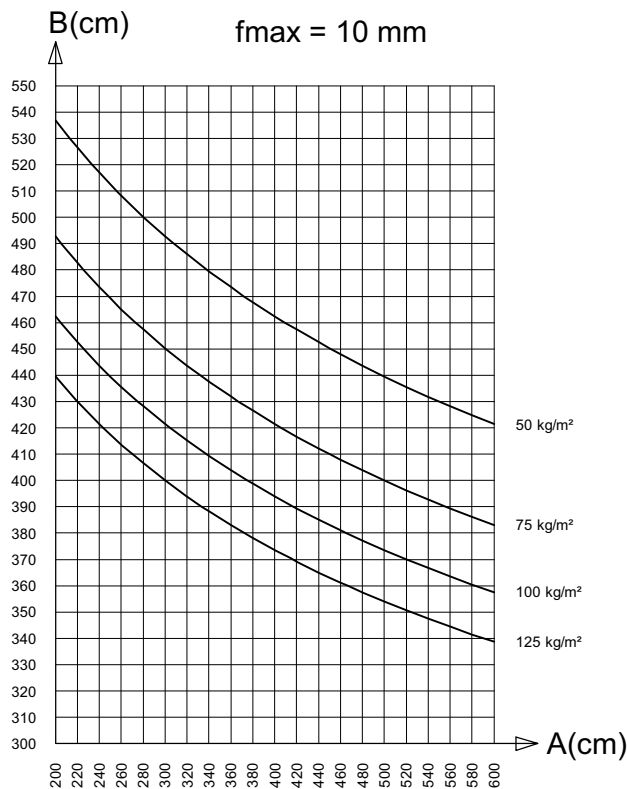
VR5121 + VR5010 + VR5550 + VR5517
 $I_x = 931.7 \text{ cm}^4$



Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

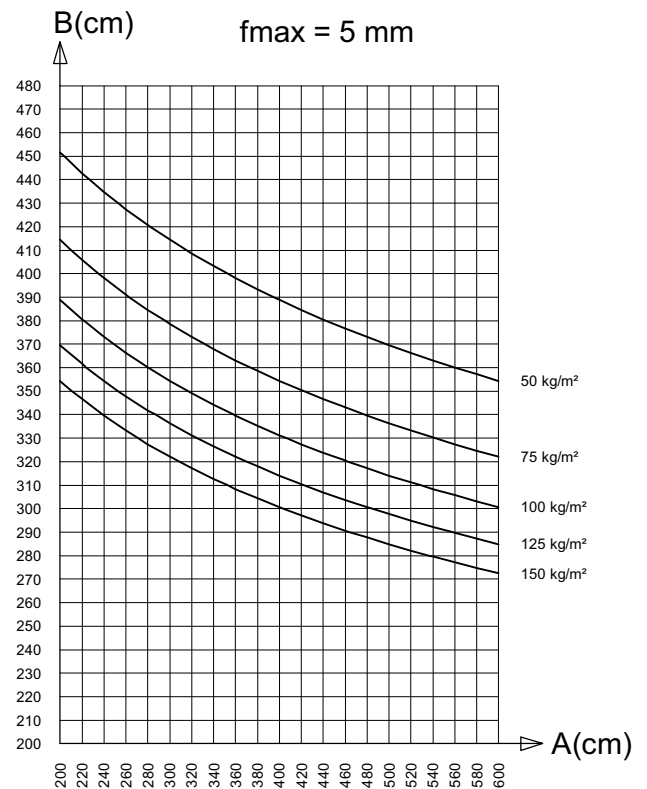
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate

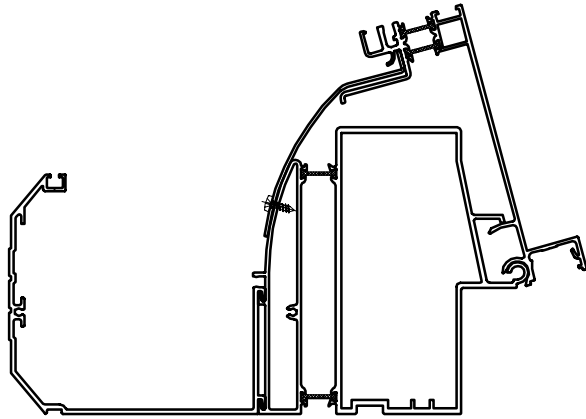
$f_{max} = 10 \text{ mm}$



met glas
avec vitrage
mit verglasung
with glazing

$f_{max} = 5 \text{ mm}$

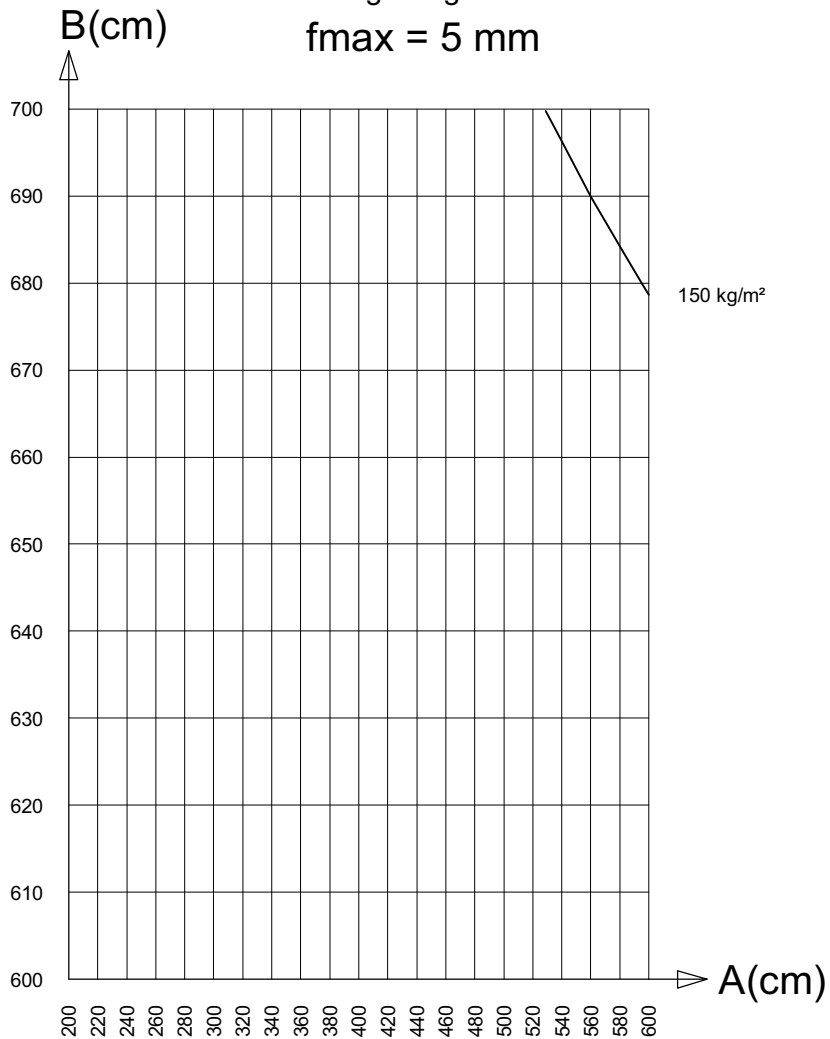
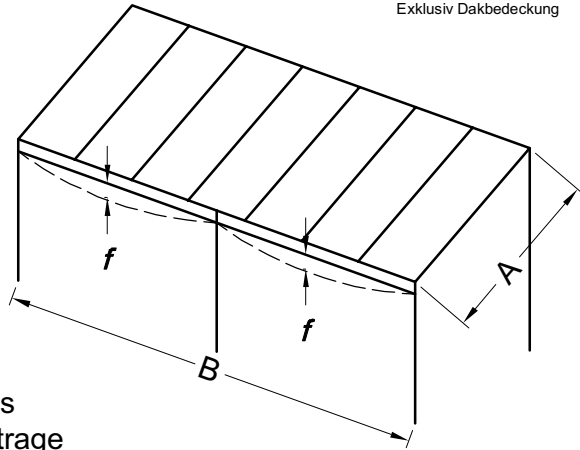




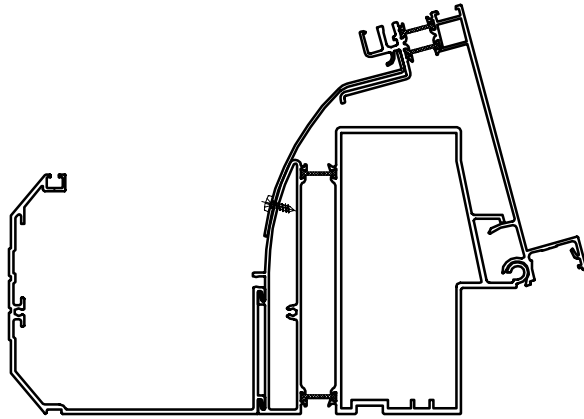
VR5121 + VR5010 + VR5550 + VR5517
Ix = 931.7 cm⁴

met glas
avec vitrage
mit verglasung
with glazing
fmax = 5 mm

Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

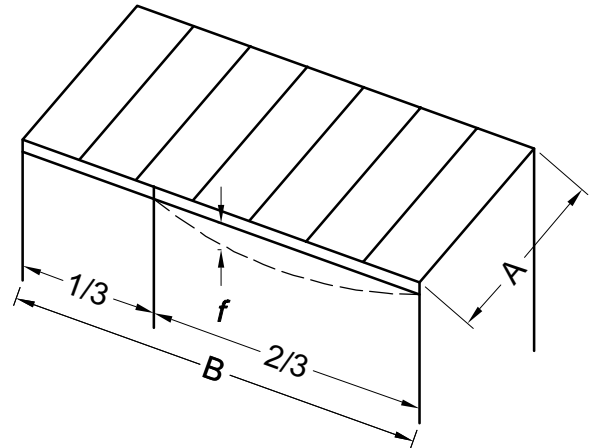


STATICA - STATIQUE - STATIK - STATICS



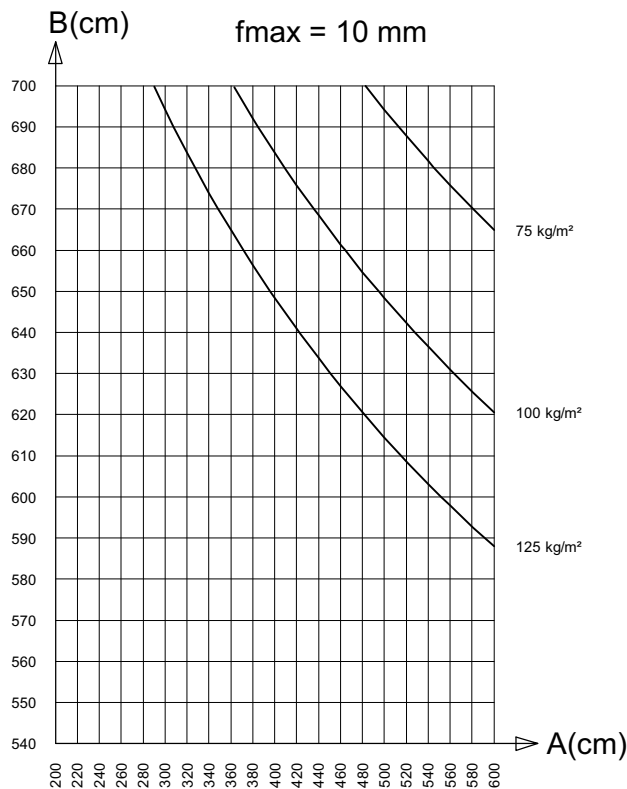
VR5121 + VR5010 + VR5550 + VR5517
 $I_x = 931.7 \text{ cm}^4$

Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



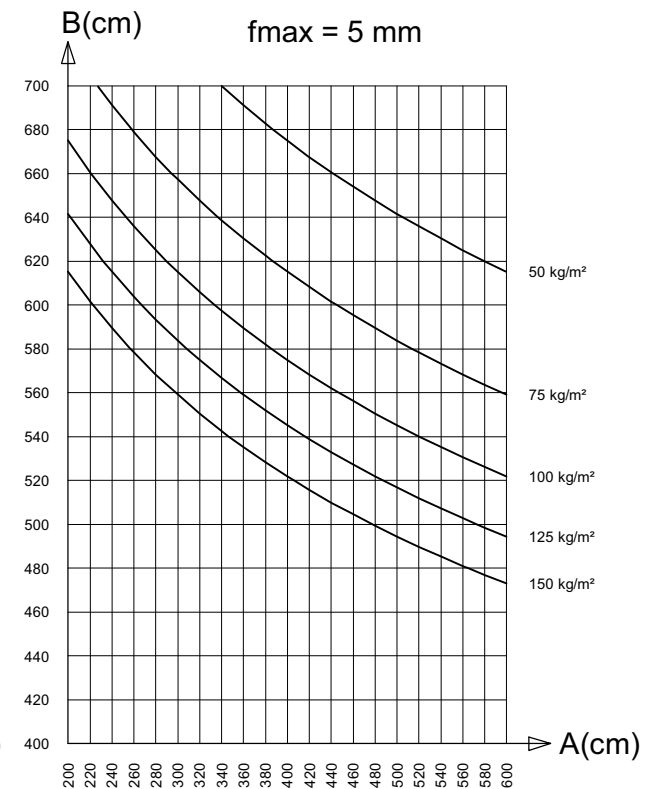
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate

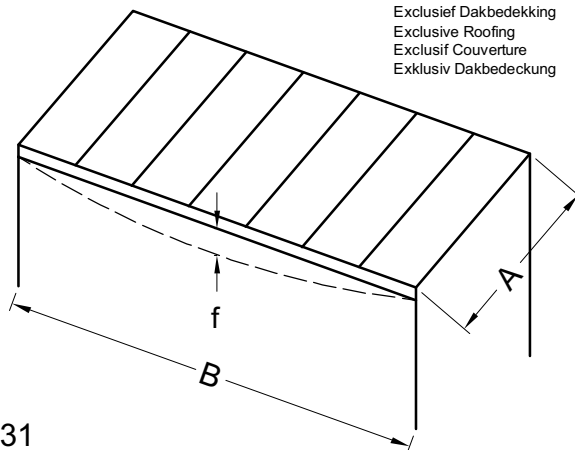
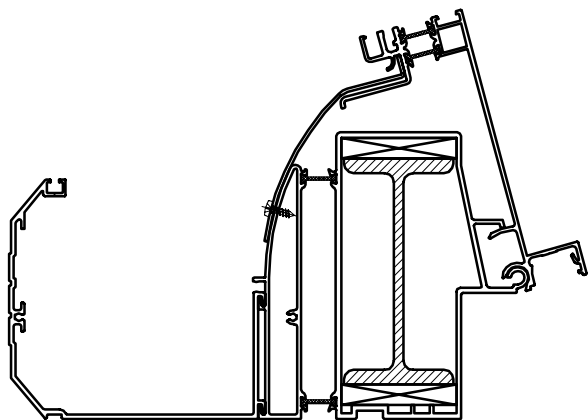
$f_{max} = 10 \text{ mm}$



met glas
avec vitrage
mit verglasung
with glazing

$f_{max} = 5 \text{ mm}$





Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

VR5121 + VR5010 + VR5550 + VR5517 + VR5531

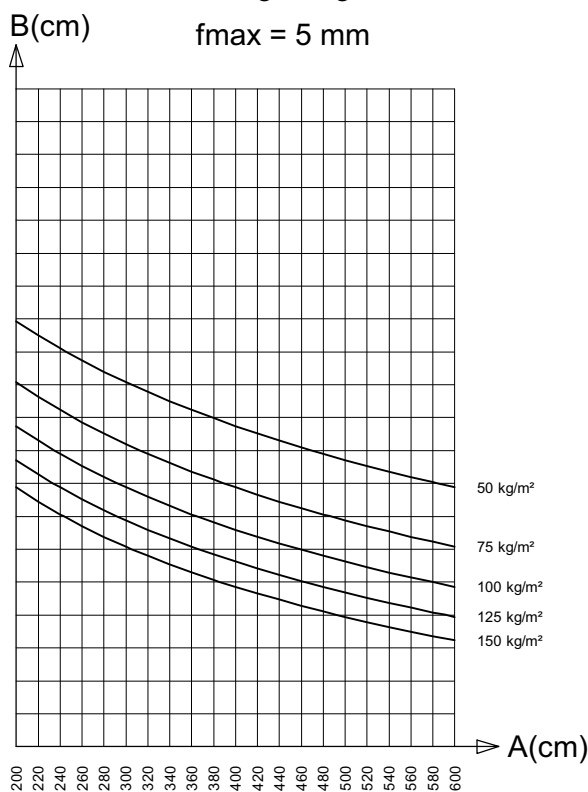
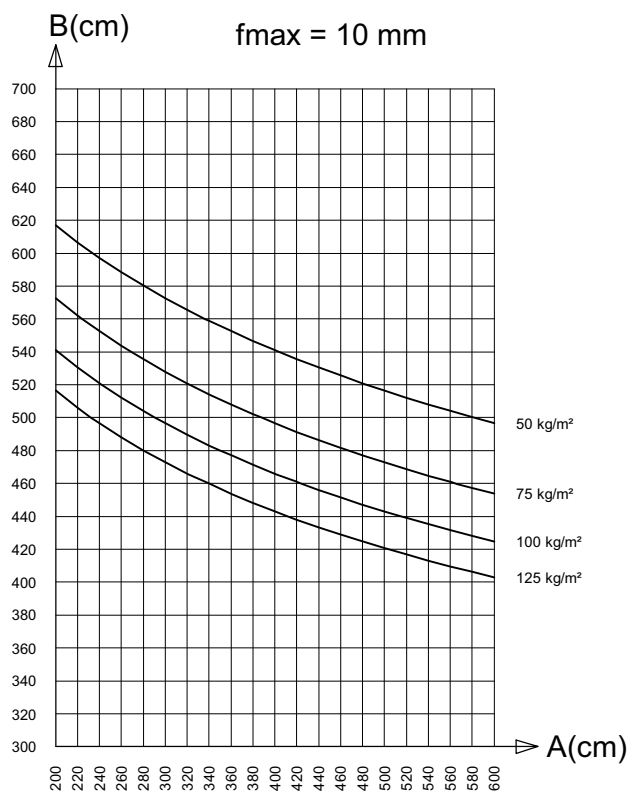
$I_x = 1922.3 \text{ cm}^4$

met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate

$f_{max} = 10 \text{ mm}$

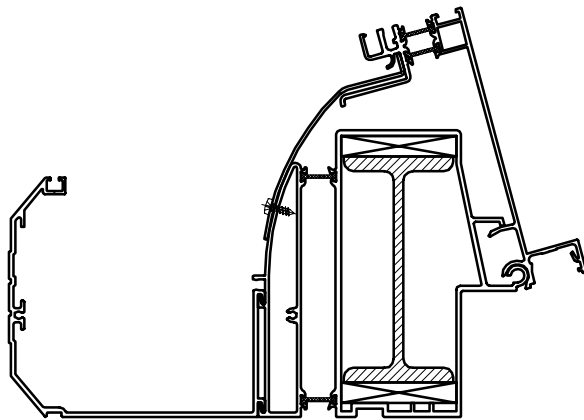
met glas
avec vitrage
mit verglasung
with glazing

$f_{max} = 5 \text{ mm}$

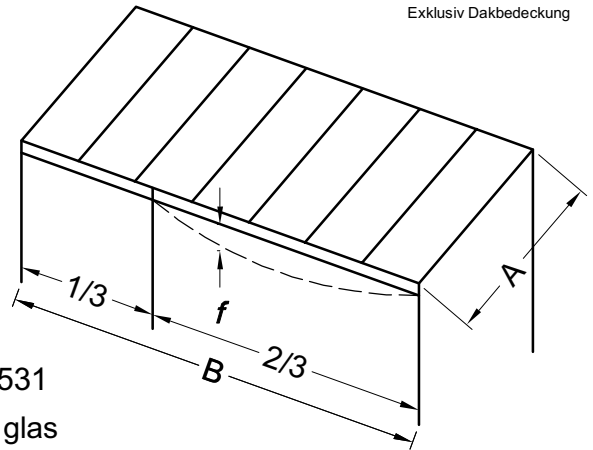


stat11

STATICA - STATIQUE - STATIK - STATICS



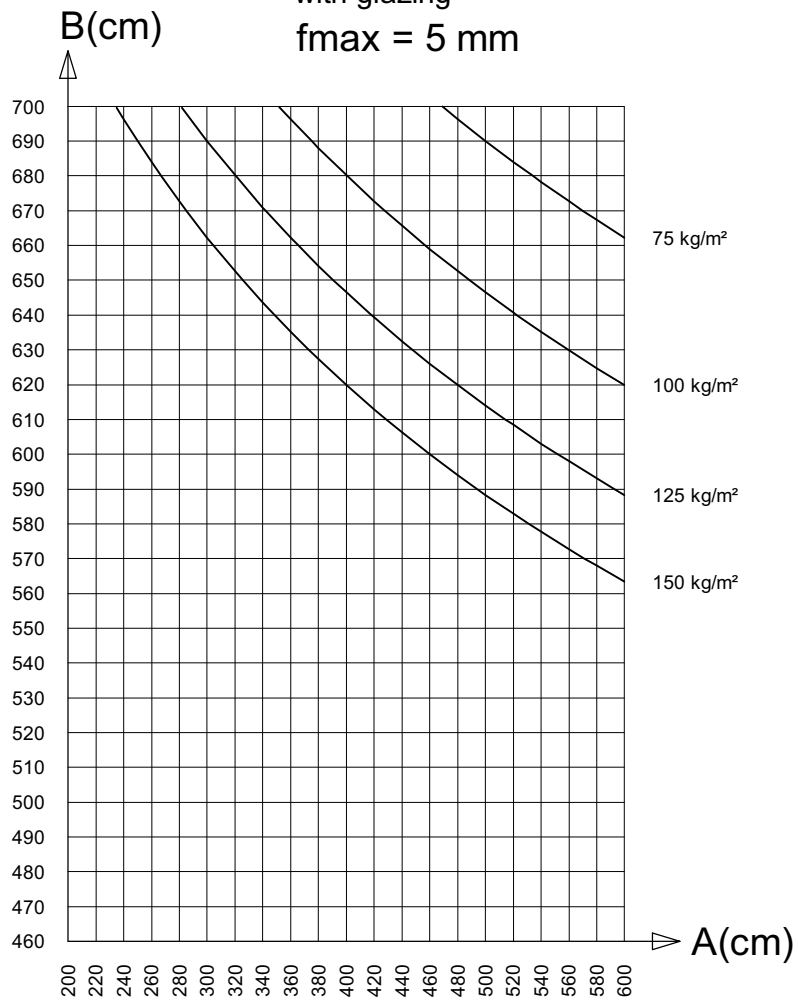
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

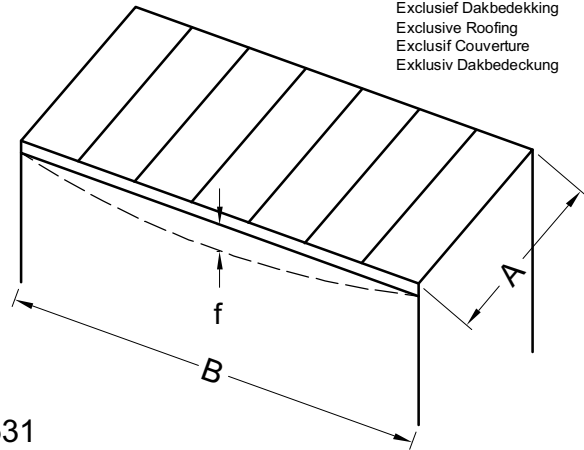
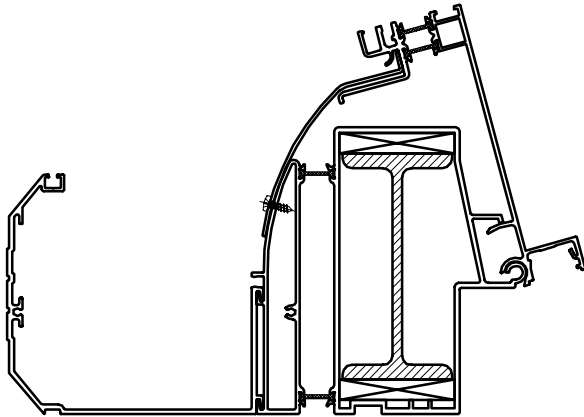


VR5121 + VR5010 + VR5550 + VR5517 + VR5531

$I_x = 1922.3 \text{ cm}^4$

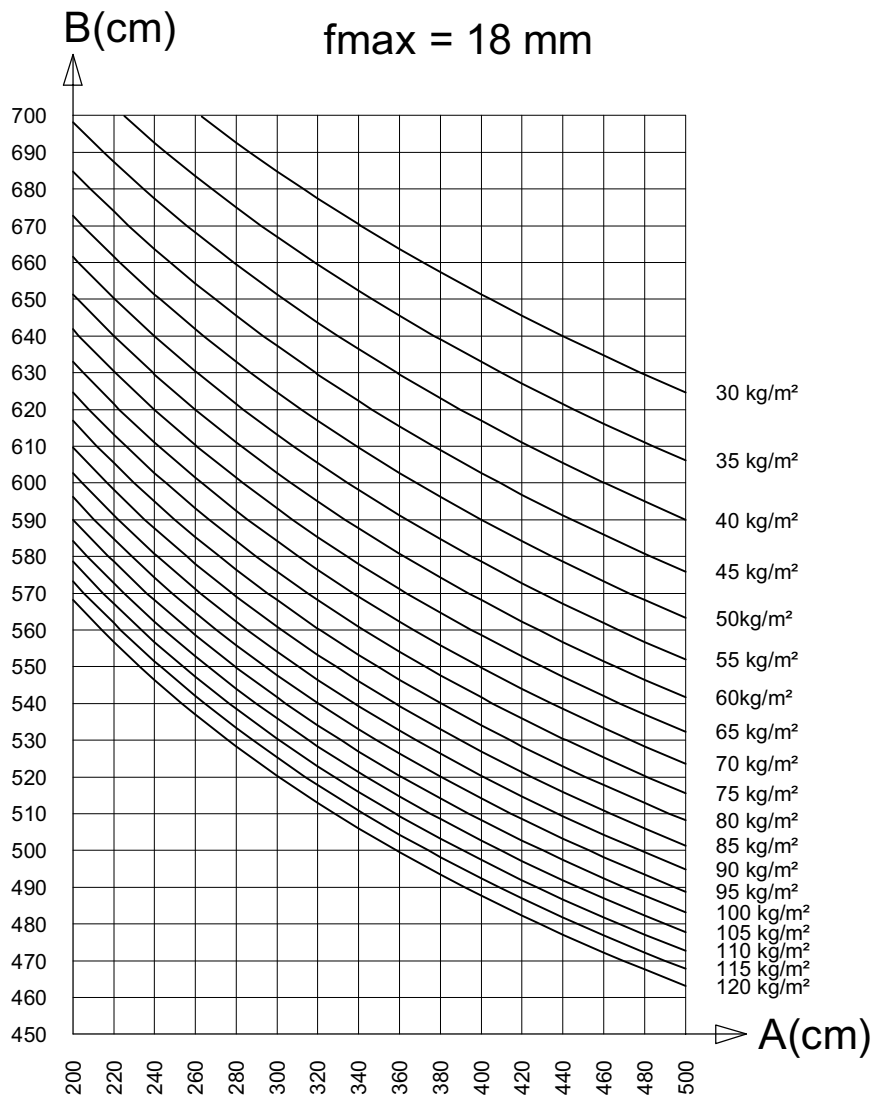
met glas
avec vitrage
mit verglasung
with glazing
 $f_{max} = 5 \text{ mm}$





Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

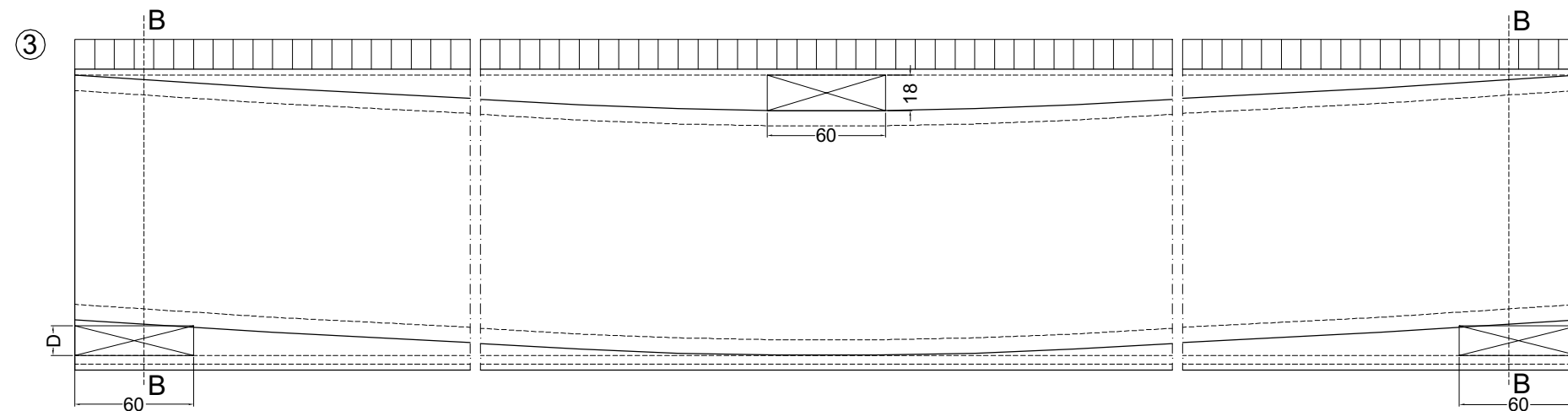
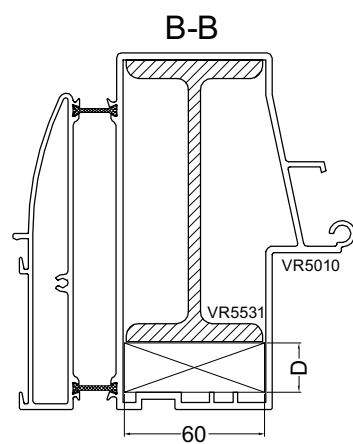
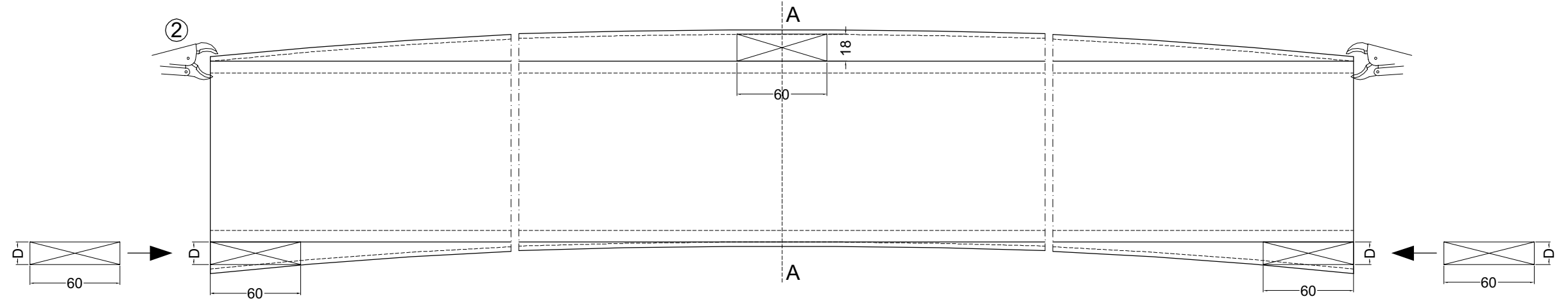
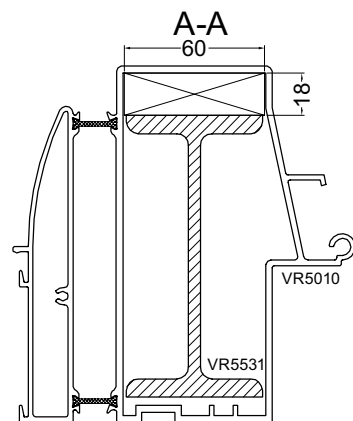
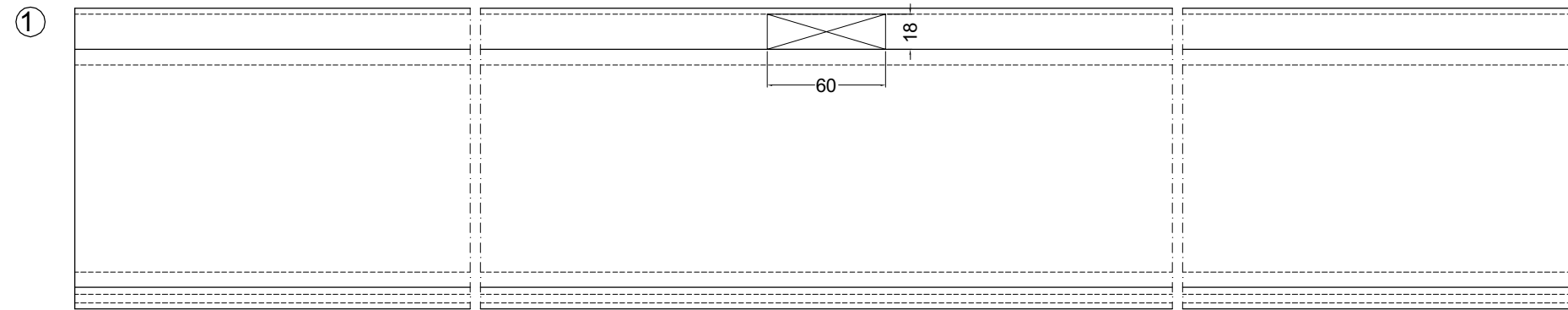
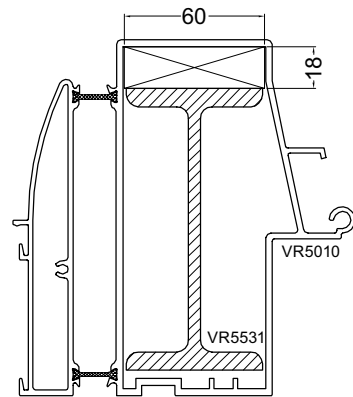
VR5121 + VR5010 + VR5550 + VR5517 + VR5531
Ix = 1511 cm⁴



stat5

MONTAGE BLOKJE MET DIKTE D
MONTAGE BLOC AVEC EPAISSEUR D
MONTAGE BLOCK MIT DICKE D
MONTAGE BLOCK WITH THICKNESS D

STATICA - STATIQUE - STATIK - STATICS



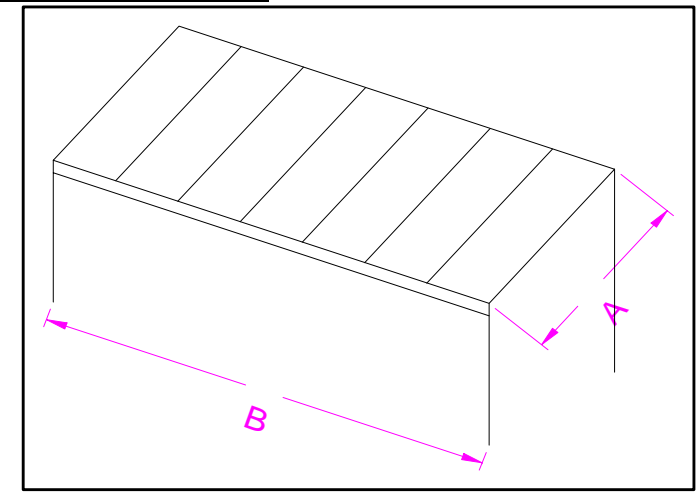
buigpout

DIKTE BLOKJE D (CM)
EPAISSEUR BLOC D (CM)
DICKE BLOCK D (CM)
THICKNESS BLOCK D (CM)

GEWICHT GLAS + DAK = 40 kg/m²
POIDS VERRE + TOIT = 40 kg/m²
GEWICHT GLAS + DACH = 40 kg/m²
WEIGHT GLASS + ROOF = 40 kg/m²

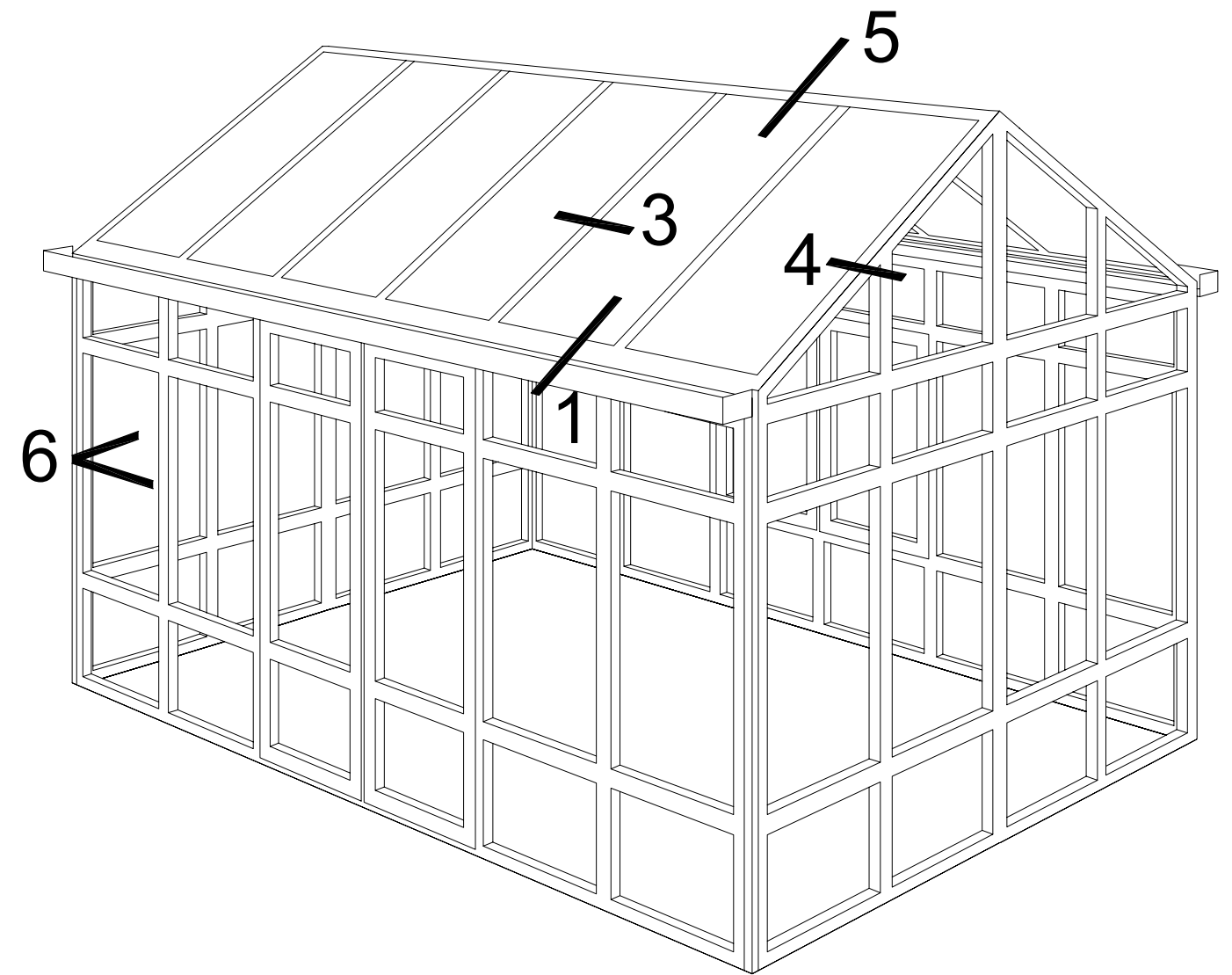
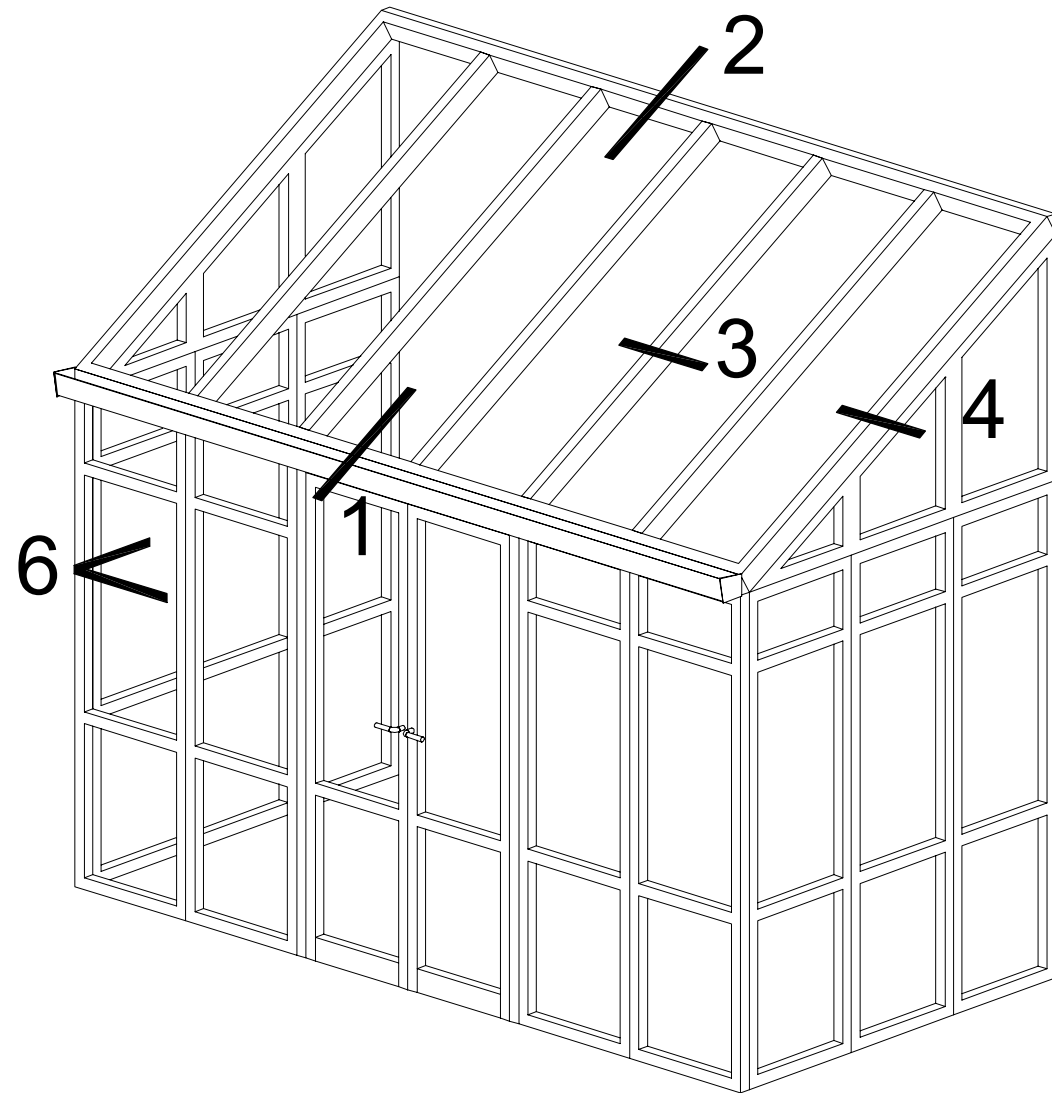
STATICA - STATIQUE - STATIK - STATICS

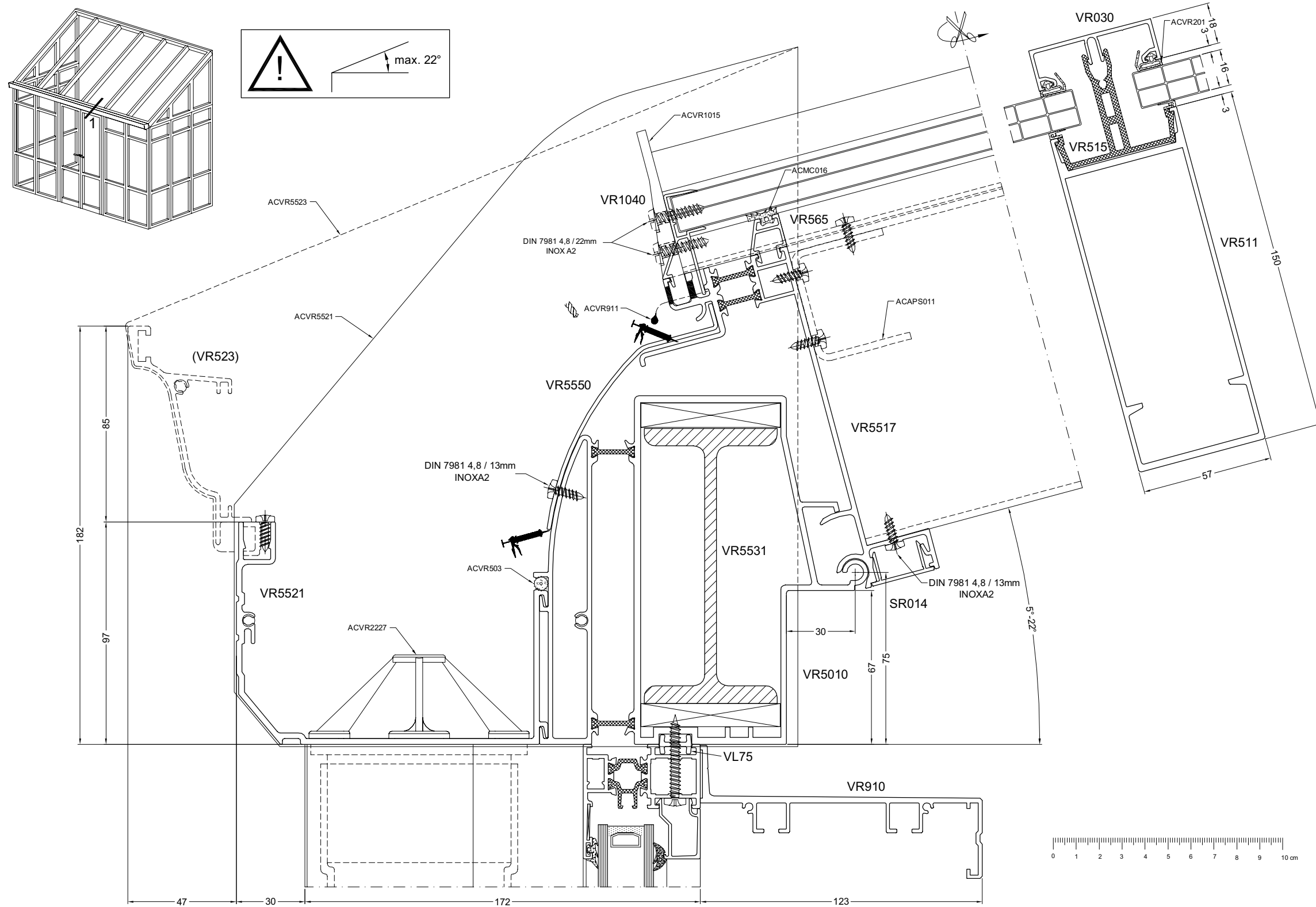
B (cm)	A (cm)															
	200	220	240	260	280	300	320	340	360	380	400	420	440	460	480	500
400	0,5	0,5	0,6	0,6	0,6	0,6	0,6	0,6	0,6	0,6	0,7	0,7	0,7	0,7	0,7	0,7
410	0,6	0,6	0,6	0,6	0,6	0,6	0,6	0,7	0,7	0,7	0,7	0,7	0,7	0,7	0,7	0,8
420	0,6	0,6	0,6	0,6	0,6	0,7	0,7	0,7	0,7	0,7	0,7	0,7	0,8	0,8	0,8	0,8
430	0,6	0,6	0,6	0,7	0,7	0,7	0,7	0,7	0,7	0,8	0,8	0,8	0,8	0,8	0,8	0,8
440	0,6	0,6	0,7	0,7	0,7	0,7	0,7	0,8	0,8	0,8	0,8	0,8	0,8	0,9	0,9	0,9
450	0,7	0,7	0,7	0,7	0,7	0,8	0,8	0,8	0,8	0,8	0,8	0,9	0,9	0,9	0,9	0,9
460	0,7	0,7	0,7	0,7	0,8	0,8	0,8	0,8	0,9	0,9	0,9	0,9	0,9	1,0	1,0	1,0
470	0,7	0,7	0,8	0,8	0,8	0,8	0,8	0,9	0,9	0,9	0,9	1,0	1,0	1,0	1,0	1,1
480	0,7	0,8	0,8	0,8	0,8	0,9	0,9	0,9	0,9	1,0	1,0	1,0	1,0	1,1	1,1	1,1
490	0,8	0,8	0,8	0,9	0,9	0,9	0,9	1,0	1,0	1,0	1,1	1,1	1,1	1,1	1,2	1,2
500	0,8	0,8	0,9	0,9	0,9	1,0	1,0	1,0	1,1	1,1	1,1	1,1	1,2	1,2	1,2	1,3
510	0,8	0,9	0,9	0,9	1,0	1,0	1,0	1,1	1,1	1,1	1,2	1,2	1,2	1,3	1,3	1,3
520	0,9	0,9	1,0	1,0	1,0	1,1	1,1	1,1	1,2	1,2	1,2	1,3	1,3	1,3	1,4	1,4
530	0,9	1,0	1,0	1,0	1,1	1,1	1,2	1,2	1,2	1,3	1,3	1,4	1,4	1,4	1,5	1,5
540	1,0	1,0	1,1	1,1	1,1	1,2	1,2	1,3	1,3	1,3	1,4	1,4	1,5	1,5	1,6	1,6
550	1,0	1,1	1,1	1,2	1,2	1,2	1,3	1,3	1,4	1,4	1,5	1,5	1,6	1,6	1,6	1,7
560	1,1	1,1	1,2	1,2	1,3	1,3	1,4	1,4	1,5	1,5	1,5	1,6	1,6	1,7	1,7	1,8
570	1,1	1,2	1,2	1,3	1,3	1,4	1,4	1,5	1,5	1,6	1,6	1,7	1,7	1,8	1,8	1,9
580	1,2	1,2	1,3	1,3	1,4	1,5	1,5	1,6	1,6	1,7	1,7	1,8	1,8	1,9	1,9	2,0
590	1,2	1,3	1,4	1,4	1,5	1,5	1,6	1,7	1,7	1,8	1,8	1,9	1,9	2,0	2,1	2,1
600	1,3	1,4	1,4	1,5	1,6	1,6	1,7	1,7	1,8	1,9	1,9	2,0	2,1	2,1		
610	1,4	1,4	1,5	1,6	1,6	1,7	1,8	1,8	1,9	2,0	2,0	2,1				
620	1,4	1,5	1,6	1,6	1,7	1,8	1,9	1,9	2,0	2,1						
630	1,5	1,6	1,7	1,7	1,8	1,9	2,0	2,0	2,1							
640	1,6	1,7	1,7	1,8	1,9	2,0	2,1	2,1								
650	1,7	1,7	1,8	1,9	2,0	2,1										
660	1,7	1,8	1,9	2,0	2,1											
670	1,8	1,9	2,0	2,1												
680	1,9	2,0	2,1													
690	2,0	2,1														
700	2,1															



