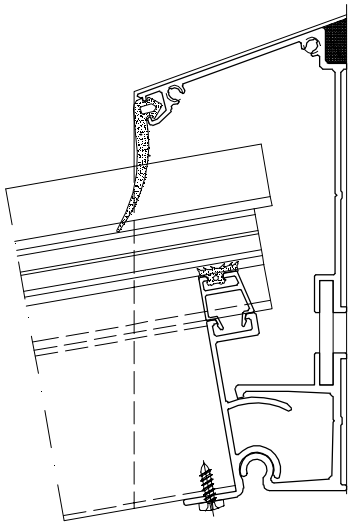
aliplast®
ALUMINIUM SYSTEMS

aliver 1000

12/2/2008

VERANDA
VERANDA
WINTERGARTEN
CONSERVATORY



AFKORTINGEN / ABREVIATIONS / ABKURZUNGEN / ABBREVIATIONS

BR = BRUT - BRUT - ROH - BRUT
AN = GEANODISEERD - ANODISE - ELOXIERT - ANODISED
AN (■) = GELAKT - LAQUE - LACKIERT - LACQUERED -- RAL9006M
KL = STANDAARDKLEUREN - COULEURS STANDARDS - BASIS FARBEN - BASIC COLORS
GS = SPECIAAL GEMOFFELD - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
Z = ZWART - NOIR - SCHWARZ - BLACK
W = WIT - BLANC - WEISS - WHITE

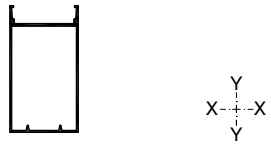
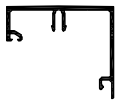
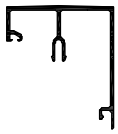
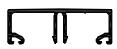
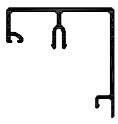
De tekeningen die voorgesteld zijn op schaal 1:1, kunnen kleine maatafwijkingen vertonen, te wijten aan de reproductietechniek van deze kataloog.

Les dessins représentés à l'échelle 1 peuvent avoir de légères variations dimensionelles dues aux techniques de reproduction de ce catalogue.

Die Zeichnungen im Maßstab 1:1 können aus technischen Reproduktionsgründen leichte Messungschwankungen darstellen.

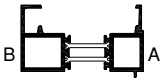
The drawings represented on a scale 1 basis may have light dimensional variations due to the reproduction of the manual.

1e druk februari 2008

NUMMER NUMERO NUMMER NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. MEC. mm	Ix (cm4) Wx (cm3)	Iy (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR. PACK PR.	BR	AN	KL	GS	M1
VR011N		15	356,3	272	79.31 14.89	32,89 11.54	2.3 3.5 4.6 7	2	X	X	X	X	
VR030		23	268	91	-	-	7	2	X	X	X	X	
VR031		24	331.6	123.3	-	-	7	2	X	X	X	X	
VR032		23	304.8	91	-	-	7	2	X	X	X	X	
VR033		24	400	139	-	-	7	2	X	X	X	X	
VR034		23	286.1	91	-	-	7	2	X	X	X	X	
VR035		24	360.3	128	-	-	7	2	X	X	X	X	
VR036		23	287.5	91	-	-	7	4	X	X	X	X	
VR037		24	371.5	131.7	-	-	7	2	X	X	X	X	

BR = BRUT - BRUT - ROH - BRUT
AN = ANODISATIE - ANODISE - ELOXIERT - ANODISED
KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
M1 = BICOLOR - BICOLOR - BICOLOR - BICOLOR

A = BUITEN - EXTERIEUR - AUSSEN - OUTSIDE
B = BINNEN - INTERIEUR - INNEN - INSIDE

NUMMER NUMERO NUMMER NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. MEC. mm	Ix (cm4) Wx (cm3)	Iy (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR. PACK PR.	BR	AN	KL	GS	M1
VR042		31	93,7	49	-	-	6	10	X	X	X	X	
VR045		31	211,5	86.5	-	-	3.5 7	2	X	X	X	X	
VR052		35	119,5	-	-	-	7	-	X				
VR075		33	54,1	-	-	-	6,5	-	X	Z			
VR111N	 	15	292	203	29,19 7.79	24,79 8.7	7	2	X	X	X	X	
VR111V	 	15	285	200	29.55 7.79	24.89 8.73	7	2	X	X	X	X	
VR112	 	16	315	84	3,78 1.77	21,62 6.51	6,5	2	X	X	X	X	X
VR125		34	451	138	-	-	7	2	X	X	X	X	
VR126		35	133,4	-	-	-	7	-	X				