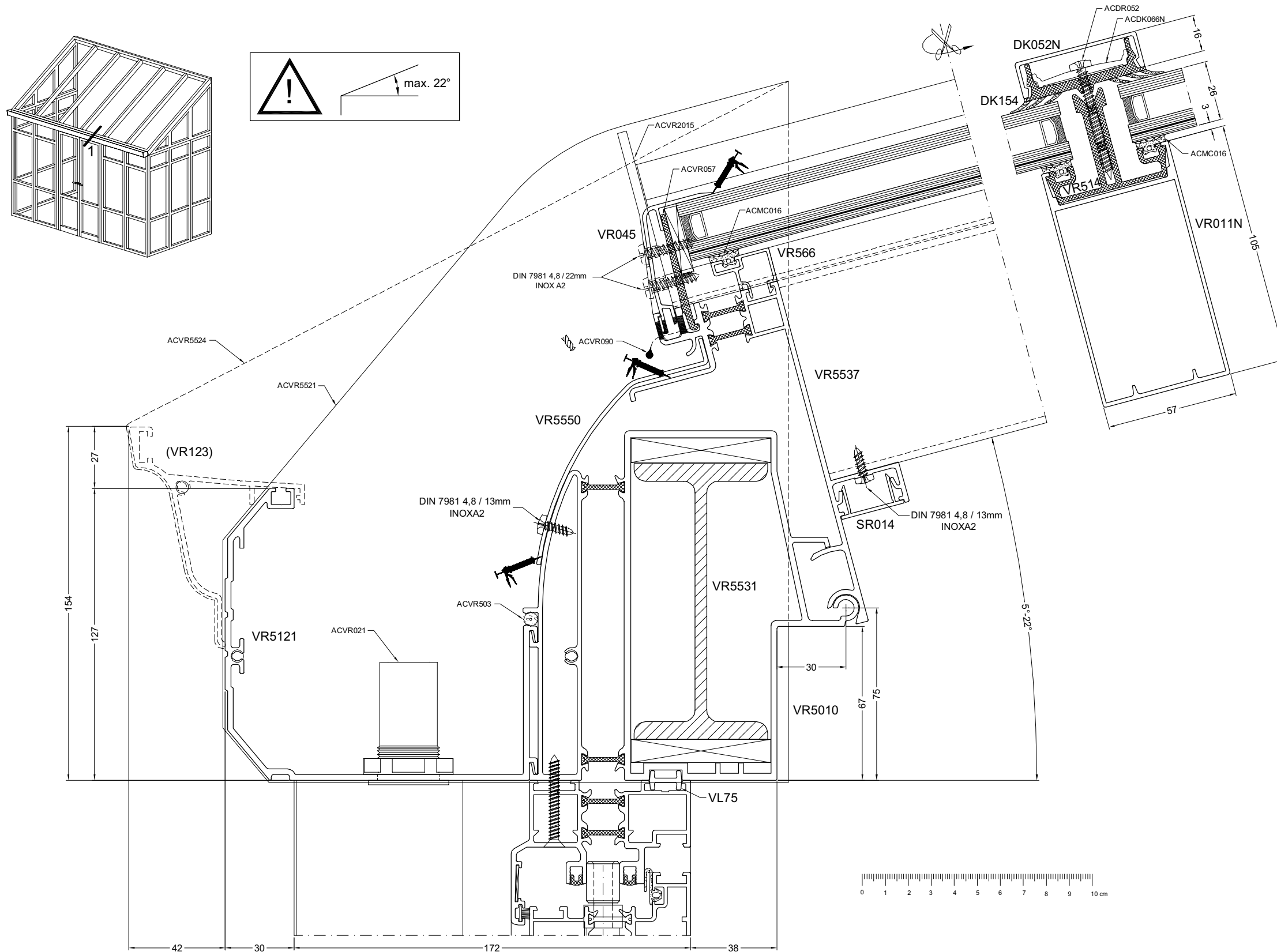
STANDAARDVERANDA
VERANDA STANDARD
STANDARD WINTERGARTEN
STANDARD CONSERVATORY

DOORSNEDE - COUPE - SCHNITT - SECTION

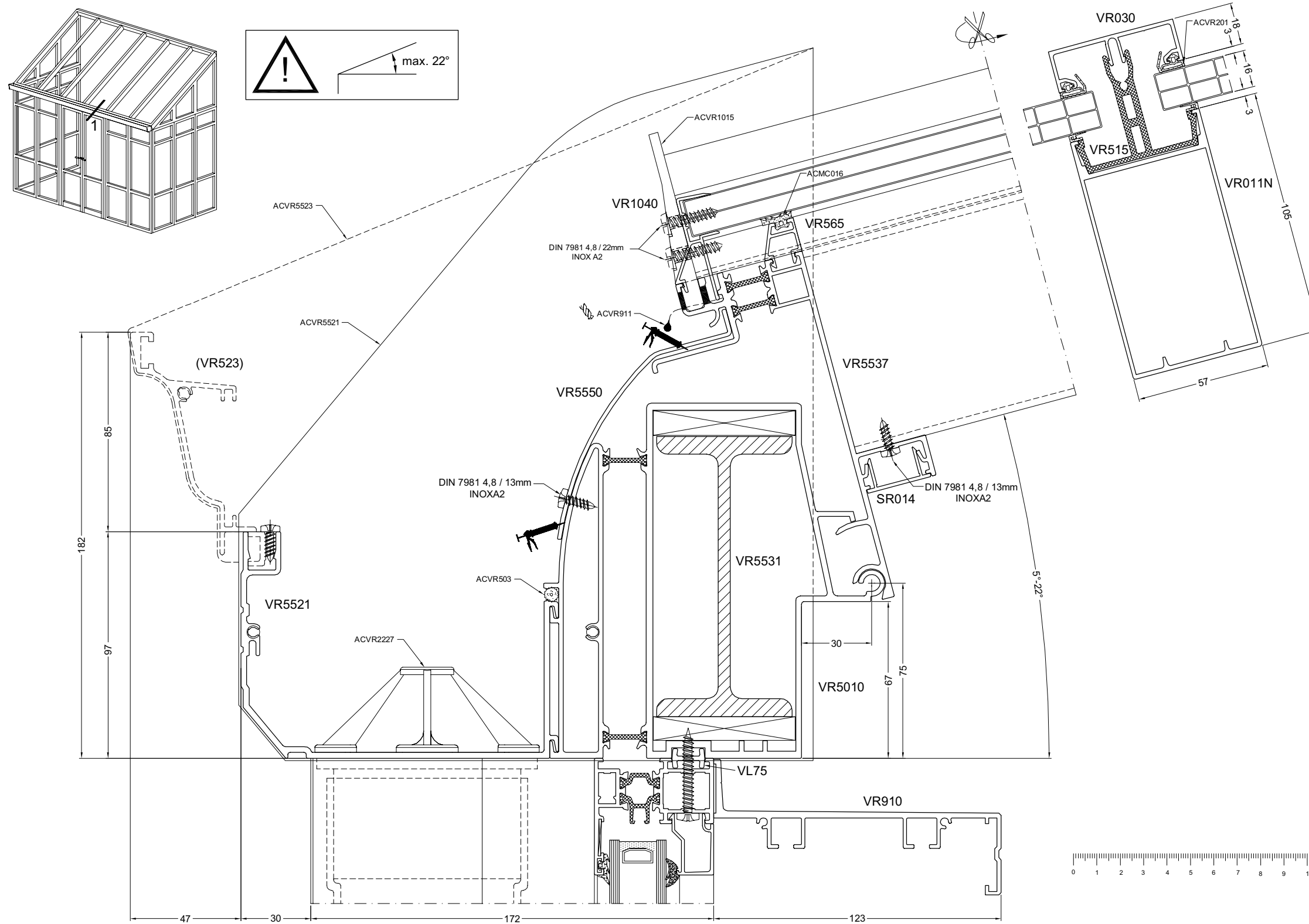




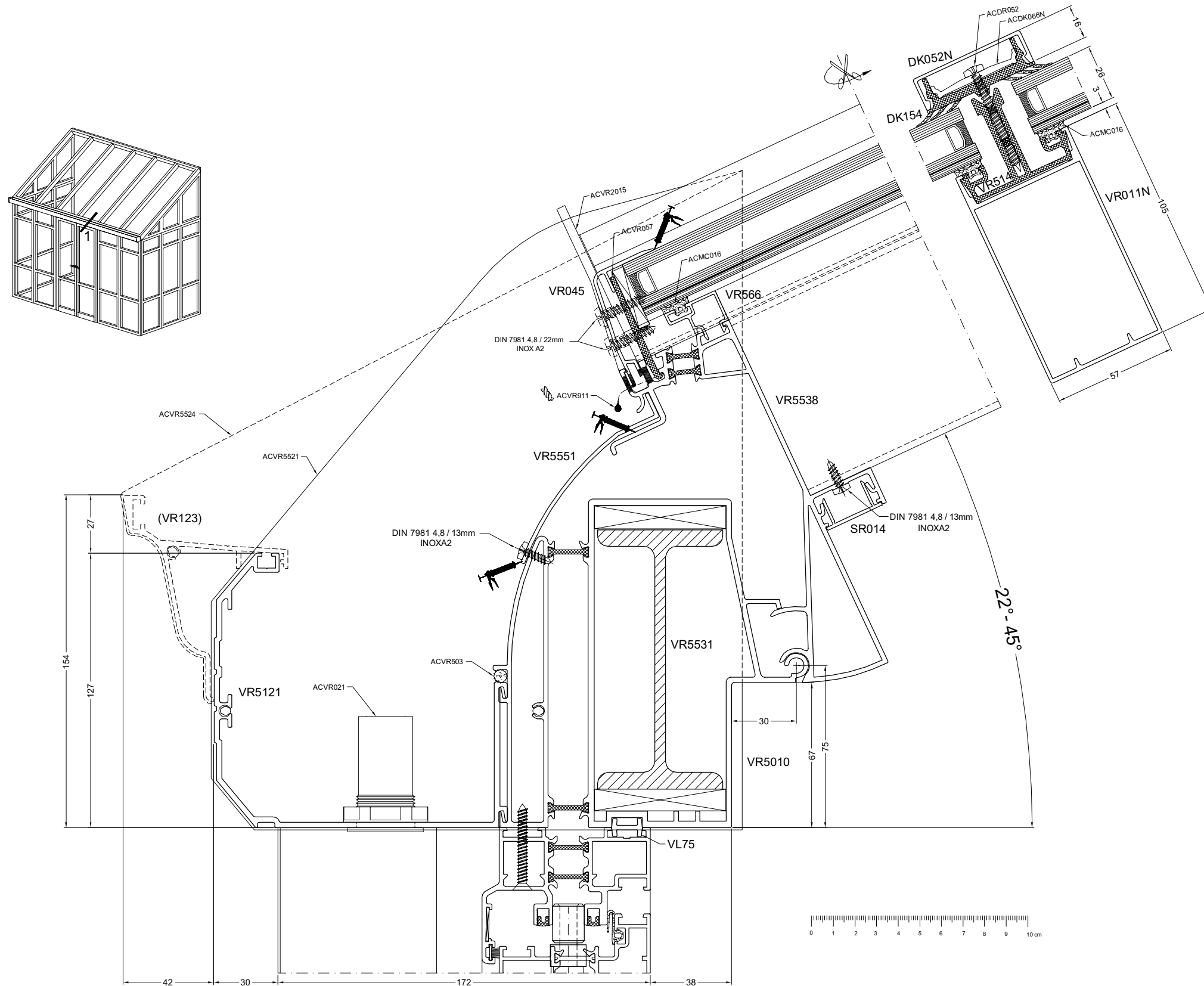
door1b



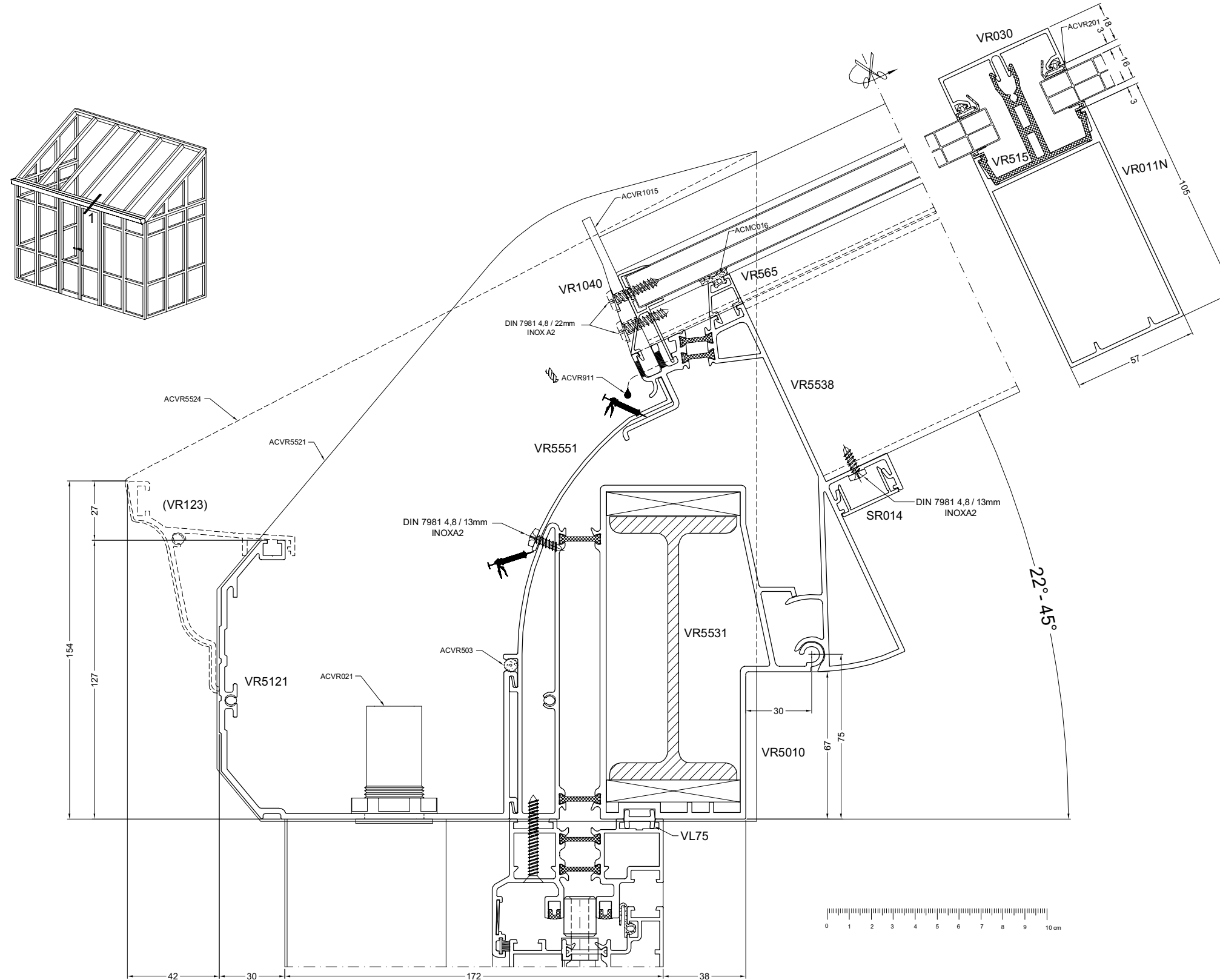
door1c



door1d



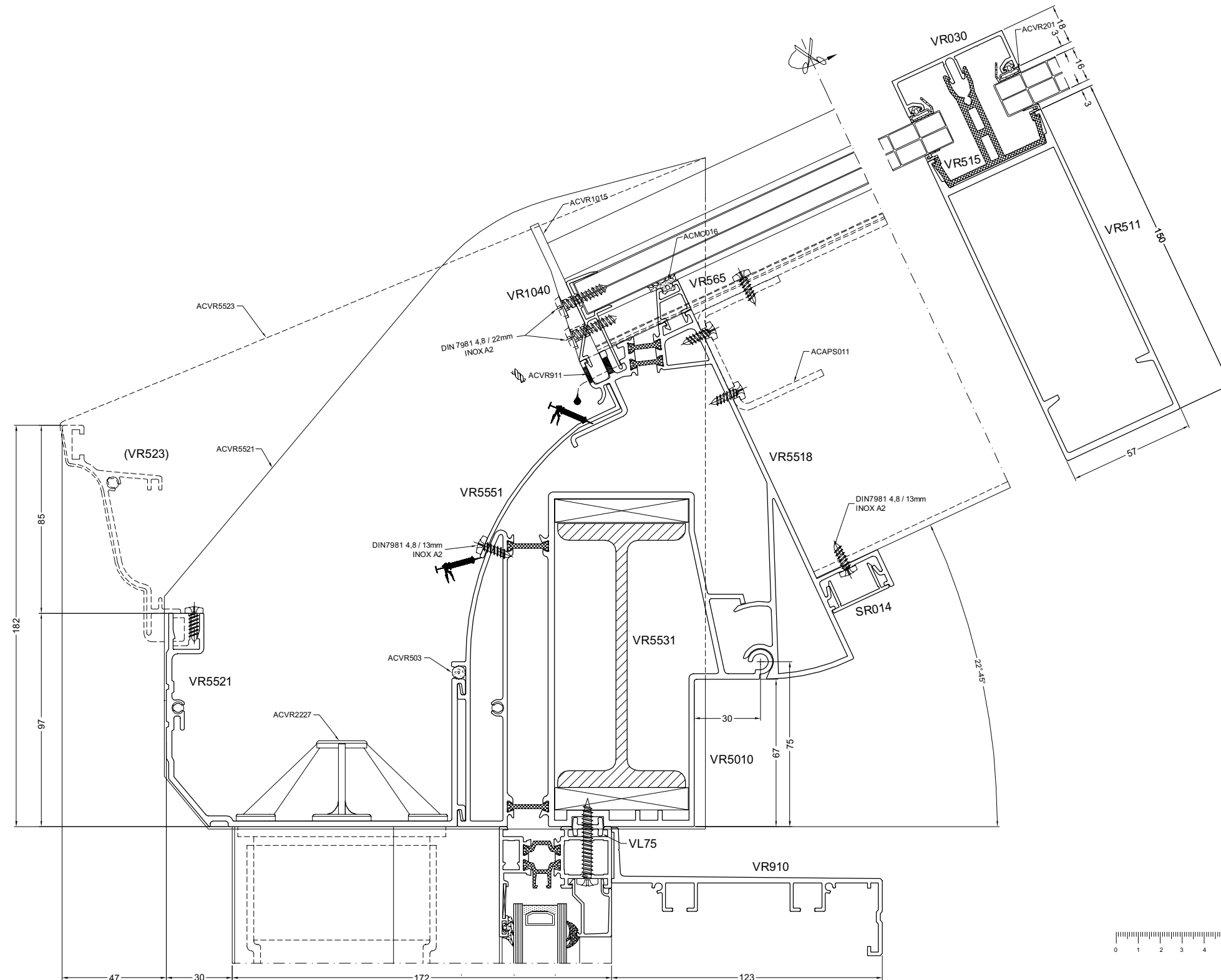
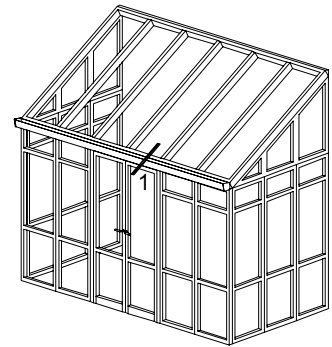
door1e



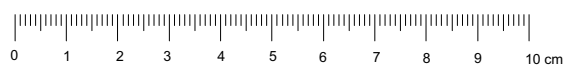
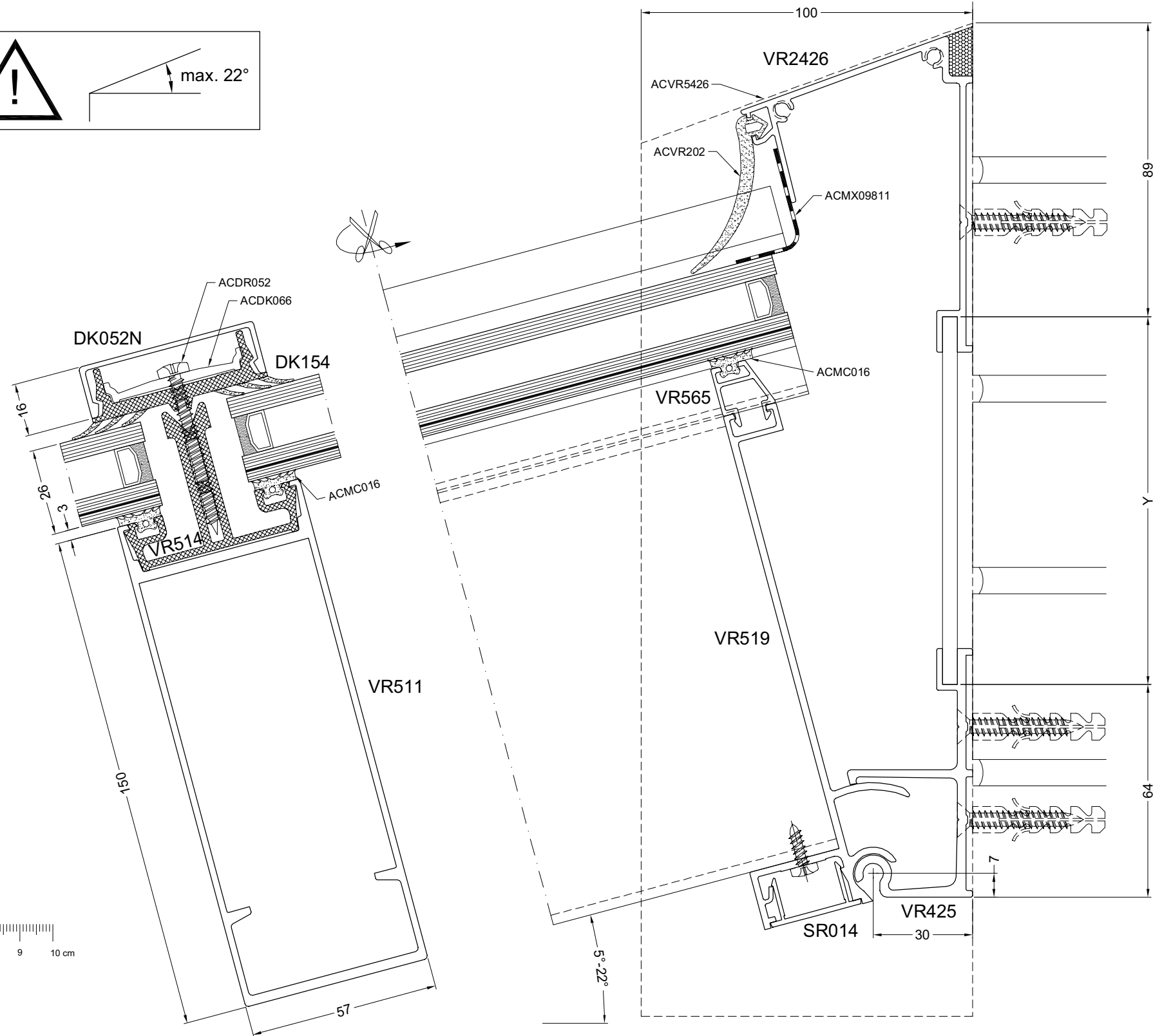
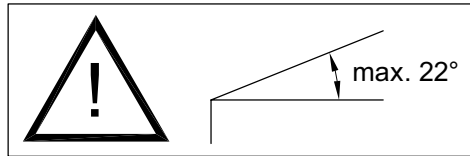
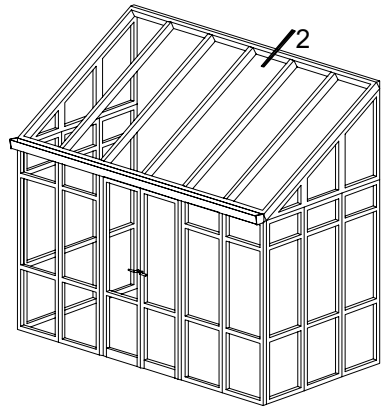
door1f

1H

DOORSNEDE - COUPE - SCHNITT - SECTION

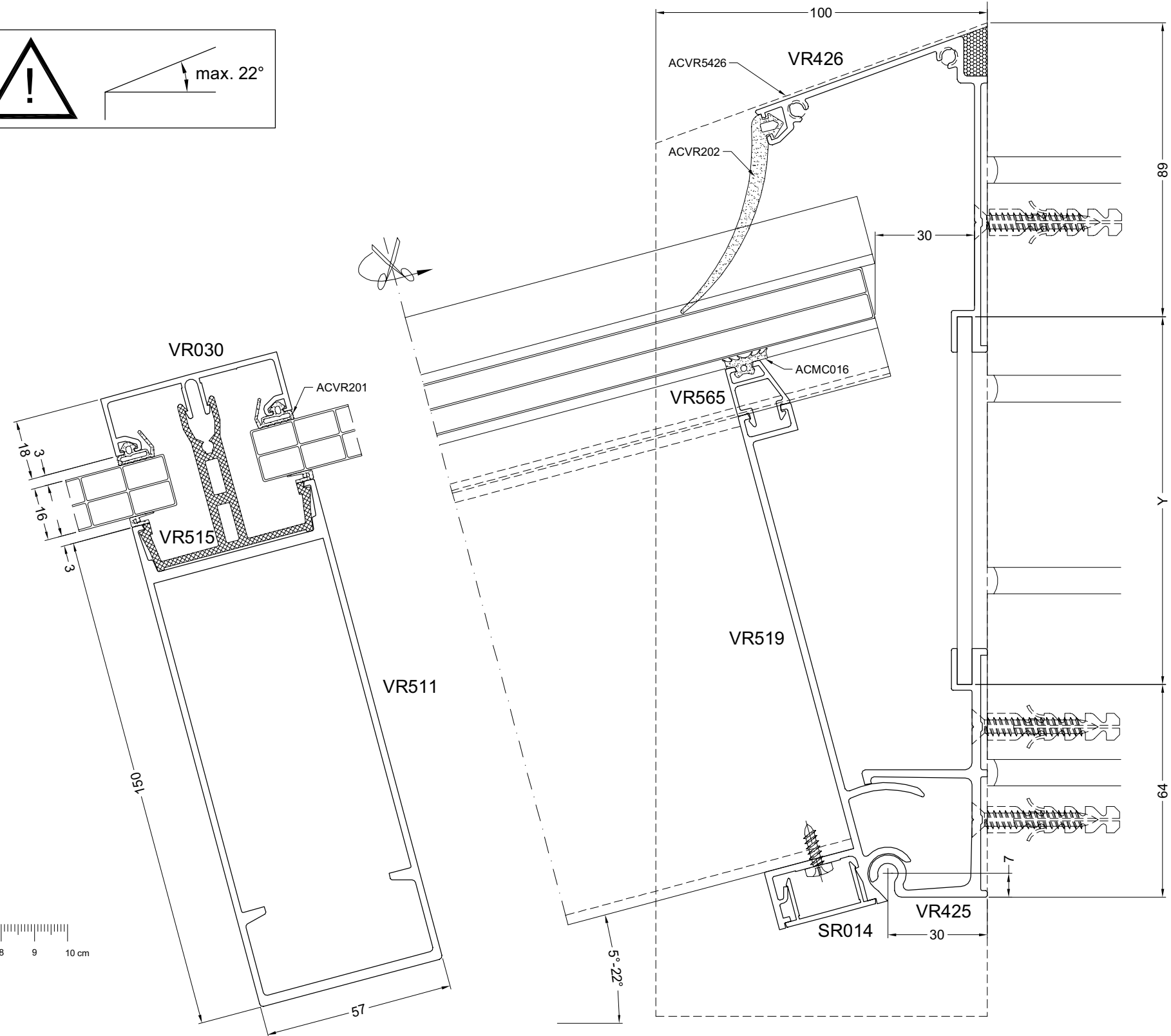
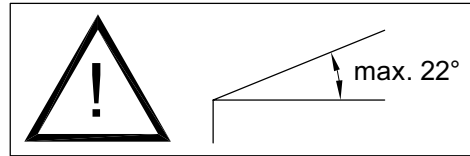
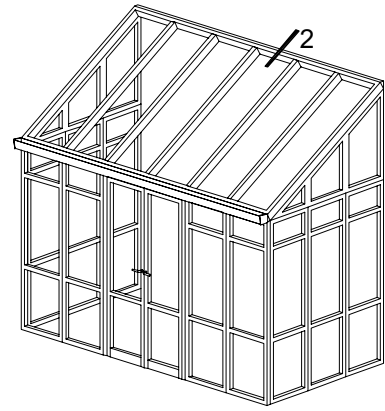


door1h

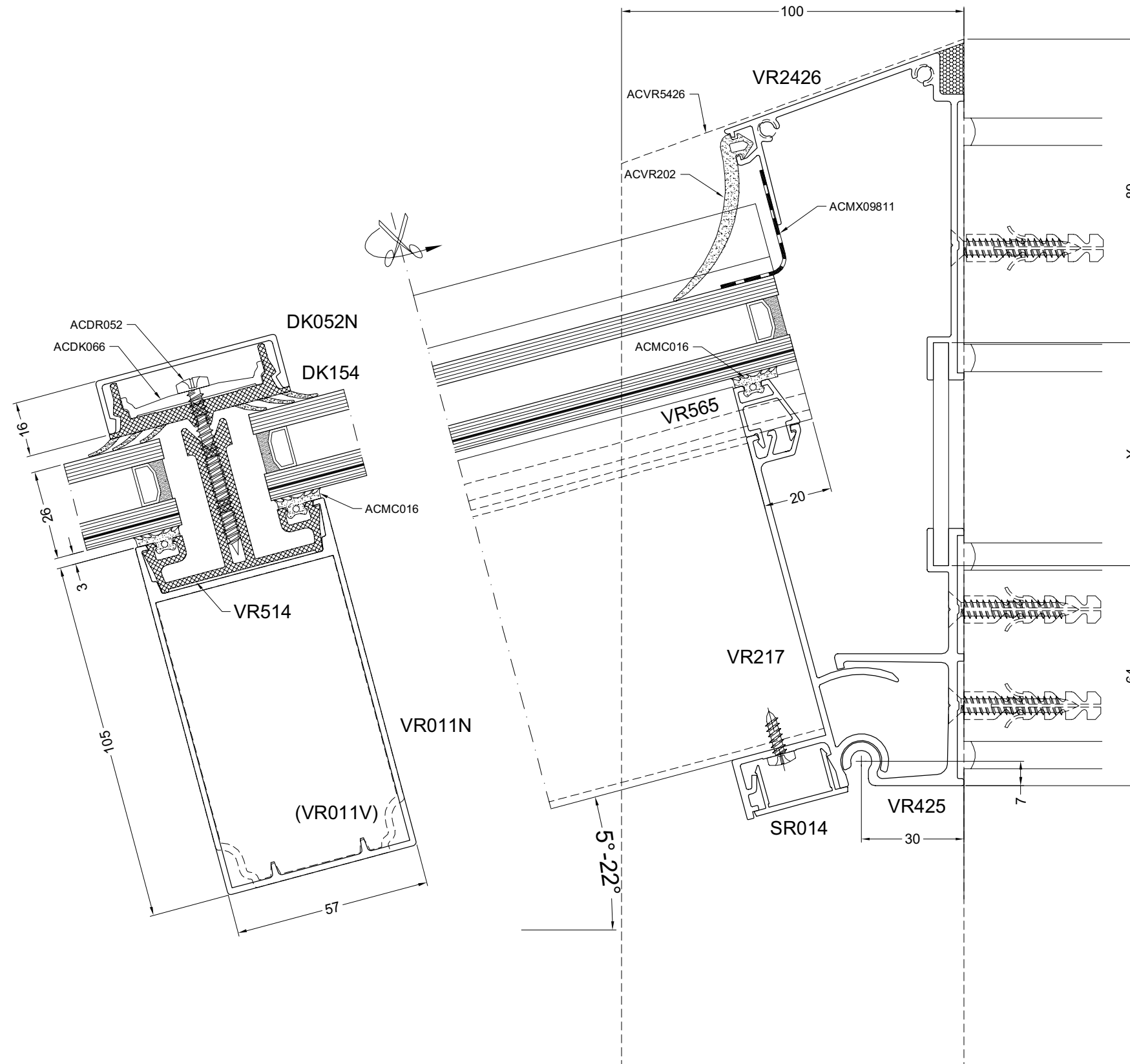
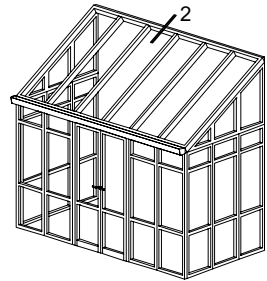


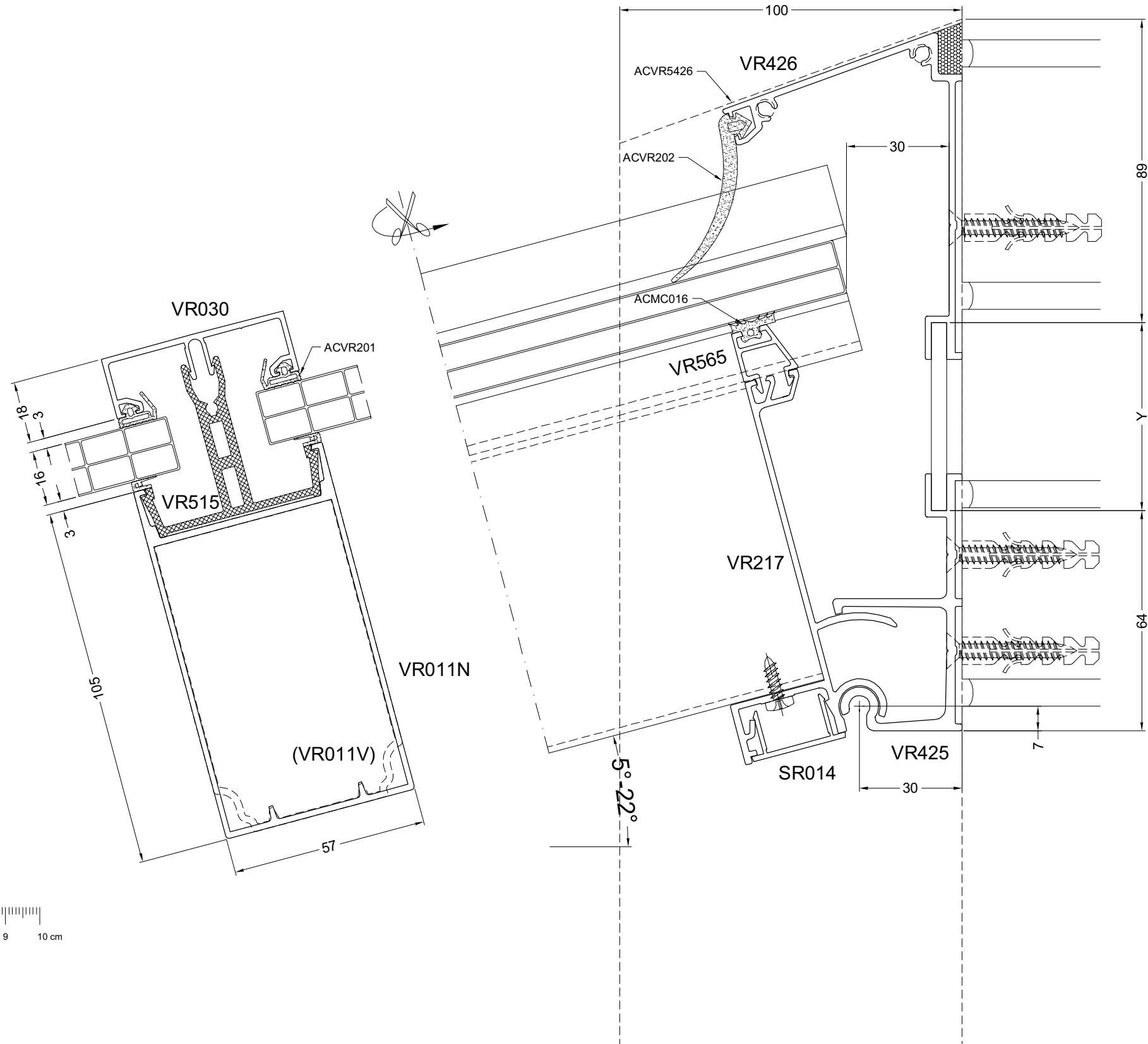
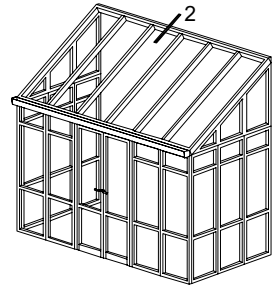
2B

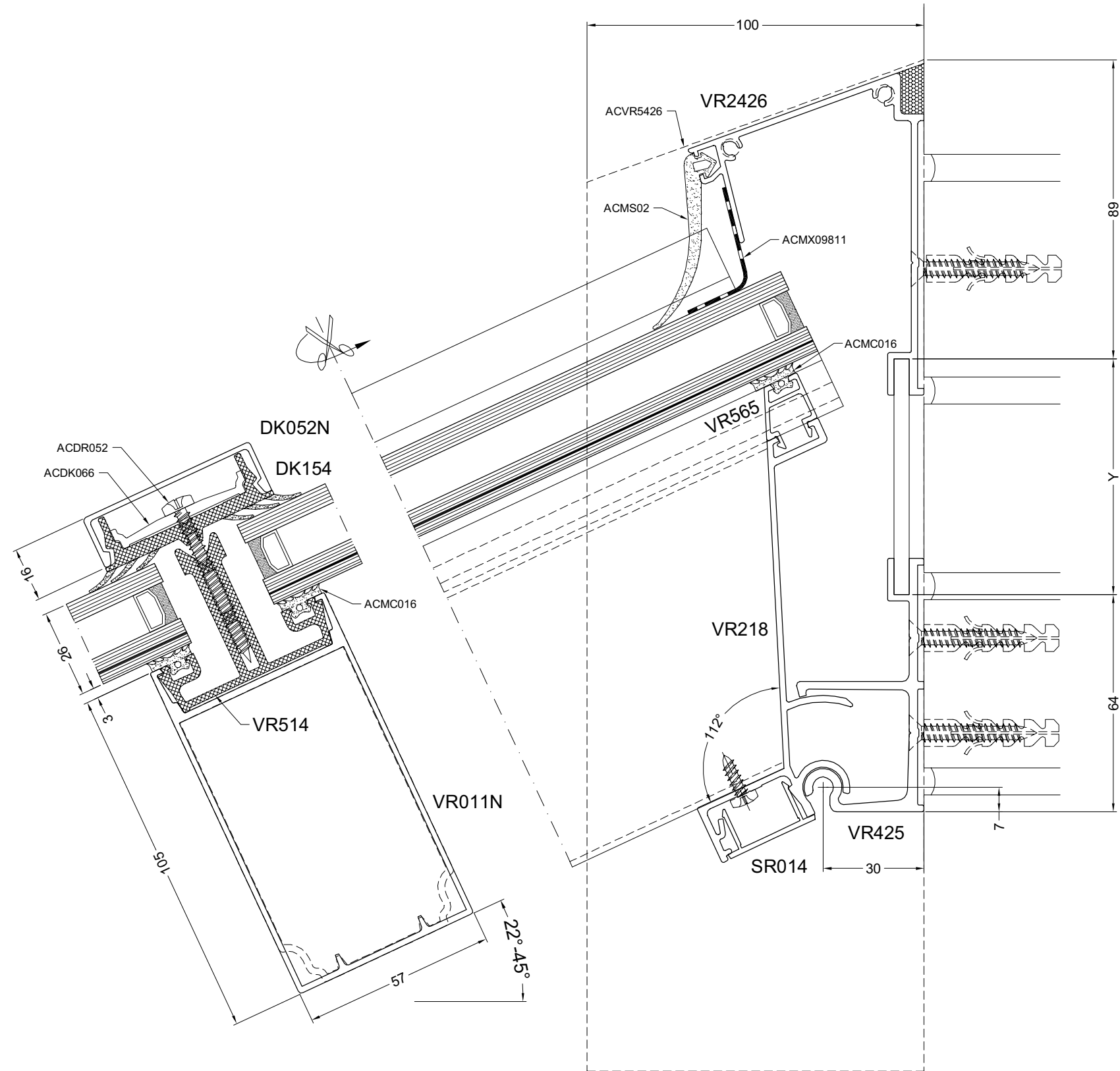
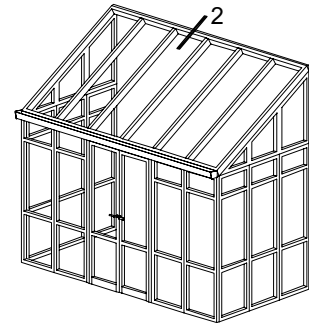
DOORSNEDE - COUPE - SCHNITT - SECTION

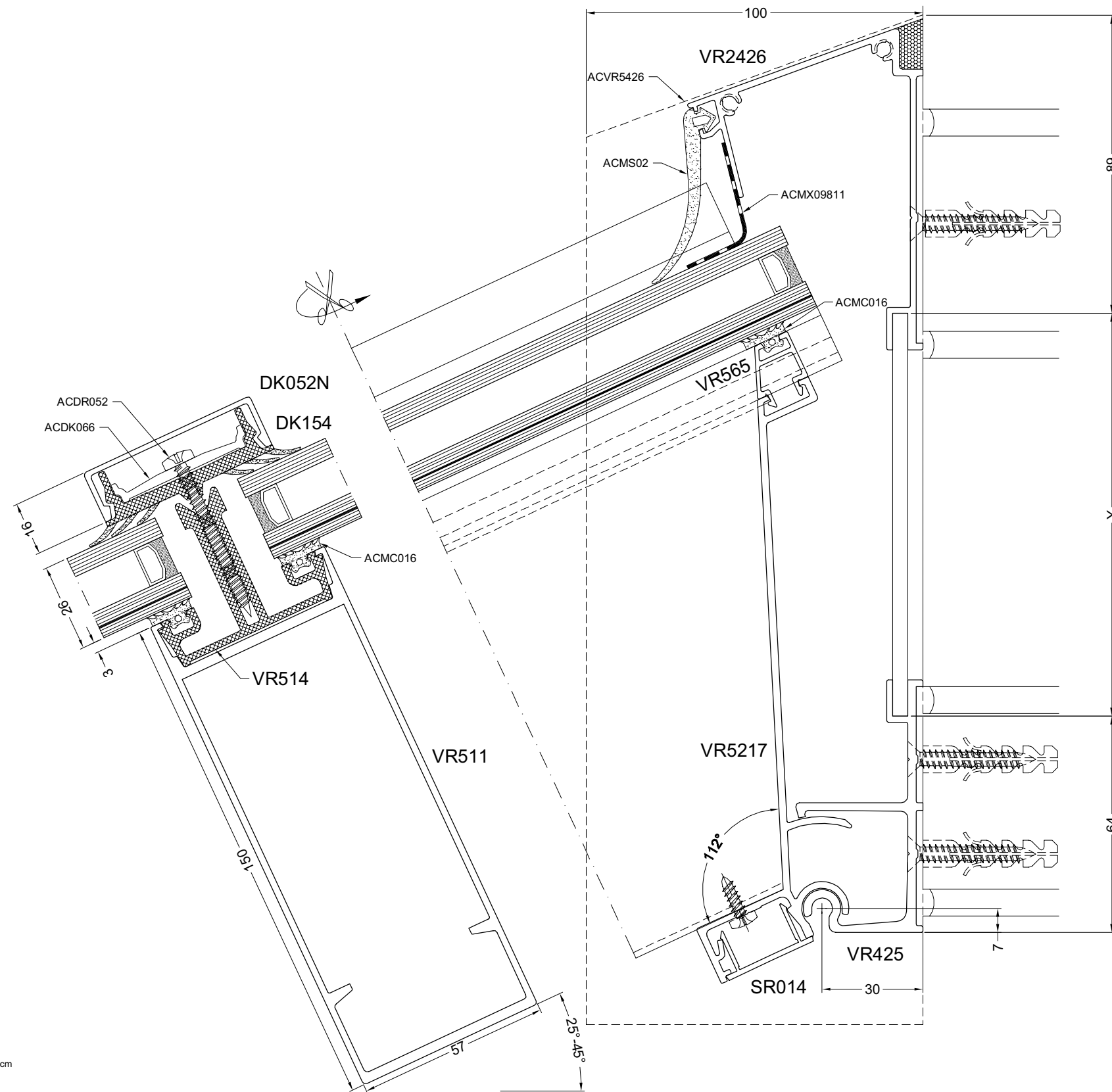
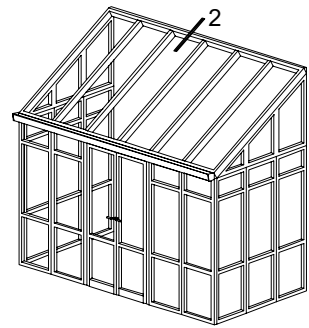


door2b

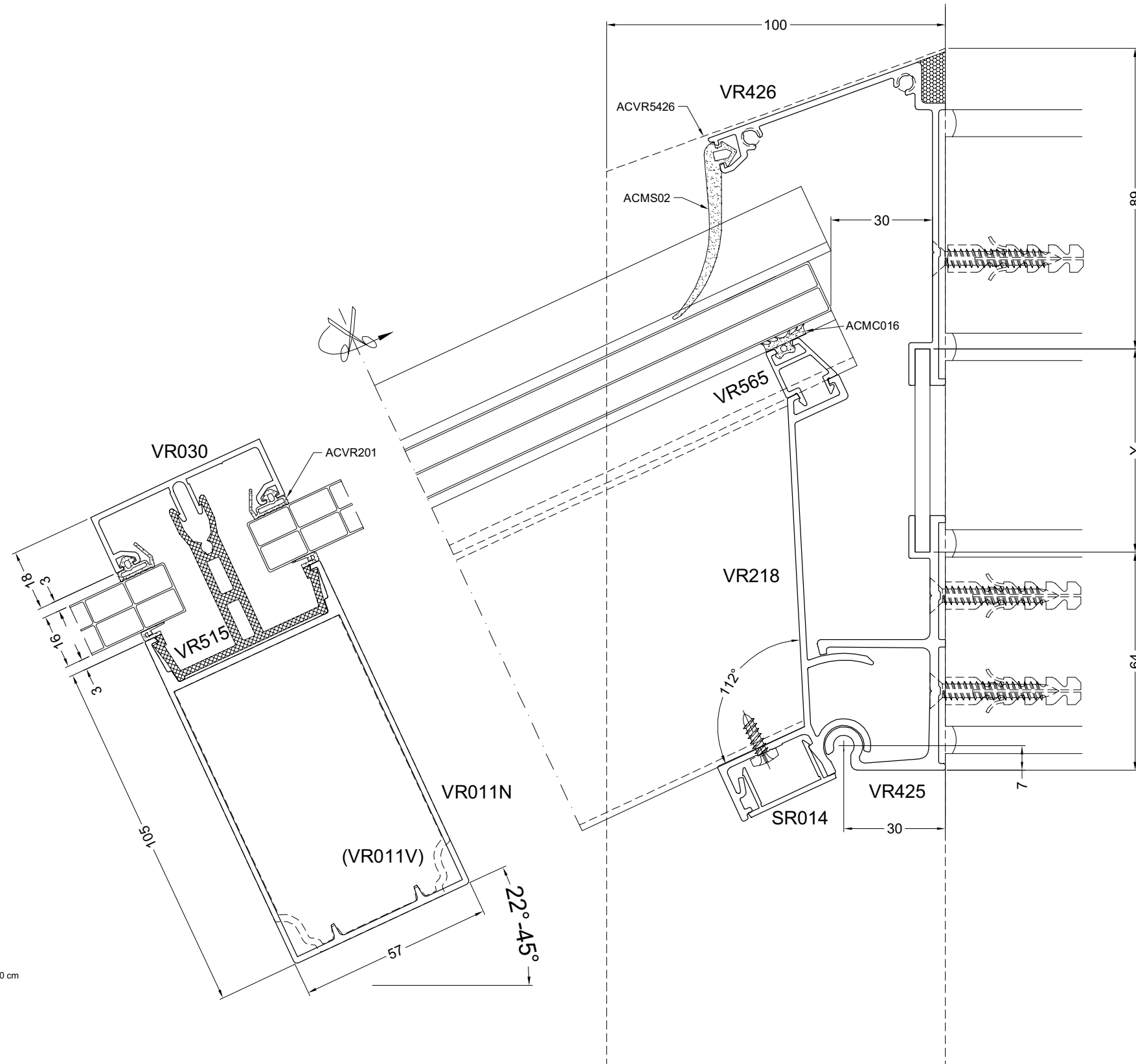
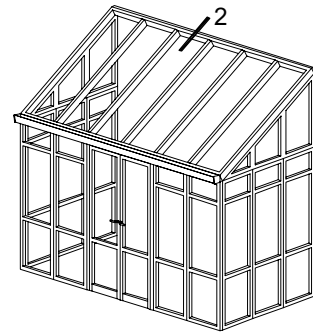






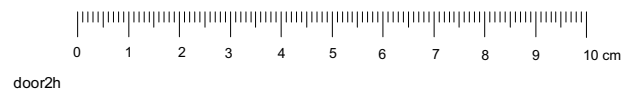
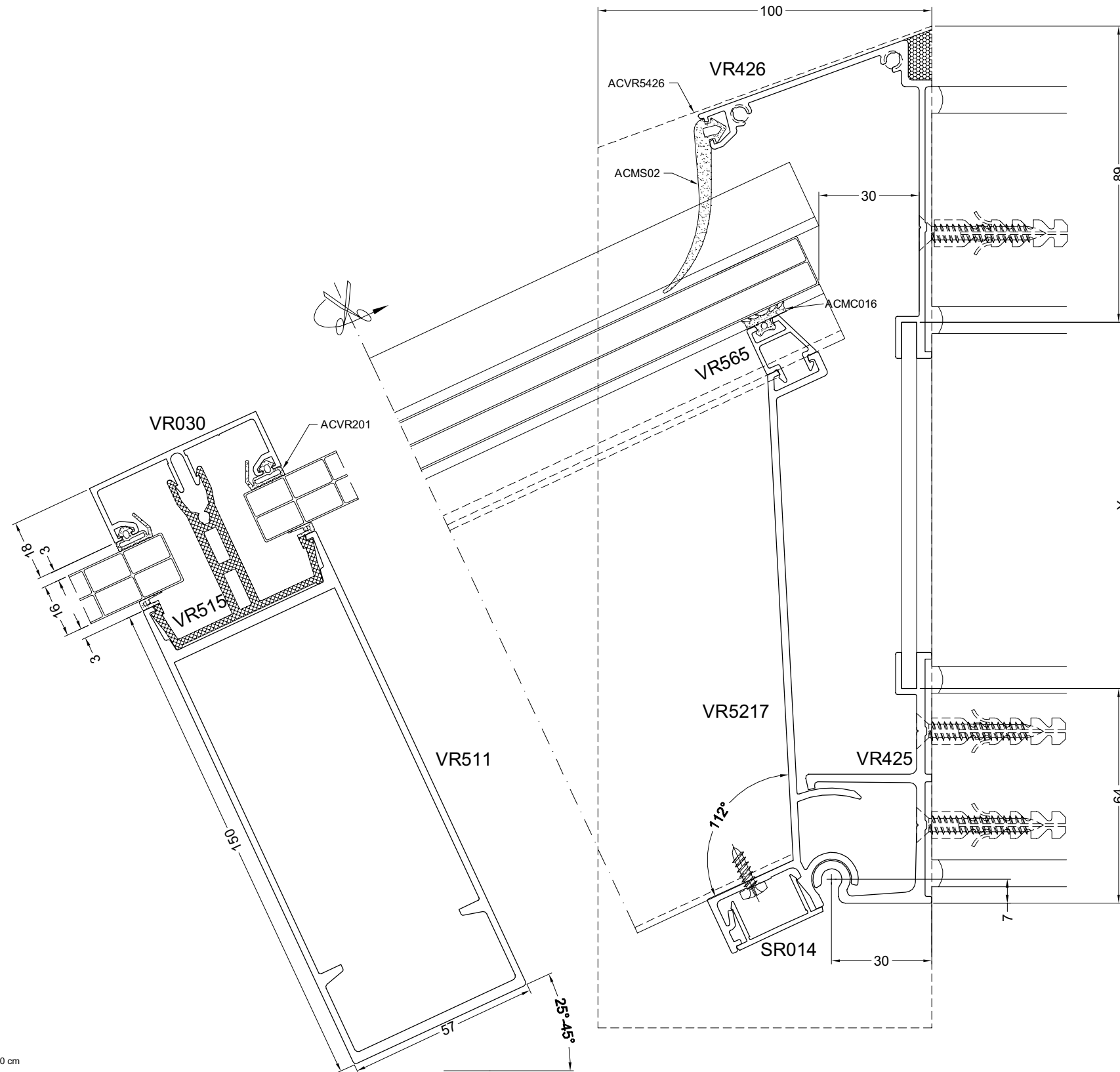
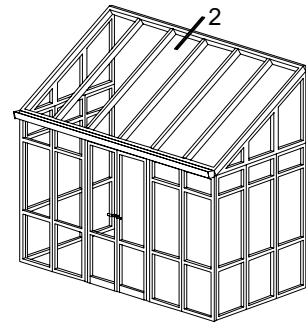


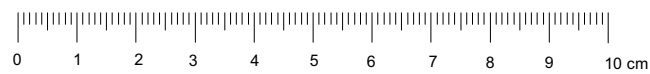
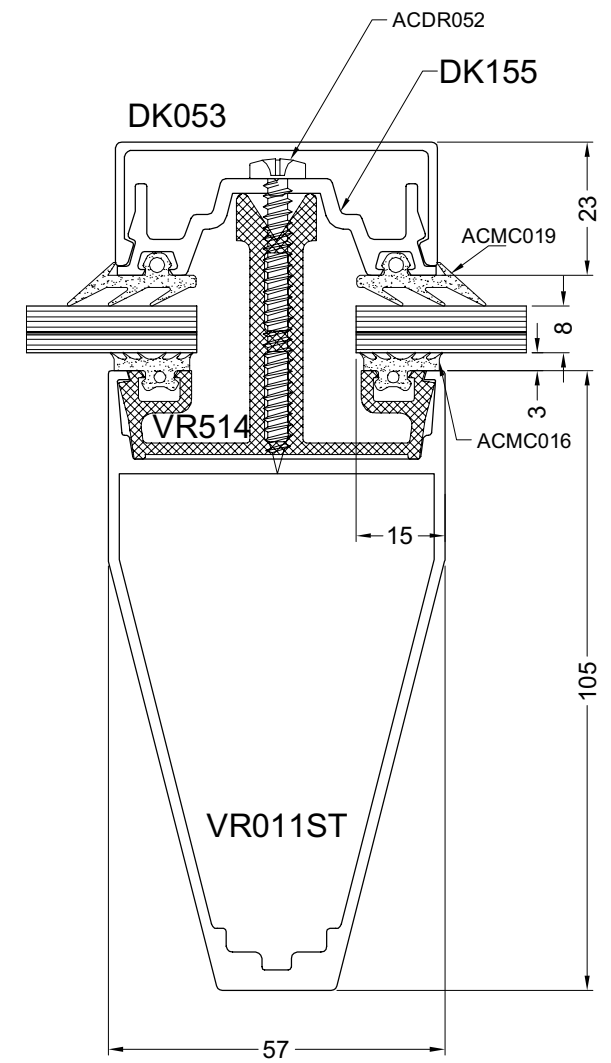
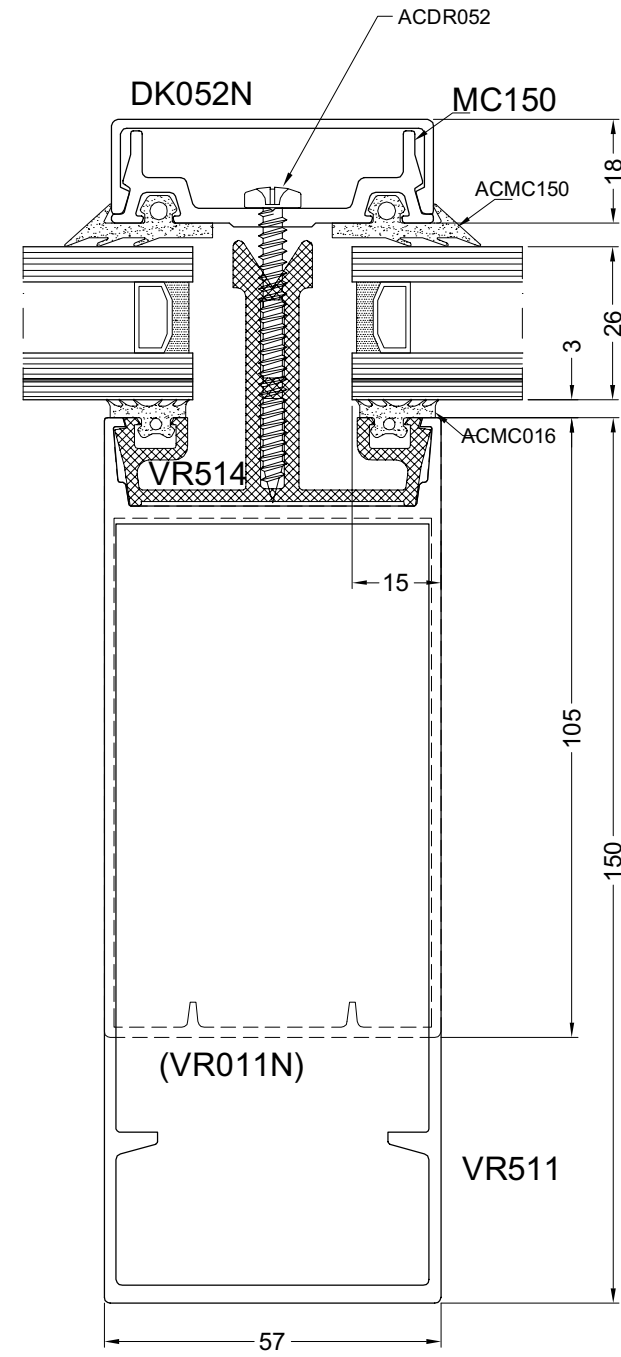
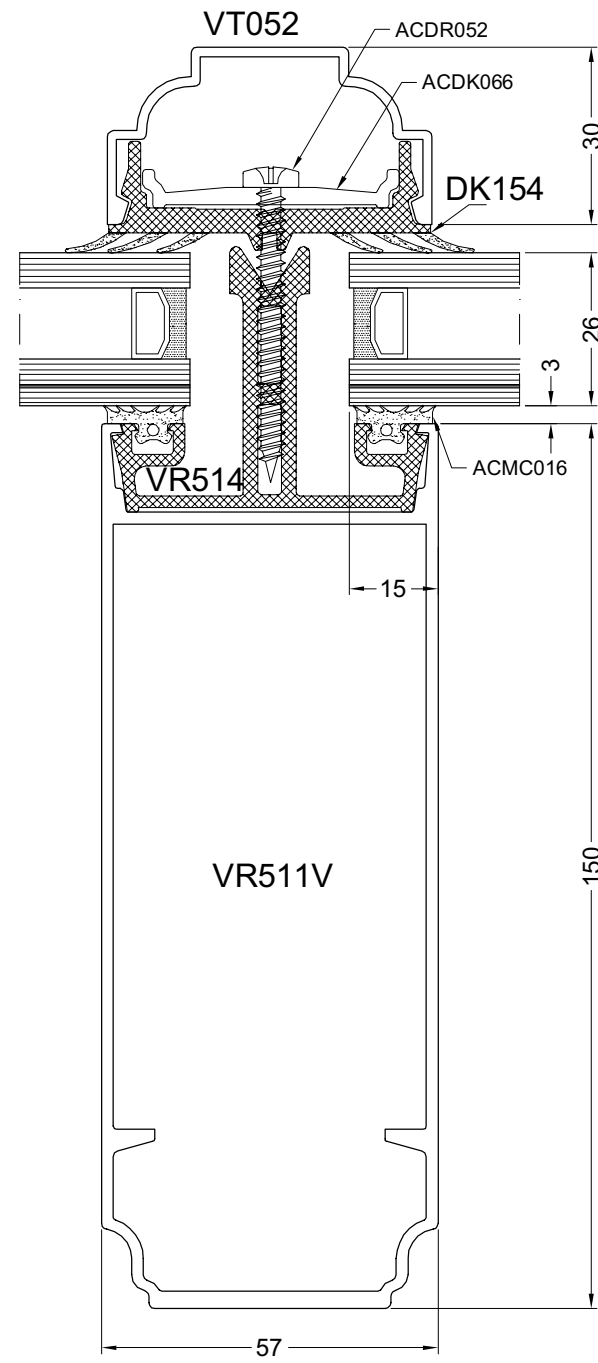
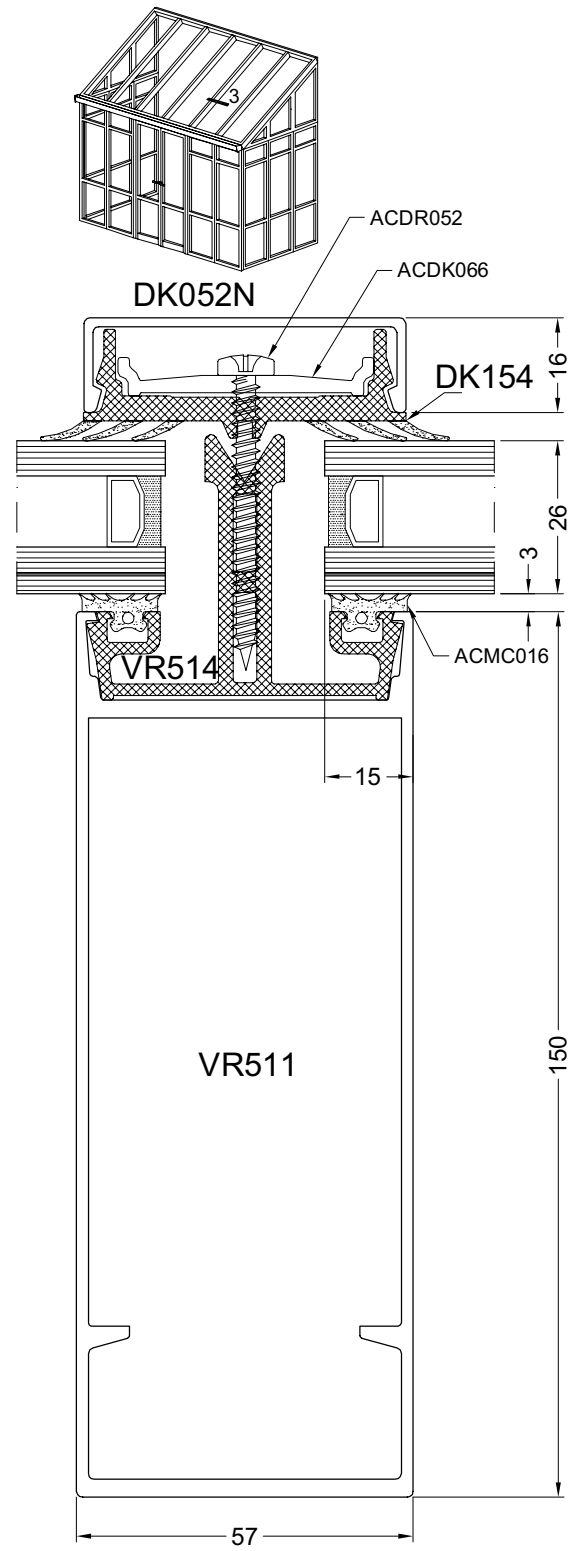
door2g



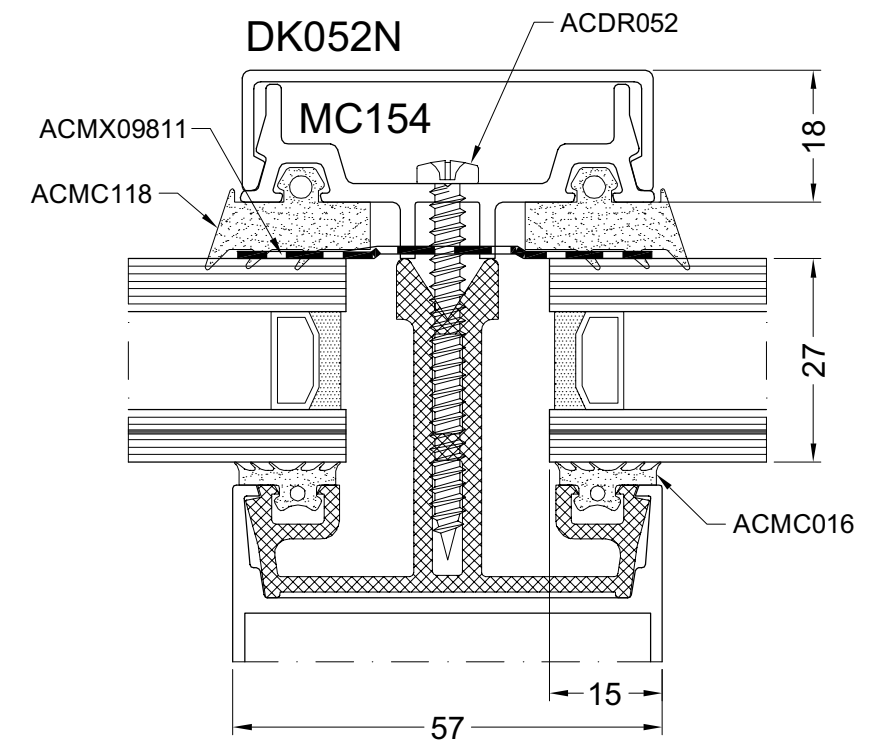
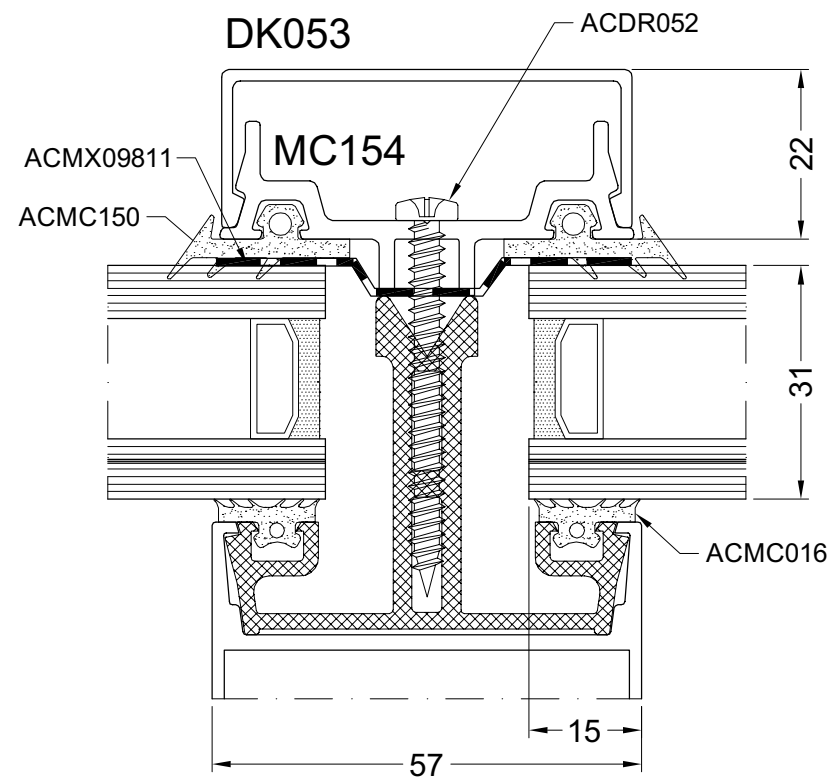
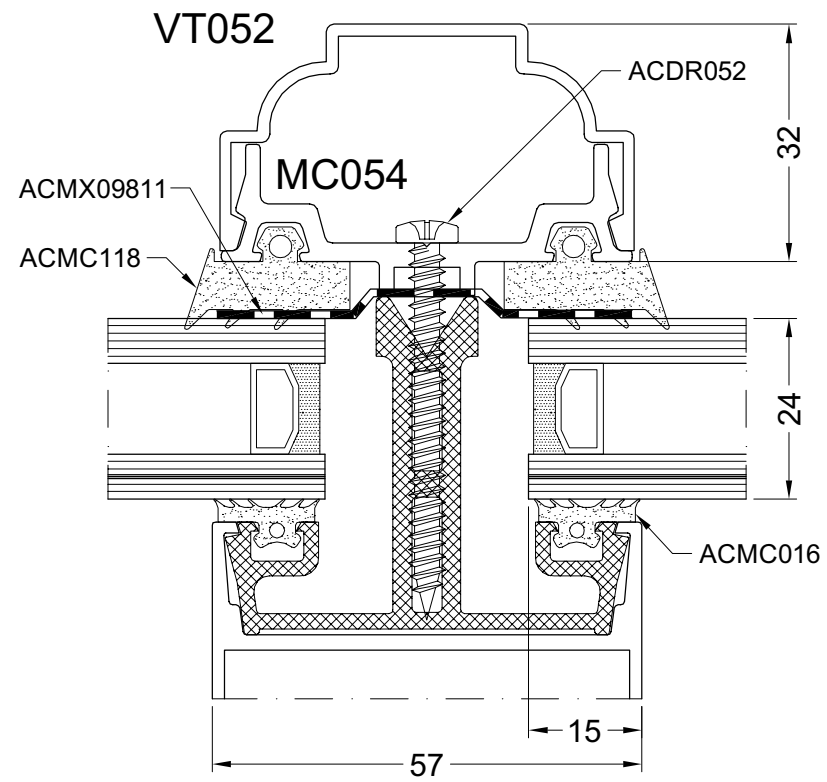
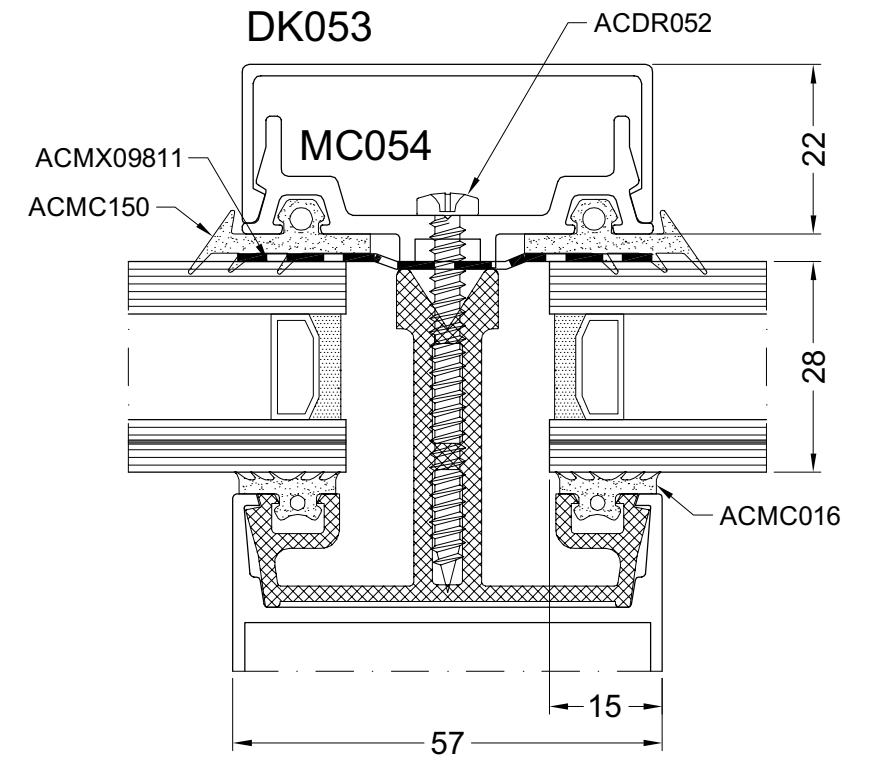
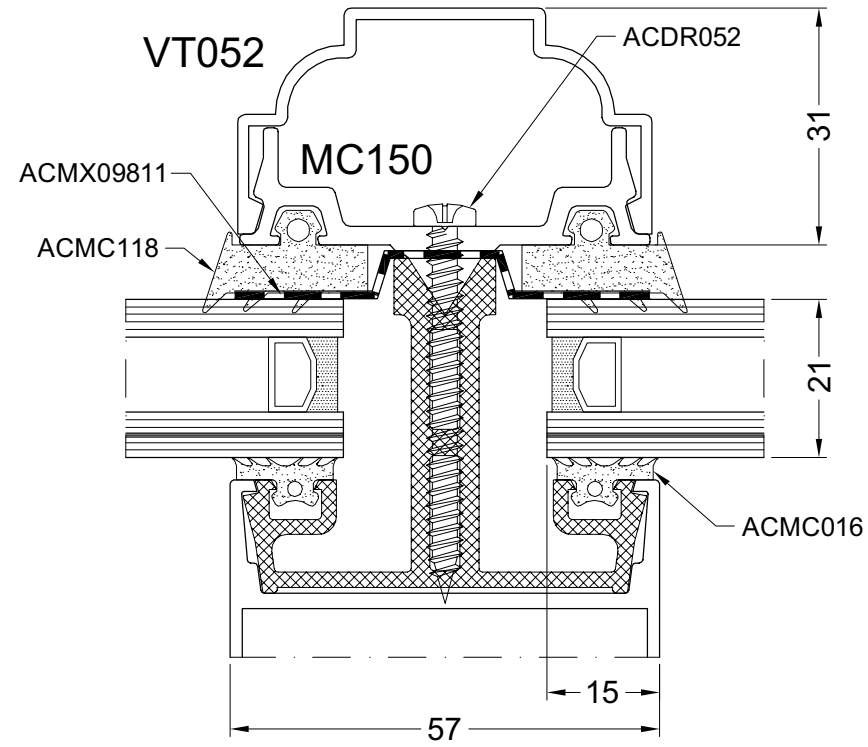
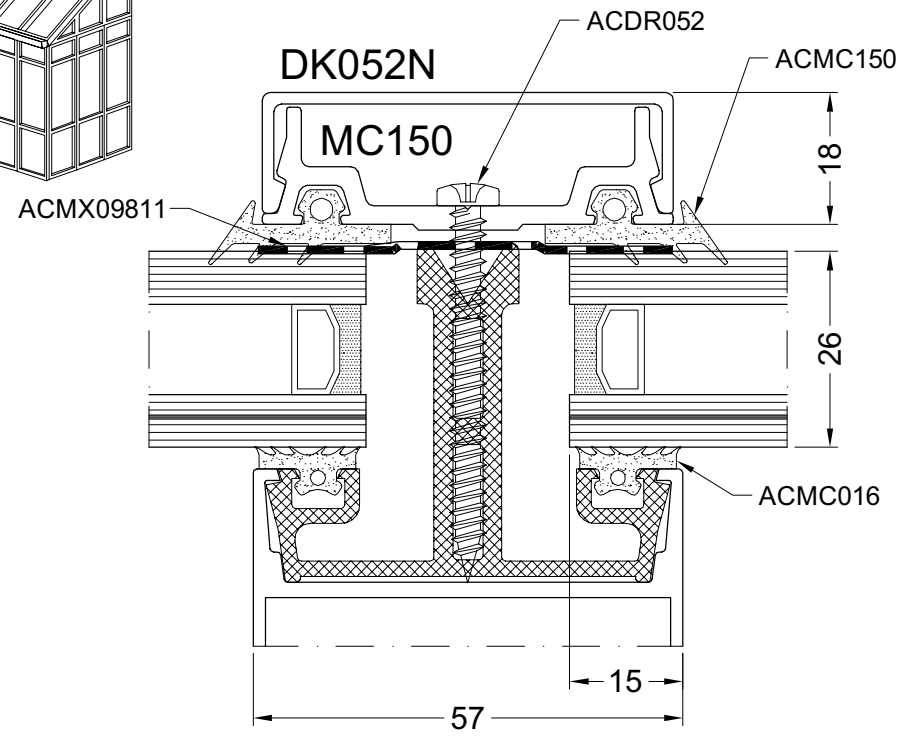
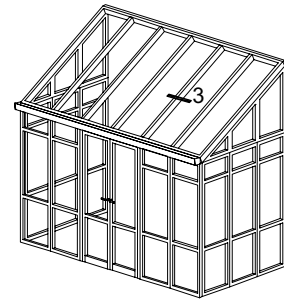
2H

DOORSNEDE - COUPE - SCHNITT - SECTION

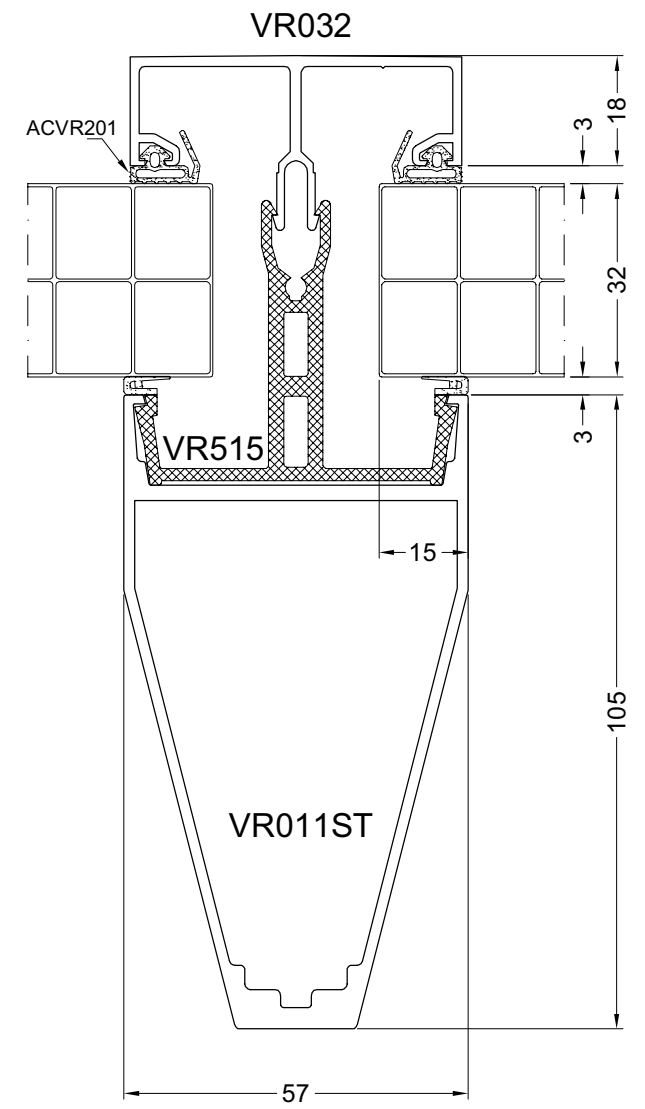
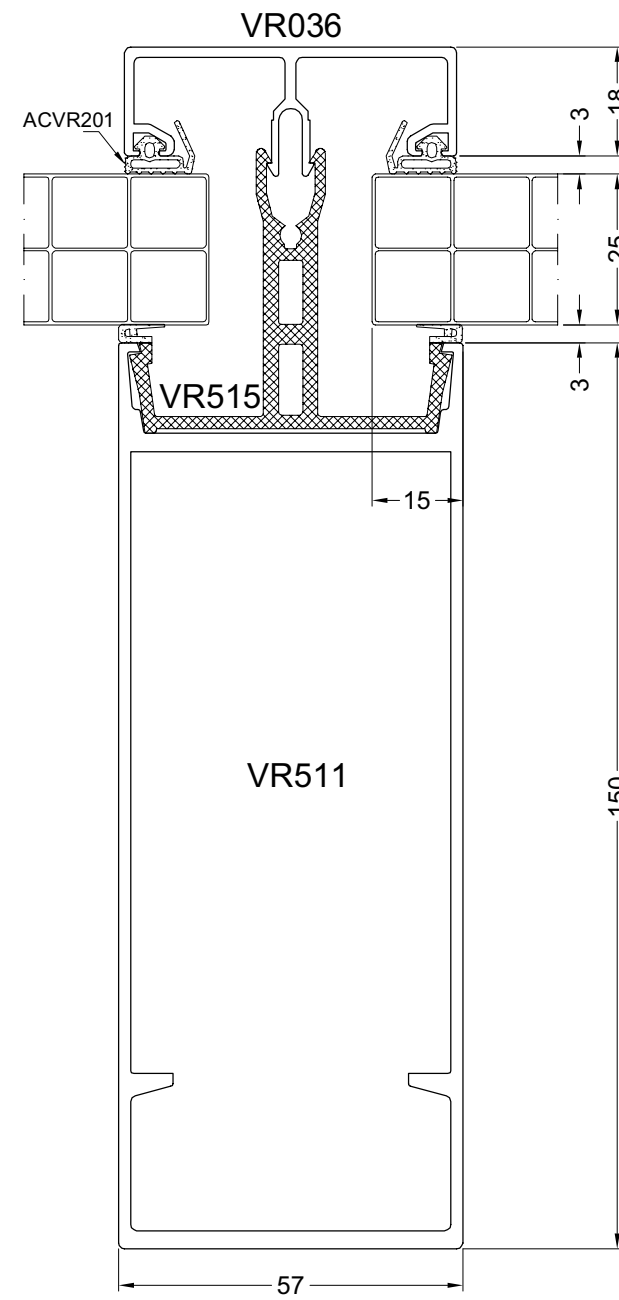
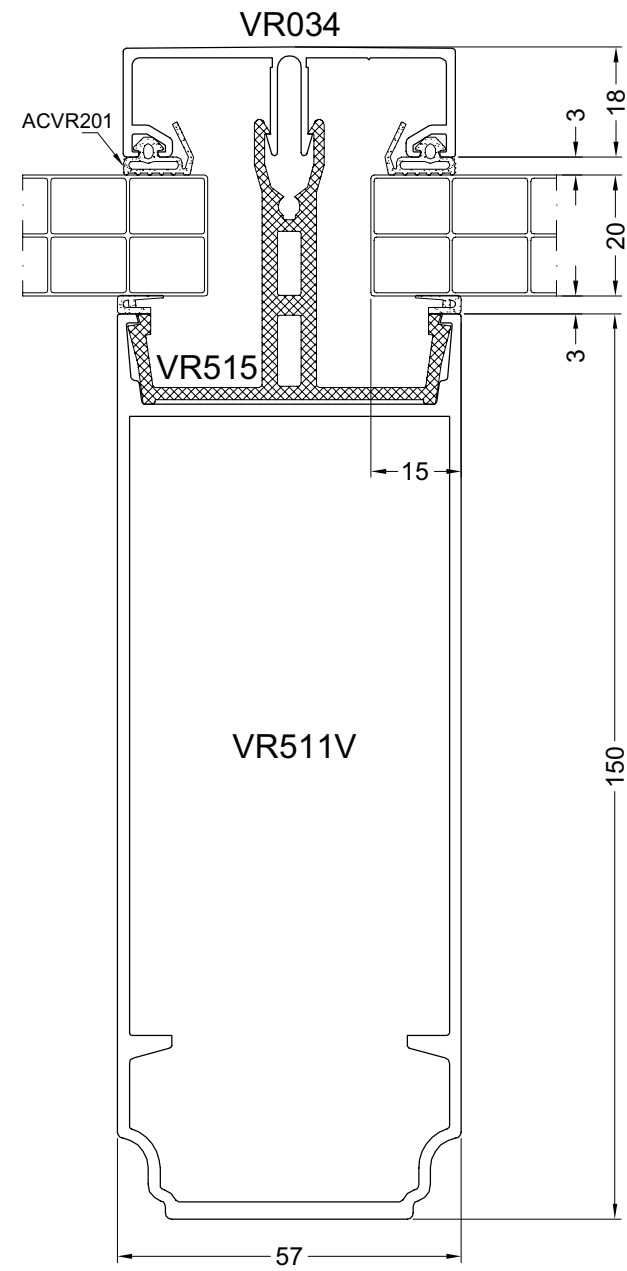
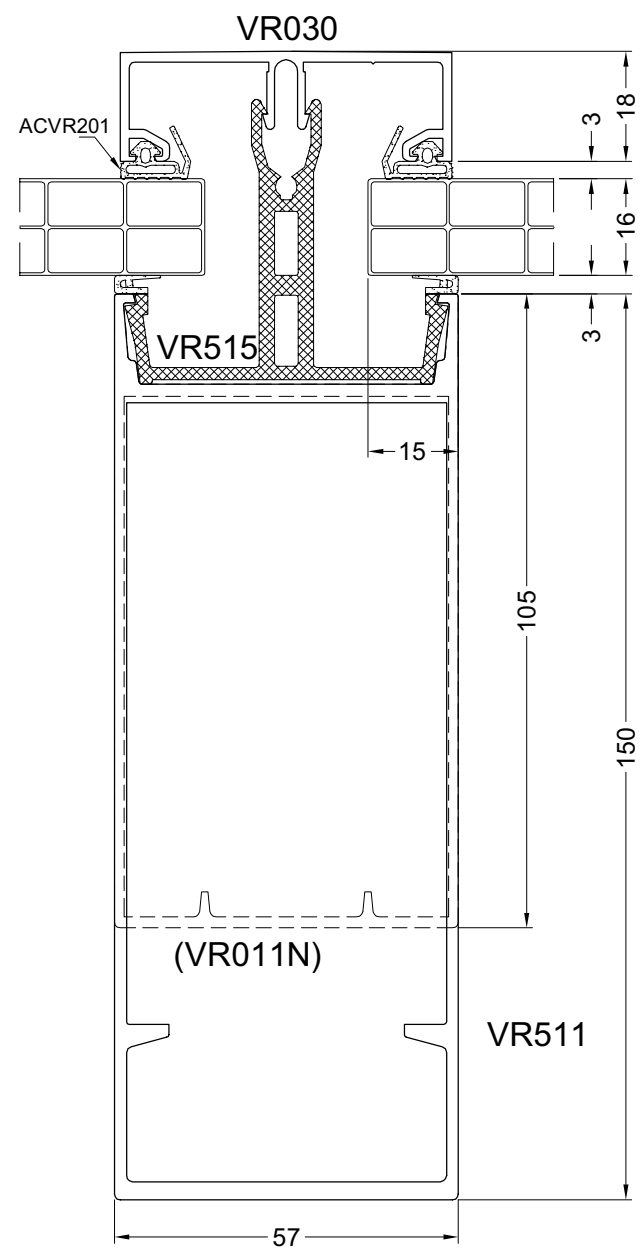
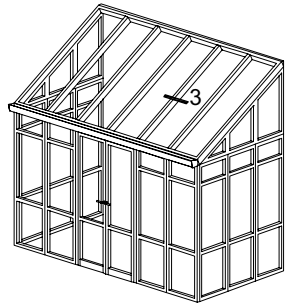




door3a



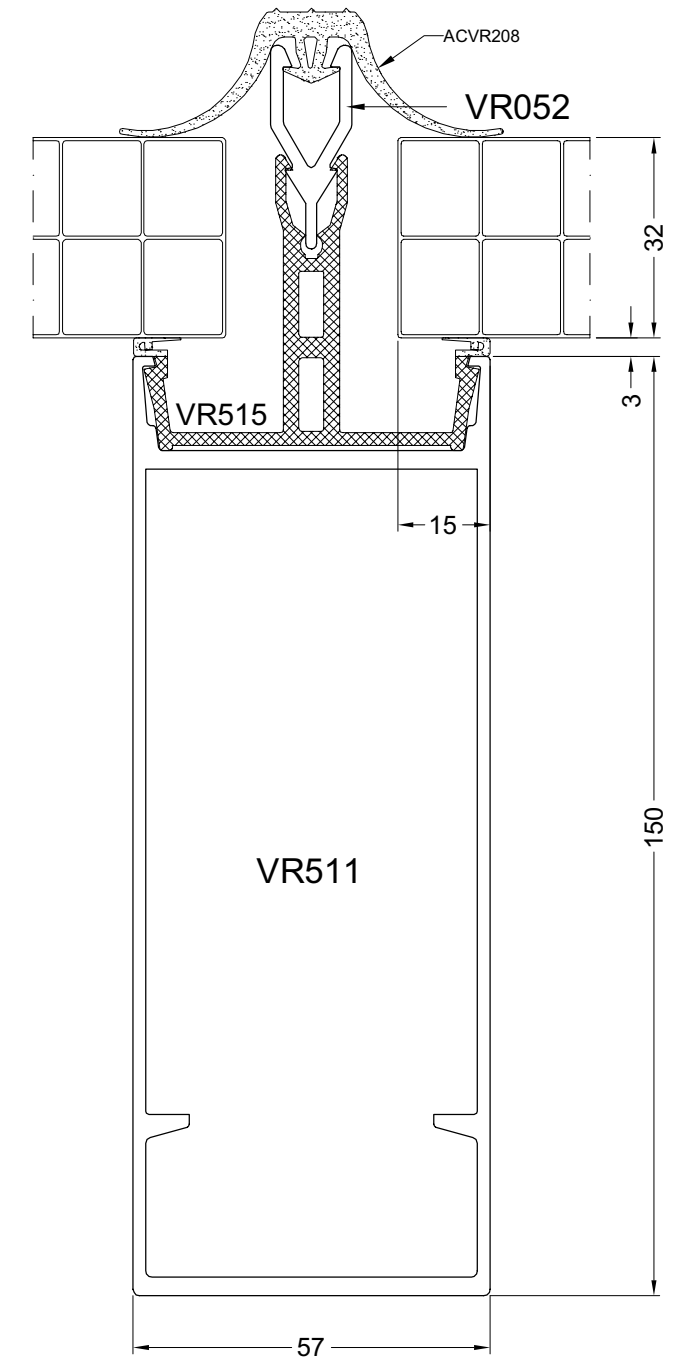
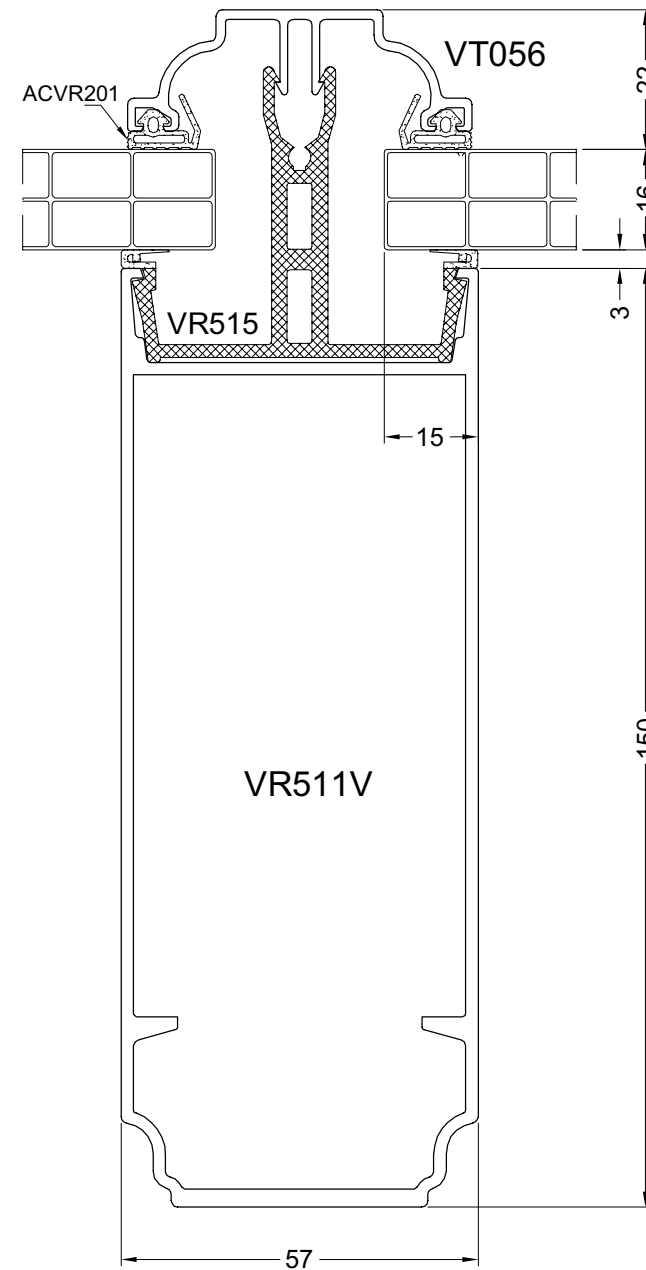
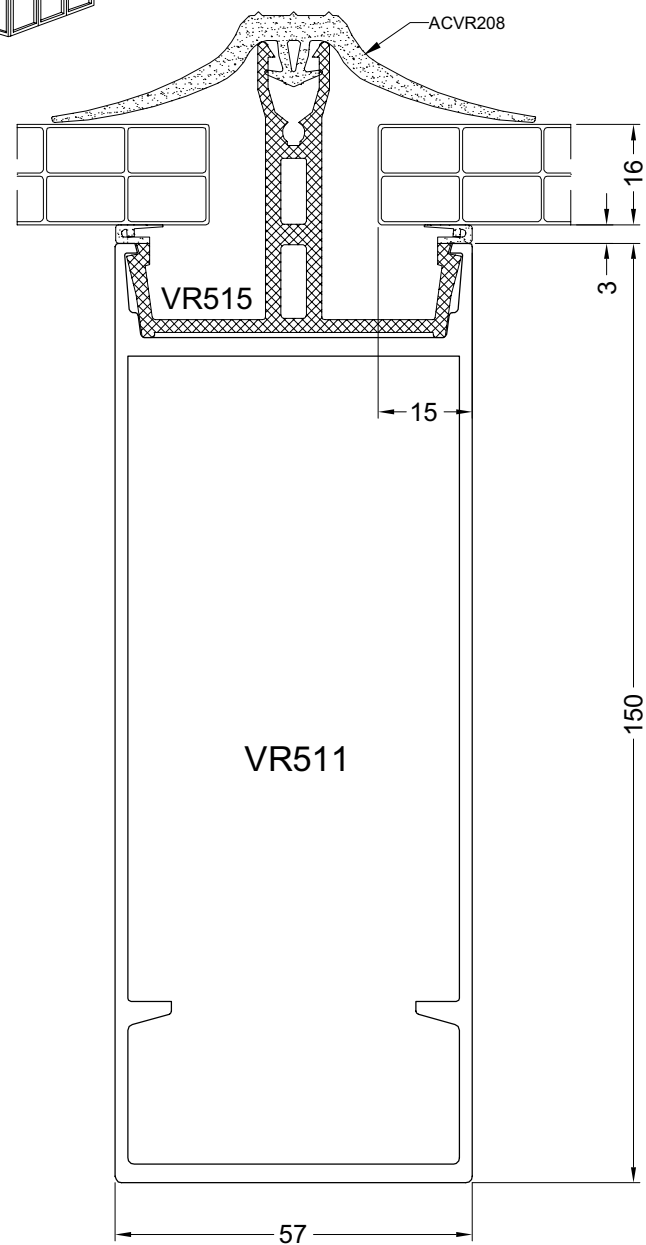
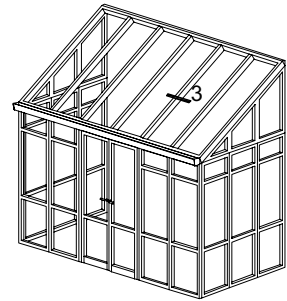
door3d



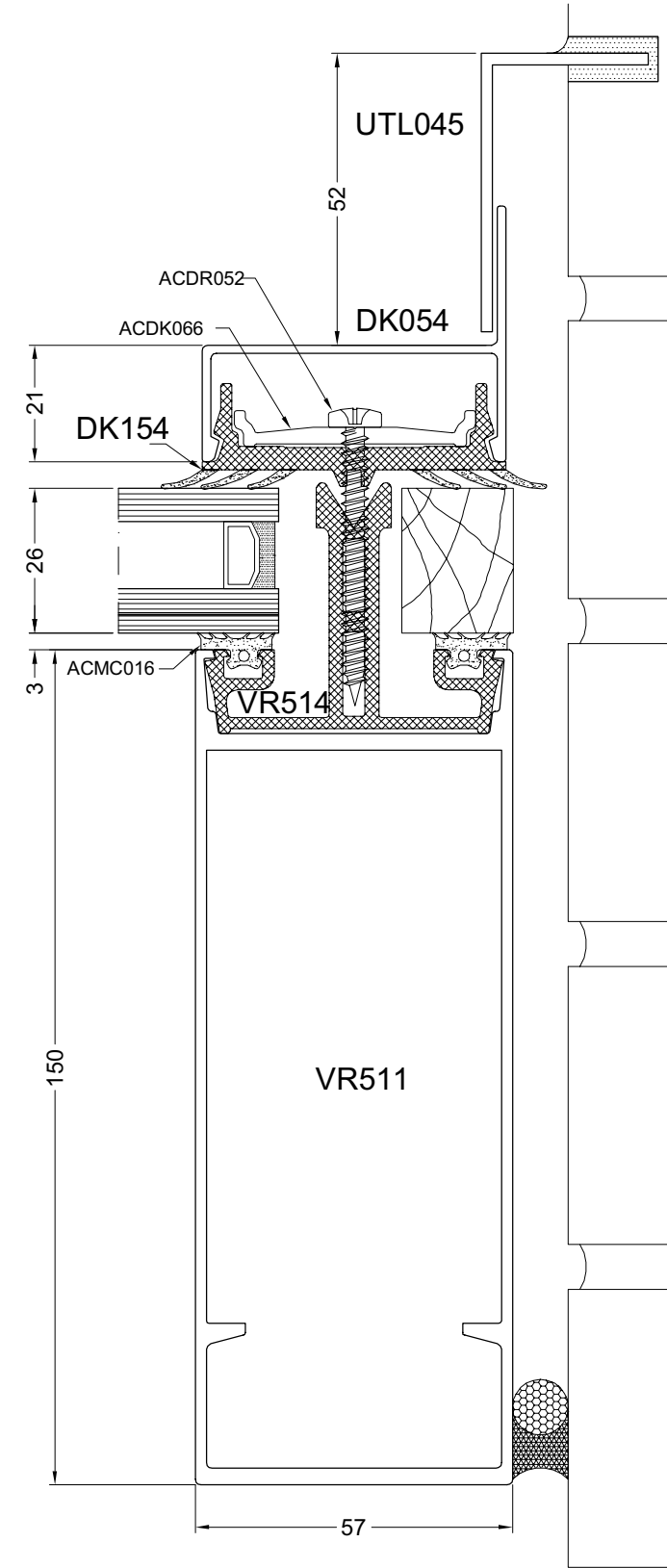
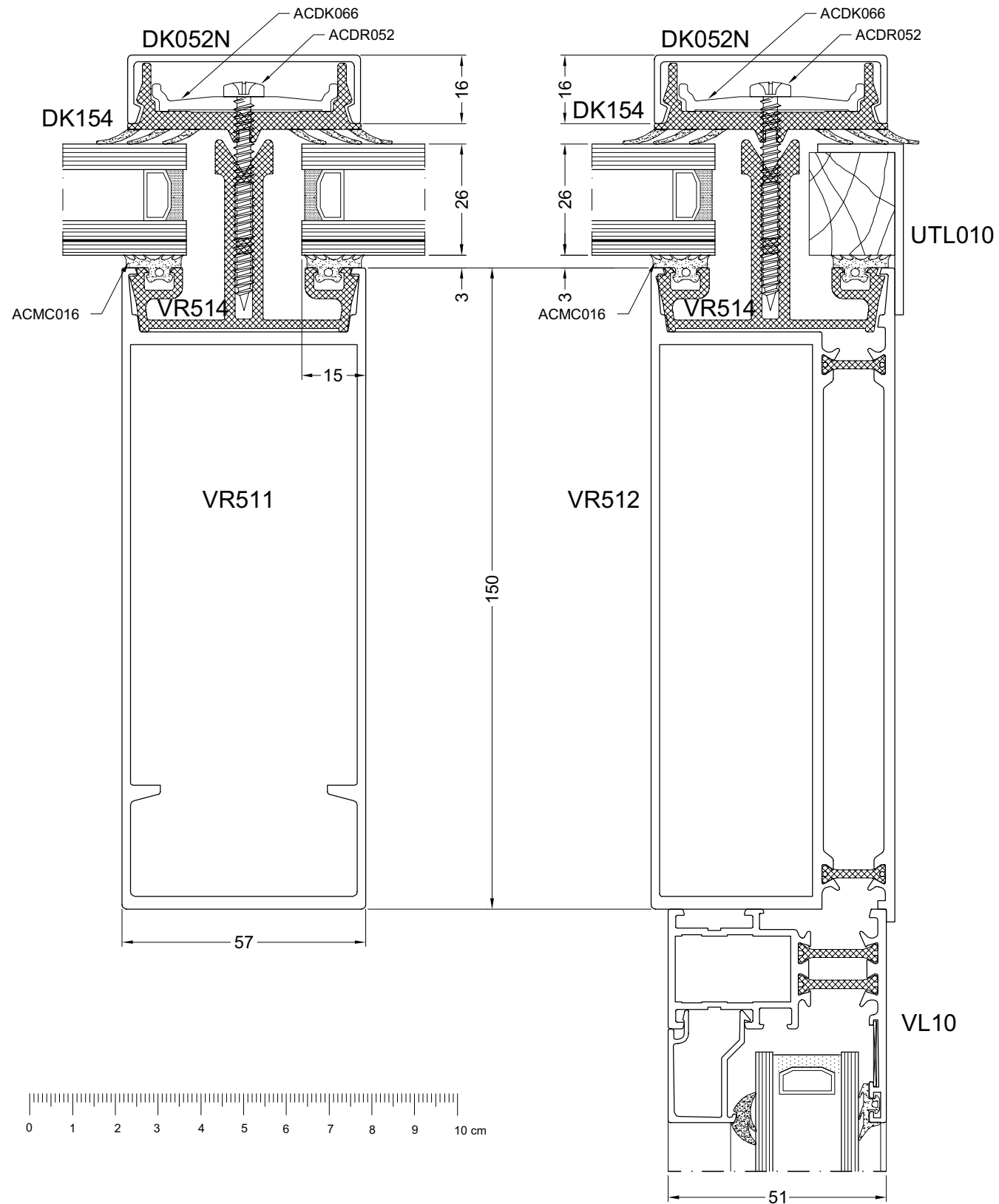
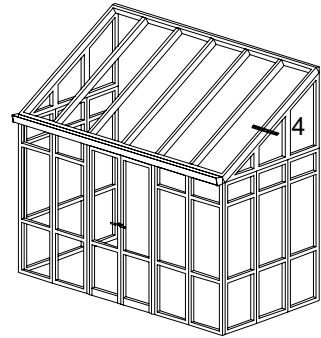
door3b