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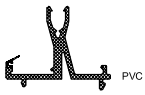
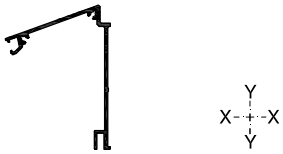
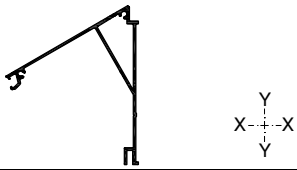
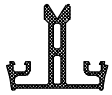
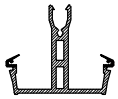
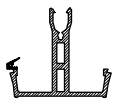
NUMMER NUMERO NUMMER NUMBER	AFBEELDING IMAGE BILD PICTURE	BLAD PAGE SEITE PAGE	OMTREK PERIM. UMRIB PERIM. mm	MECH. MEC. MECH. MEC. mm	Ix (cm4) Wx (cm3)	Iy (cm4) Wy (cm3)	LENGTE LONG. LANGE LENGTH	VERP. PER EMB. PAR PACK PR. PACK PR.	BR	AN	KL	GS	M1
VR127		35	234	-	-	-	7	-	X				
VR214		25	-	-	-	-	7	-	X				
VR426		22	424,4	65	37,53 6.38	20.03 4	7	2	X	X	X	X	
VR427		22	512,4	128	67,44 9.36	61.01 8.4	7	2	X	X	X	X	
VR514		25	-	-	-	-	7	-	X				
VR515		25	-	-	-	-	7	-	X				
VR515A		25	-	-	-	-	7	-	X				
VR565		26	121	15	-	-	3.5 7	6	X	X	X	X	
VR566		26	161	16	-	-	3.5 7	6	X	X	X	X	

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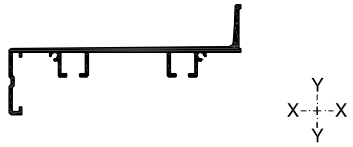
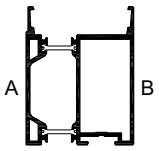
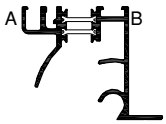
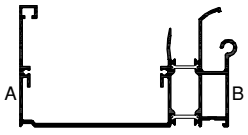
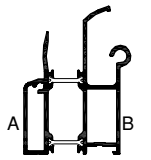
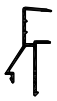
VR910		27	521	494	5,19 1.66	96,15 15.47	7	2	X	X	X	X	
VR912		27	386.5	361.1	-	-	7	2	X	X	X	X	
VR1012		16	342,8	152	30,41 7.5	28,15 9.21	7	2	X	X	X	X	X
VR1017		18	497	144	18,18 5.01	20,91 5.44	7	2	X	X	X	X	X
VR1021		19	853	224	52,85 10.49	243,68 30.75	7	1	X	X	X	X	X
VR1022		17	418,5	146,4	25,56 5.4	18,62 6.41	7	2	X	X	X	X	X
VR1025		21	279,4	48	8,25 3.16	4,21 1.77	7	2	X	X	X	X	
VR1040		28	203,8	53,9	-	-	7	6	X	X	X	X	
VR1041		28	235,8	69,9	-	-	7	6	X	X	X	X	

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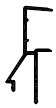
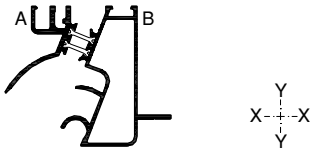
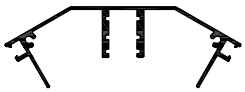
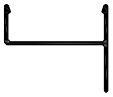
VR1042		28	211,8	63,3	-	-	7	6	X	X	X	X	
VR1043		28	221,7	68,5	-	-	7	6	X	X	X	X	
VR1117		18	553,5	215,4	35.03 8.51	25.51 5.69	7	2	X	X	X	X	X
VR1217		18	289,8	105,4	10,62 3.22	1,81 0.8	7	2	X	X	X	X	
VR2125		34	561.3	142.9	-	-	7		X	X	X	X	
DK052N		31	171,4	96	-	-	4.6 7	4	X	X	X	X	
DK053		31	191,4	97,5	-	-	7	4	X	X	X	X	
DK054		31	240	146	-	-	7	2	X	X	X	X	
DK154		31	-	-	-	-	7	-	X				

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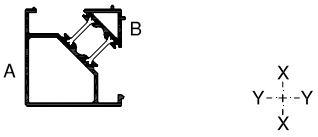
DK155		29	210,4	-	-	-	7	-	X				
MC150		29	185,3	-	-	-	7	2	X	X	X	X	
MC152		29	186	-	-	-	7	2	X	X			
TL050		30	305,8	102	14.25 5.27	14.25 5.27	3.25 6.5	2	X	X	X	X	X
UTL010		35	120	-	-	-	6	10	X	X			
VL75		33	54,6	-	-	-	6,5	10	X	X			
VT052		32	214,7	109	-	-	7	2	X	X	X	X	
VT056		23	237,3	83	-	-	7	6	X	X	X	X	
VT123		20	304	109	-	-	7	2	X	X	X	X	

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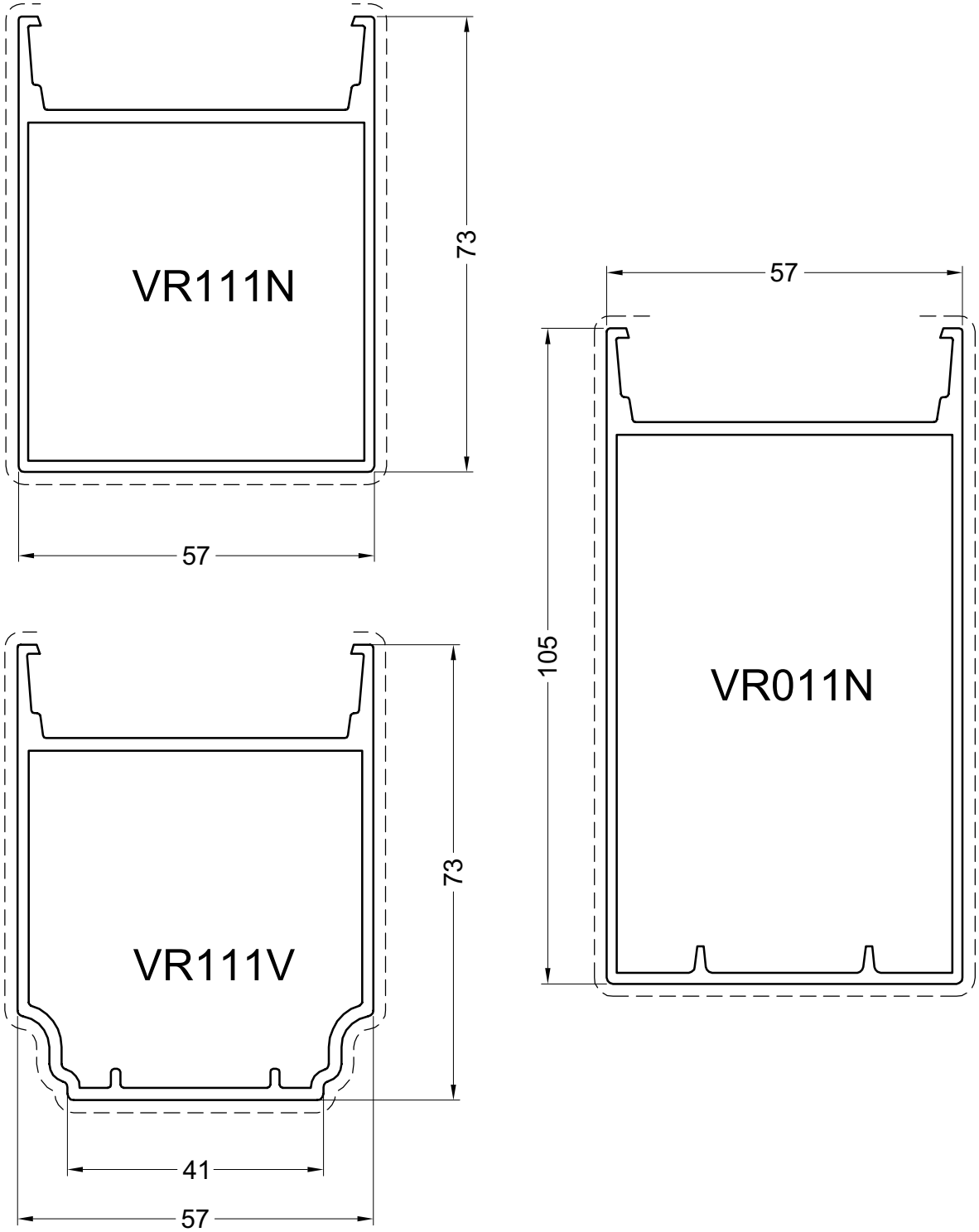
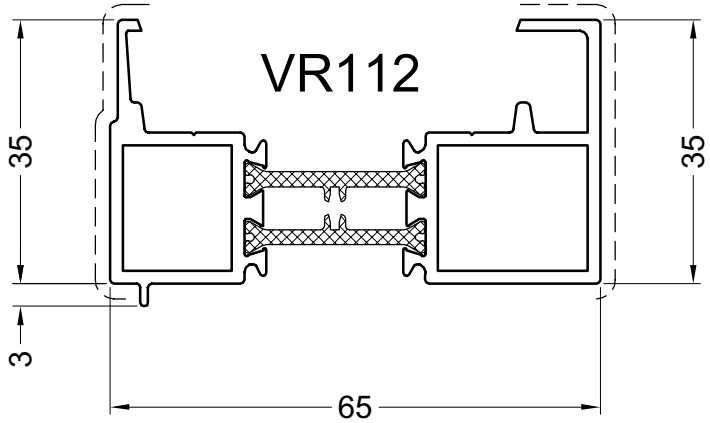