3D

DOORSNEDE - COUPE - SCHNITT - SECTION

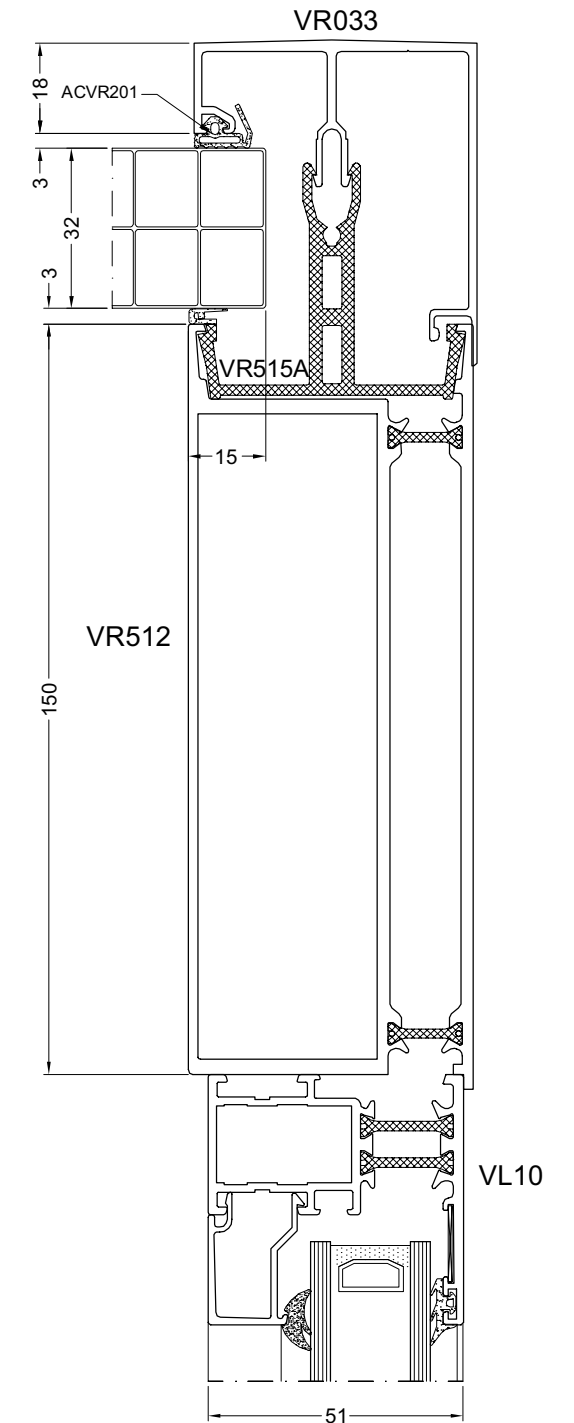
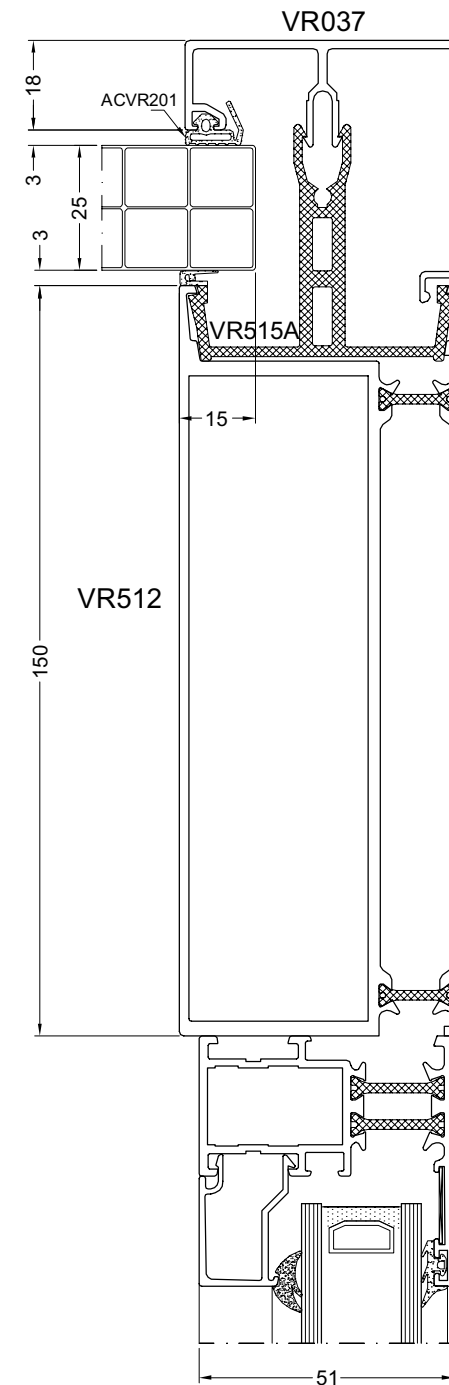
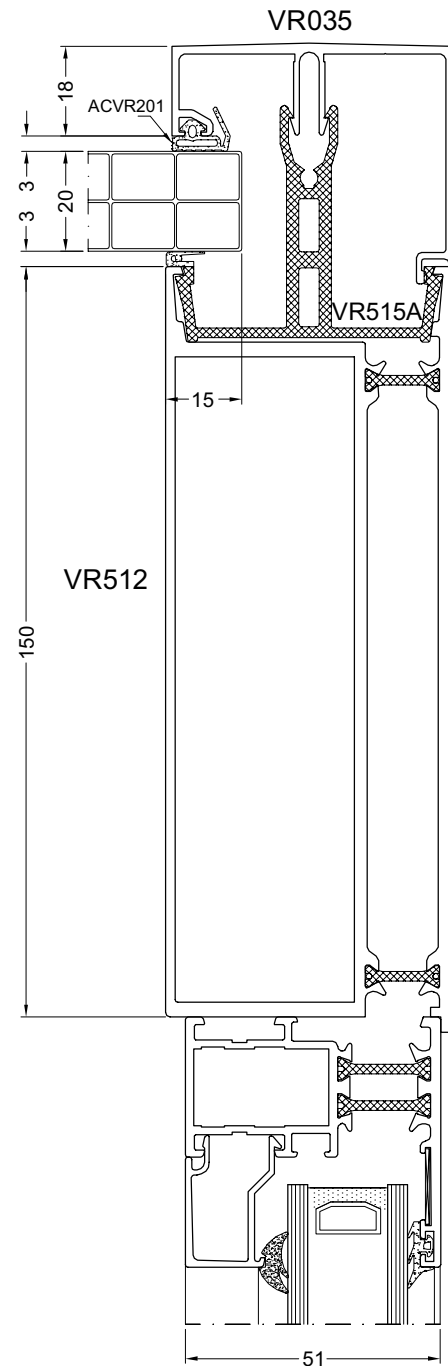
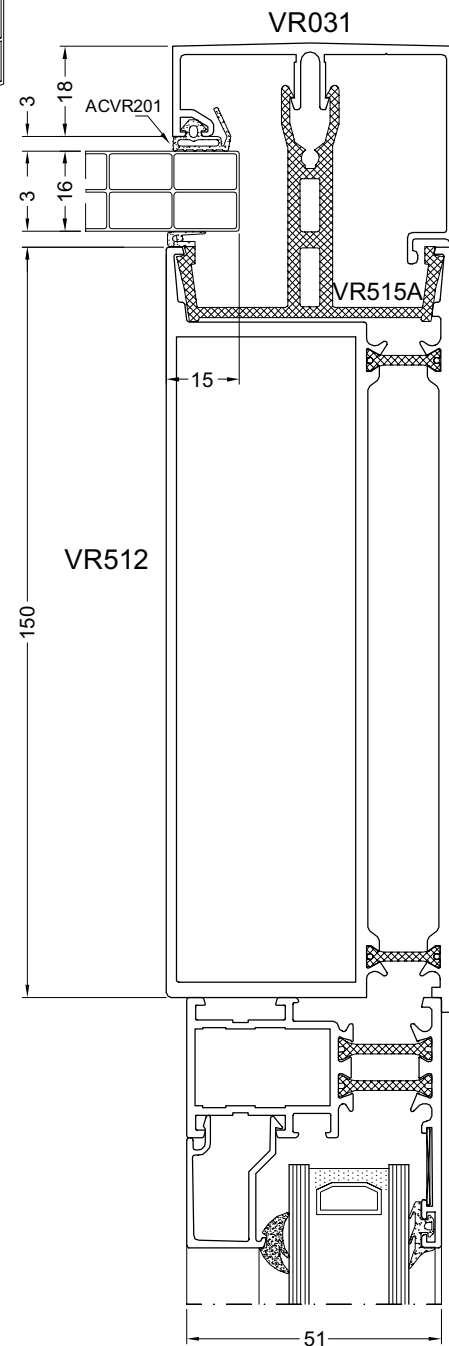
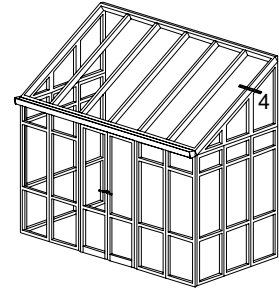


door3c

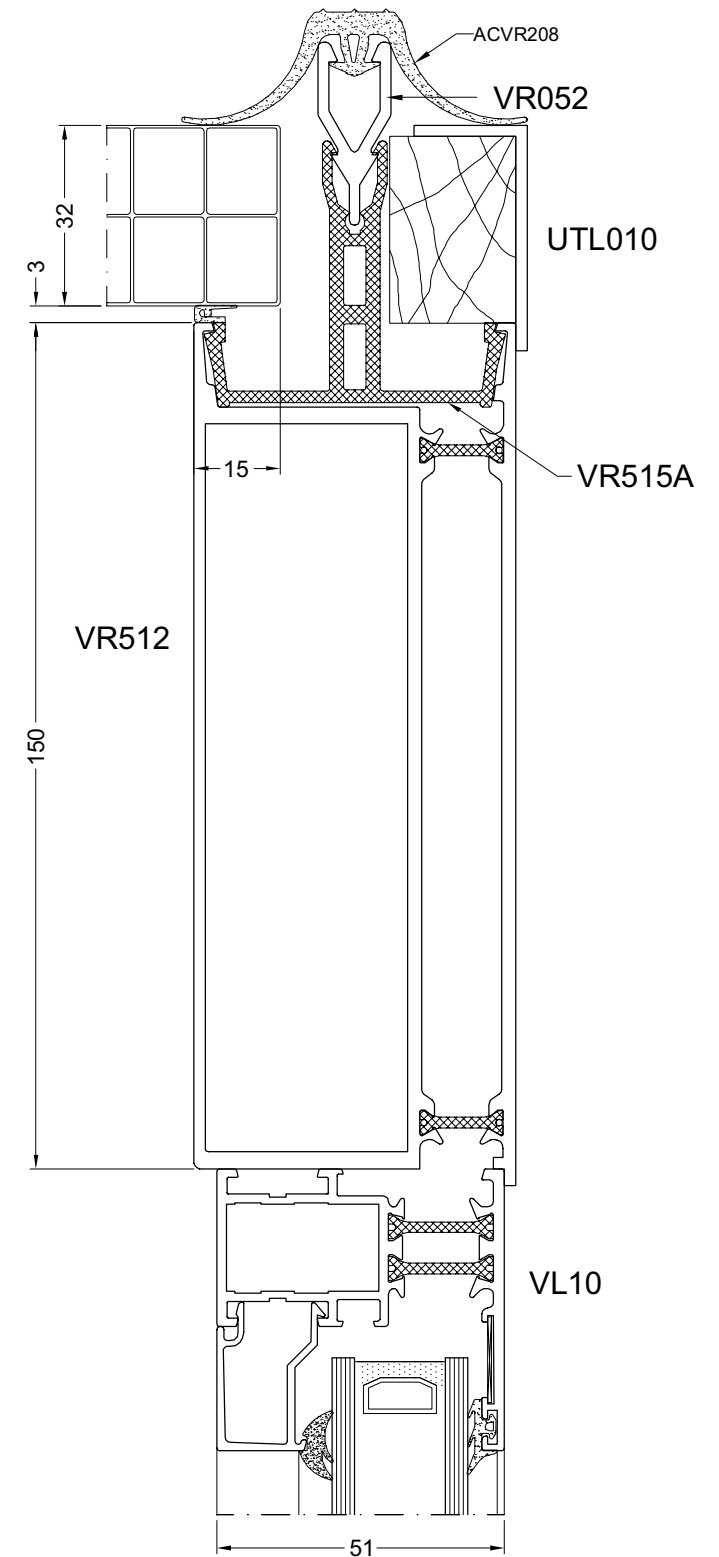
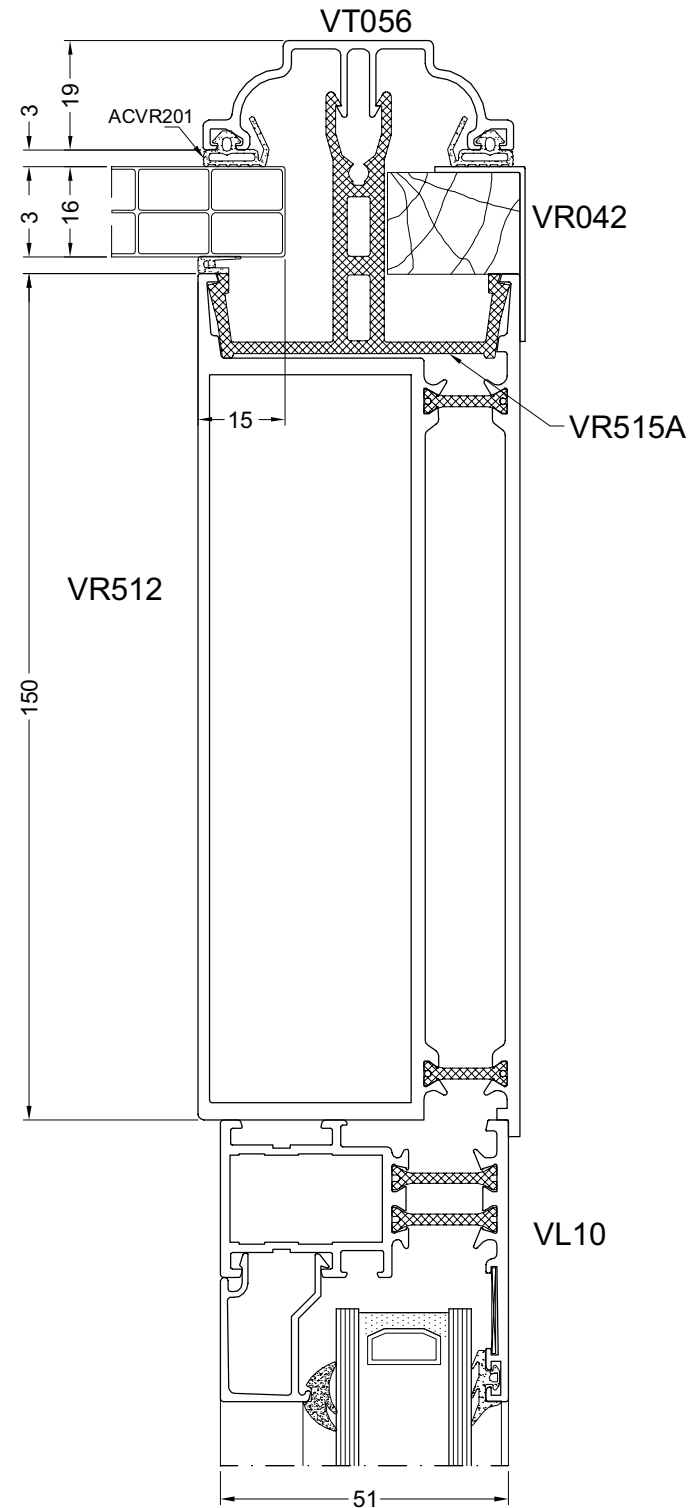
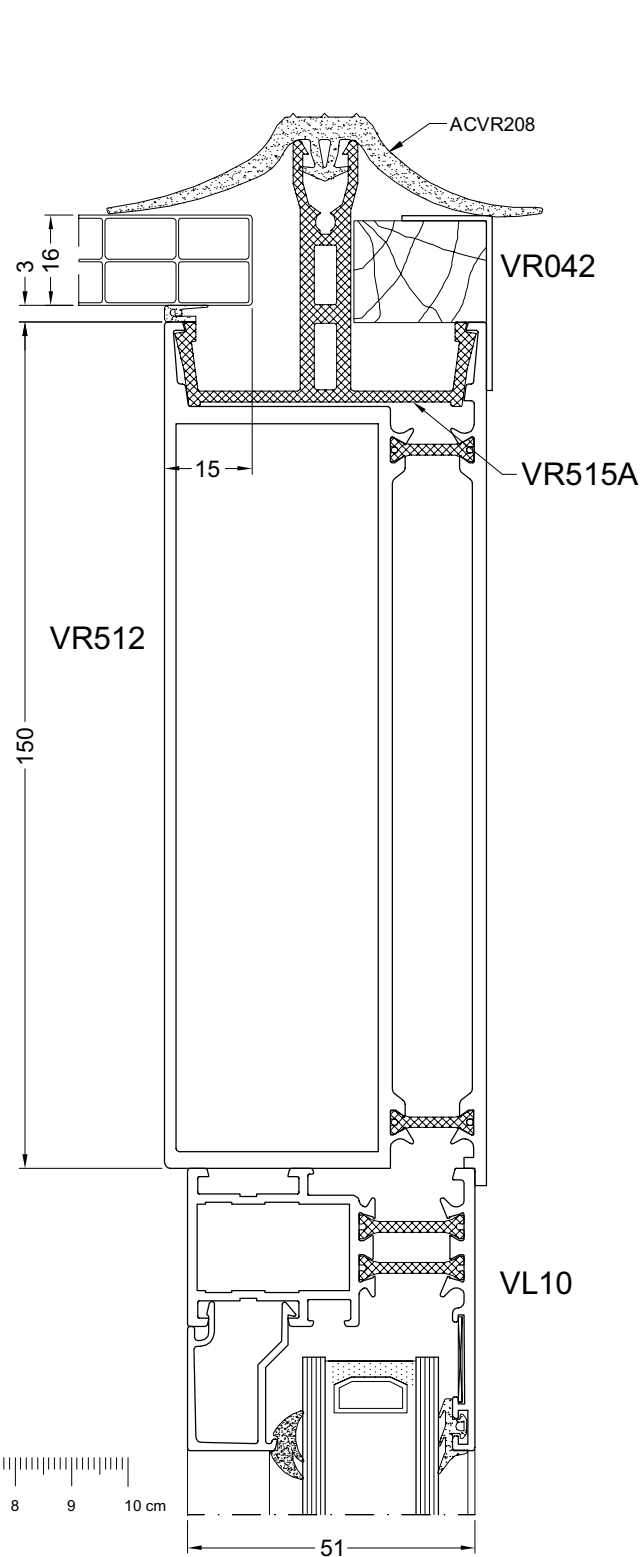
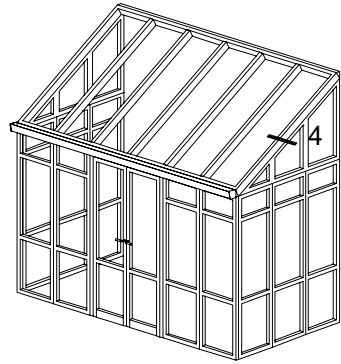


4B

DOORSNEDE - COUPE - SCHNITT - SECTION

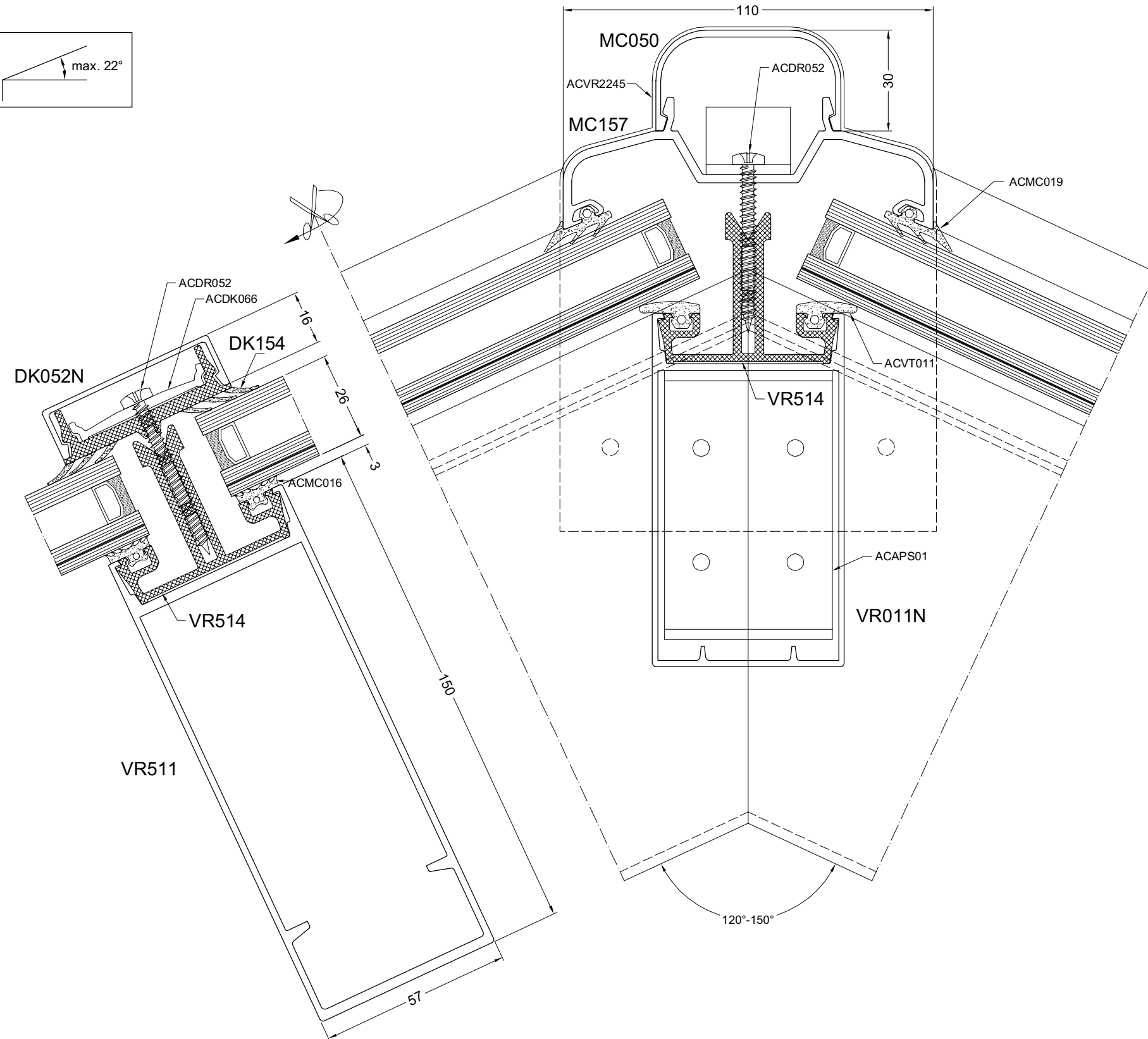
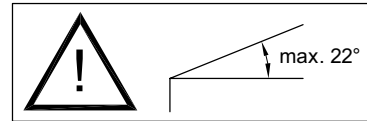
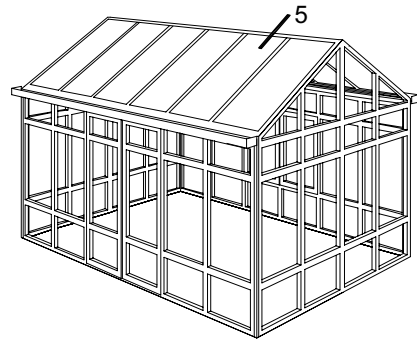


door4b

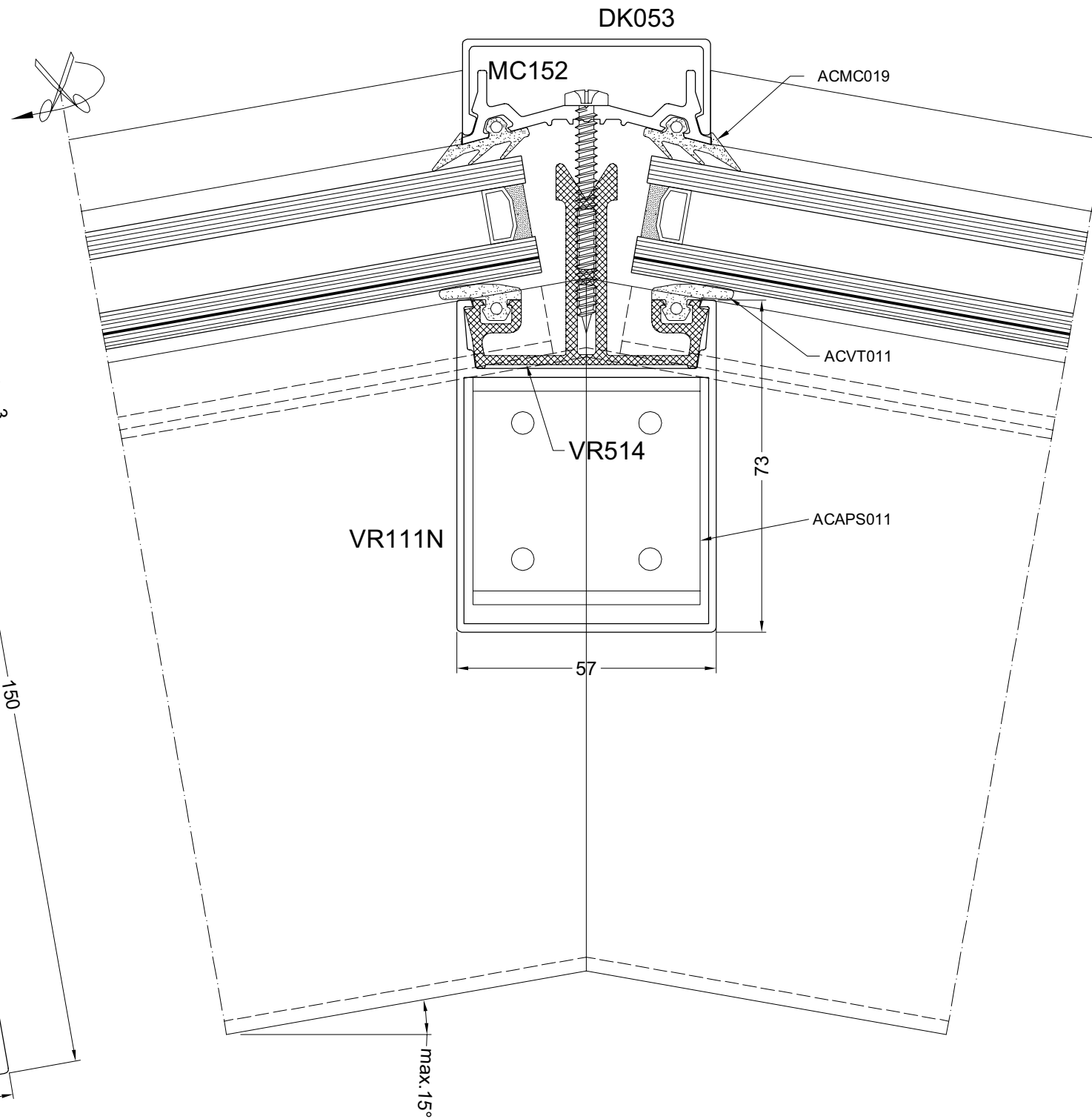
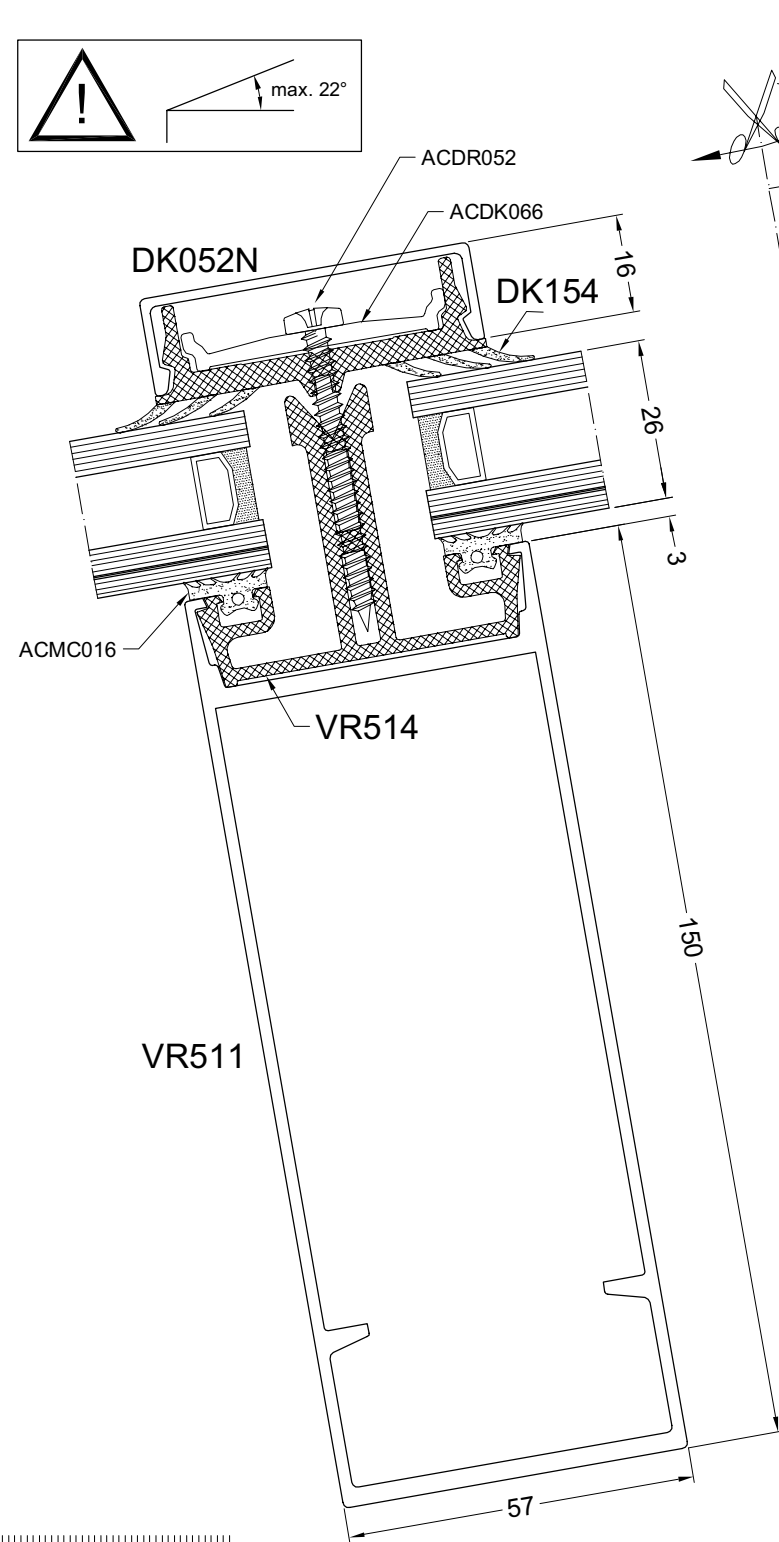
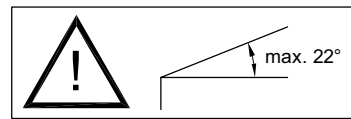
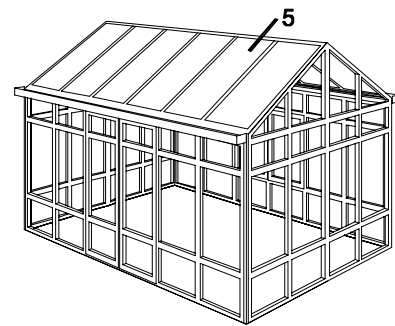


5A

DOORSNEDE - COUPE - SCHNITT - SECTION

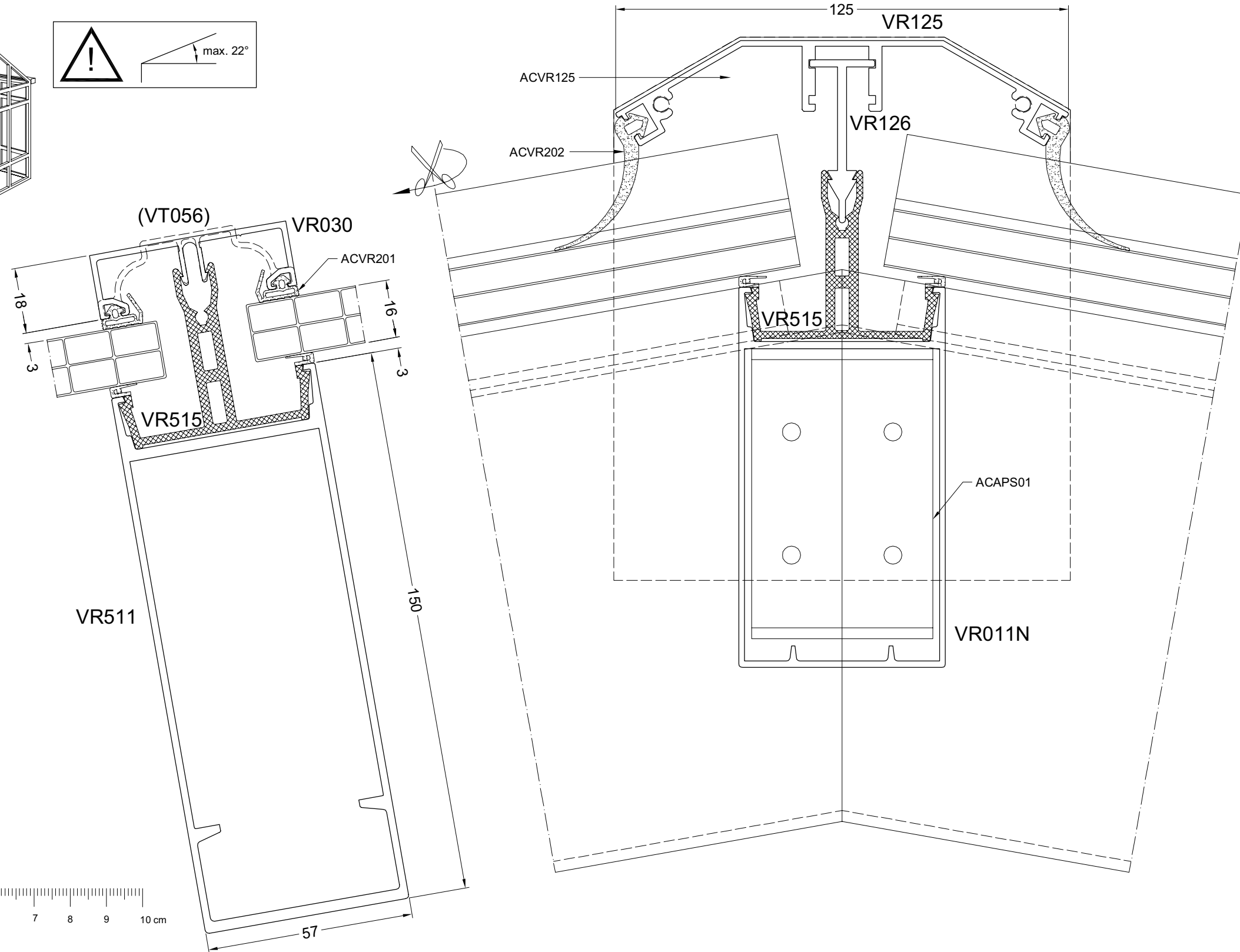
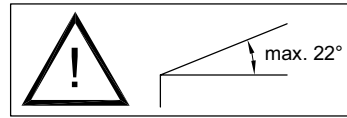
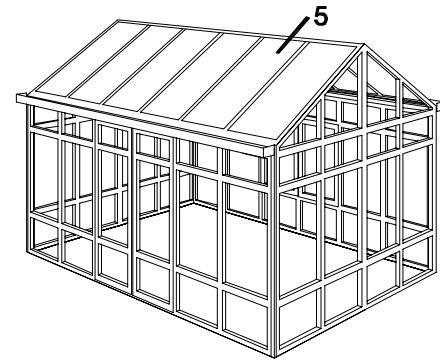


door5a

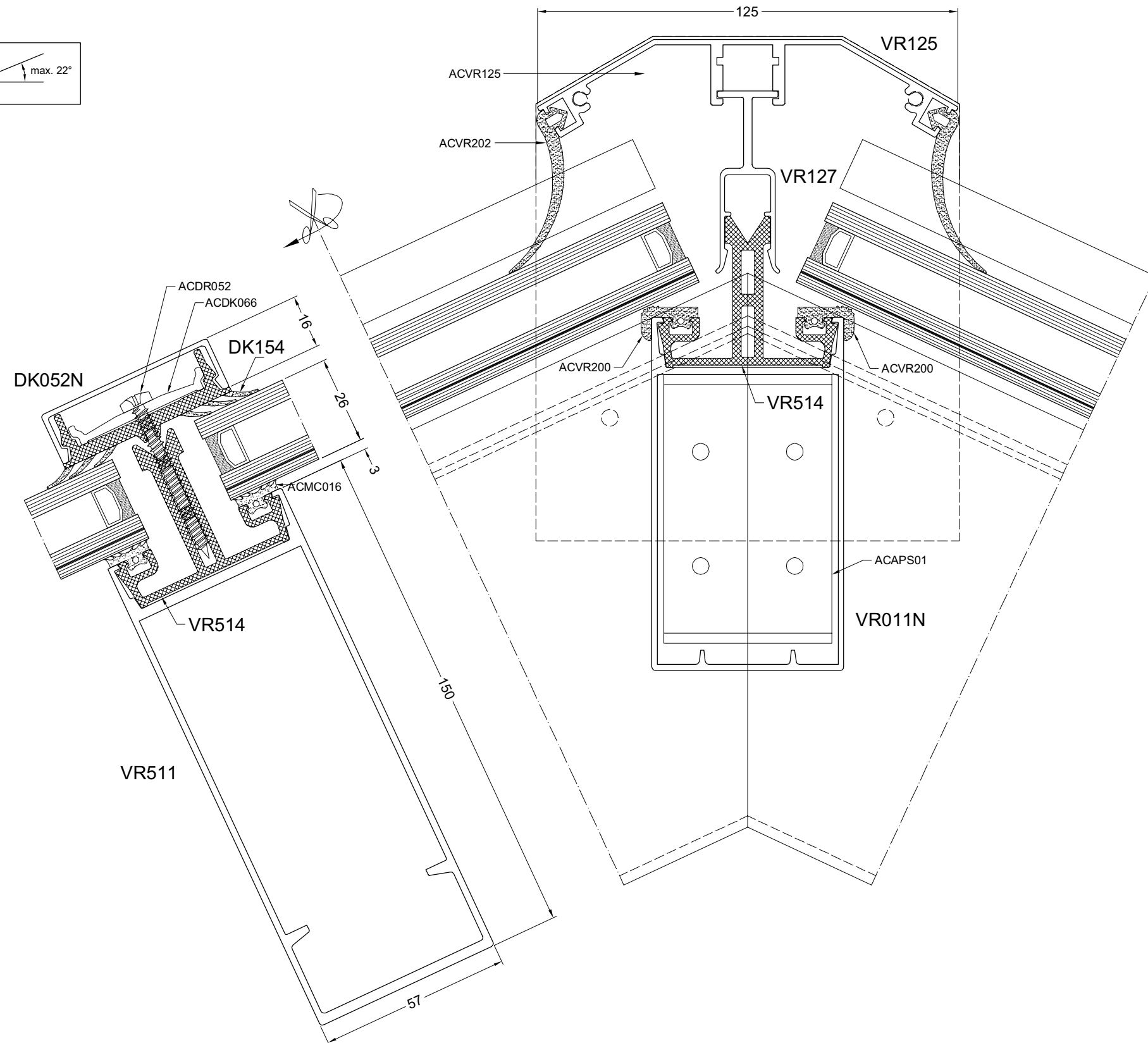
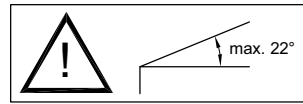
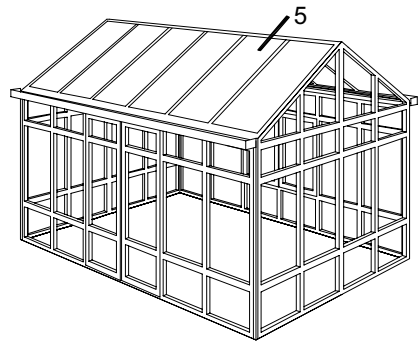


5C

DOORSNEDE - COUPE - SCHNITT - SECTION



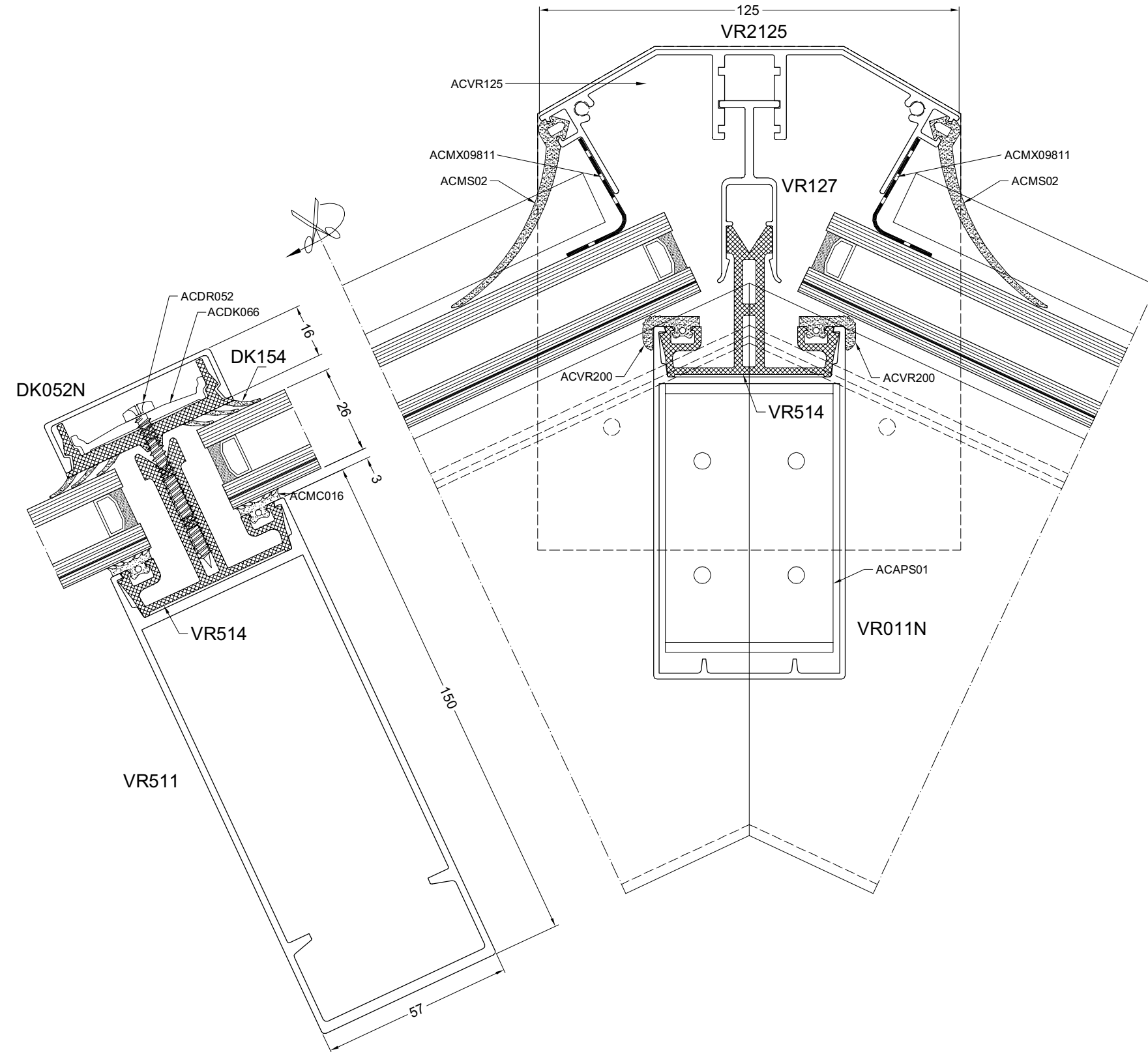
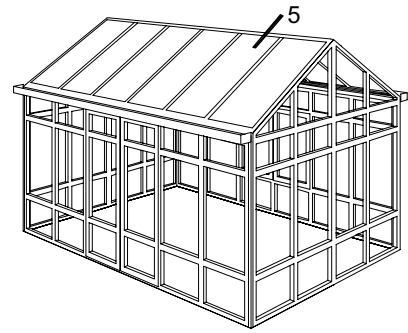
door5c