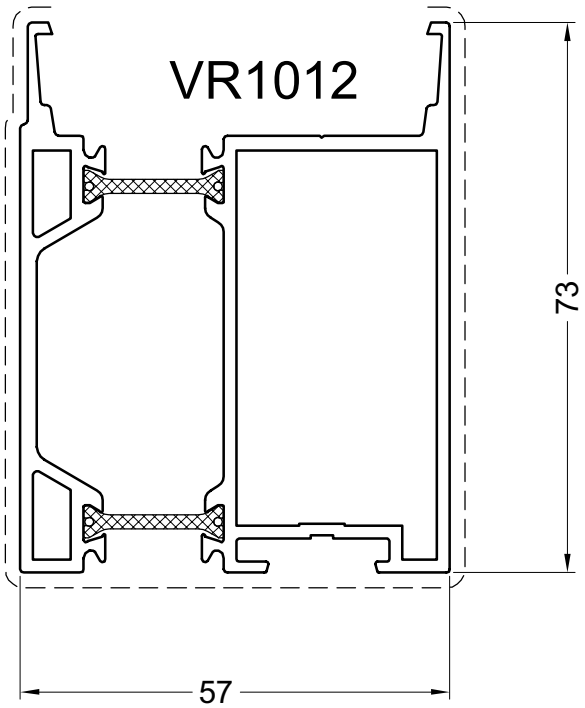
prof01

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

ZIJLIGGERS
CHEVRONS LATERAL
SEITENTRAGERS
ROOF BEAM SIDE



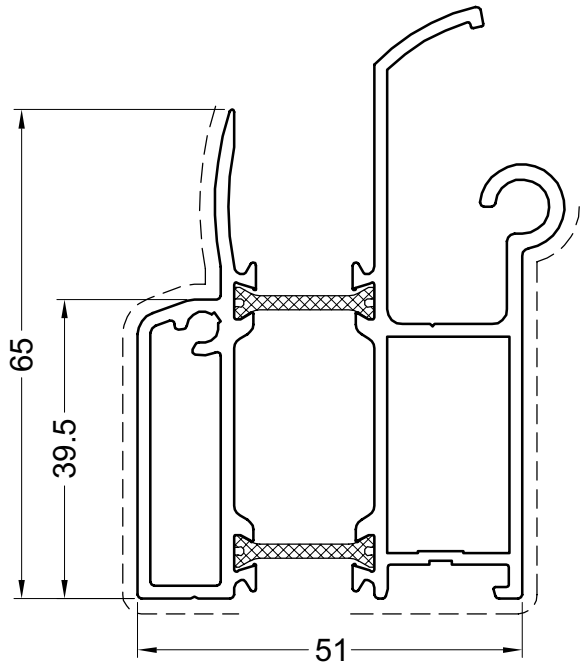


prof02

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

BASISPROFIEL VOOR SCHARNIER
PROFILE DE BASE POUR PROFILE CHARNIERE
BASISPROFIL FÜR SCHARNIERPROFIL
BASE PROFILE FOR HINGE

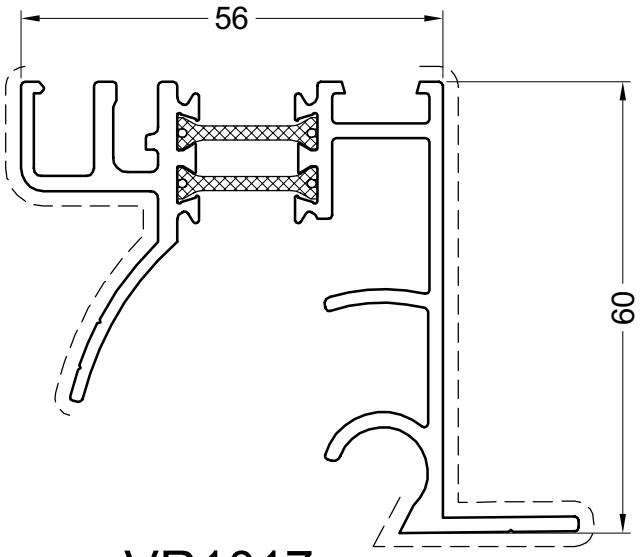


VR1022

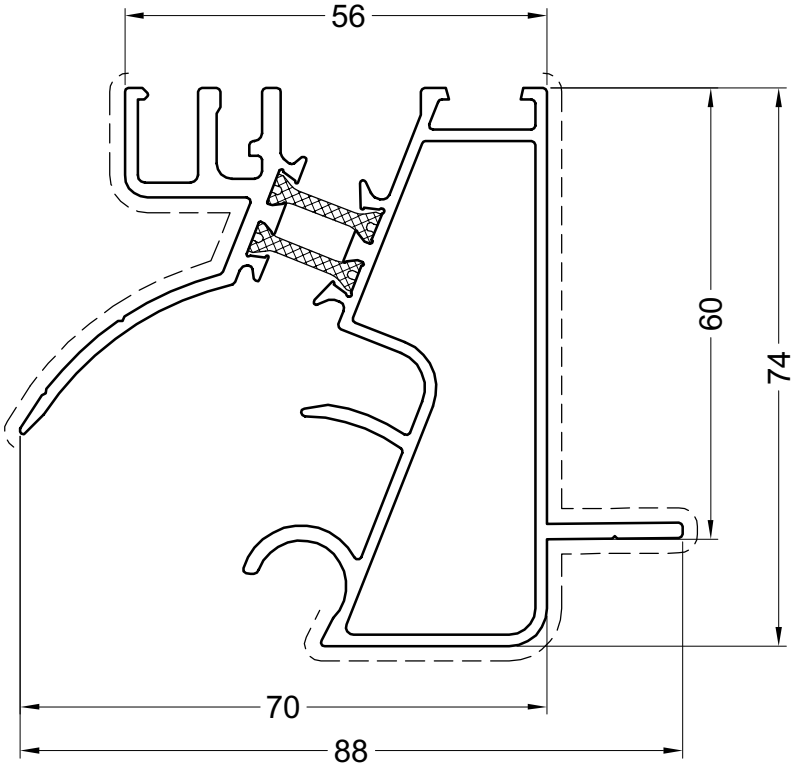
prof03c

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

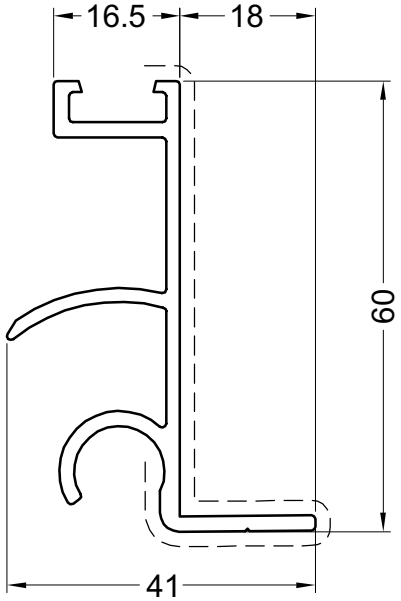
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side