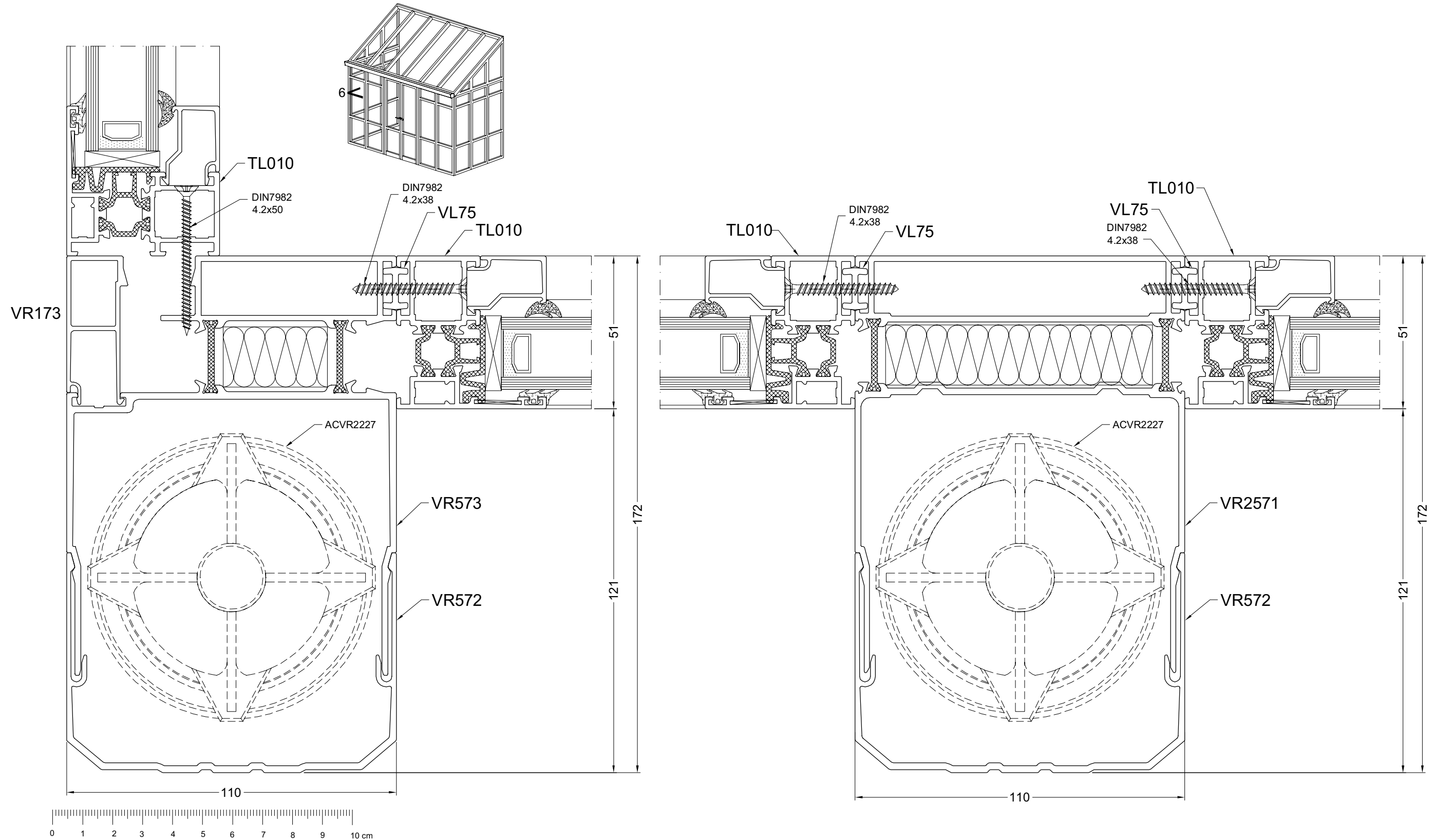
door5d

5E

DOORSNEDE - COUPE - SCHNITT - SECTION



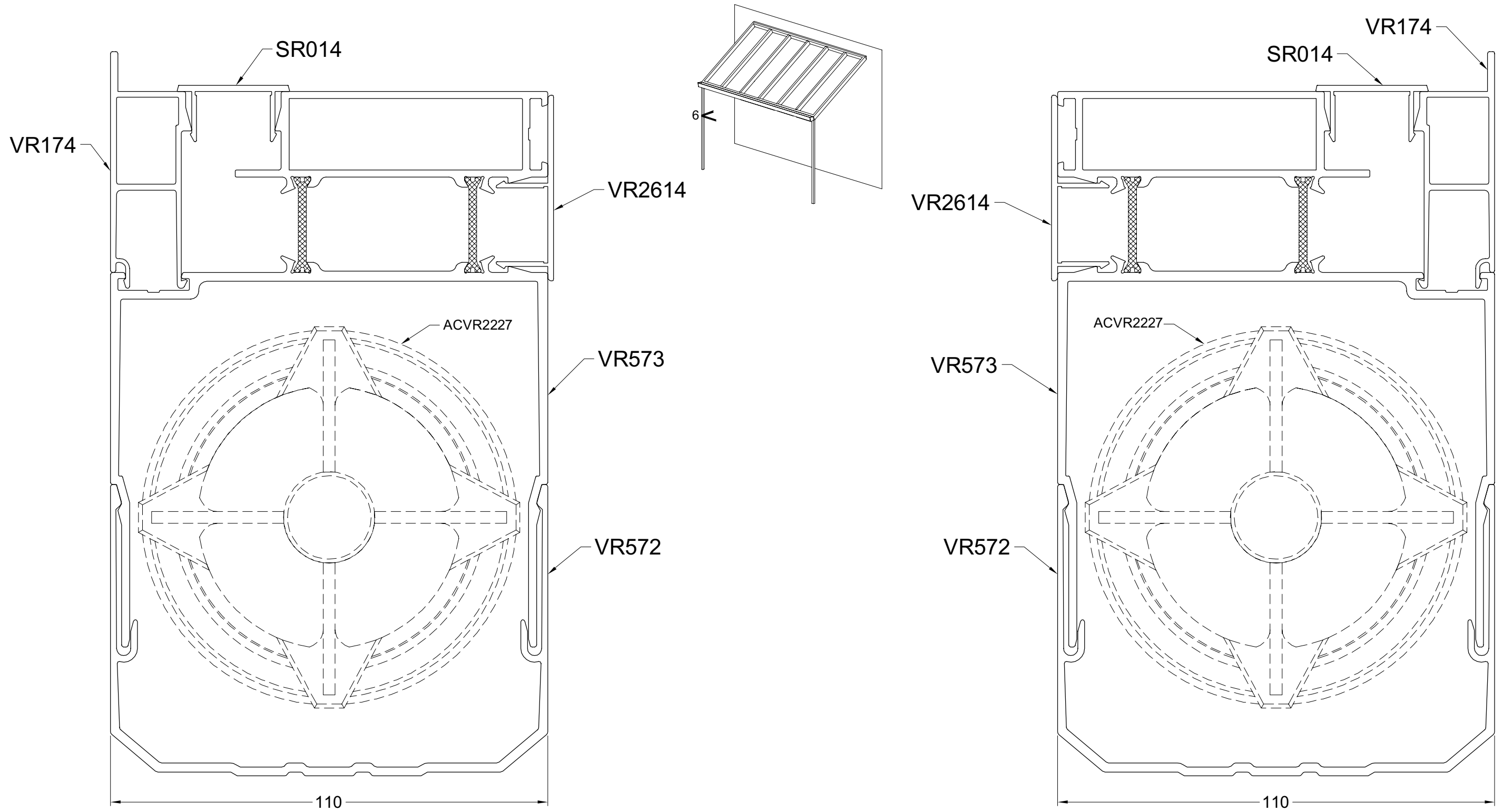
door5E



door6a

6B

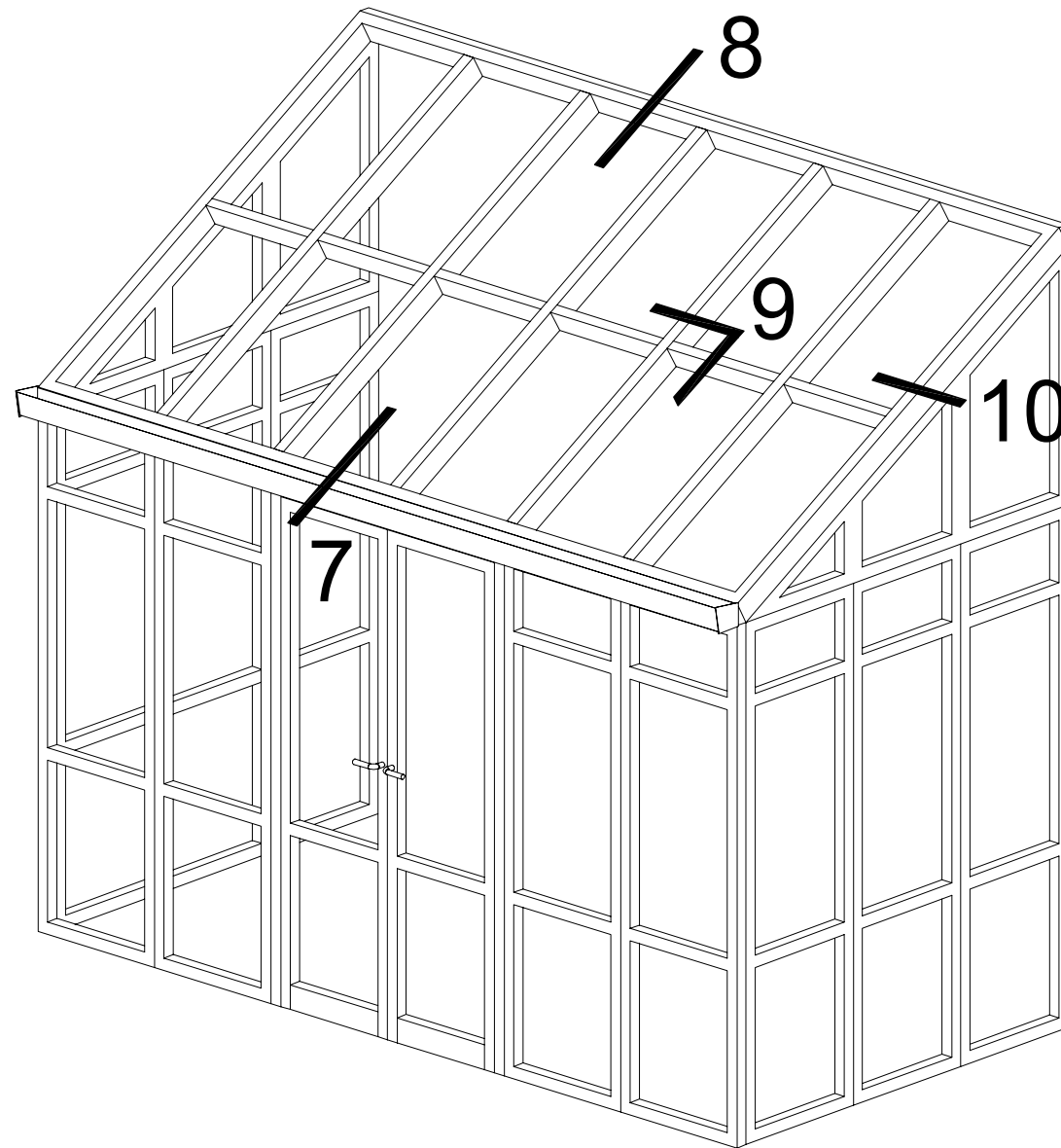
DOORSNEDE - COUPE - SCHNITT - SECTION

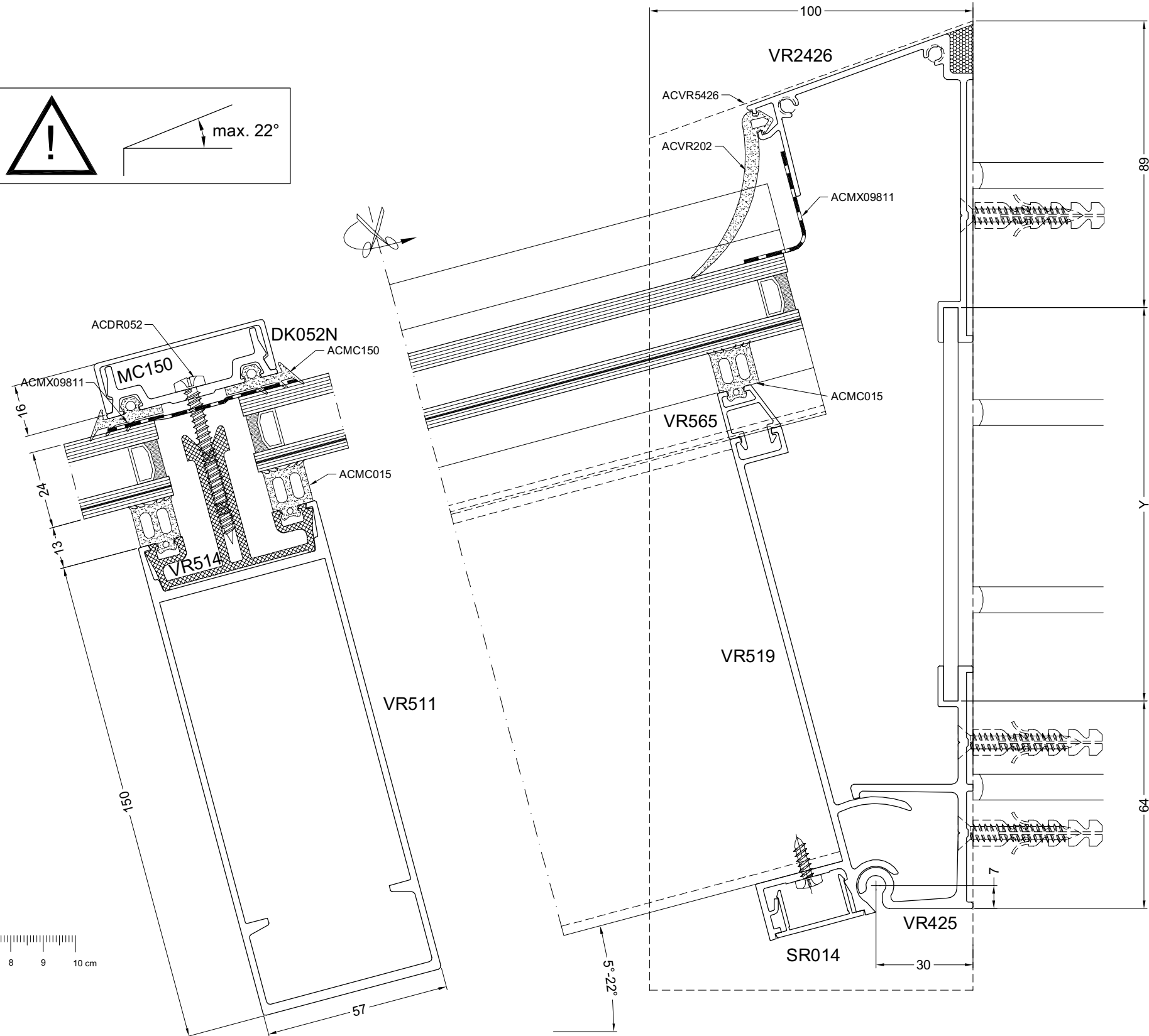
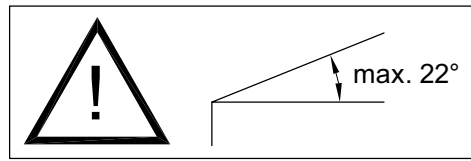
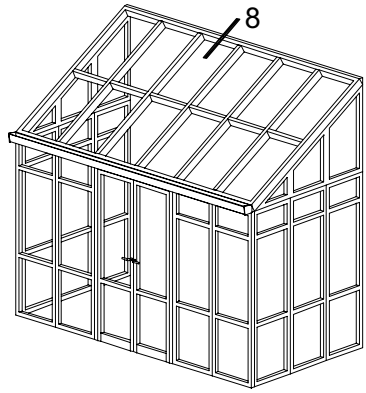


door6b

VERANDA MET GLASDELING
VERANDA AVEC DIVISION DE VERRE
WINTERGARTEN MIT GLASSVERTEILUNG
CONSERVATORY WITH DIVISION GLASS.

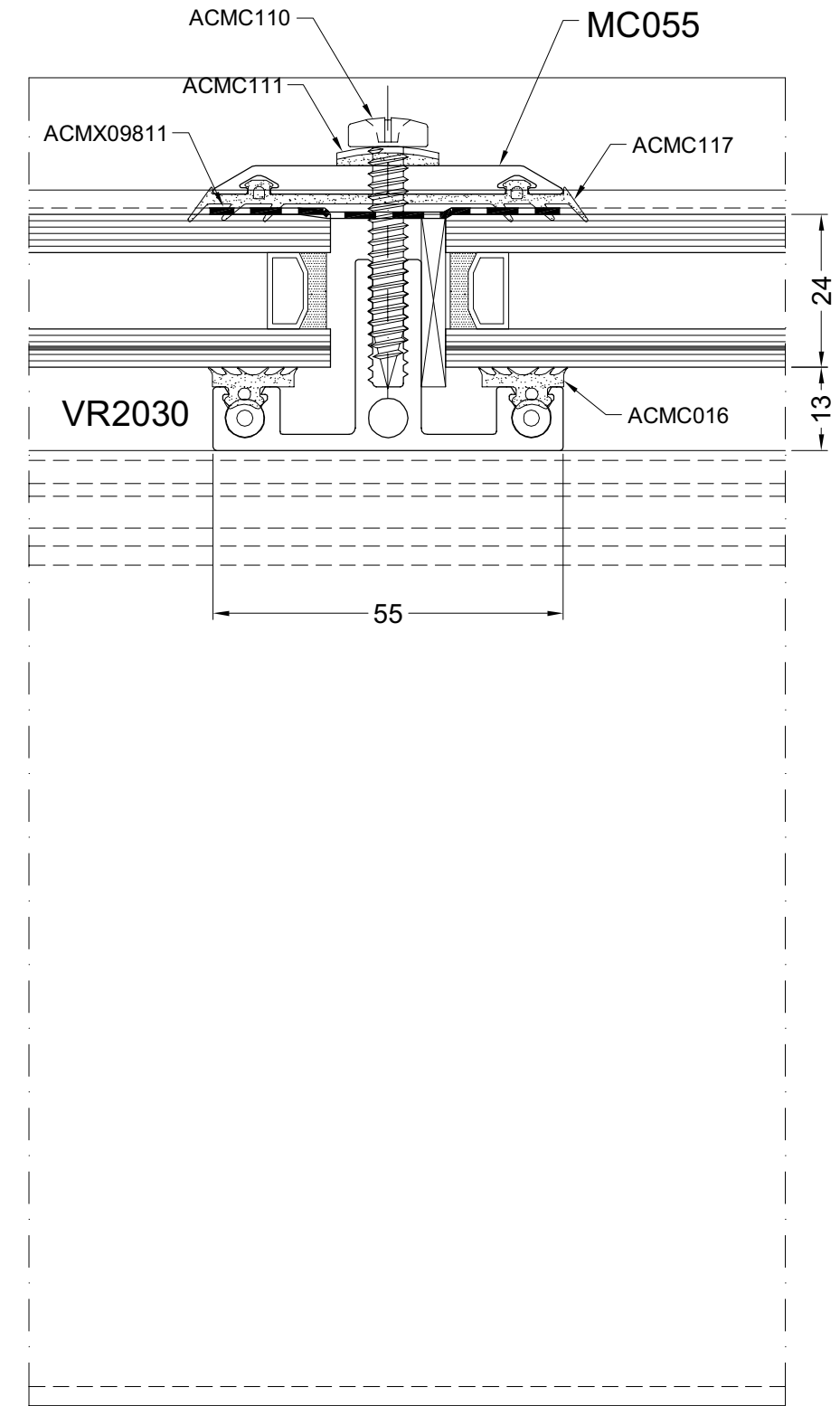
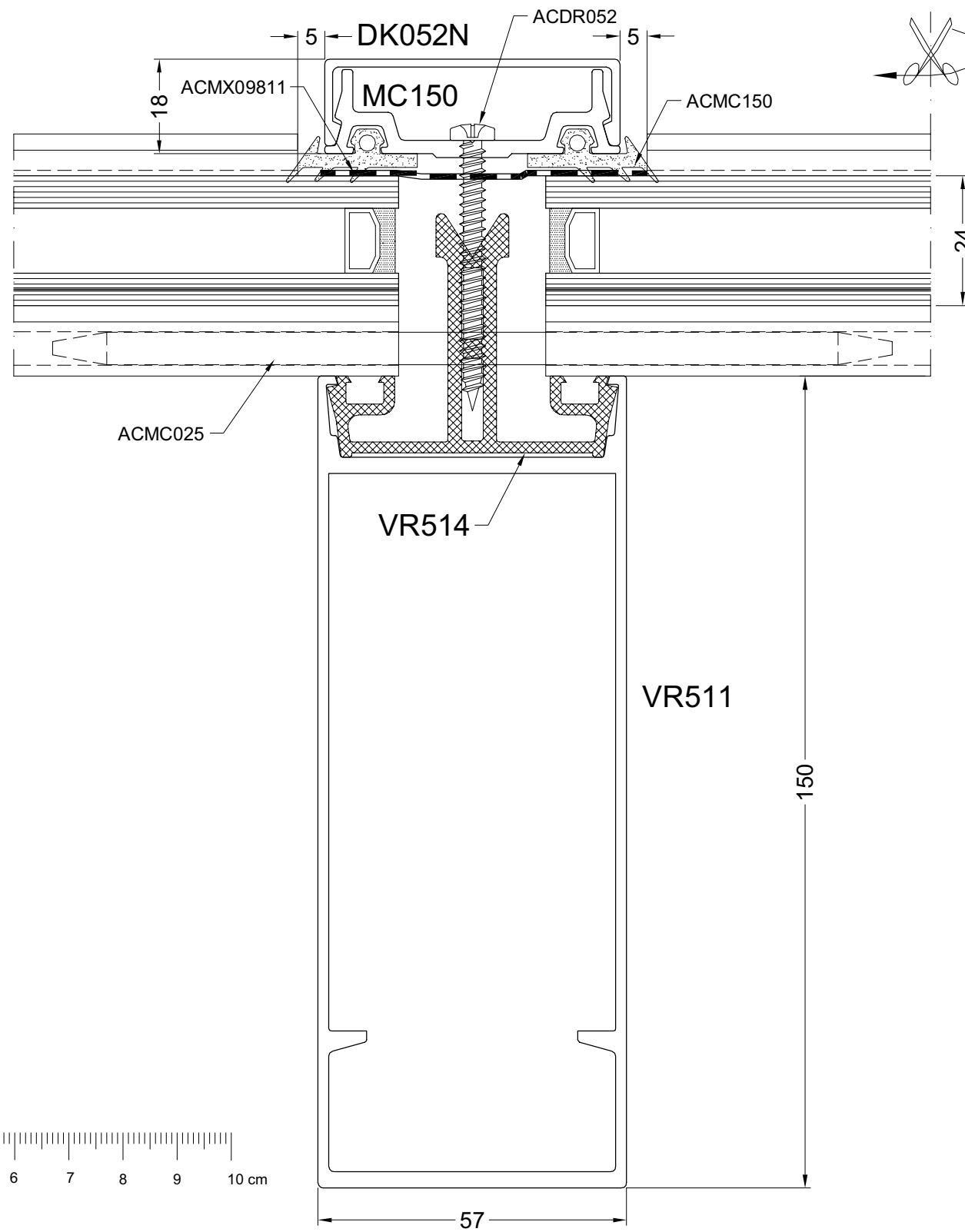
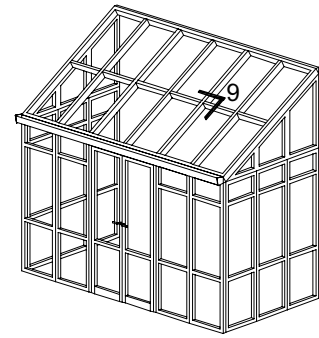
DOORSNEDE - COUPE - SCHNITT - SECTION

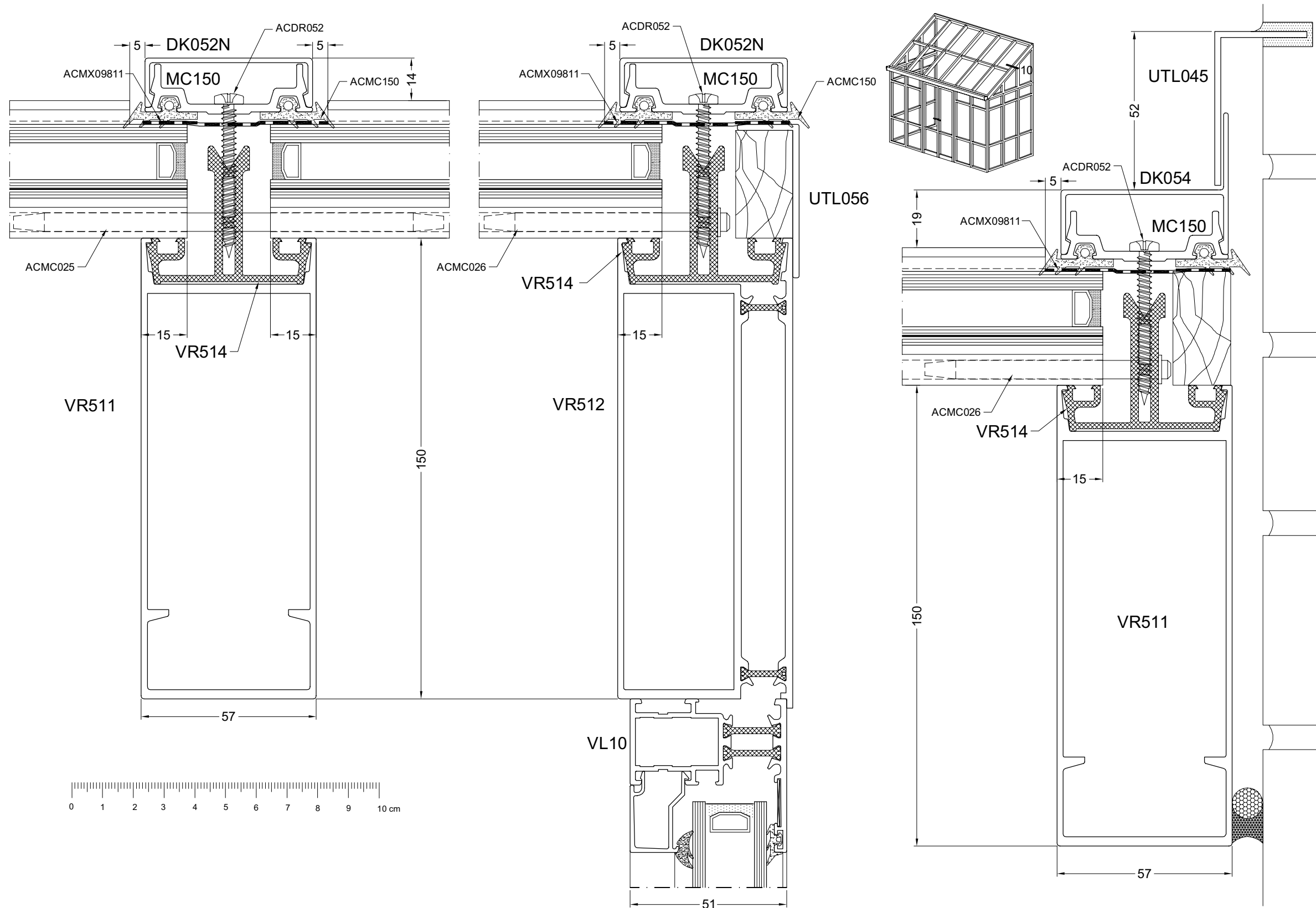




9A

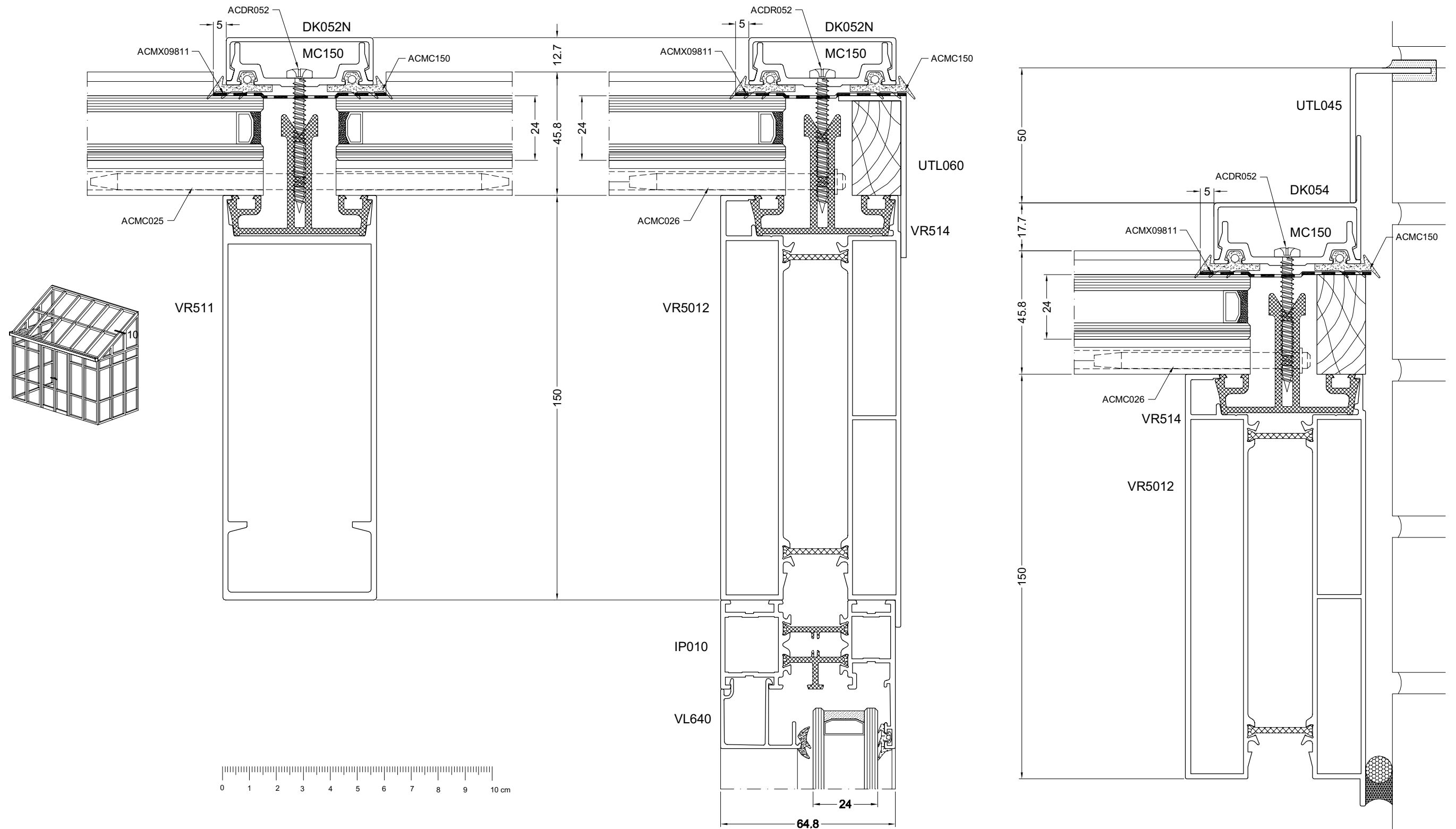
DOORSNEDE - COUPE - SCHNITT - SECTION





10B

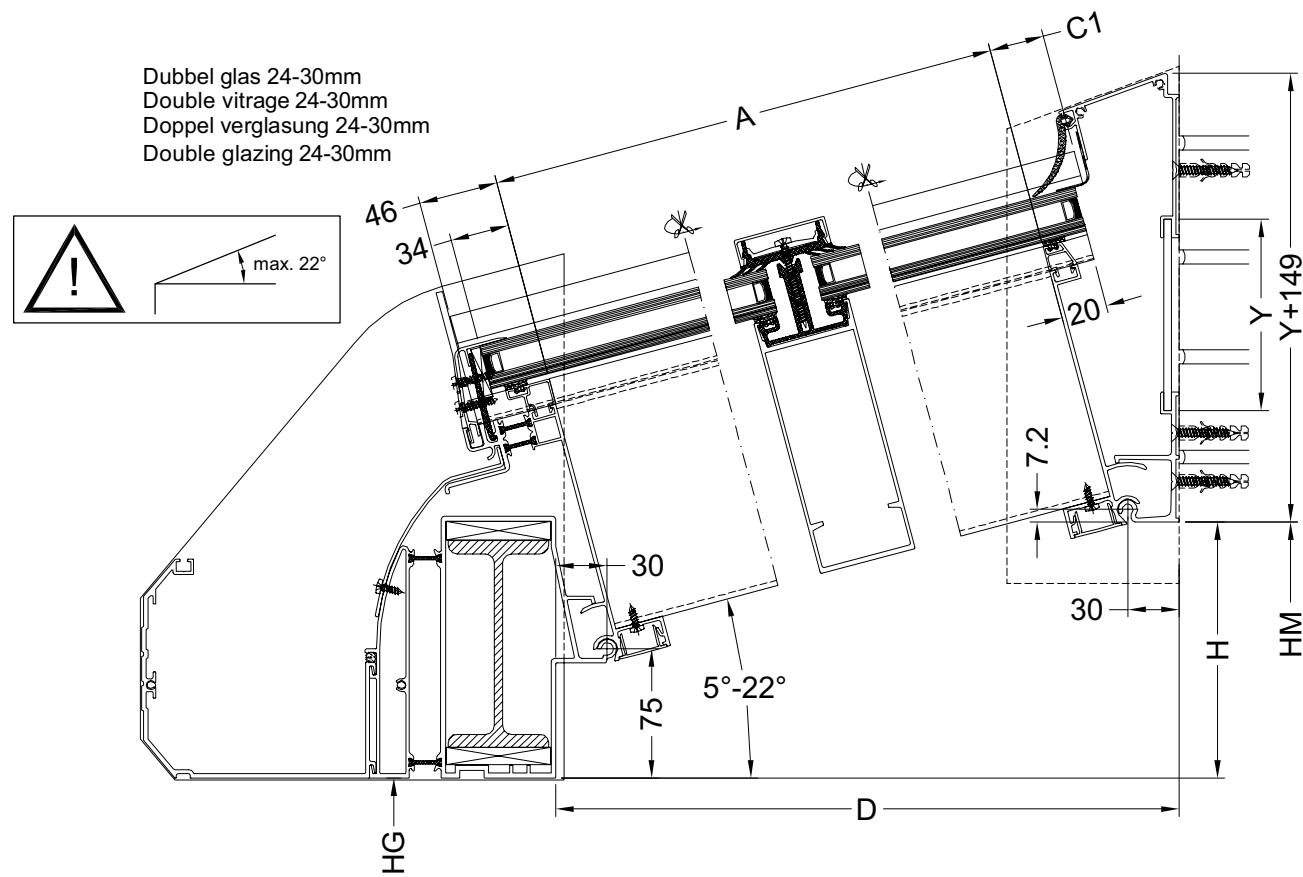
DOORSNEDE - COUPE - SCHNITT - SECTION



Door10b

VERANDA MET DUBBEL GLAS VAN 5° TOT 22°
VERANDA AVEC DOUBLE VITRAGE DE 5° JUSQU'À 22°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 5° BIS 22°
CONSERVATORY WITH DOUBLE GLAZING FROM 5° UP TO 22°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES

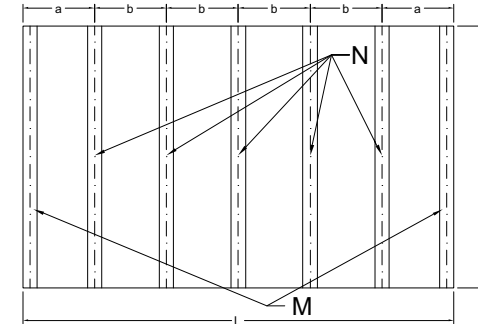


Dubbel glas 24-30mm
Double vitrage 24-30mm
Doppel verglasung 24-30mm
Double glazing 24-30mm

N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de côté
Anzahl Seitenbalken
Number of Sidebeams

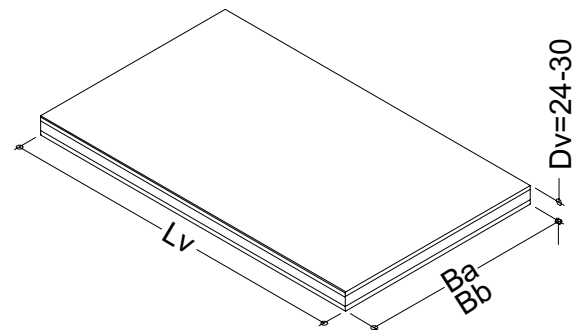
** = 2x kozjndiepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth



L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 16$
$\alpha = \text{ARCTAN} \left[\frac{H-67.8}{D-60} \right]$

$\alpha = 5^\circ - 15^\circ \rightarrow \text{VR2426}$
 $\alpha = 15^\circ - 22^\circ \rightarrow \text{VR2427}$

C1/Y : zie berekeningstabel
C1/Y : voir tableau de calcul
C1/Y : sieh Berechnungstabelle
C1/Y : see calculation table



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lv		A+54
Ba	2	a-55
Bb	N-1	b-27

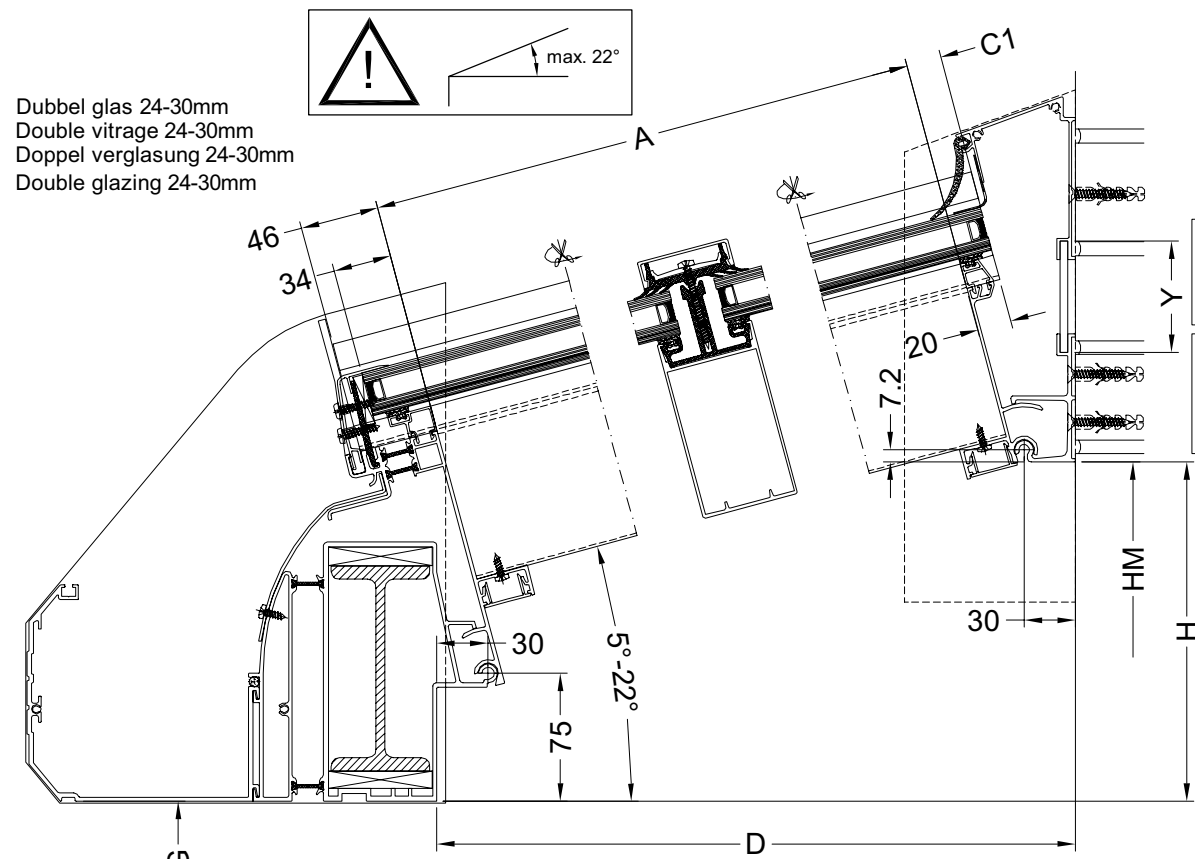
TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACMC016	2x(N+M)	A+66
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR503	1	(VR5010)
ACVR057	2xN+M	
ACVR2015	N+M	
ACVR202	1	(VR2426/VR2427)
ACDR052	(N+M)x(A+46+C1)/250	
ACDK066	(N+M)x(A+46+C1)/250	
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACMX09811	1	(VR2426/VR2427)
ACVR140	1	

PROFIELEN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5121			1	L
VR5550			1	L
VR5517			1	L
VR519			1	L-**
SR014			2	L-**
VR425			1	L-**
VR2426			1	L
VR2427			1	L
VR511			N	A
VR512			M	A+(150*TAN α)
VR514			N+M	A+66
DK154			N+M	A+C1+46
DK052N			N+M	A+C1+46
VR566			N-1	b-53.5
VR566			2	a-82
VR565			N-1	b-53.5
VR565			2	a-82
VR045			2	a-85.5
VR045			N-1	b-57
UTL010			M	A+66

Zaag1

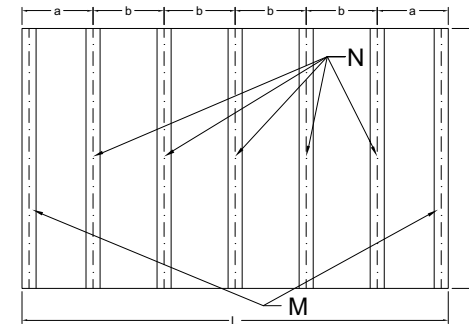
VERANDA MET DUBBEL GLAS VAN 5° TOT 22°
VERANDA AVEC DOUBLE VITRAGE DE 5° JUSQU'A 22°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 5° BIS 22°
CONSERVATORY WITH DOUBLE GLAZING FROM 5° UP TO 22°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



Dubbel glas 24-30mm
Double vitrage 24-30mm
Doppel verglasung 24-30mm
Double glazing 24-30mm

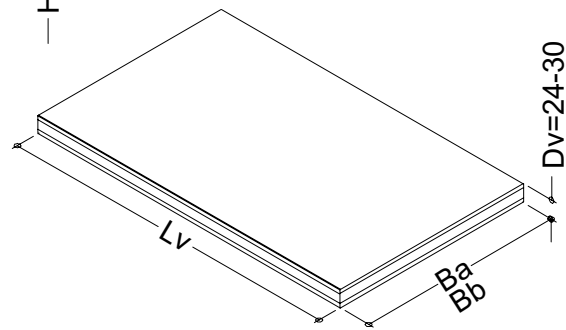
N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams
M = Aantal Zijliggers
Montants de côté
Anzahl Seitenbalken
Number of Sidebeams



$\alpha = 5^\circ - 15^\circ \rightarrow$ VR2426
 $\alpha = 15^\circ - 22^\circ \rightarrow$ VR2427

C1/Y : zie berekeningstabel
C1/Y : voir tableau de calcul
C1/Y : siehe Berechnungstabelle
C1/Y : see calculation table

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 2034 - 16$
$\alpha = \text{ARCTAN} \frac{(H-67.8)}{(D-60)} - \text{ARCSIN} \left(\frac{45.2}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lv		A+54
Ba	2	a-55
Bb	N-1	b-27

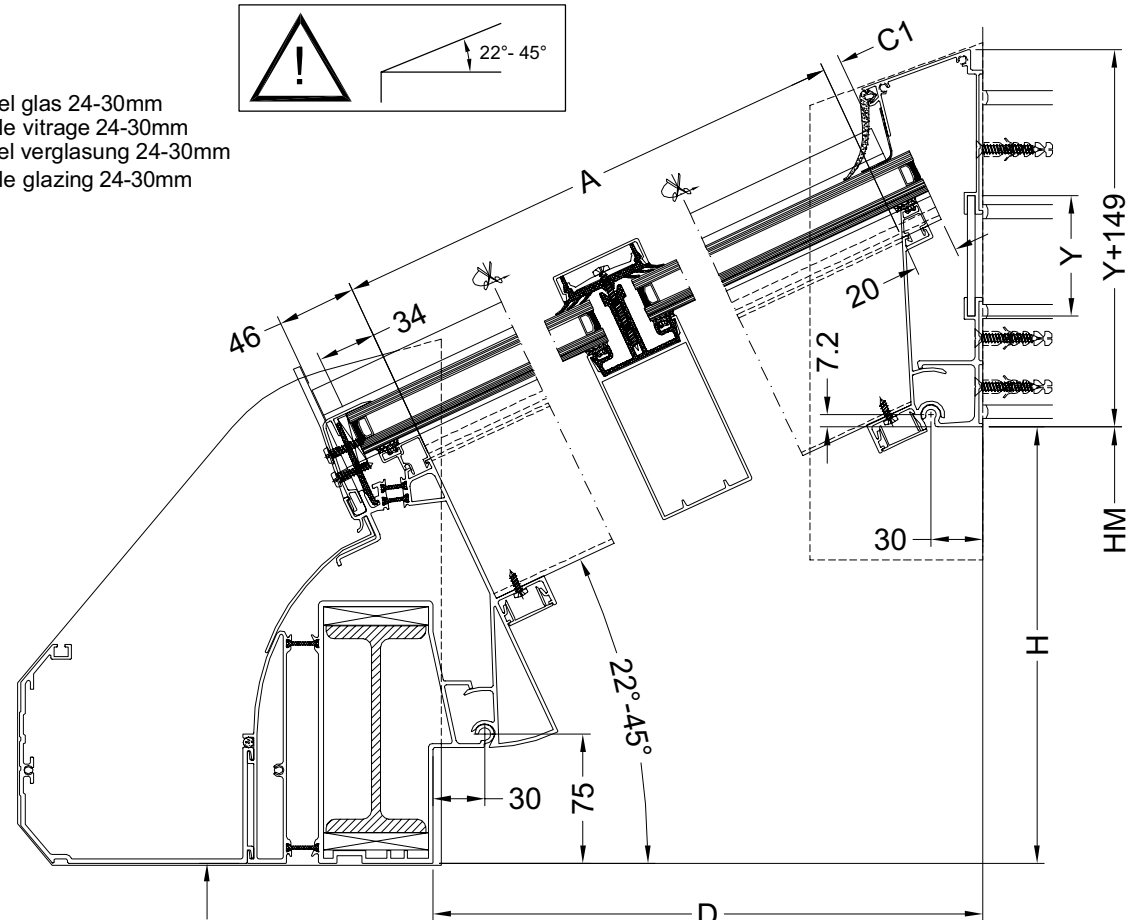
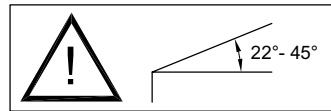
TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACMC016	2x(N+M)	A+66
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR503	1	(VR5010)
ACVR057	2xN+M	
ACVR2015	N+M	
ACVR202	1	(VR2426/VR2427)
ACDR052	(N+M)x(A+46+C1)/250	
ACDK066	(N+M)x(A+46+C1)/250	
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACMX09811	1	(VR2426/VR2427)
ACVR140	1	

PROFIELEN PROFILS PROFILI PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5121			1	L
VR5550			1	L
VR5537			1	L
VR217			1	L-114
SR014			2	L-114
VR425			1	L-114
VR2426			1	L
VR2427			1	L
VR011N			N	A
VR512			M	$A + 268 \times \text{TAN} \alpha + \frac{30}{\text{COS} \alpha} + 13$
VR514			N+M	A+66
DK154			N+M	A+C1+46
DK052N			N+M	A+C1+46
VR566			N-1	b-53.5
VR566			2	a-82
VR565			N-1	b-53.5
VR565			2	a-82
VR045			2	a-85.5
VR045			N-1	b-57
UTL010			M	A+66

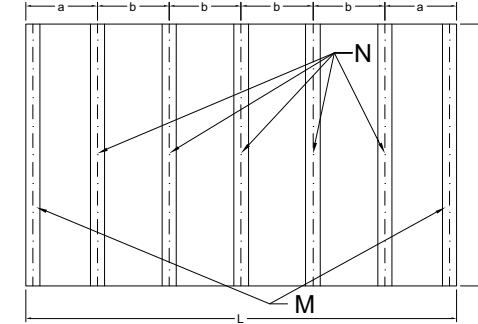
VERANDA MET DUBBEL GLAS VAN 22° TOT 45°
VERANDA AVEC DOUBLE VITRAGE DE 22° JUSQU'À 45°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 22° BIS 45°
CONSERVATORY WITH DOUBLE GLAZING FROM 22° UP TO 45°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES

Dubbel glas 24-30mm
Double vitrage 24-30mm
Doppel verglasung 24-30mm
Double glazing 24-30mm

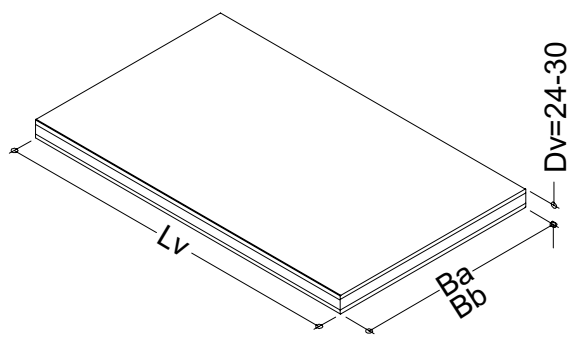


N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams
M = Aantal Zijliggers
Montants de côté
Anzahl Seitenbalken
Number of Sidebeams



C1/Y : zie berekeningstabel
C1/Y : voir tableau de calcul
C1/Y : siehe Berechnungstabelle
C1/Y : see calculation table

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 3410.5 - 10.9$
$\alpha = \text{ARCTAN} \left(\frac{H-67.8}{D-60} \right) - \text{ARCSIN} \left(\frac{58.4}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lv		A+54
Ba	2	a-55
Bb	N-1	b-27

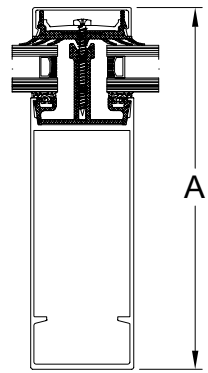
TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACMC016	2x(N+M)	A+66
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR503	1	(VR5010)
ACVR057	2xN+M	
ACVR2015	N+M	
ACVR202	1	(VR2426/VR2427)
ACDR052	(N+M)x(A+46+C1)/250	
ACDK066	(N+M)x(A+46+C1)/250	
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACMX09811	1	(VR2426/VR2427)
ACVR140	1	

PROFIELEN PROFILS PROFILI PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5121			1	L
VR5551			1	L
VR5538			1	L
VR218			1	L-114
SR014			2	L-114
VR425			1	L-114
VR2426			1	L
VR011N			N	A+6
VR512			M	$A + 268 \times \text{TAN} \alpha + \frac{30}{\text{COS} \alpha} - 23$
VR514			N+M	A+66
DK154			N+M	A+C1+46
DK052N			N+M	A+C1+46
VR566			N-1	b-53.5
VR566			2	a-82
VR565			N-1	b-53.5
VR565			2	a-82
VR045			2	a-85.5
VR045			N-1	b-57
UTL010			M	A+66

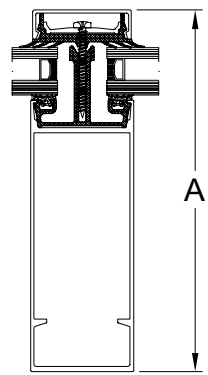
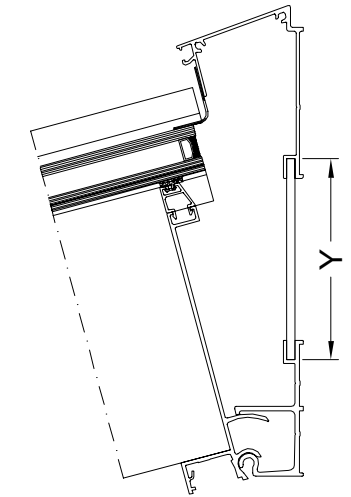
Zaag5

BEREKENING C1 / Y VAN 5° TOT 22°
CALCULATION C1 / Y DE 5° JUSQU'À 22°
BEREICHNUNG C1 / Y VON 5° BIS 22°
CALCULATION C1 / Y FROM 5° UP TO 22°

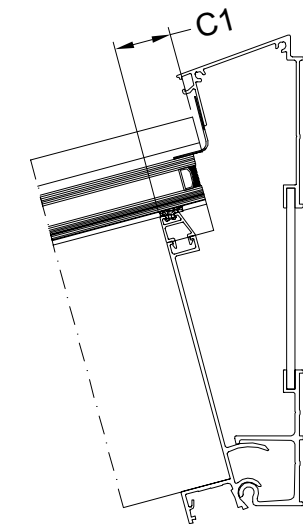
ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



Y	VR2426 / VR426												VR2427 / VR427					
	a = 5°-22°																	
a	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
180	90	90	90	90	90	90	90	90	90	90	90	85	85	85	90	90	90	90
185	95	95	95	95	95	95	95	95	95	95	95	90	90	95	95	95	95	95
190	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
195	105	105	105	105	105	105	105	105	105	105	105	105	105	105	105	105	105	105
200	110	110	110	110	110	110	110	110	110	110	110	110	110	110	110	110	110	110
205	115	115	115	115	115	115	115	115	115	115	115	115	115	115	115	115	115	115
210	120	120	120	120	120	120	120	120	120	120	120	120	120	120	120	120	120	120

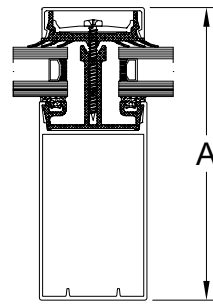


C1	VR2426 / VR426												VR2427 / VR427					
	a = 5°-22°																	
a	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
180	-5,7	-2,6	0,5	3,6	6,7	9,8	13	16,1	19,3	22,5	25,7	-3,5	-0,4	2,7	5,8	9	12,2	15,4
185	-5,2	-2,1	1,1	4,3	7,5	10,7	14	17,2	20,5	23,8	27,1	-2,1	1,1	4,3	7,5	10,8	14,1	17,4
190	-4,8	-1,5	1,7	5	8,3	11,6	14,9	18,3	21,6	25	28,4	-0,6	2,6	5,9	9,3	12,6	16	19,4
195	-4,4	-1	2,3	5,7	9,1	12,5	15,9	19,3	22,8	26,3	29,8	0,8	4,2	7,6	11	14,4	17,9	21,4
200	-3,9	-0,5	3	6,4	9,9	13,4	16,9	20,4	23,9	27,5	31,1	2,2	5,7	9,2	12,7	16,2	19,8	23,5
205	-3,5	0	3,6	7,1	10,7	14,3	17,8	21,5	25,1	28,8	32,4	3,7	7,2	10,8	14,4	18,1	21,7	25,5
210	-3,1	0,6	4,2	7,8	11,5	15,1	18,8	22,5	26,2	30	33,8	5,1	8,7	12,4	16,1	19,9	23,7	27,5

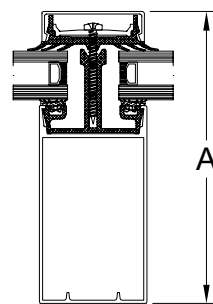
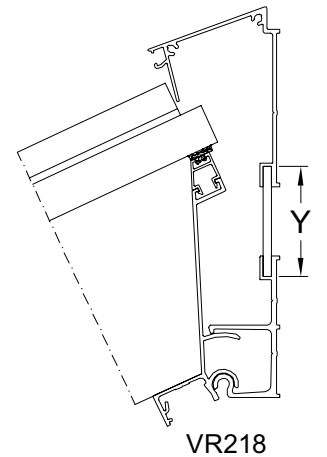


BEREKENING C1 / Y VAN 22° TOT 45°
CALCULATION C1 / Y DE 22° JUSQU'À 45°
BEREICHNUNG C1 / Y VON 22° BIS 45°
CALCULATION C1 / Y FROM 22° UP TO 45°

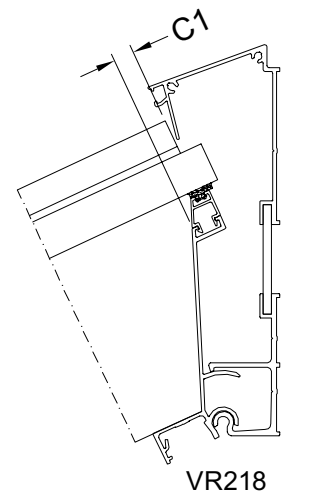
ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



Y	a = 22°-45°	VR218 + VR2426 / VR426										VR218 + VR2427 / VR427													
a	A	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45
140	50	50	50	50	50	50	50	55	55	55	45	45	45	45	45	50	50	50	50	55	55	55	60	60	
145	55	55	55	55	55	55	60	60	60	60	50	50	50	55	55	55	55	55	60	60	60	65	65	65	70
150	60	60	60	60	60	65	65	65	65	65	55	55	60	60	60	60	60	65	65	65	70	70	70	75	75
155	65	65	65	65	70	70	70	70	70	75	60	65	65	65	65	65	70	70	70	75	75	75	80	80	85
160	70	70	70	70	75	75	75	75	75	80	70	70	70	70	70	75	75	75	80	80	80	85	85	90	90
165	75	75	75	80	80	80	80	80	85	85	75	75	75	75	80	80	80	80	85	85	90	90	90	95	95
170	80	80	80	85	85	85	85	85	90	90	80	80	80	85	85	85	85	90	90	95	95	95	100	100	105
175	85	85	85	90	90	90	90	95	95	95	85	85	85	90	90	90	95	95	95	100	100	105	105	110	110
180	90	90	95	95	95	95	100	100	100	100	90	90	95	95	95	100	100	100	105	105	110	110	115	115	120
185	95	95	100	100	100	100	105	105	105	105	95	100	100	100	100	105	105	110	110	110	115	115	120	125	125
190	100	105	105	105	105	110	110	110	115	115	105	105	105	105	110	110	110	115	115	120	120	125	125	130	135
195	105	110	110	110	110	115	115	115	120	120	110	110	110	115	115	115	120	120	125	125	130	130	135	135	140
200	110	115	115	115	120	120	120	120	125	125	115	115	115	120	120	125	125	125	130	130	135	135	140	145	145