VR1017



VR1117

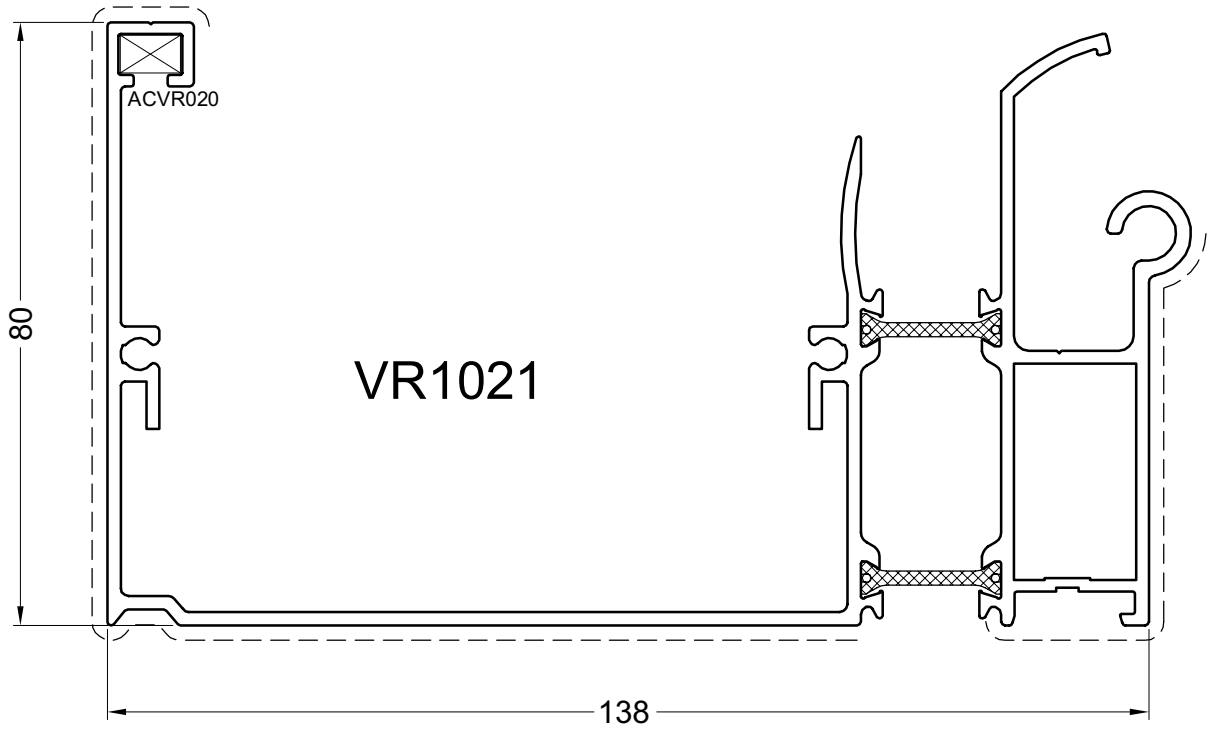


VR1217

prof04

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

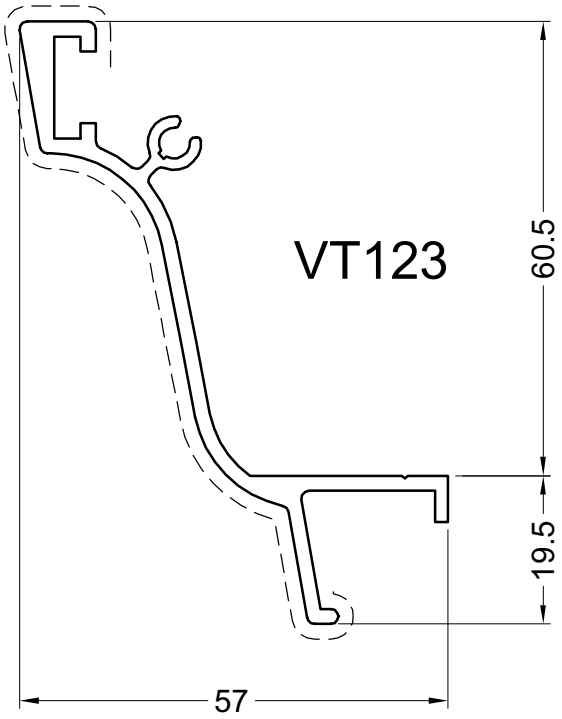


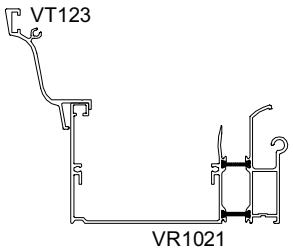
prof03

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

VERHOOGSTUKKEN GOTEN
REHAUSSES GOUTTIERES
ERHOHUNG RINNEN
PLATFORMS FOR GUTTER

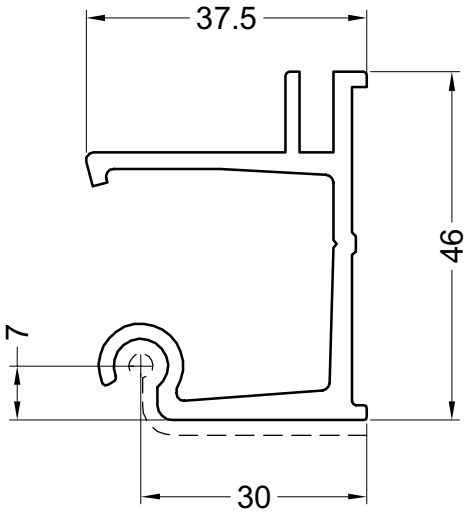




prof03d