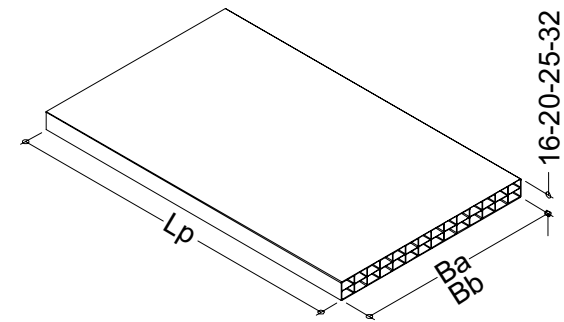
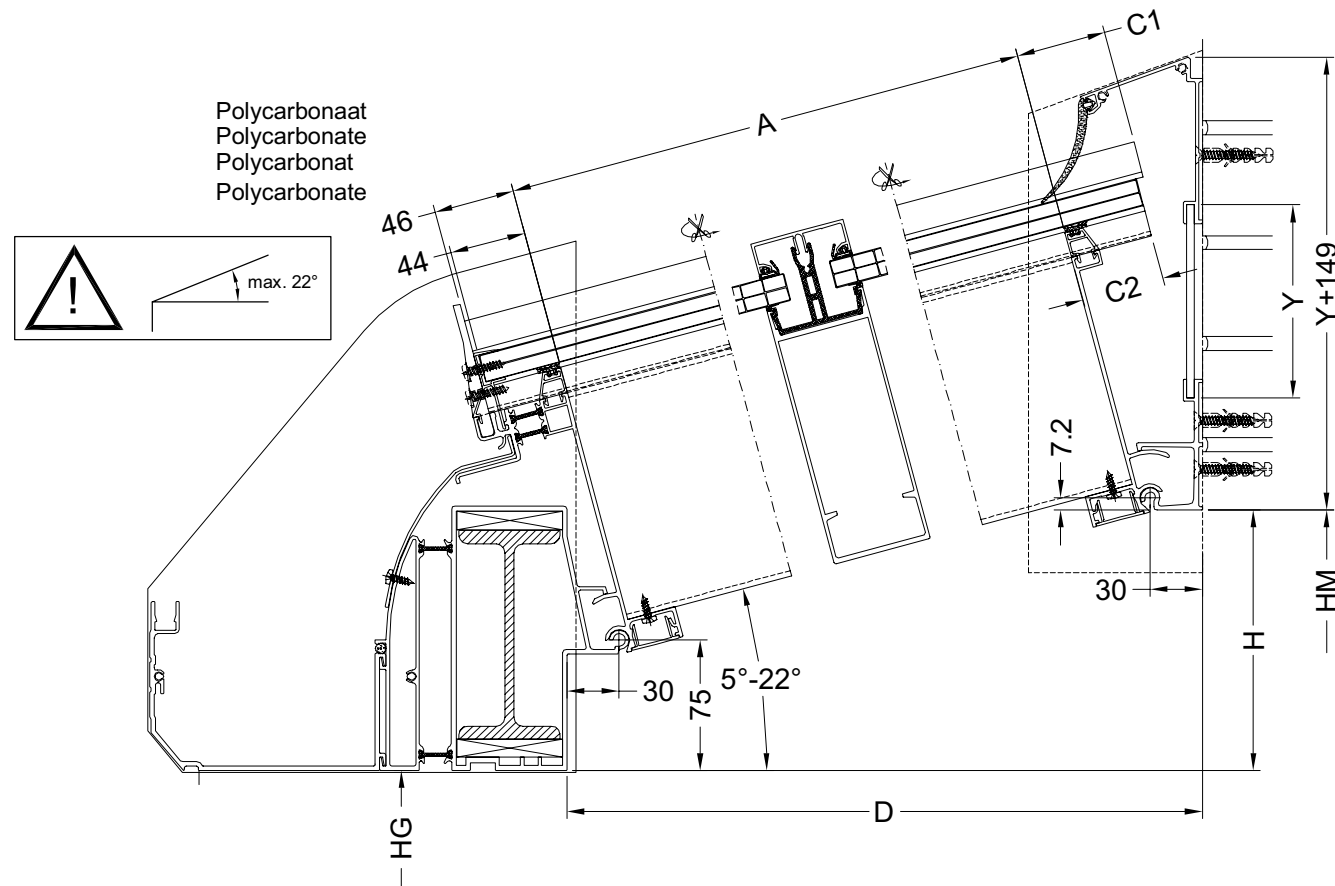


C1	a = 22°-45°	VR218 + VR2426 / VR426										VR218 + VR2427 / VR427													
a	A	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45
140	-1,1	1,6	4,3	7,1	10	12,9	15,8	18,8	21,9	21,9	-11,9	-9,1	-6,3	-3,4	-0,5	2,6	5,6	8,8	12	15,4	18,8	22,3	25,9	29,7	33,5
145	0,9	3,7	6,6	9,5	12,4	15,4	18,5	21,6	24,7	24,7	-8,9	-6	-3	0	3	6,2	9,4	12,7	16,1	19,6	23,1	26,8	30,6	34,5	38,5
150	2,9	5,8	8,8	11,8	14,8	17,9	21,1	24,3	27,6	27,6	-5,9	-2,9	0,2	3,3	6,5	9,8	13,2	16,6	20,1	23,8	27,5	31,3	35,3	39,3	43,5
155	4,9	7,9	11	14,1	17,3	20,5	23,8	27,1	30,5	30,5	-2,9	0,3	3,4	6,7	10	13,5	16,9	20,5	24,2	28	31,8	35,8	39,9	44,2	48,5
160	7	10,1	13,2	16,5	19,7	23	26,4	29,9	33,4	33,4	0,1	3,4	6,7	10,1	13,5	17,1	20,7	24,4	28,2	32,1	36,2	40,3	44,6	49	53,5
165	9	12,2	15,5	18,8	22,2	25,6	29,1	32,7	36,3	36,3	3,1	6,5	9,9	13,5	17	20,7	24,5	28,3	32,3	36,3	40,5	44,8	49,2	53,8	58,5
170	11	14,3	17,7	21,1	24,6	28,1	31,7	35,4	39,2	39,2	6,1	9,6	13,2	16,8	20,5	24,3	28,2	32,2	36,3	40,5	44,9	49,3	53,9	58,6	63,5
175	13	16,4	19,9	23,4	27	30,7	34,4	38,2	42,1	42,1	9,1	12,7	16,4	20,2	24	28	32	36,1	40,4	44,7	49,2	53,8	58,6	63,5	68,5
180	15	18,6	22,1	25,8	29,5	33,2	37,1	41	45	45	12,1	15,9	19,7	23,6	27,5	31,6	35,8	40	44,4	48,9	53,6	58,3	63,2	68,3	73,5
185	17,1	20,7	24,4	28,1	31,9	35,8	39,7	43,7	47,8	47,8	15,1	19	22,9	26,9	31	35,2	39,5	44	48,5	53,1	57,9	62,8	67,9	73,1	78,5
190	19,1	22,8	26,6	30,4	34,4	38,3	42,4	46,5	50,7	50,7	18,1	22,1	26,2	30,3	34,5	38,9	43,3	47,9	52,5	57,3	62,3	67,3	72,6	78	83,5
195	21,1	24,9	28,8	32,8	36,8	40,9	45	49,3	53,6	53,6	21,2	25,2	29,4	33,7	38,1	42,5	47,1	51,8	56,6	61,5	66,6	71,8	77,2	82,8	88,5
200	23,1	27,1	31	35,1	39,2	43,4	47,7	52,1	56,5	56,5	24,2	28,4	32,7	37,1	41,6	46,1	50,9	55,7	60,6	65,7	70,9	76,3	81,9	87,6	93,5



VERANDA MET POLYCARBONAAT VAN 5° TOT 22°
VERANDA AVEC POLYCARBONATE DE 5° JUSQU'A 22°
WINTERGARTEN MIT POLYCARBONAT VON 5° BIS 22°
CONSERVATORY WITH POLYCARBONATE FROM 5° UP TO 22°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



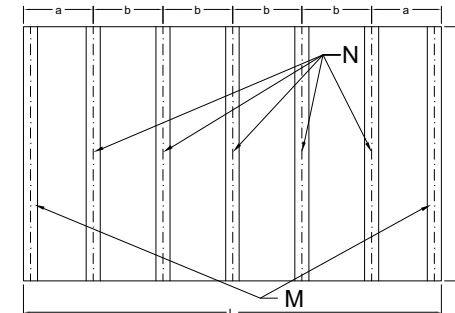
	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lp		A+C2+44
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACVR201	2x(N+M)	A+C1+46
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR202	1	(VR426/VR427)
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACVR503	1	(VR5010)
ACVR140	1	

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm 20mm 25mm	32mm		
	ACVR1015	ACVR2015	N+M	

$\alpha = 5^\circ - 15^\circ \rightarrow$ VR426
 $\alpha = 15^\circ - 22^\circ \rightarrow$ VR427

C1/C2/Y : zie berekeningstabel
C1/C2/Y : voir tableau de calcul
C1/C2/Y : sieh Berechnungstabelle
C1/C2/Y : see calculation table



N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams
M = Aantal Zijliggers
Montants de cote
Anzahl Seitenbalken
Number of Sidebeams
** = 2x kozjndiepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth

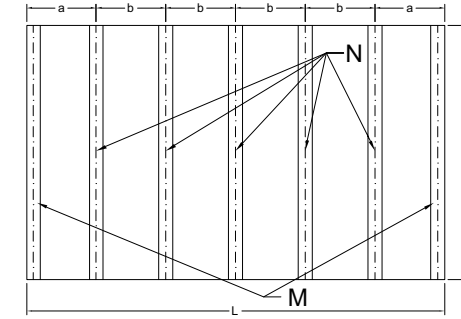
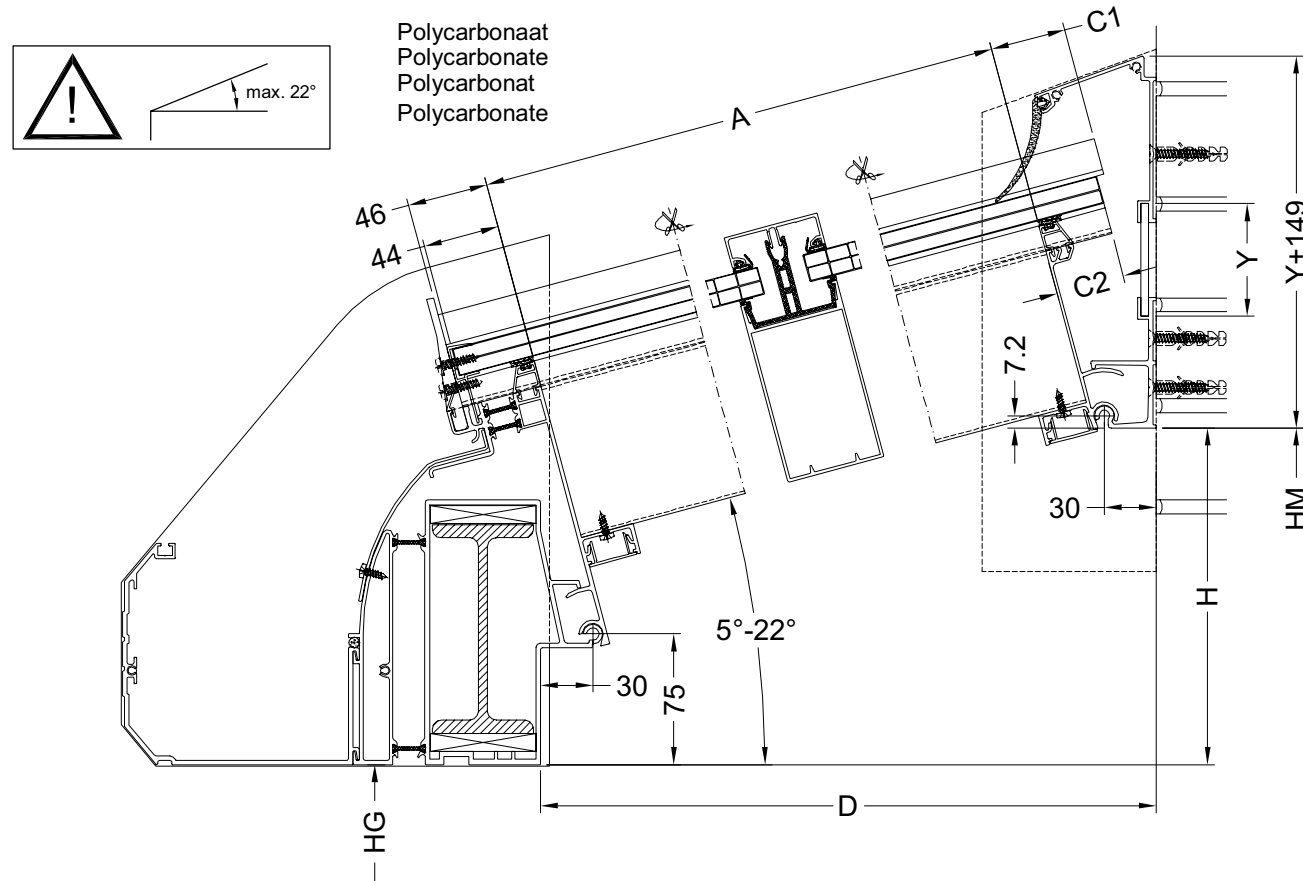
L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 16$
$\alpha = \text{ARCTAN} \left[\frac{H-67.8}{D-60} \right]$

PROFIELN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5521			1	L
VR5550			1	L
VR5517			1	L
VR519			1	L-**
SR014			2	L-**
VR425			1	L-**
VR426			1	L
VR427			1	L
VR511			N	A
VR512			M	A+(150xTAN α)
VR515			M	A+C2+46
VR515A			N	A+C2+46
VR565			2*(N-1)	b-53.5
VR565			4	a-82

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm	20mm	25mm	32mm				
	VR030	VR034	VR036	VR032			N	A+C1+46
	VR031	VR035	VR037	VR033			M	A+C1+46
	VR1040	VR1042	VR1043	VR1041			N-1	b-27
	VR1040	VR1042	VR1043	VR1041			2	a-55

VERANDA MET POLYCARBONAAT VAN 5° TOT 22°
VERANDA AVEC POLYCARBONATE DE 5° JUSQU'À 22°
WINTERGARTEN MIT POLYCARBONAT VON 5° BIS 22°
CONSERVATORY WITH POLYCARBONATE FROM 5° UP TO 22°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES

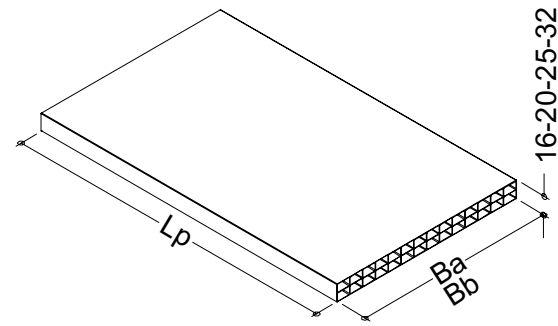


N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams
M = Aantal Zijliggers
Montants de cote
Anzahl Seitenbalken
Number of Sidebeams

$\alpha = 5^\circ - 15^\circ \rightarrow$ VR426
 $\alpha = 15^\circ - 22^\circ \rightarrow$ VR427

C1/C2/Y : zie berekeningstabel
C1/C2/Y : voir tableau de calcul
C1/C2/Y : siehe Berechnungstabelle
C1/C2/Y : see calculation table

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 2034 - 16$
$\alpha = \text{ARCTAN} \left(\frac{H-67.8}{(D-60)} \right) - \text{ARCSIN} \left(\frac{45.2}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lp		A+C2+44
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILLE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACVR201	2x(N+M)	A+C1+46
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR202	1	(VR426/VR427)
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACVR503	1	(VR5010)
ACVR140	1	

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm 20mm 25mm	32mm		
	ACVR1015	ACVR2015	N+M	

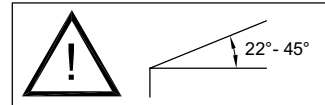
PROFIELN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5121			1	L
VR5550			1	L
VR5537			1	L
VR217			1	L-114
SR014			2	L-114
VR425			1	L-114
VR426			1	L
VR427			1	L
VR011N			N	A
VR512			M	$A + 268 \times \text{TAN} \alpha + \frac{30}{\text{COS} \alpha} + 13$
VR515			M	A+C2+46
VR515A			N	A+C2+46
VR565			2*(N-1)	b-53.5
VR565			4	a-82

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm	20mm	25mm	32mm				
	VR030	VR034	VR036	VR032			N	A+C1+46
	VR031	VR035	VR037	VR033			M	A+C1+46
	VR1040	VR1042	VR1043	VR1041			N-1	b-27
	VR1040	VR1042	VR1043	VR1041			2	a-55

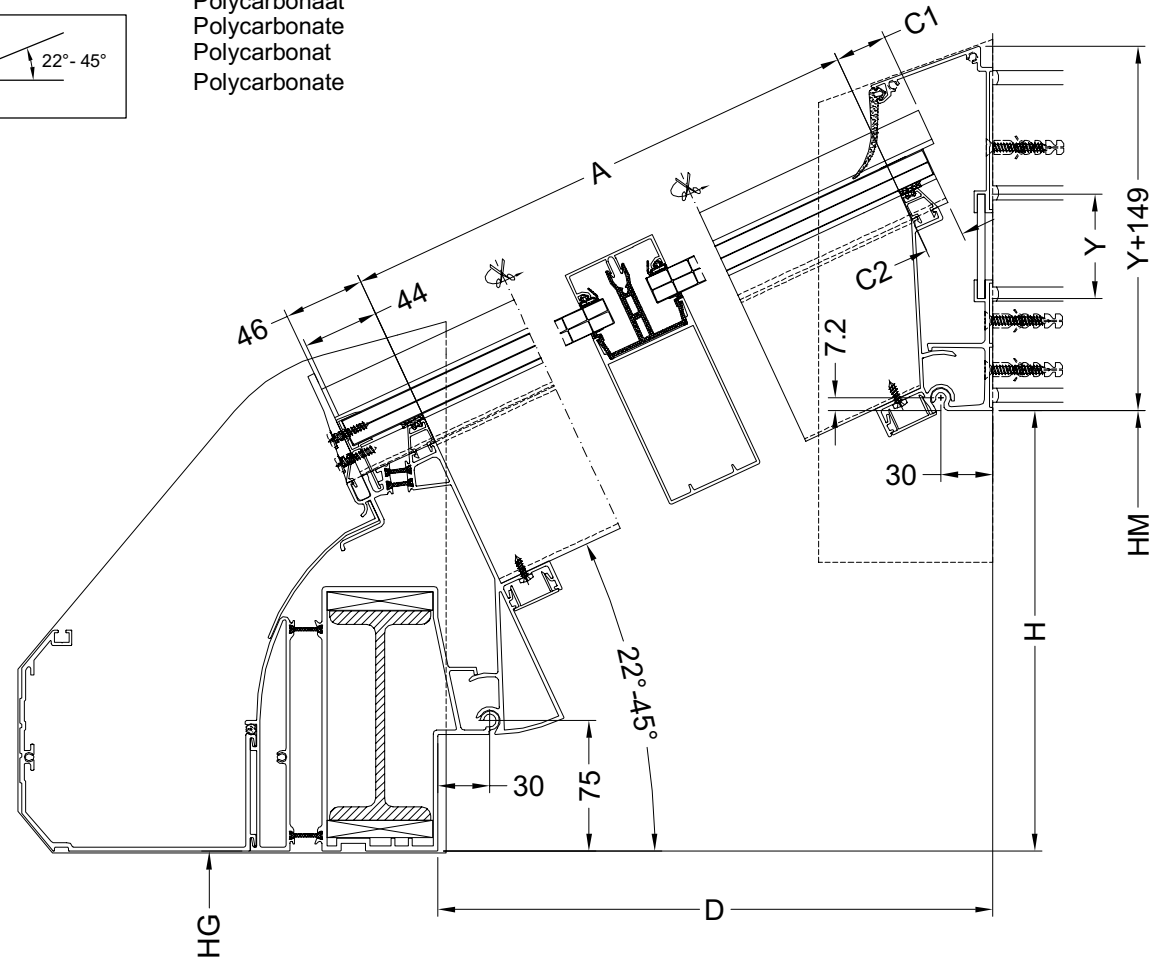
Zaag4

VERANDA MET POLYCARBONAAT VAN 22° TOT 45°
VERANDA AVEC POLYCARBONATE DE 22° JUSQU'A 45°
WINTERGARTEN MIT POLYCARBONAT VON 22° BIS 45°
CONSERVATORY WITH POLYCARBONATE FROM 22° UP TO 45°

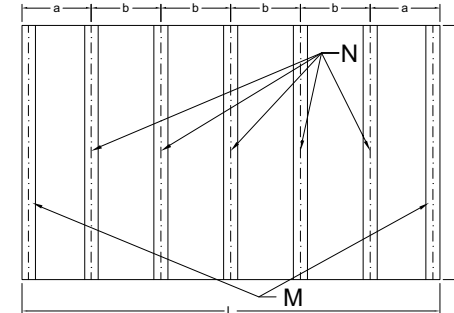
ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



Polycarbonaat
Polycarbonate
Polycarbonat
Polycarbonato

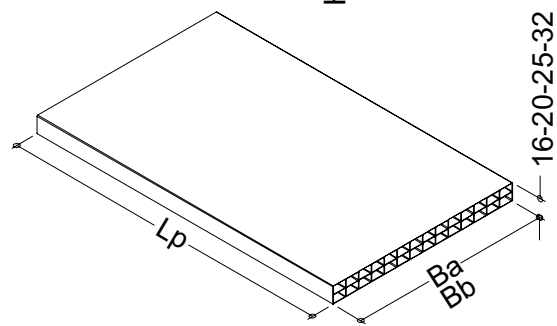


C1/C2/Y : zie berekeningstabel
C1/C2/Y : voir tableau de calcul
C1/C2/Y : siehe Berechnungstabelle
C1/C2/Y : see calculation table



N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams
M = Aantal Zijliggers
Montants de coté
Anzahl Seitenbalken
Number of Sidebeams

L
D
HM
HG
H=HM-HG
N
M
$A = \sqrt{(D-60)^2 + (H-67.8)^2} - 3410.5 - 10.9$
$\alpha = \text{ARCTAN} \left(\frac{H-67.8}{D-60} \right) - \text{ARCSIN} \left(\frac{58.4}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lp		A+C2+44
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHÖRTEILE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACVR201	2x(N+M)	A+C1+46
ACMC016	1	(VR2021/VR2121)
ACMC016	1	(VR425)
ACVR202	1	(VR426/VR427)
ACVR6xx	L/1000	
ACVR5522	2	
ACVR5426	2	
ACVR503	1	(VR5010)
ACVR140	1	

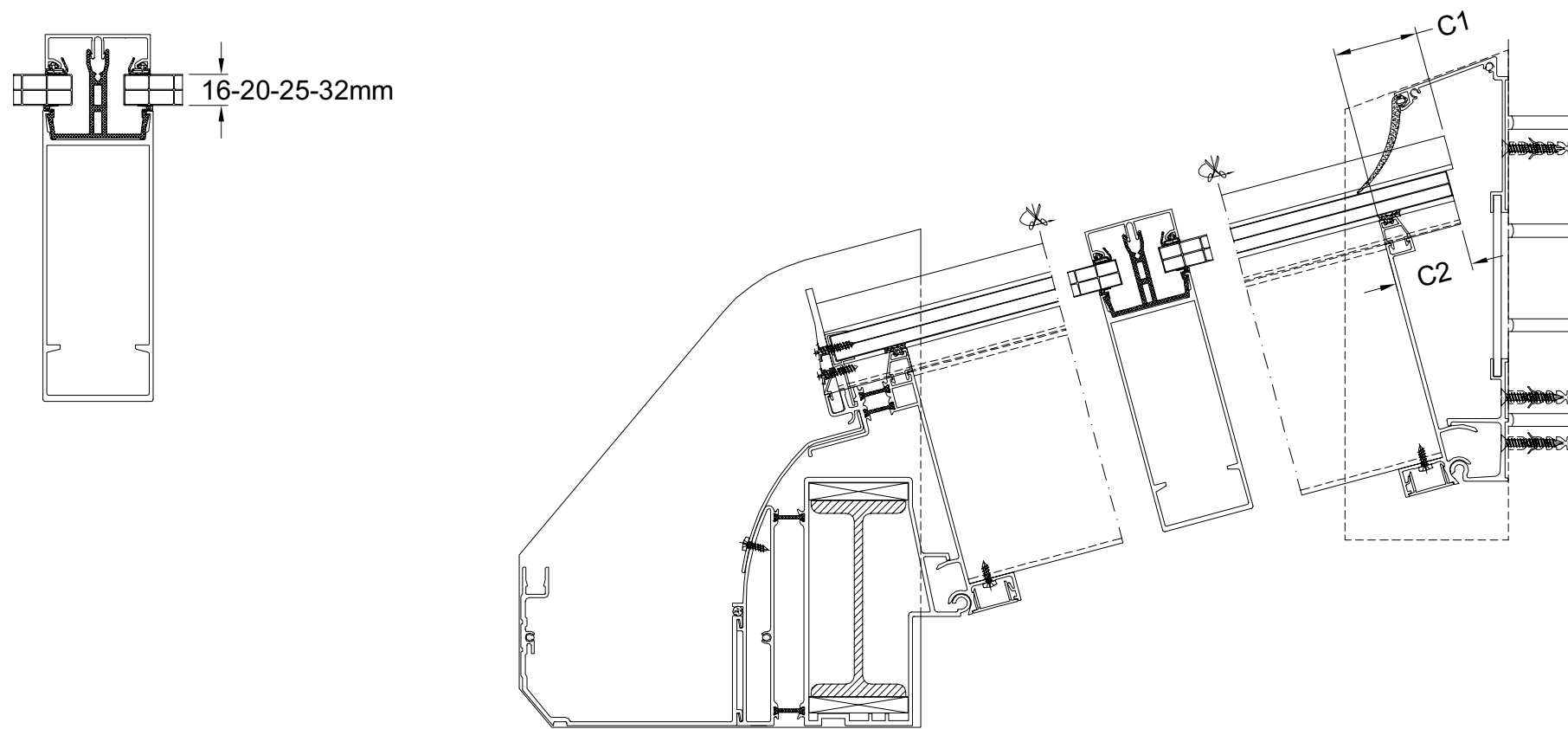
Polycarbonaat Polycarbonate Polycarbonat Polycarbonato	16mm 20mm 25mm	32mm		
	ACVR1015	ACVR2015	N+M	

PROFIELEN PROFILS PROFILE	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR5010			1	L
VR5121			1	L
VR5551			1	L
VR5538			1	L
VR218			1	L-114
SR014			2	L-114
VR425			1	L-114
VR426			1	L
VR011N			N	A+6
VR512			M	$A + 268 \times \text{TAN} \alpha + \frac{30}{\text{COS} \alpha} - 23$
VR515			M	A+C2+46
VR515A			N	A+C2+46
VR565			2*(N-1)	b-53.5
VR565			4	a-82

Polycarbonaat Polycarbonate Polycarbonat Polycarbonato	16mm	20mm	25mm	32mm				
	VR030	VR034	VR036	VR032			N	A+C1+46
	VR031	VR035	VR037	VR033			M	A+C1+46
	VR1040	VR1042	VR1043	VR1041			N-1	b-27
	VR1040	VR1042	VR1043	VR1041			2	a-55

BEREKENING C1 / C2 VAN 5° TOT 22°
CALCULATION C1 / C2 DE 5° JUSQU'À 22°
BEREICHNUNG C1 / C2 VON 5° BIS 22°
CALCULATION C1 / C2 FROM 5° UP TO 22°

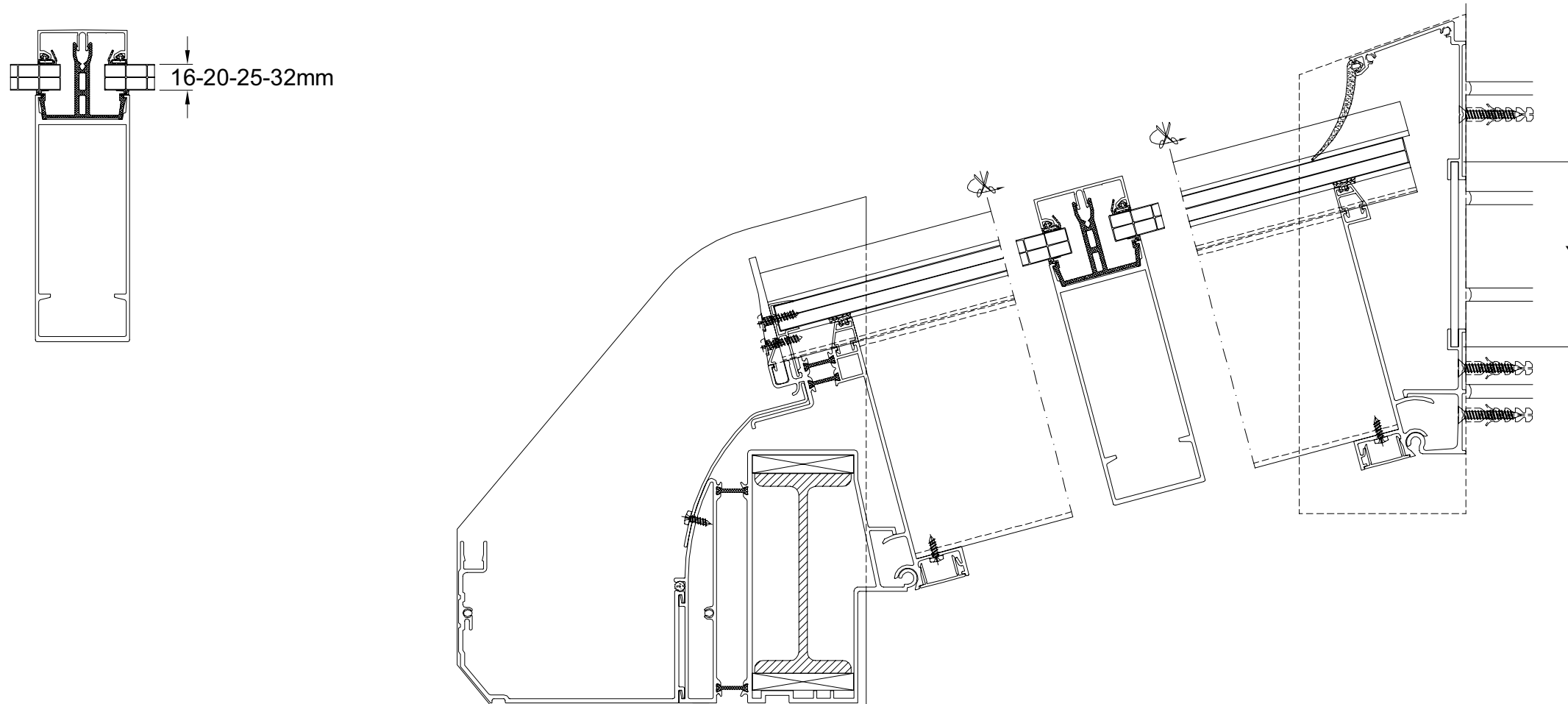
ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



C1	a = 5°-22°																	
	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
16	20,8	24,1	27,5	30,9	34,2	37,6	41,1	44,5	48	51,5	55	58,5	62,1	65,7	69,4	73,1	76,9	80,7
20	21,2	24,6	28	31,4	34,9	38,3	41,8	45,4	48,9	52,5	56	59,7	63,3	67	70,8	74,6	78,4	82,3
25	21,6	25,1	28,6	32,1	35,7	39,2	42,8	46,4	50	53,7	57,4	61,1	64,9	68,7	72,5	76,4	80,3	84,3
32	22,2	25,8	29,5	33,1	36,8	40,5	44,2	47,9	51,7	55,4	59,3	63,1	67	70,9	74,9	78,9	83	87,1
C2	18,4	21,3	24,2	27,1	30	32,9	35,8	38,8	41,7	44,7	47,7	50,8	53,9	57	60,1	63,3	66,5	69,8

BEREKENING Y VAN 5° TOT 22°
CALCULATION Y DE 5° JUSQU'A 22°
BEREICHNUNG Y VON 5° BIS 22°
CALCULATION Y FROM 5° UP TO 22°

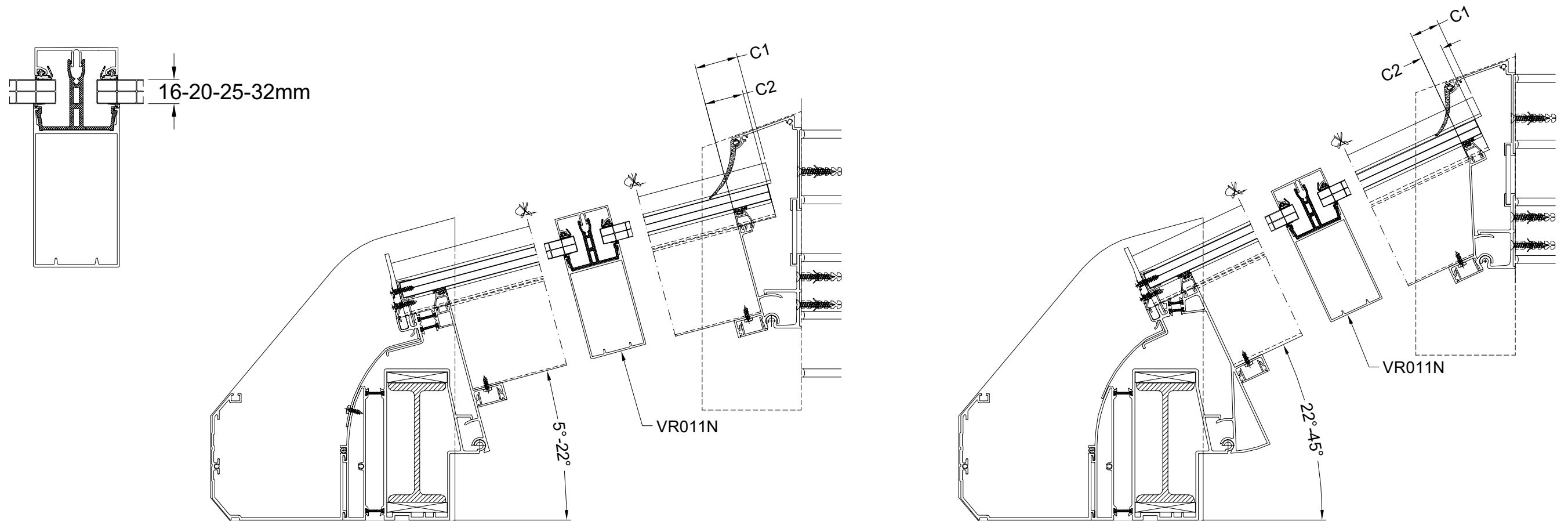
ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



Y	a = 5°-24°																	
	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
16	95	95	95	95	95	95	95	95	95	95	95	95	95	95	95	95	95	95
20	100	100	100	100	100	100	100	100	100	100	100	95	95	95	95	100	100	100
25	105	105	105	105	105	105	105	105	105	105	105	100	100	100	100	105	105	105
32	110	110	110	110	110	110	110	110	110	110	115	115	110	110	110	110	110	110

BEREKENING C1 / C2 VAN 22° TOT 45°
CALCULATION C1 / C2 DE 22° JUSQU'A 45°
BEREICHUNG C1 / C2 VON 22° BIS 45°
CALCULATION C1 / C2 FROM 22° UP TO 45°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



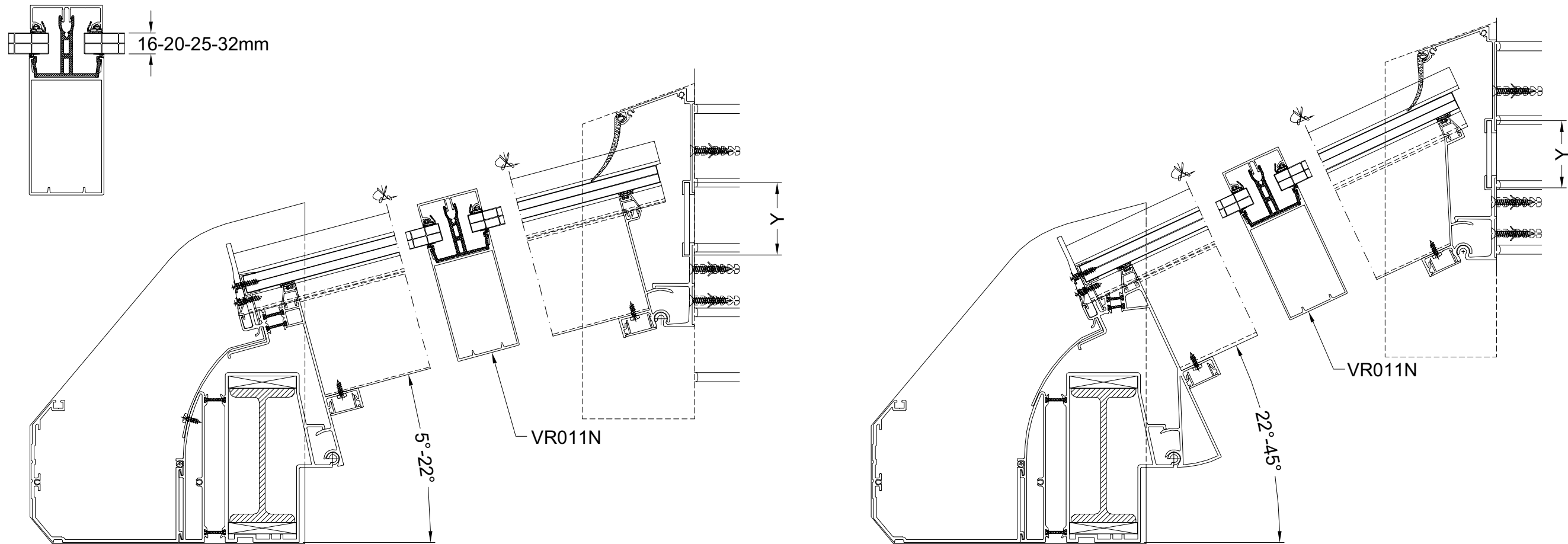
C1	a = 5°-22°																	
	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
16	15,9	18,3	20,6	23	25,4	27,8	30,2	32,6	35	37,5	40	42,5	45	47,5	50,1	52,7	55,4	58
20	16,3	18,7	21,1	23,6	26	28,5	31	33,4	36	38,5	41	43,6	46,2	48,8	51,5	54,2	56,9	59,7
25	16,7	19,2	21,7	24,3	26,8	29,4	31,9	34,5	37,1	39,7	42,4	45,1	47,7	50,5	53,2	56	58,8	61,7
32	17,3	19,9	22,6	25,2	27,9	30,6	33,3	36	38,7	41,5	44,3	47,1	49,9	52,7	55,6	58,6	61,5	64,5
C2	14,5	16,6	18,7	20,7	22,8	24,9	27,1	29,2	31,3	33,5	35,7	37,9	40,1	42,3	44,6	46,9	49,2	51,6

C1	a = 22°-45°																						
	22	23	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45
16	21,9	24,7	30,2	33	35,9	38,8	41,8	44,9	48	51,2	54,4	57,7	61,1	64,6	68,1	71,8	75,5	79,4	83,3	87,4	91,7	96	100,5
20	23,7	26,4	32,2	35,1	38	41,1	44,1	47,3	50,5	53,8	57,1	60,5	64	67,6	71,2	75	78,9	82,8	86,9	91,1	95,5	100	104,6
25	25,7	28,6	34,5	37,5	40,6	43,7	46,9	50,2	53,5	56,9	60,3	63,9	67,5	71,2	75	78,9	82,9	87	91,3	95,6	100,2	104,8	109,6
32	28,5	31,5	37,8	40,9	44,2	47,5	50,8	54,2	57,7	61,2	64,9	68,6	72,4	76,3	80,3	84,4	88,6	92,9	97,4	101,9	106,7	111,6	116,6
C2	15,6	18	22,8	25,3	27,9	30,4	33,1	35,7	38,5	41,3	44,1	47	50	53	56,2	59,4	62,7	66,1	69,5	73,1	76,8	80,7	84,6

tabel4b

BEREKENING Y VAN 22° TOT 45°
CALCULATION Y DE 22° JUSQU'A 45°
BEREICHNUNG Y VON 22° BIS 45°
CALCULATION Y FROM 22° UP TO 45°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES



Y	a = 5°-24°																	
	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
16	55	55	55	55	55	55	55	55	55	55	55	50	50	50	50	50	50	55
20	60	60	60	60	60	60	60	60	60	60	60	60	55	55	55	55	55	60
25	65	65	65	65	65	65	65	65	65	65	65	60	60	60	60	60	65	
32	70	70	70	70	70	70	70	70	70	70	70	65	65	65	65	65	70	

Y	a = 25°-45°																							
	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45
16	55	55	55	55	55	55	60	60	60	60	60	60	60	65	65	65	70	70	70	75	75	80	80	80
20	60	60	60	60	60	60	65	65	65	65	65	65	65	70	70	70	75	75	75	80	80	85	85	85
25	65	65	65	65	65	65	70	70	70	70	70	70	70	75	75	75	80	80	80	85	85	90	90	90
32	70	70	70	70	70	70	75	75	75	75	75	75	75	80	80	80	85	90	90	90	95	95	95	95

tabel4c

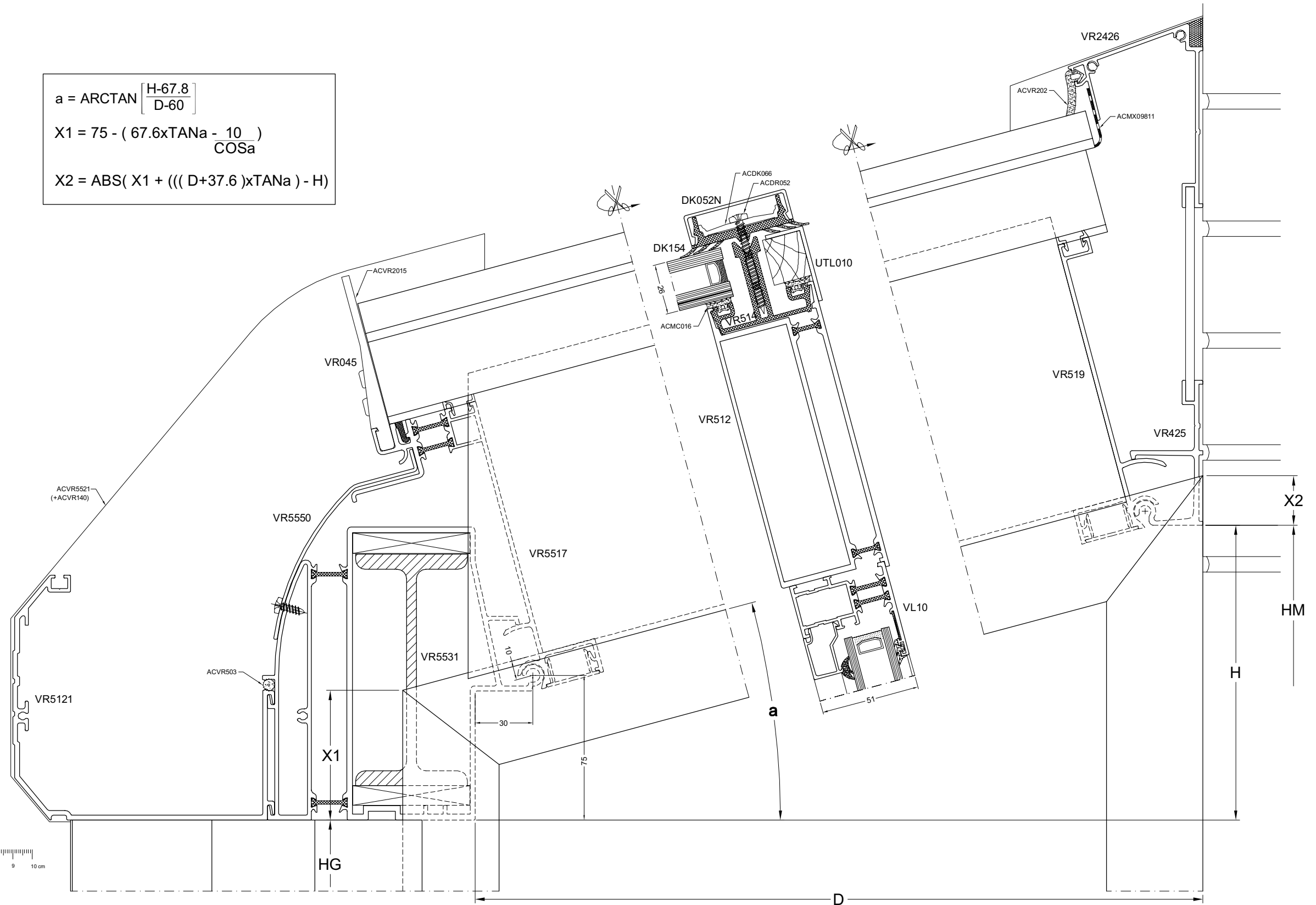
MAATBEPALING HOOGTE TRAPEZIUM VAN 5° TOT 22°
DIMENSIONS HAUTEUR TRAPEZE DE 5° JUSQU'À 22°
MASSBESTIMMUNG HOHE TRAPEZ VON 5° BIS 22°
MEASURE TRAPEZIUM HEIGHT FROM 5° UP TO 22°

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

$$a = \text{ARCTAN} \left[\frac{H-67.8}{D-60} \right]$$

$$X1 = 75 - \left(\frac{67.6 \times \text{TAN} a - 10}{\text{COS} a} \right)$$

$$X2 = \text{ABS} (X1 + (((D+37.6) \times \text{TAN} a) - H)$$



trap

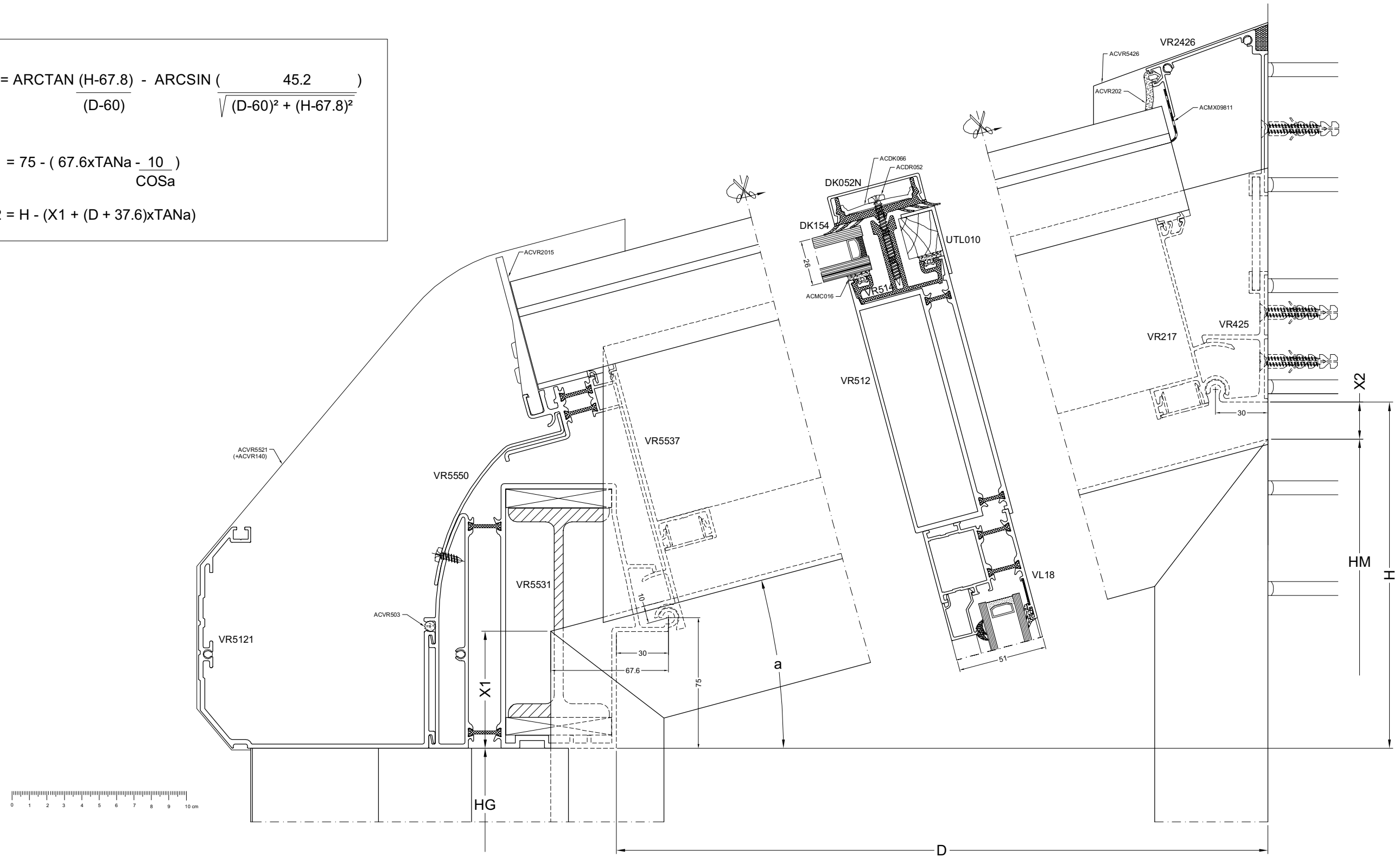
MAATBEPALING HOOGTE TRAPEZIUM VAN 5° TOT 22°
DIMENSIONS HAUTEUR TRAPEZE DE 5° JUSQU'À 22°
MASSBESTIMMUNG HOHE TRAPEZ VON 5° BIS 22°
MEASURE TRAPEZIUM HEIGHT FROM 5° UP TO 22°