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side



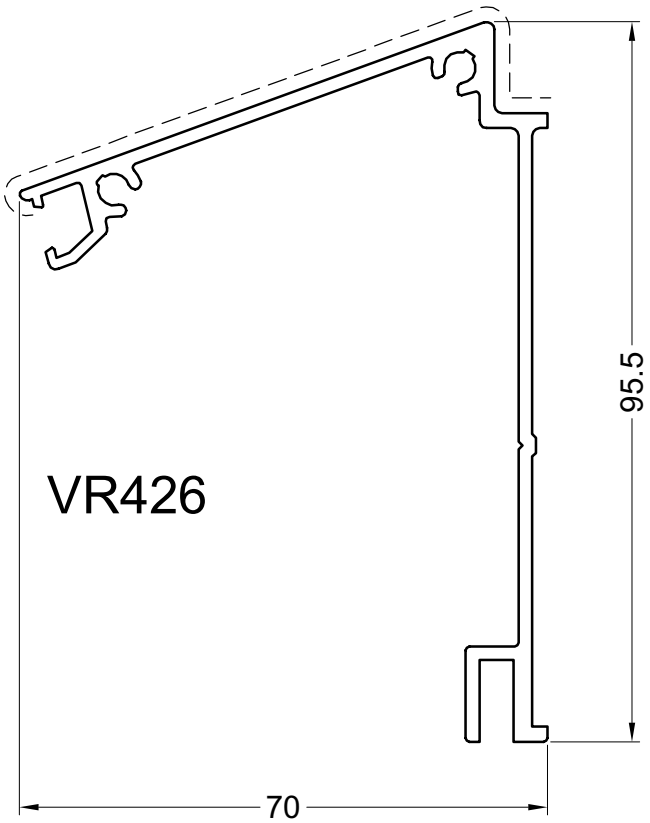
VR1025

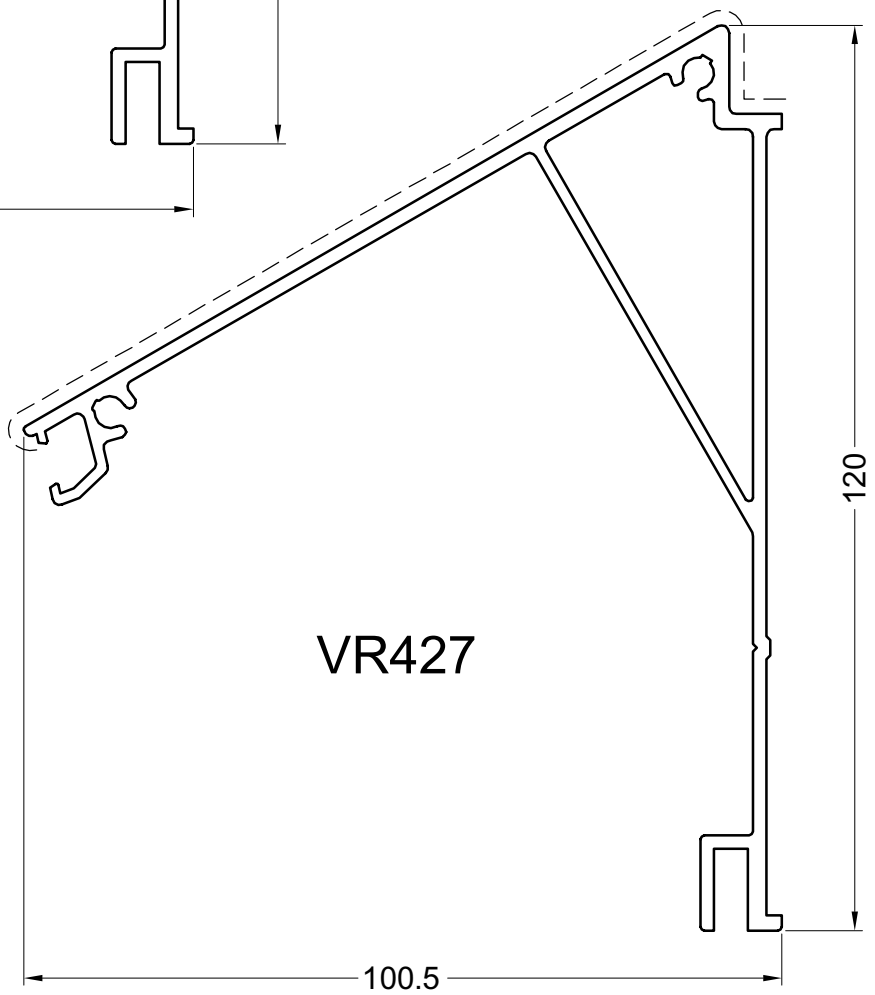
prof05

aliver 1000

aliplast®
ALUMINIUM SYSTEMS

BUITENDEEL MUURPROFIELEN
PROFILS EXTERIEUR MURAL
MAUERPROFILEN AUSSEN
WALL PROFILES OUTSIDE



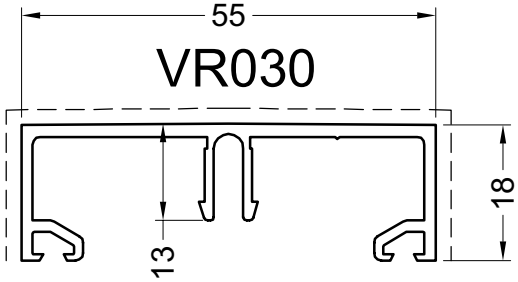


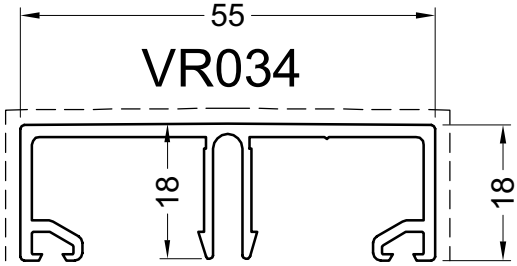
prof05b

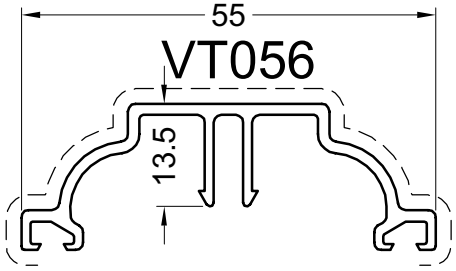
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