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

$$a = \frac{\text{ARCTAN} (H-67.8)}{(D-60)} - \text{ARCSIN} \left(\frac{45.2}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$$

$$X1 = \frac{75 - (67.6 \times \text{TAN} a - 10)}{\text{COS} a}$$

$$X2 = H - (X1 + (D + 37.6) \times \text{TAN} a)$$



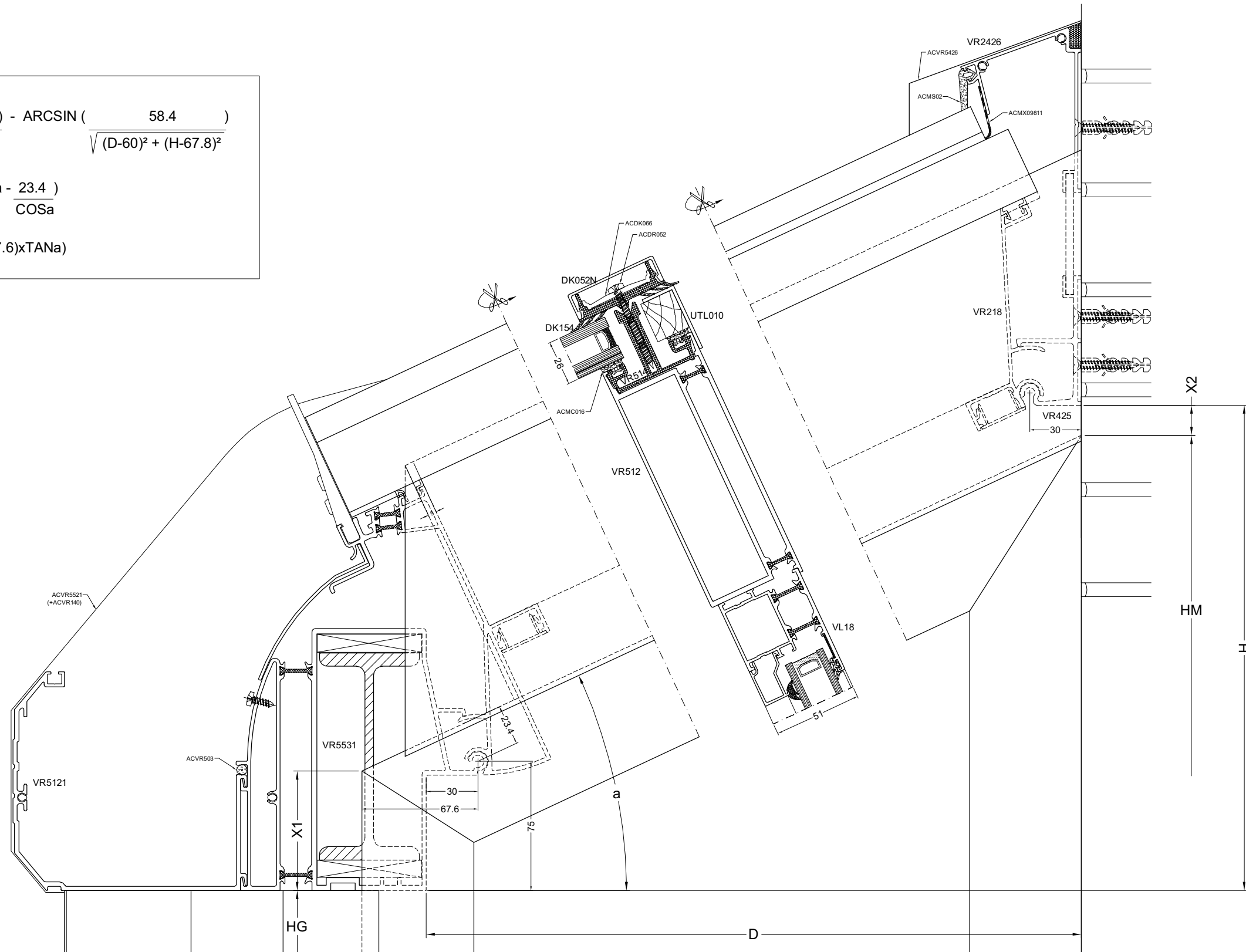
MAATBEPALING HOOGTE TRAPEZIUM VAN 22° TOT 45°
DIMENSIONS HAUTEUR TRAPEZE DE 22° JUSQU'A 45°
MASSBESTIMMUNG HOHE TRAPEZ VON 22° BIS 45°
MEASURE TRAPEZIUM HEIGHT FROM 22° UP TO 45°

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

$$a = \text{ARCTAN} \left(\frac{H-67.8}{D-60} \right) - \text{ARCSIN} \left(\frac{58.4}{\sqrt{(D-60)^2 + (H-67.8)^2}} \right)$$

$$X1 = \frac{75 - (67.6 \times \text{TAN} a - 23.4)}{\text{COS} a}$$

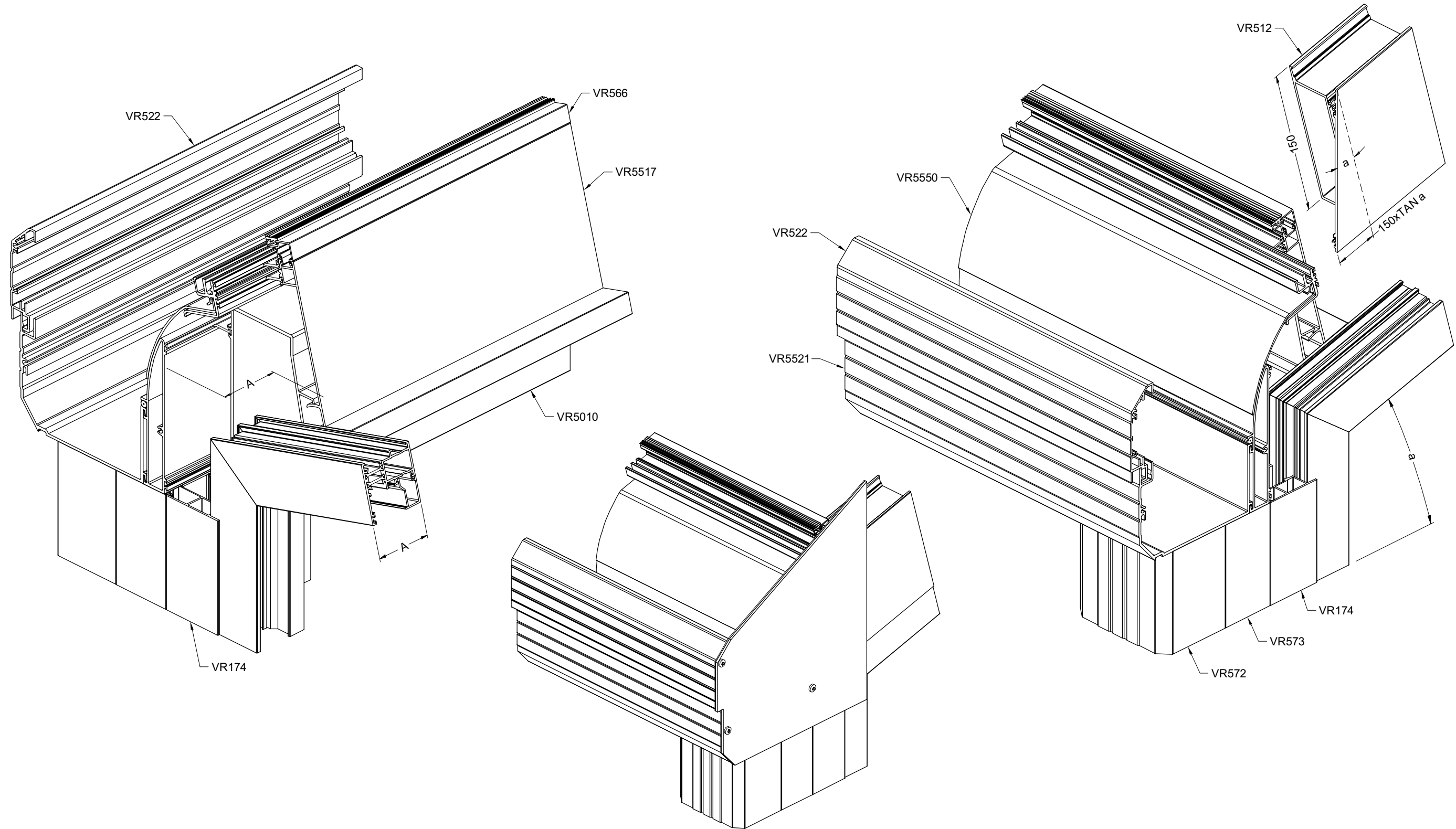
$$X2 = H - (X1 + (D + 37.6) \times \text{TAN} a)$$



trap3

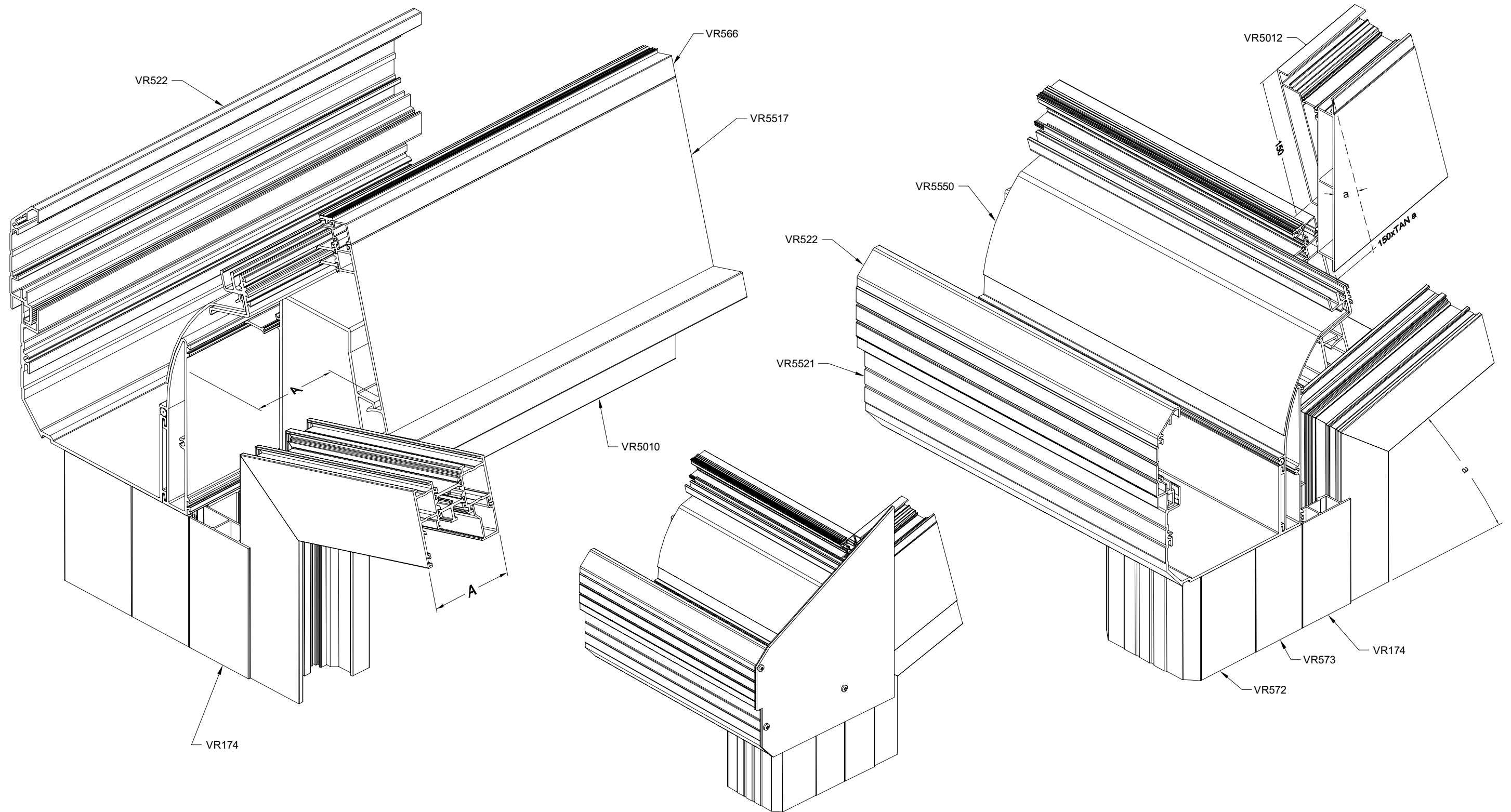
BEWERKING SCHARNIERPROFIEL EN GOOT MET VR512
USINAGE PROFIL CHARNIERE ET GOUTTIERE AVEC VR512
BEARBEITUNG SCHARNIERPROFIL UND DACHRINNE MIT VR512
MACHINING HINGE PROFILE AND GUTTER WITH VR512

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



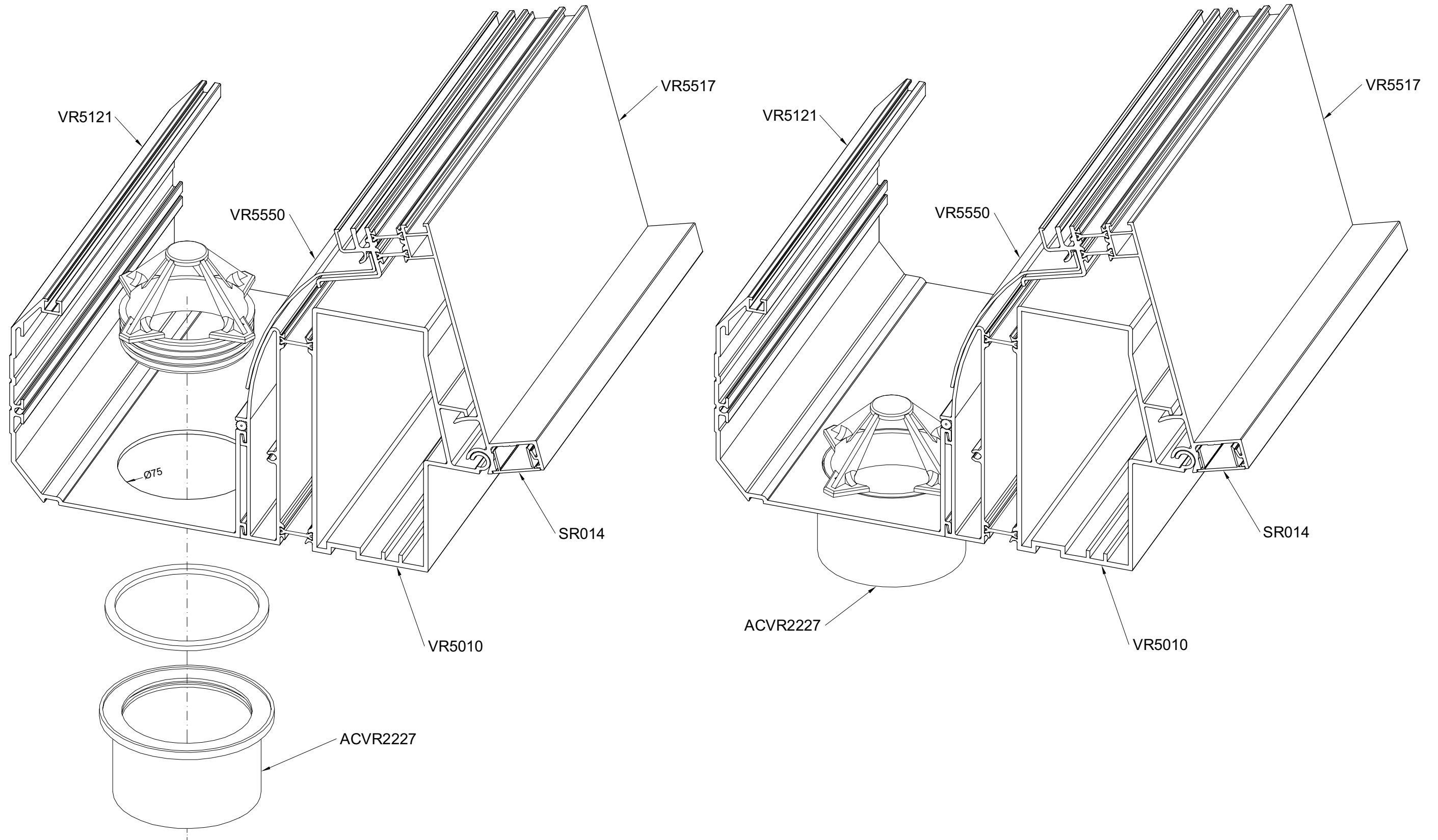
BEWERKING SCHARNIERPROFIEL EN GOOT MET VR5012
USINAGE PROFIL CHARNIERE ET GOUTTIERE AVEC VR5012
BEARBEITUNG SCHARNIERPROFIL UND DACHRINNE MIT VR5012
MACHINING HINGE PROFILE AND GUTTER WITH VR5012

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



WATERAFVOER PVC
CREPINE PVC
REGENABFUR PVC
LEAT TRAP PVC

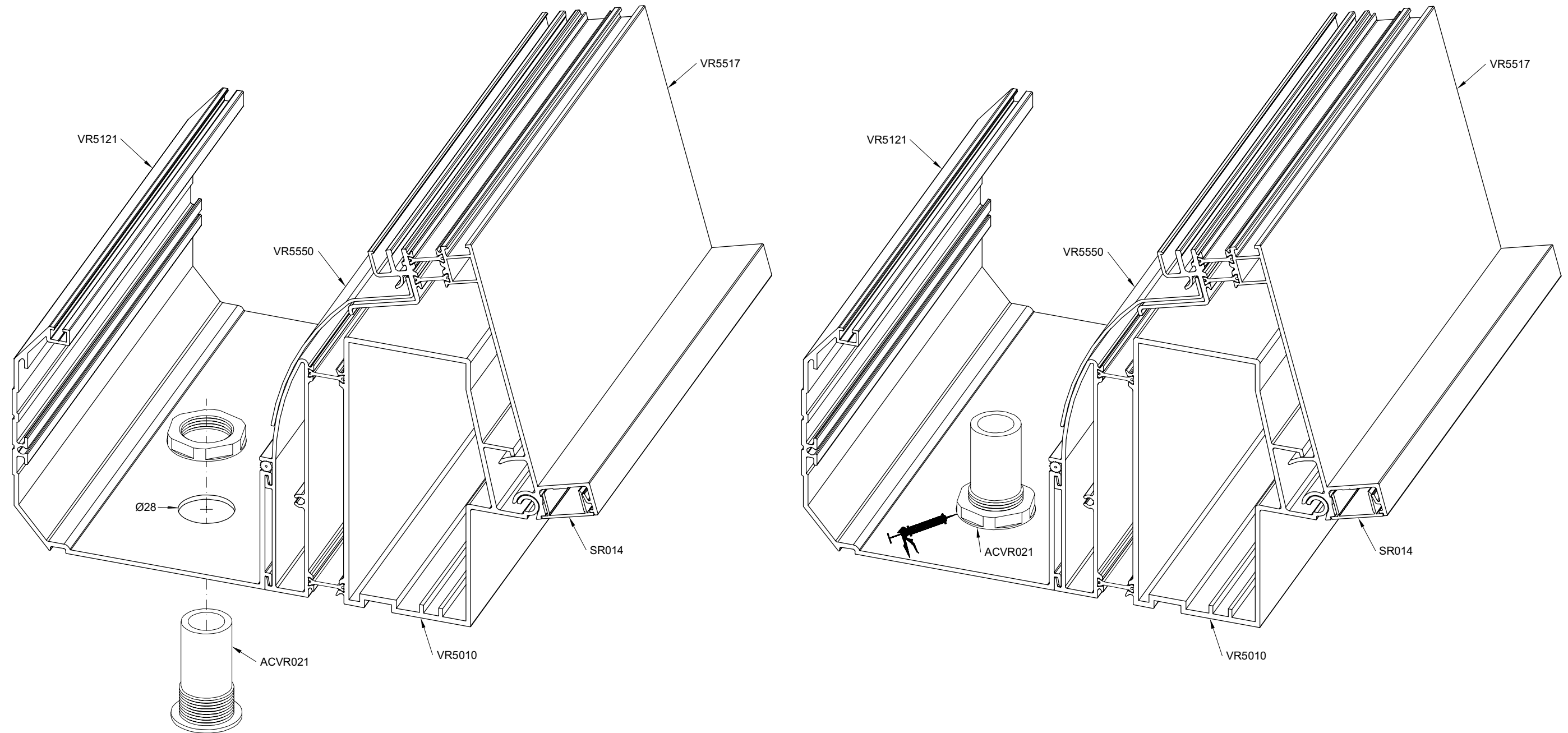
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



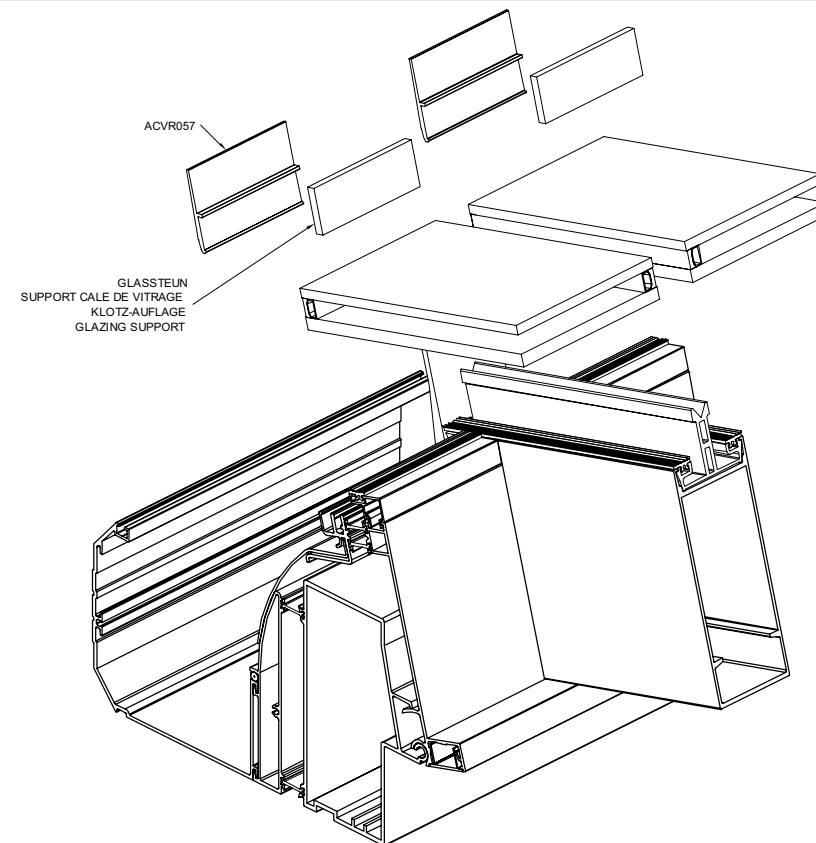
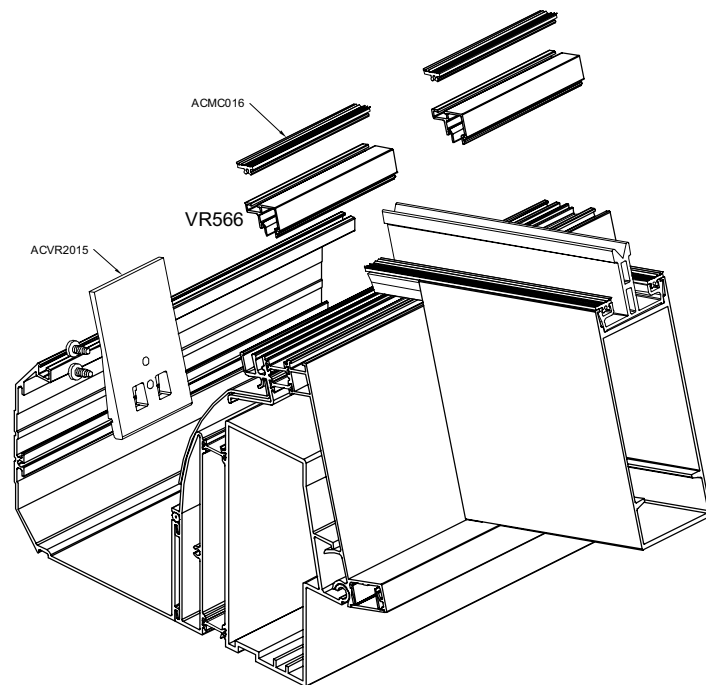
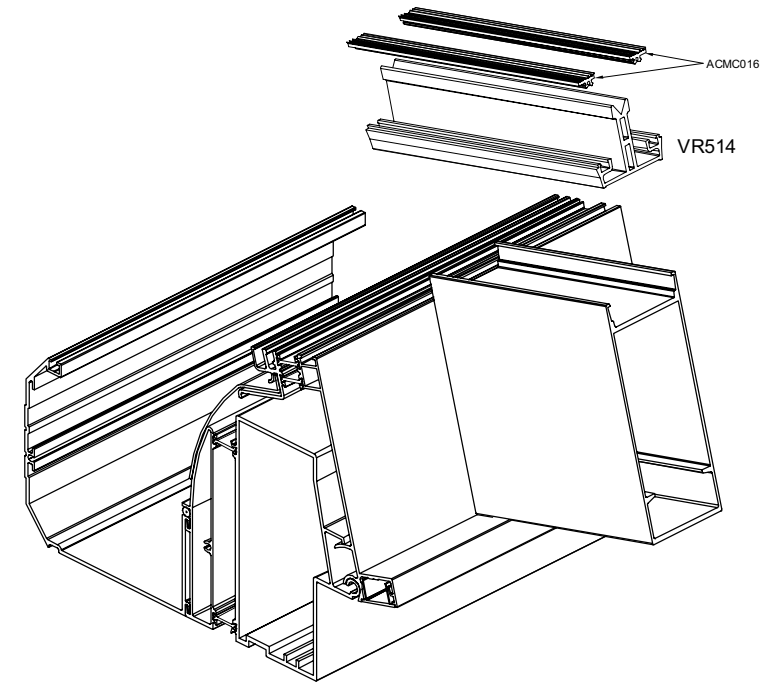
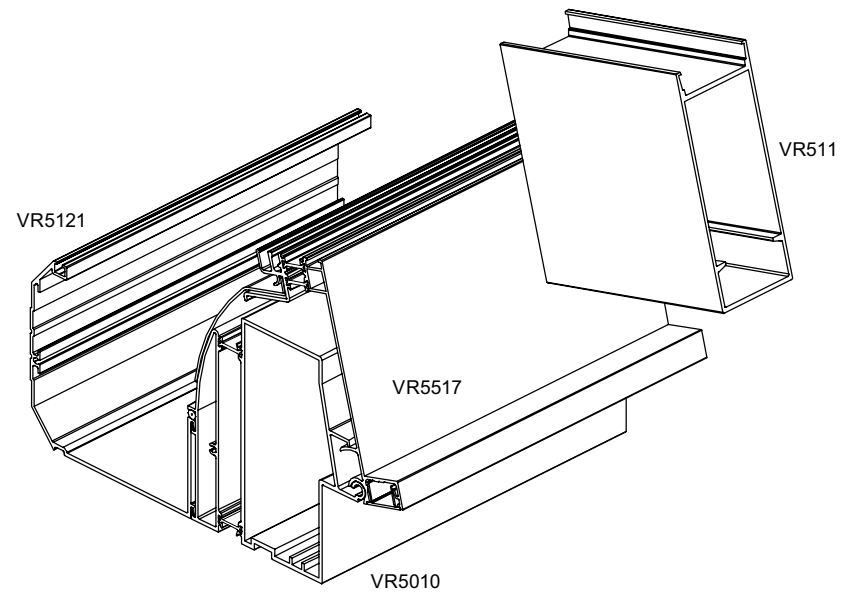
over12

OVERLOOP
TROP PLEIN
UBERLAUFEN KONTROLLE
OVERFLOW CONTROL

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



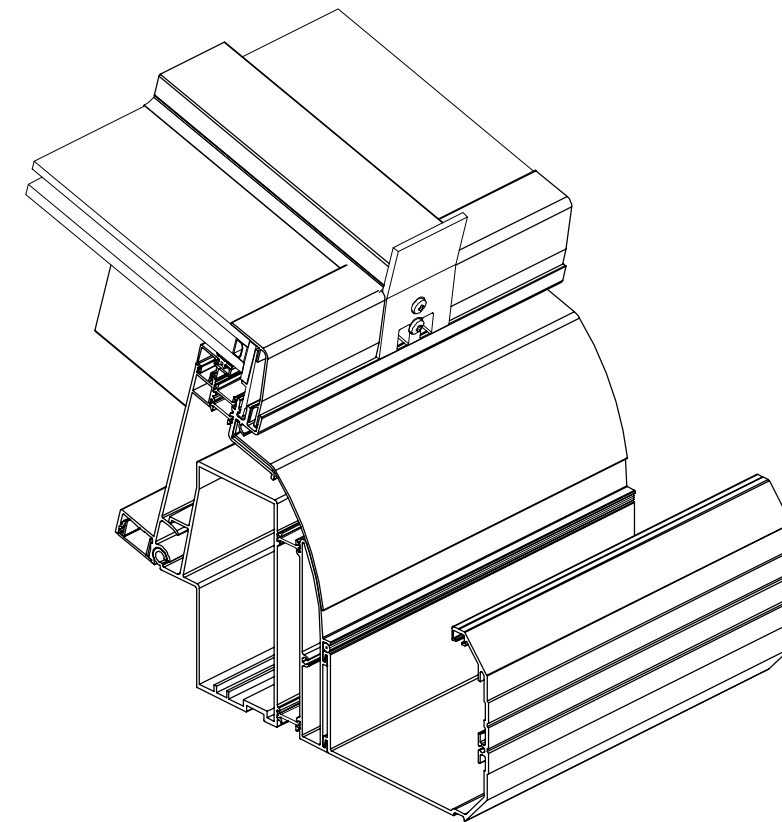
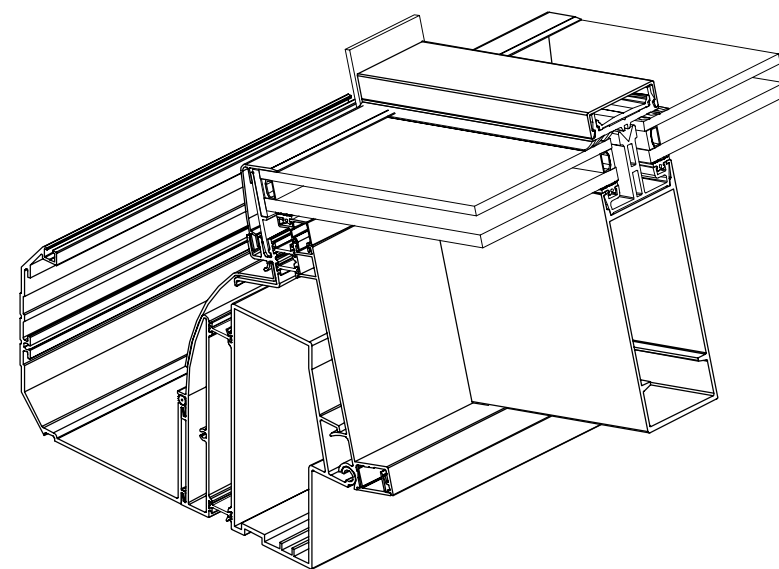
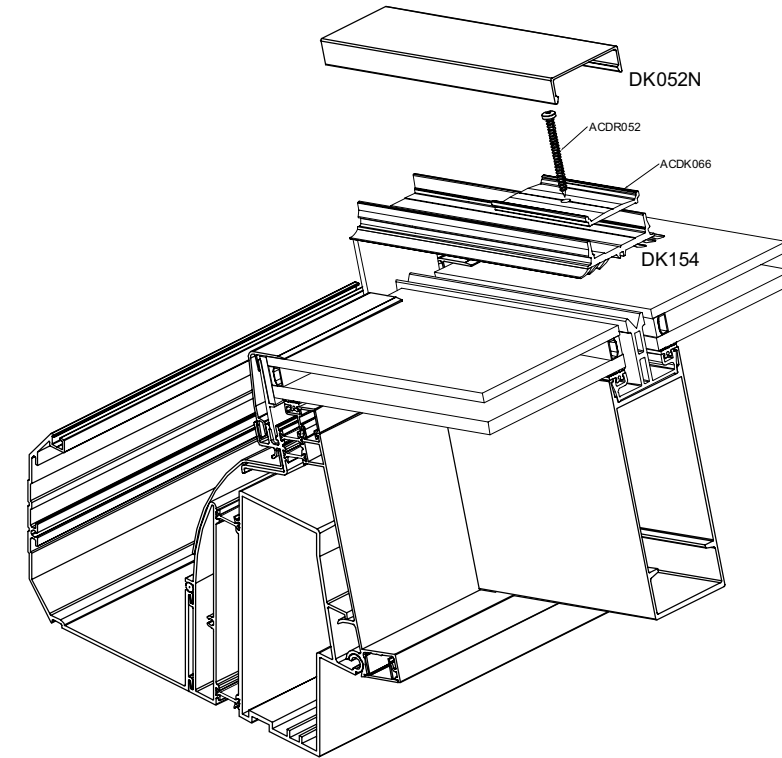
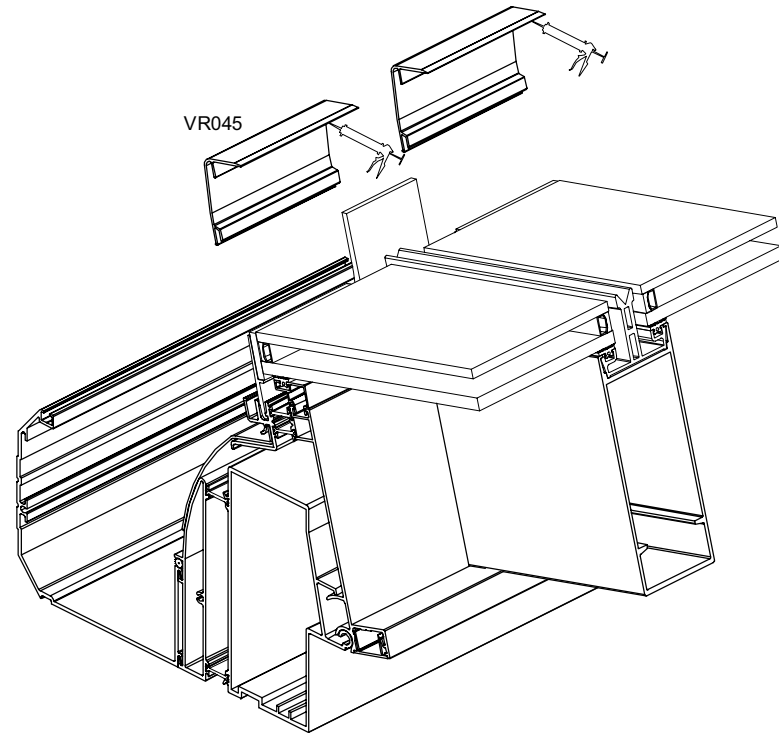
overloop



mont1

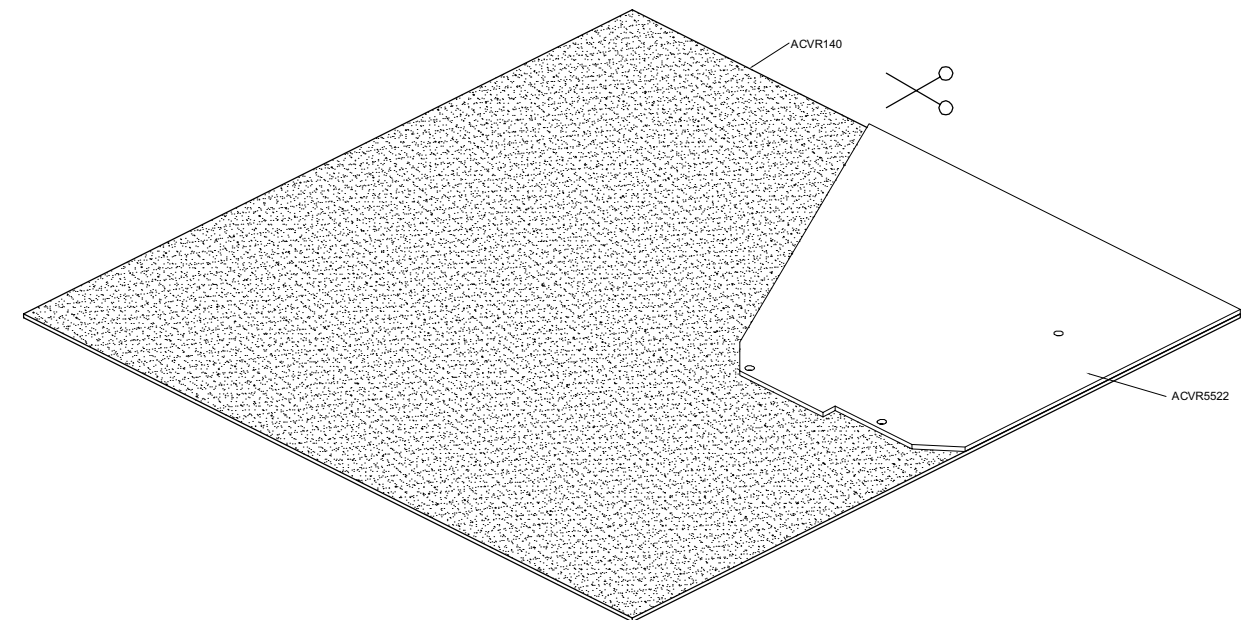
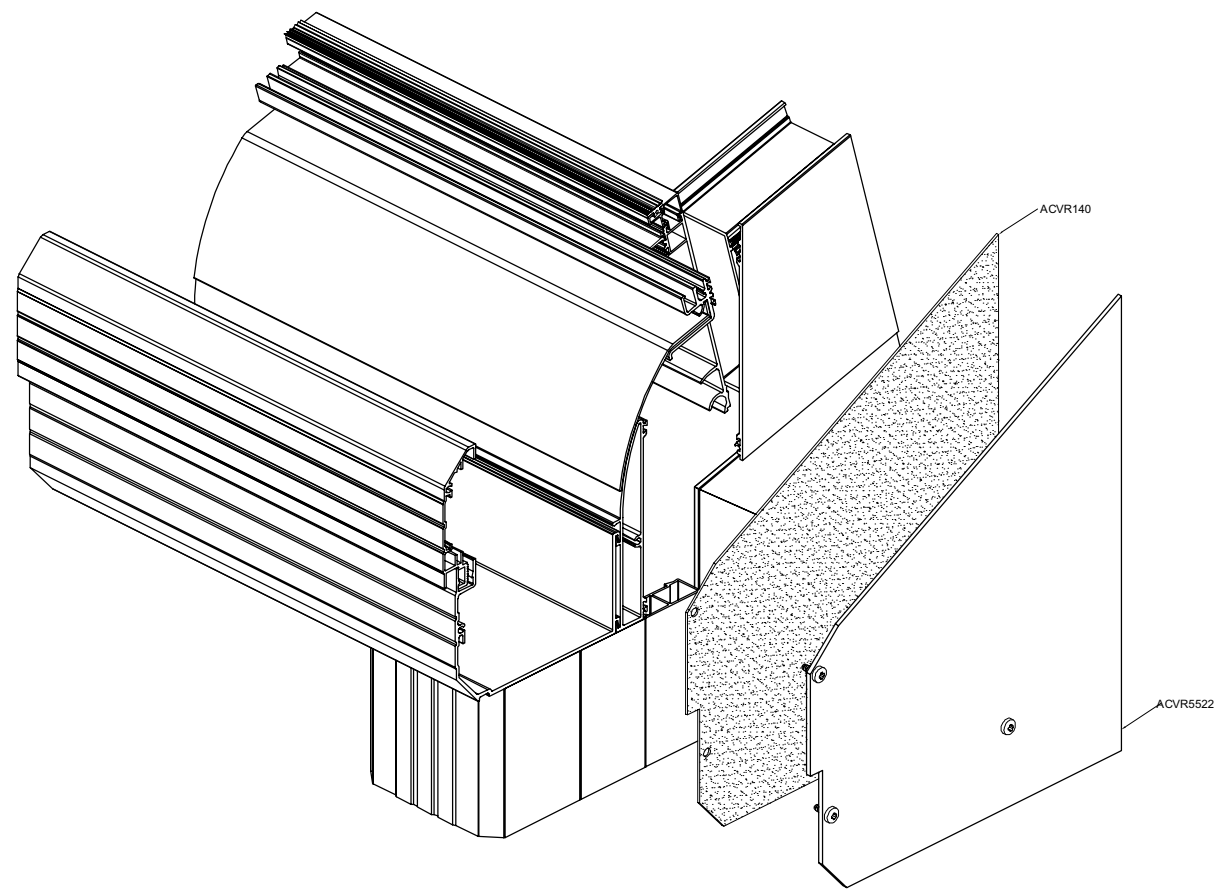
MONTAGE GOOT
MONTAGE GOUTTIERE
MONTAGE DACHRINNE
MONTAGE GUTTER

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



MONTAGE ACVR140
MONTAGE ACVR140
MONTAGE ACVR140
MONTAGE ACVR140

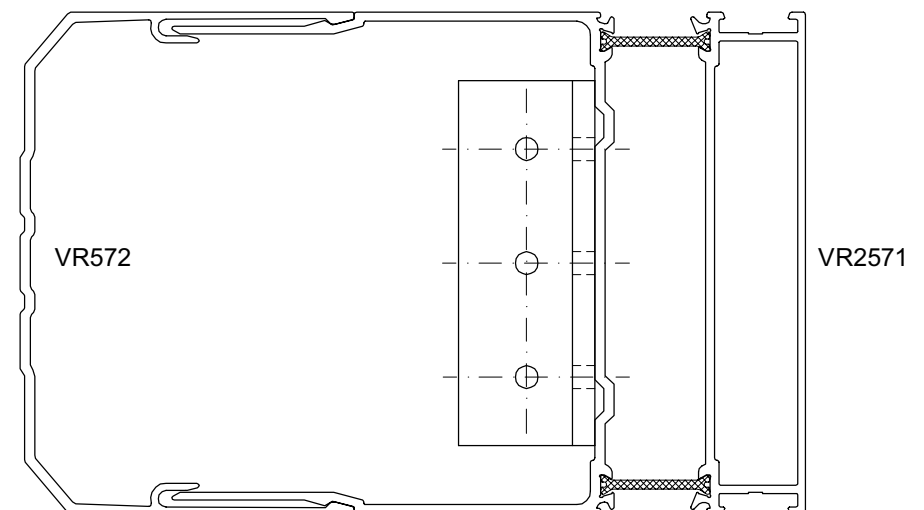
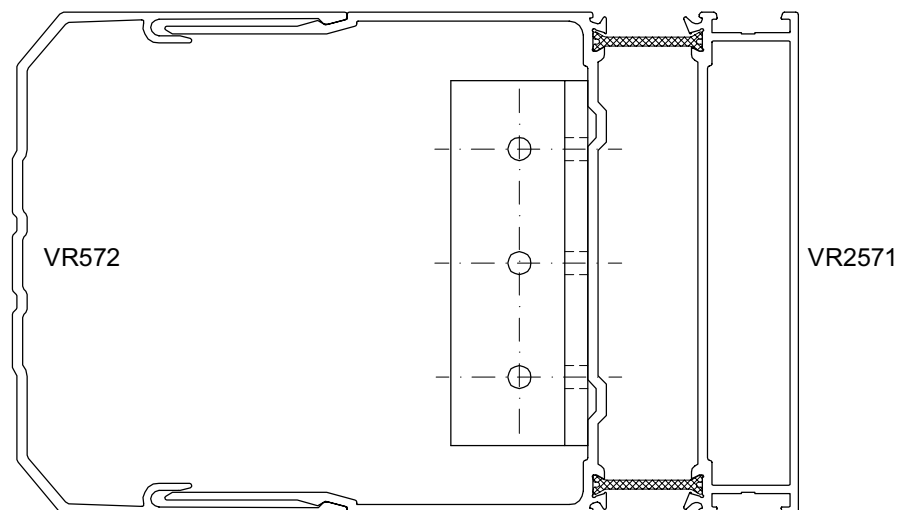
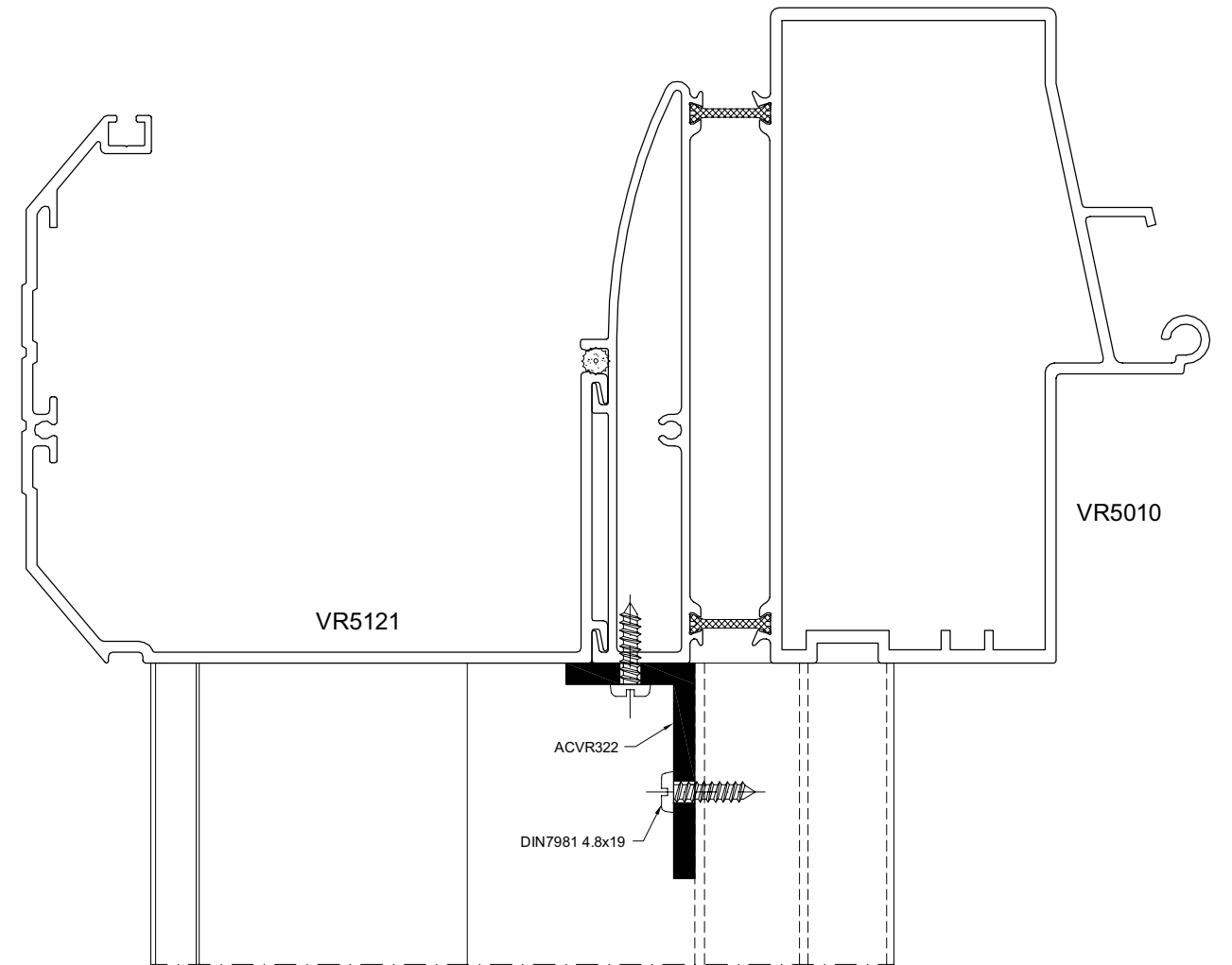
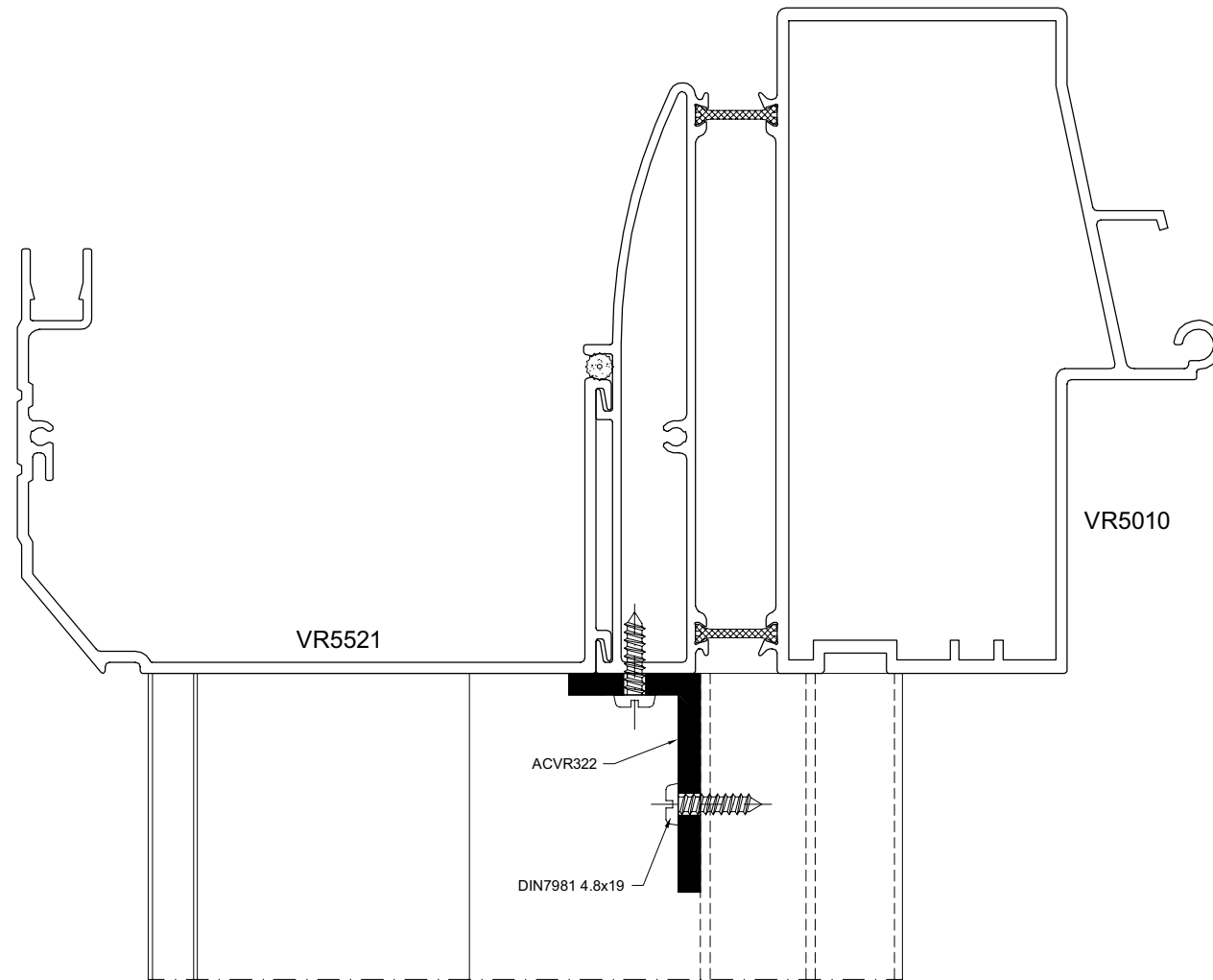
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



mont3

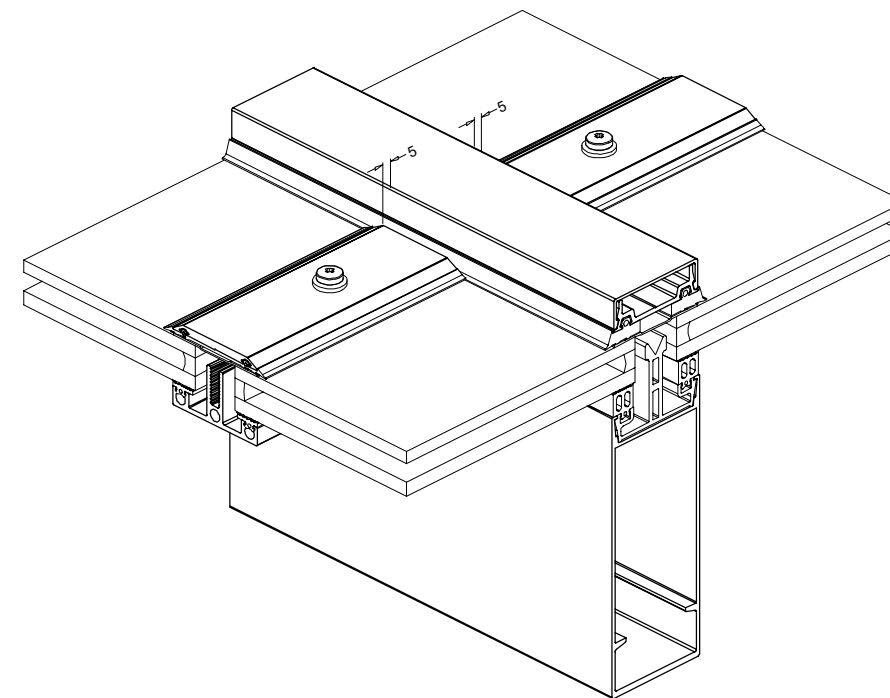
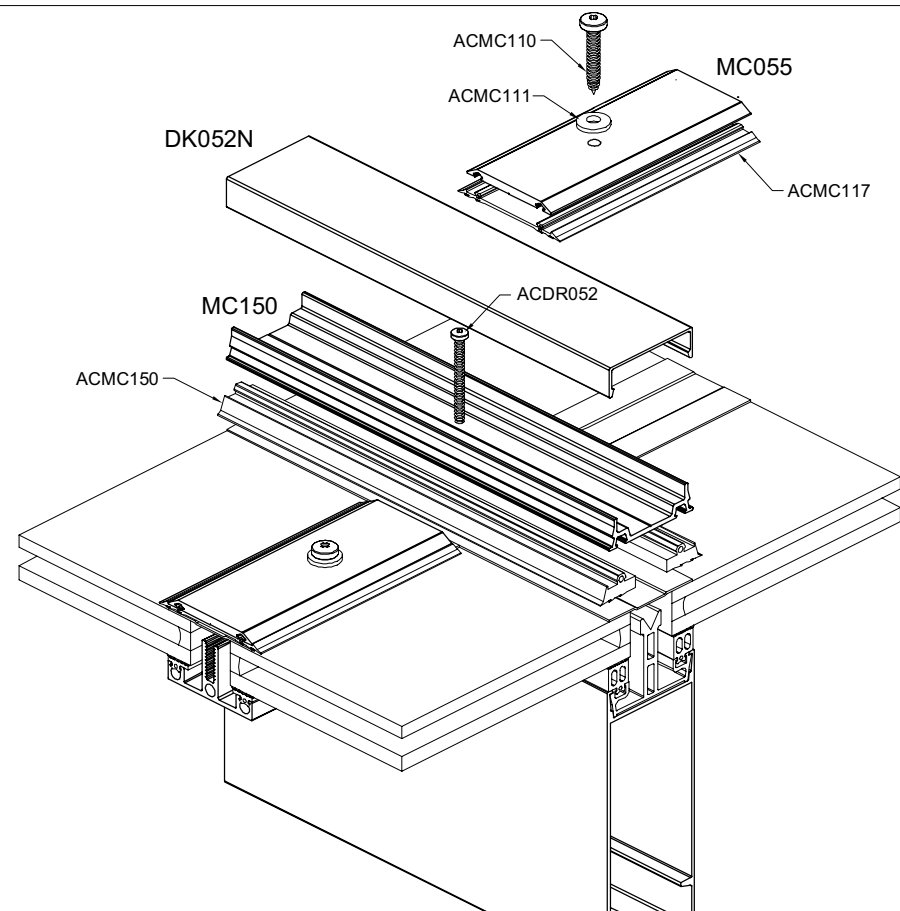
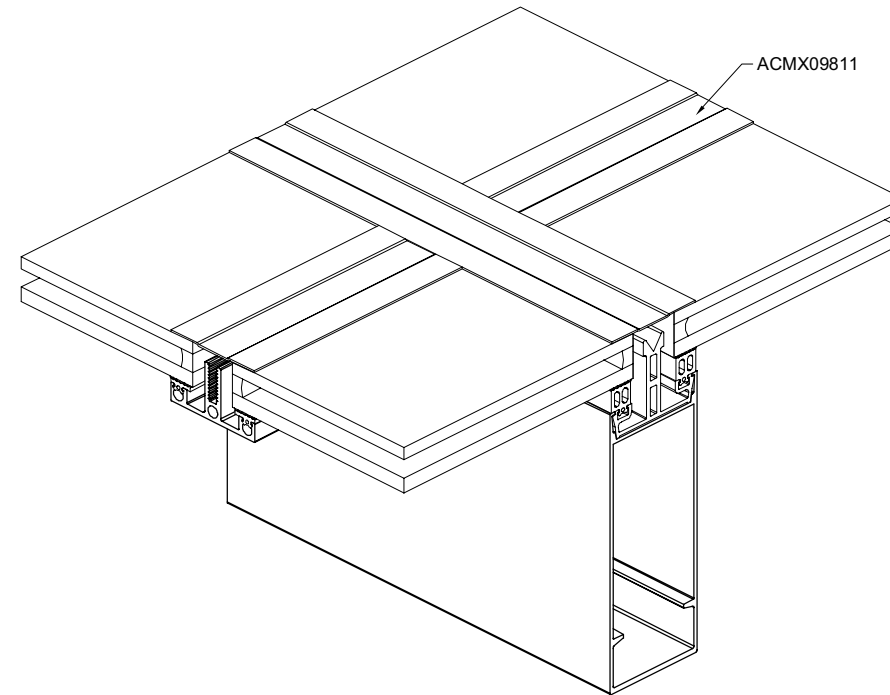
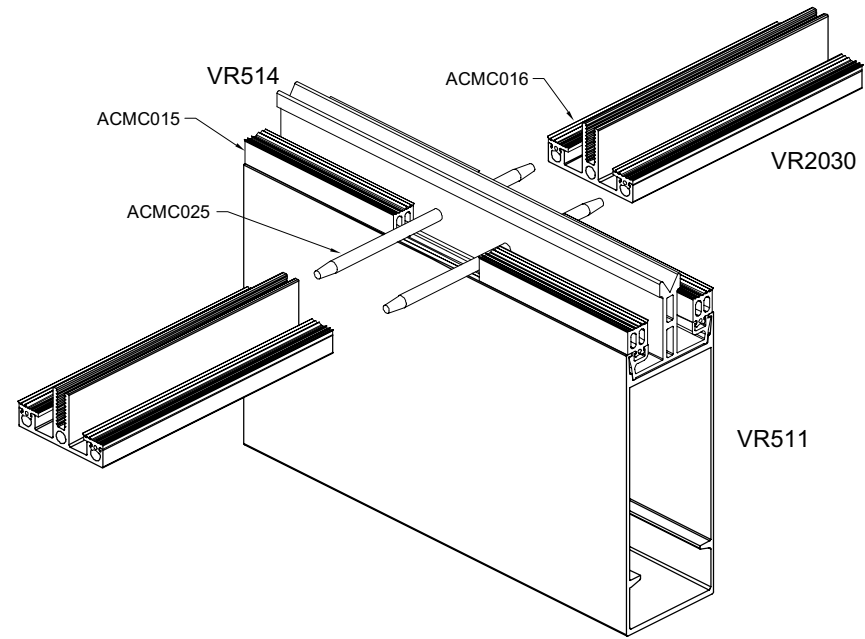
MONTAGE PAAL
MONTAGE POTEAU
MONTAGE PFAHL
MONTAGE POST

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



MONTAGE VR2030 MET DUBBEL GLAS VAN 5° TOT 22°
MONTAGE VR2030 AVEC DOUBLE VITRAGE DE 5° JUSQU'A 22°
MONTAGE VR2030 MIT DOPPEL VERGLASUNG VON 5° BIS 22°
MONTAGE VR2030 WITH DOUBLE GLAZING FROM 5° UP TO 22°

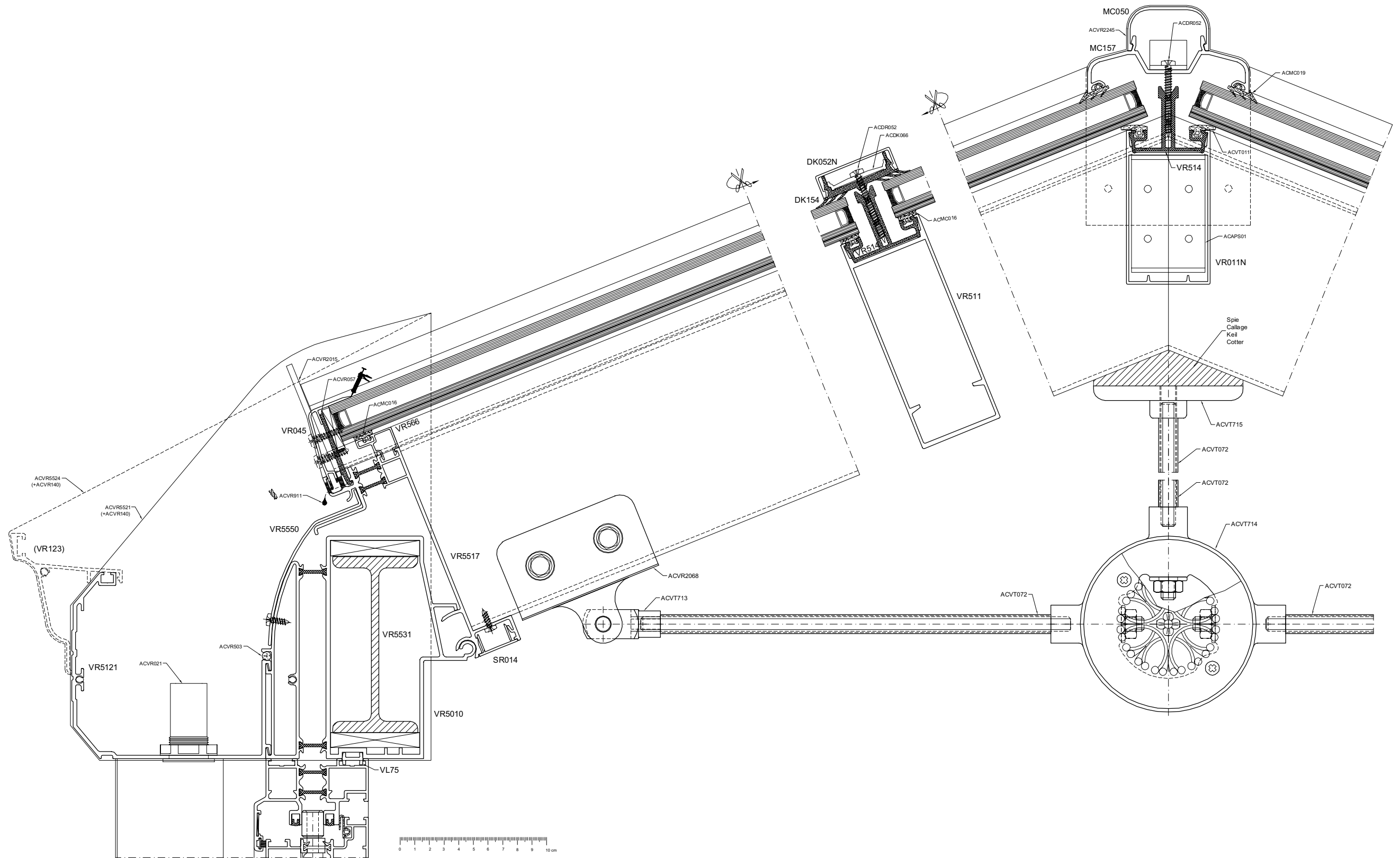
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



DK051M

MONTAGE TREKKER
MONTAGE TIRANT
MONTAGE BRACKET
MONTAGE BRACKET

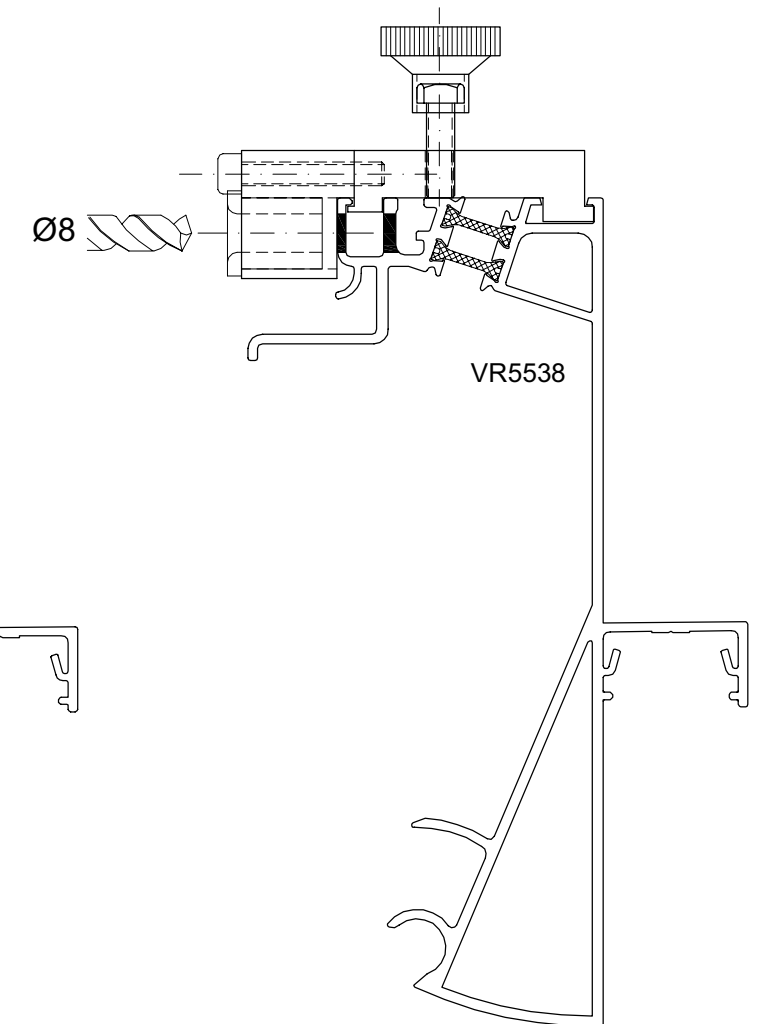
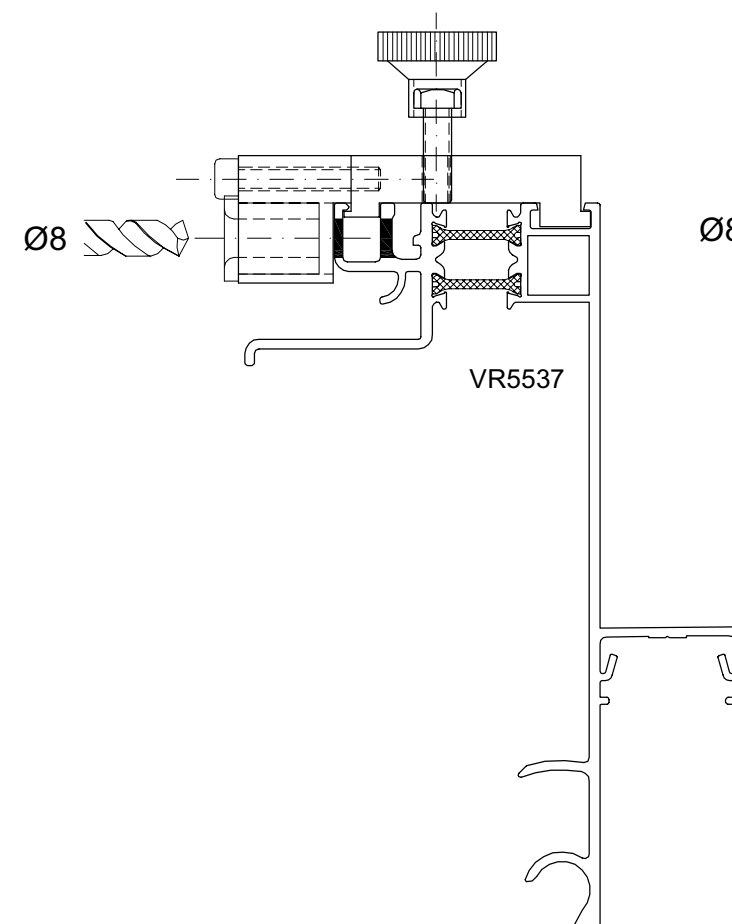
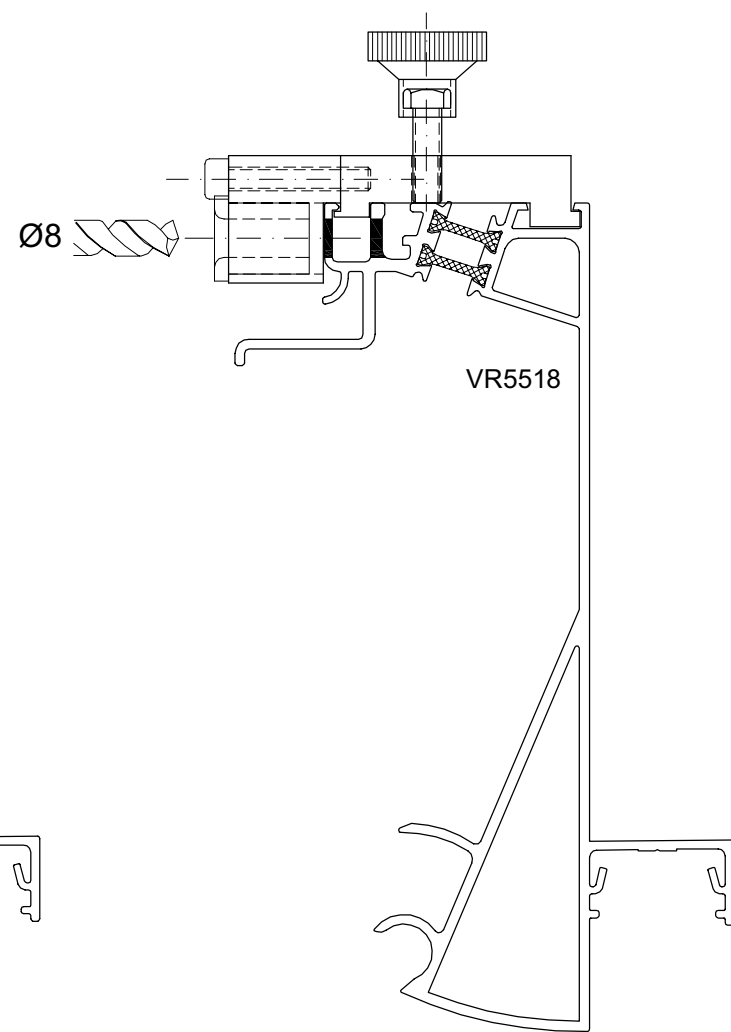
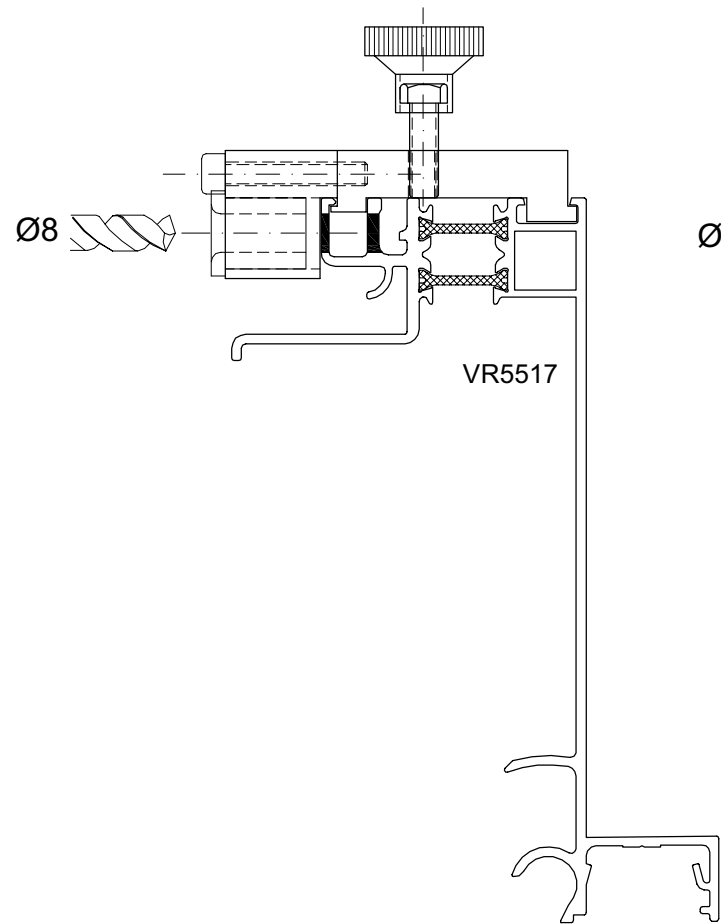
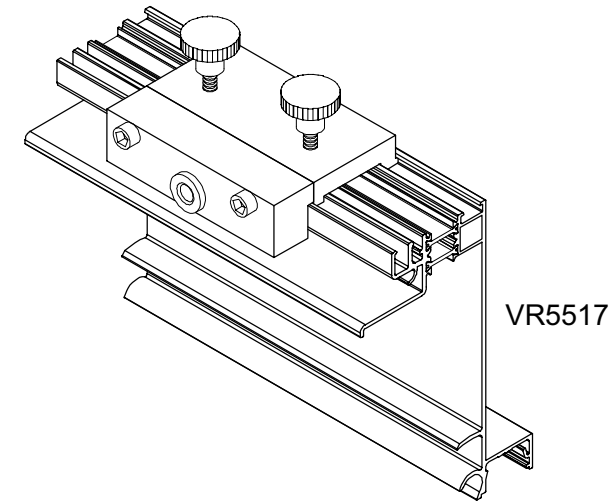
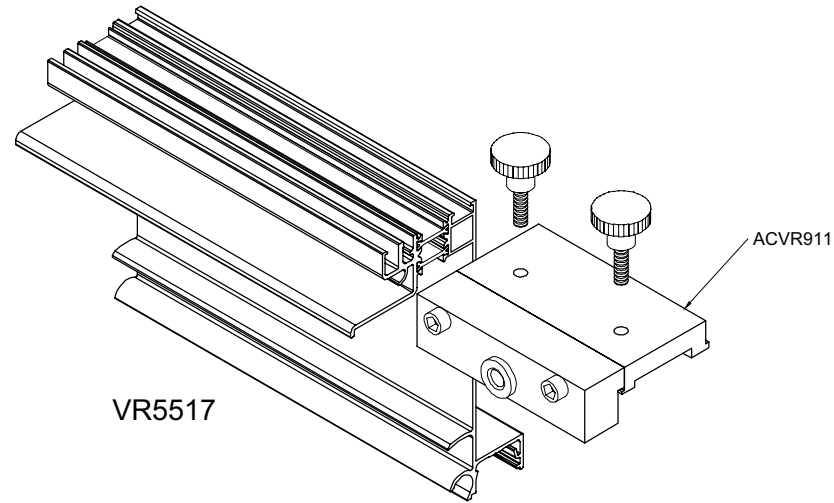
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



trekker

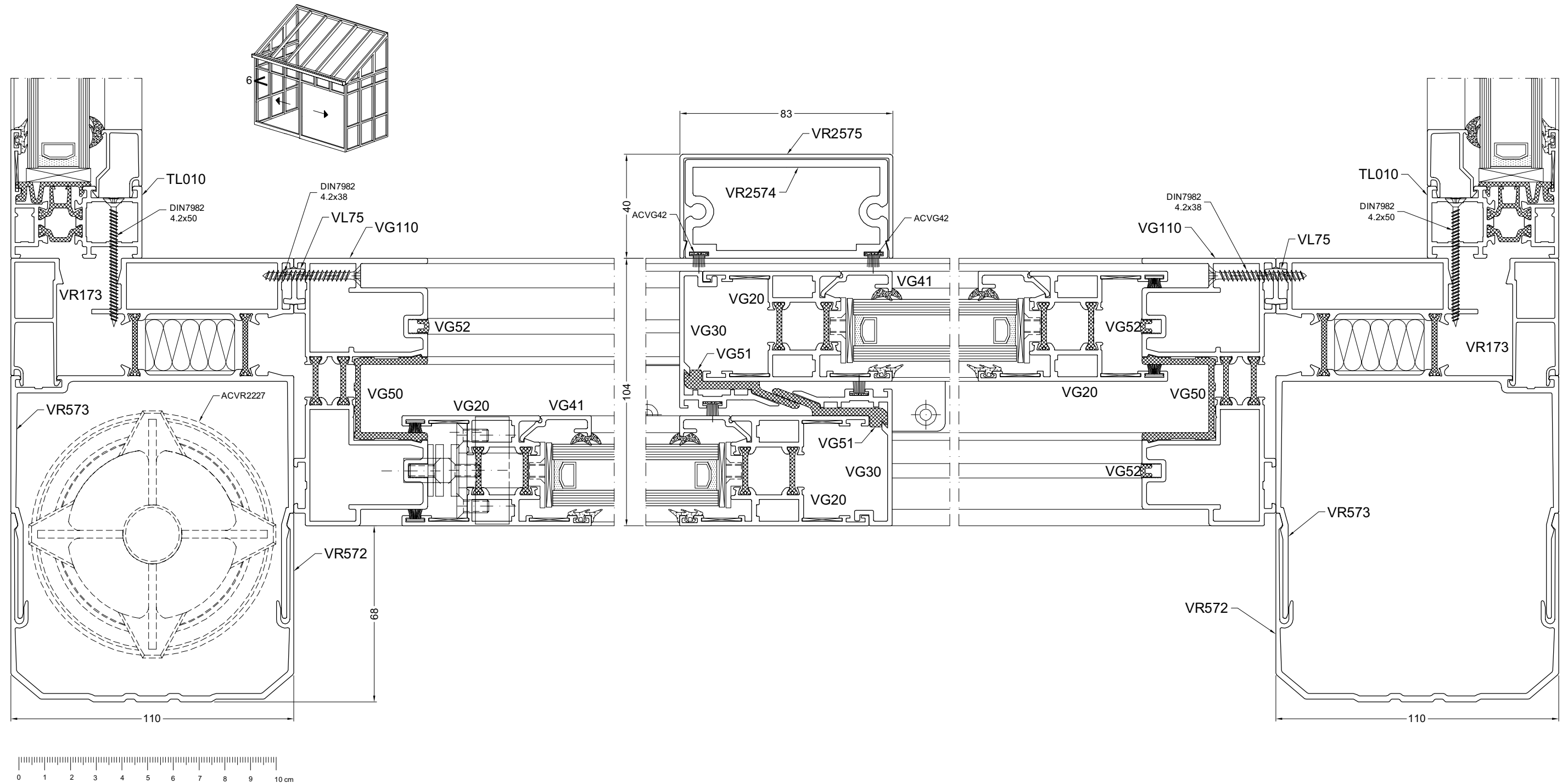
MONTAGE BOORMAL
MONTAGE CALIBRE
MONTAGE BOHRSCHABLONE
MONTAGE BORING JIG SET

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



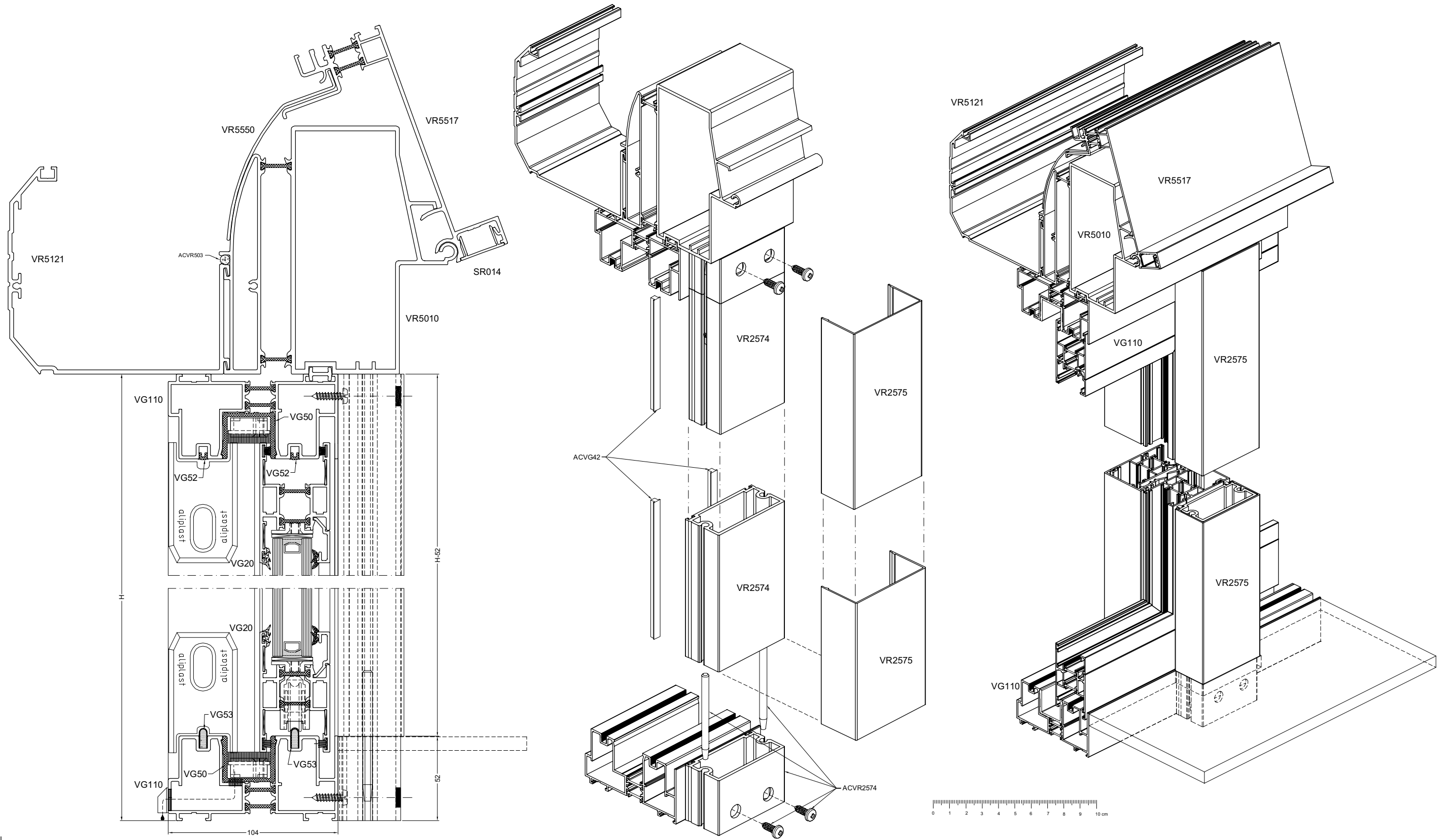
BIJKOMENDE ONDERSTEUNING VOOR GOOT
SUPPORT SUPPLEMENTAIRE POUR GOUTTIERE
ZUSÄTZLICHE UNTERSTÜTZUNG FÜR DACHRINNE
ADDITIONAL SUPPORT FOR GUTTER

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



BIJKOMENDE ONDERSTEUNING VOOR GOOT
SUPPORT SUPPLEMENTAIRE POUR GOUTTIERE
ZUSÄTZLICHE UNTERSTÜTZUNG FÜR DACHRINNE
ADDITIONAL SUPPORT FOR GUTTER

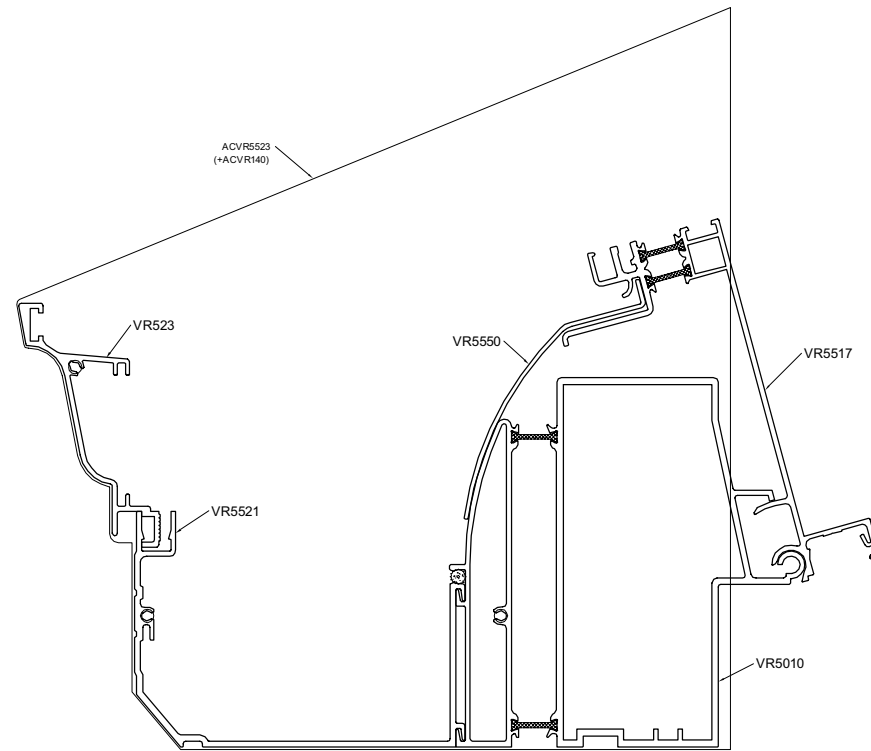
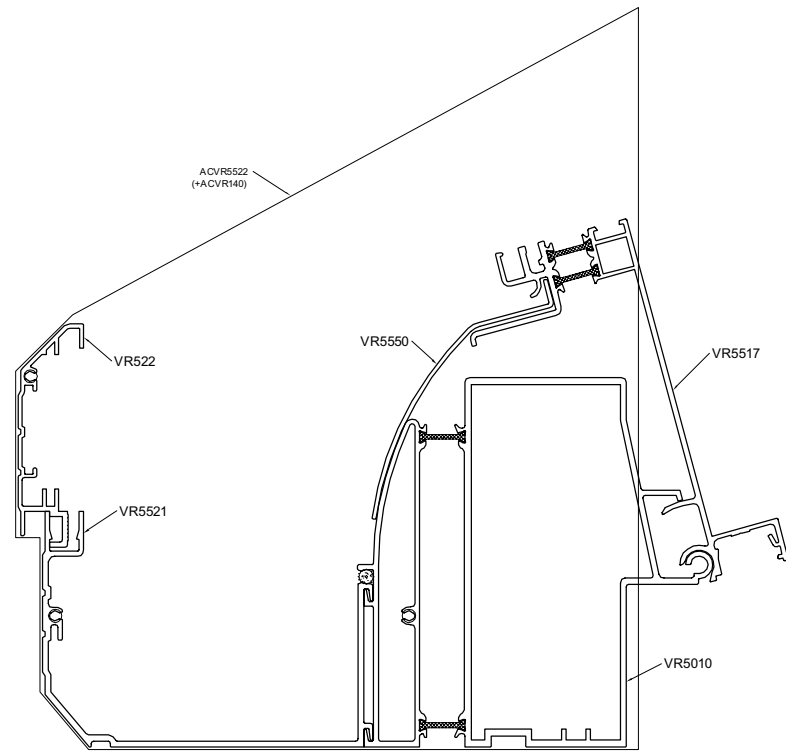
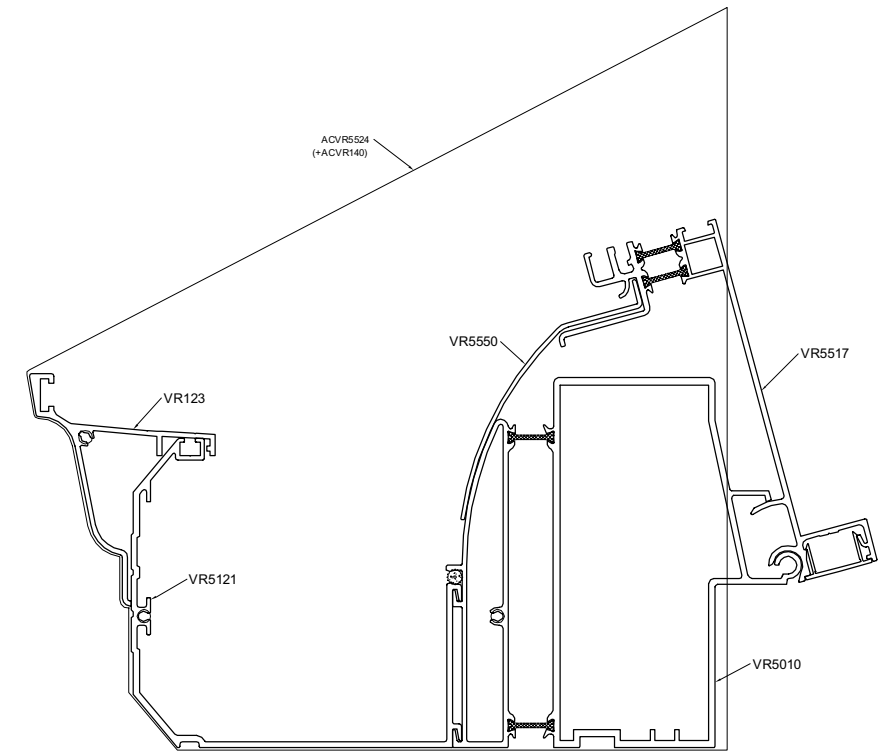
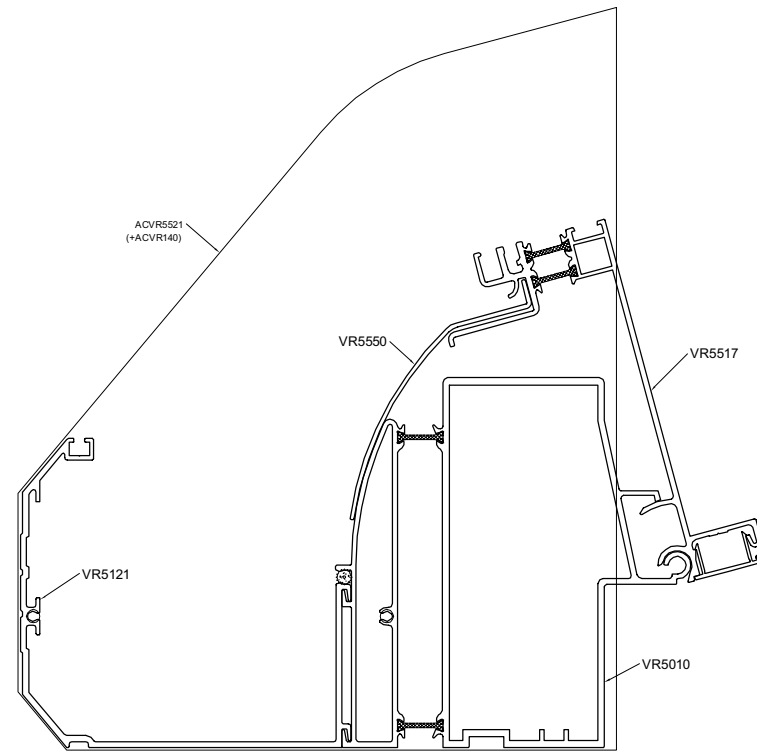
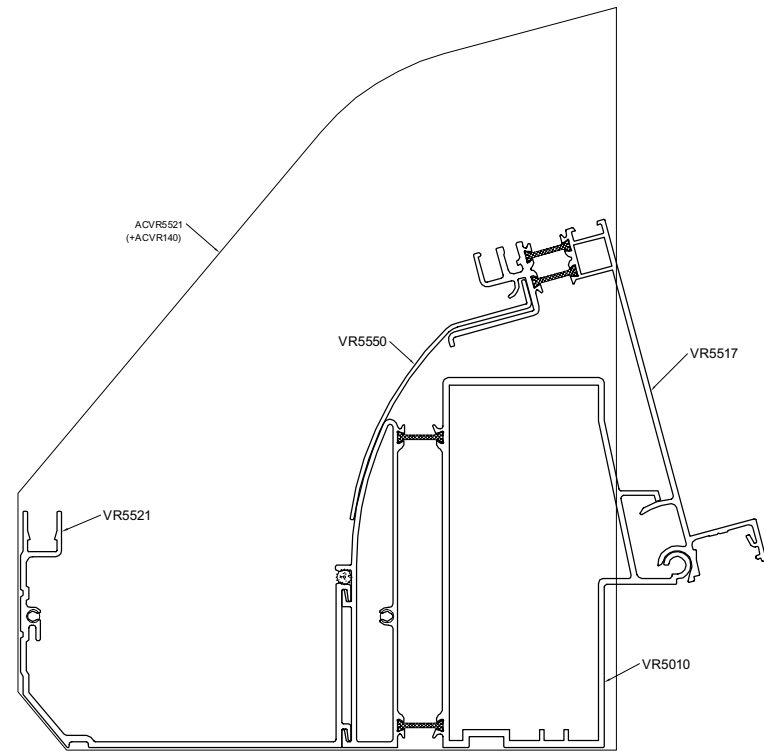
WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



Tstijl

OVERZICHT KOPPLATEN GOOT
RESUME FERMETURES LATERALES GOUTTIERE
UBERSICHT ENDKAPPE DACHRINNE
OVERVIEW GUTTER SIDEPLATES

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

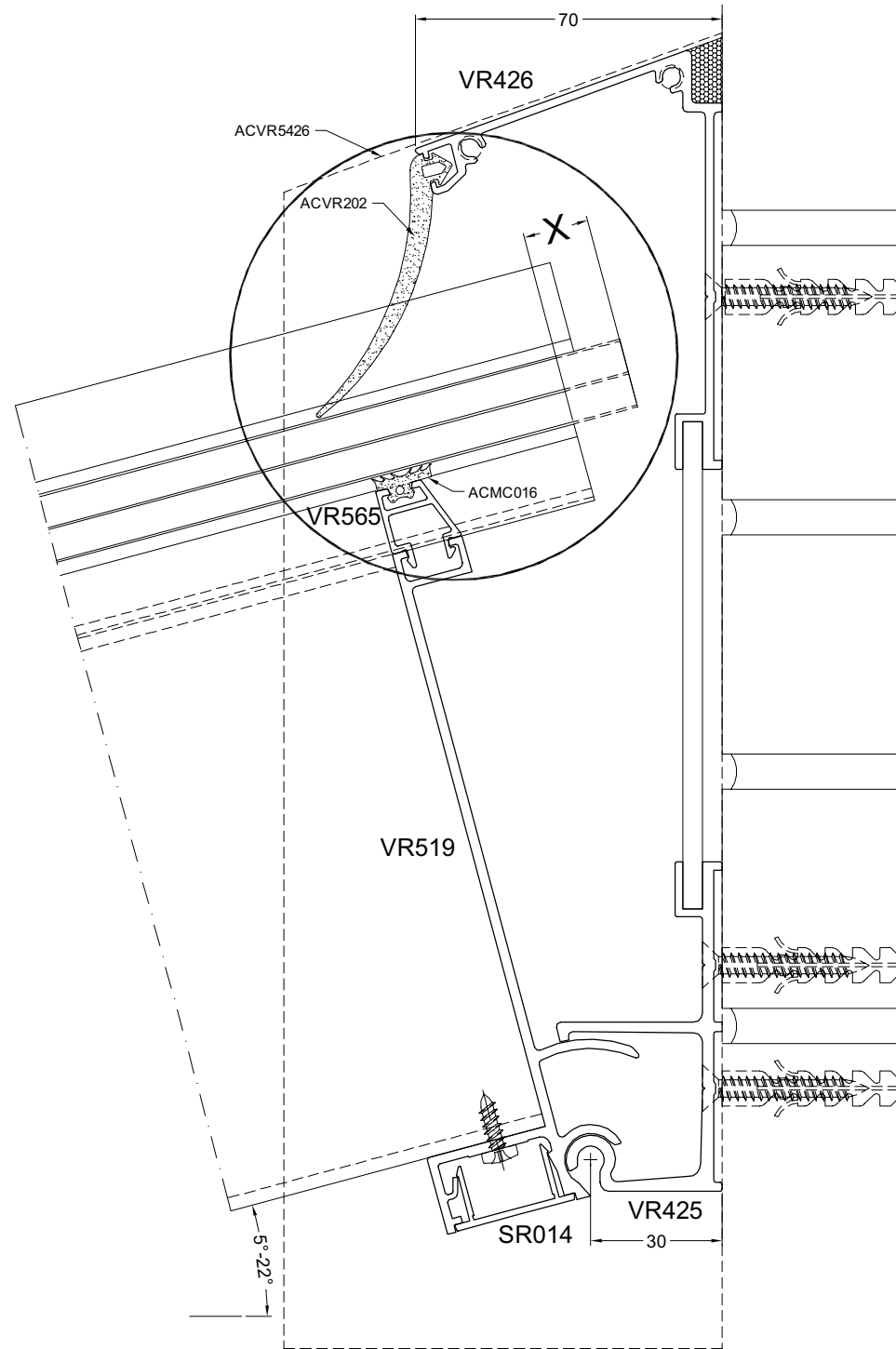
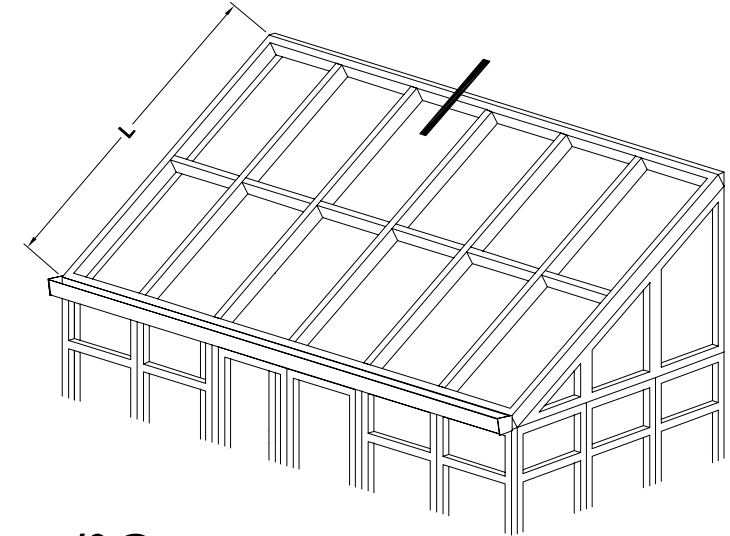


overzicht

UITZETTING POLYCARBONAATPLATEN
EXPANSION DES PANNEAUX POLYCARBONATES
AUSDEHNUNG POLYCARBONAT PLATTEN
EXPANSION POLYCARBONATE PLATES

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS

Uitzetting polycarbonaatplaten
Expansion des panneaux polycarbonates
Ausdehnung Polycarbonat Platten
Expansion polycarbonate plates



0.065mm/°C

lengte (mm) longueur (mm) Länge (mm) length (mm)	temperatuursverschil (°C) différence de température (°C) Temperatur Differenz (°C) temperature difference (°C)																
	0°C	5°C	10°C	15°C	20°C	25°C	30°C	35°C	40°C	45°C	50°C	55°C	60°C	65°C	70°C	75°C	80°C
1000	0.00	0.33	0.65	0.98	1.30	1.63	1.95	2.28	2.60	2.93	3.25	3.58	3.90	4.23	4.55	4.88	5.20
1200	0.00	0.39	0.78	1.17	1.56	1.95	2.34	2.73	3.12	3.51	3.90	4.29	4.68	5.07	5.46	5.85	6.24
1400	0.00	0.46	0.91	1.37	1.82	2.28	2.73	3.19	3.64	4.10	4.55	5.01	5.46	5.92	6.37	6.83	7.28
1600	0.00	0.52	1.04	1.56	2.08	2.60	3.12	3.64	4.16	4.68	5.20	5.72	6.24	6.76	7.28	7.80	8.32
1800	0.00	0.59	1.17	1.76	2.34	2.93	3.51	4.10	4.68	5.27	5.85	6.44	7.02	7.61	8.19	8.78	9.36
2000	0.00	0.65	1.30	1.95	2.60	3.25	3.90	4.55	5.20	5.85	6.50	7.15	7.80	8.45	9.10	9.75	10.40
2200	0.00	0.72	1.43	2.15	2.86	3.58	4.29	5.01	5.72	6.44	7.15	7.87	8.58	9.30	10.01	10.73	11.44
2400	0.00	0.78	1.56	2.34	3.12	3.90	4.68	5.46	6.24	7.02	7.80	8.58	9.36	10.14	10.92	11.70	12.48
2600	0.00	0.85	1.69	2.54	3.38	4.23	5.07	5.92	6.76	7.61	8.45	9.30	10.14	10.99	11.83	12.68	13.52
2800	0.00	0.91	1.82	2.73	3.64	4.55	5.46	6.37	7.28	8.19	9.10	10.01	10.92	11.83	12.74	13.65	14.56
3000	0.00	0.98	1.95	2.93	3.90	4.88	5.85	6.83	7.80	8.78	9.75	10.73	11.70	12.68	13.65	14.63	15.60
3200	0.00	1.04	2.08	3.12	4.16	5.20	6.24	7.28	8.32	9.36	10.40	11.44	12.48	13.52	14.56	15.60	16.64
3400	0.00	1.11	2.21	3.32	4.42	5.53	6.63	7.74	8.84	9.95	11.05	12.16	13.26	14.37	15.47	16.58	17.68
3600	0.00	1.17	2.34	3.51	4.68	5.85	7.02	8.19	9.36	10.53	11.70	12.87	14.04	15.21	16.38	17.55	18.72
3800	0.00	1.24	2.47	3.71	4.94	6.18	7.41	8.65	9.88	11.12	12.35	13.59	14.82	16.06	17.29	18.53	19.76
4000	0.00	1.30	2.60	3.90	5.20	6.50	7.80	9.10	10.40	11.70	13.00	14.30	15.60	16.90	18.20	19.50	20.80
4200	0.00	1.37	2.73	4.10	5.46	6.83	8.19	9.56	10.92	12.29	13.65	15.02	16.38	17.75	19.11	20.48	21.84
4400	0.00	1.43	2.86	4.29	5.72	7.15	8.58	10.01	11.44	12.87	14.30	15.73	17.16	18.59	20.02	21.45	22.88
4600	0.00	1.50	2.99	4.49	5.98	7.48	8.97	10.47	11.96	13.46	14.95	16.45	17.94	19.44	20.93	22.43	23.92
4800	0.00	1.56	3.12	4.68	6.24	7.80	9.36	10.92	12.48	14.04	15.60	17.16	18.72	20.28	21.84	23.40	24.96
5000	0.00	1.63	3.25	4.88	6.50	8.13	9.75	11.38	13.00	14.63	16.25	17.88	19.50	21.13	22.75	24.38	26.00
5200	0.00	1.69	3.38	5.07	6.76	8.45	10.14	11.83	13.52	15.21	16.90	18.59	20.28	21.97	23.66	25.35	27.04
5400	0.00	1.76	3.51	5.27	7.02	8.78	10.53	12.29	14.04	15.80	17.55	19.31	21.06	22.82	24.57	26.33	28.08
5600	0.00	1.82	3.64	5.46	7.28	9.10	10.92	12.74	14.56	16.38	18.20	20.02	21.84	23.66	25.48	27.30	29.12
5800	0.00	1.89	3.77	5.66	7.54	9.43	11.31	13.20	15.08	16.97	18.85	20.74	22.62	24.51	26.39	28.28	30.16
6000	0.00	1.95	3.90	5.85	7.80	9.75	11.70	13.65	15.60	17.55	19.50	21.45	23.40	25.35	27.30	29.25	31.20
6200	0.00	2.02	4.03	6.05	8.06	10.08	12.09	14.11	16.12	18.14	20.15	22.17	24.18	26.20	28.21	30.23	32.24
6400	0.00	2.08	4.16	6.24	8.32	10.40	12.48	14.56	16.64	18.72	20.80	22.88	24.96	27.04	29.12	31.20	33.28
6600	0.00	2.15	4.29	6.44	8.58	10.73	12.87	15.02	17.16	19.31	21.45	23.60	25.74	27.89	30.03	32.18	34.32
6800	0.00	2.21	4.42	6.63	8.84	11.05	13.26	15.47	17.68	19.89	22.10	24.31	26.52	28.73	30.94	33.15	35.36
7000	0.00	2.28	4.55	6.83	9.10	11.38	13.65	15.93	18.20	20.48	22.75	25.03	27.30	29.58	31.85	34.13	36.40

polyc