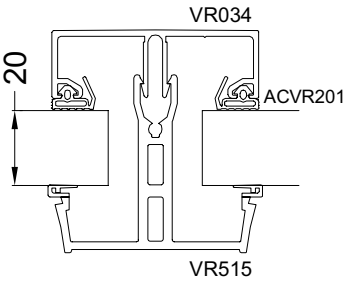
Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

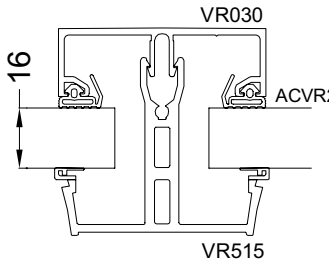
ALU KLIPS
CLIPS EN ALU
ALU KLIPSE
ALU GLAZING CAP

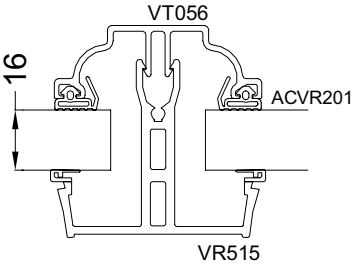


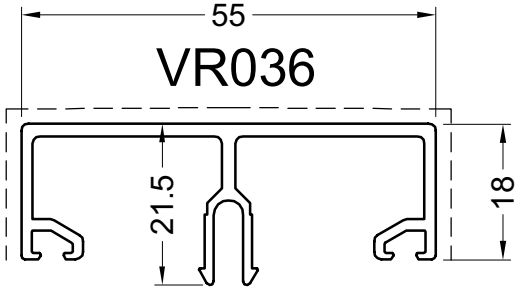


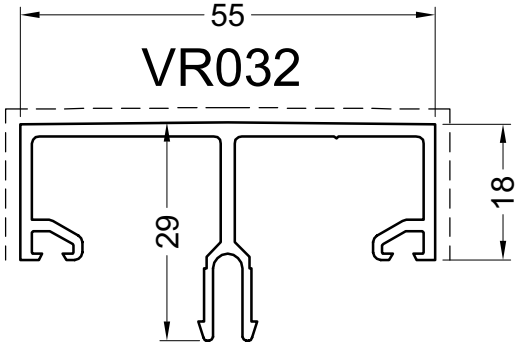


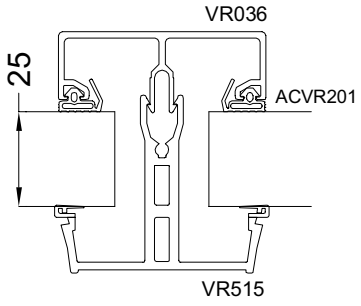


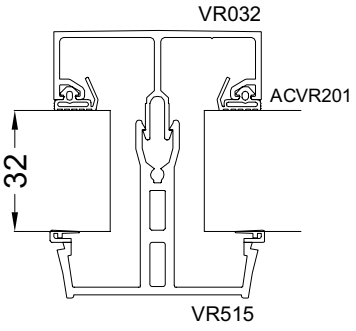








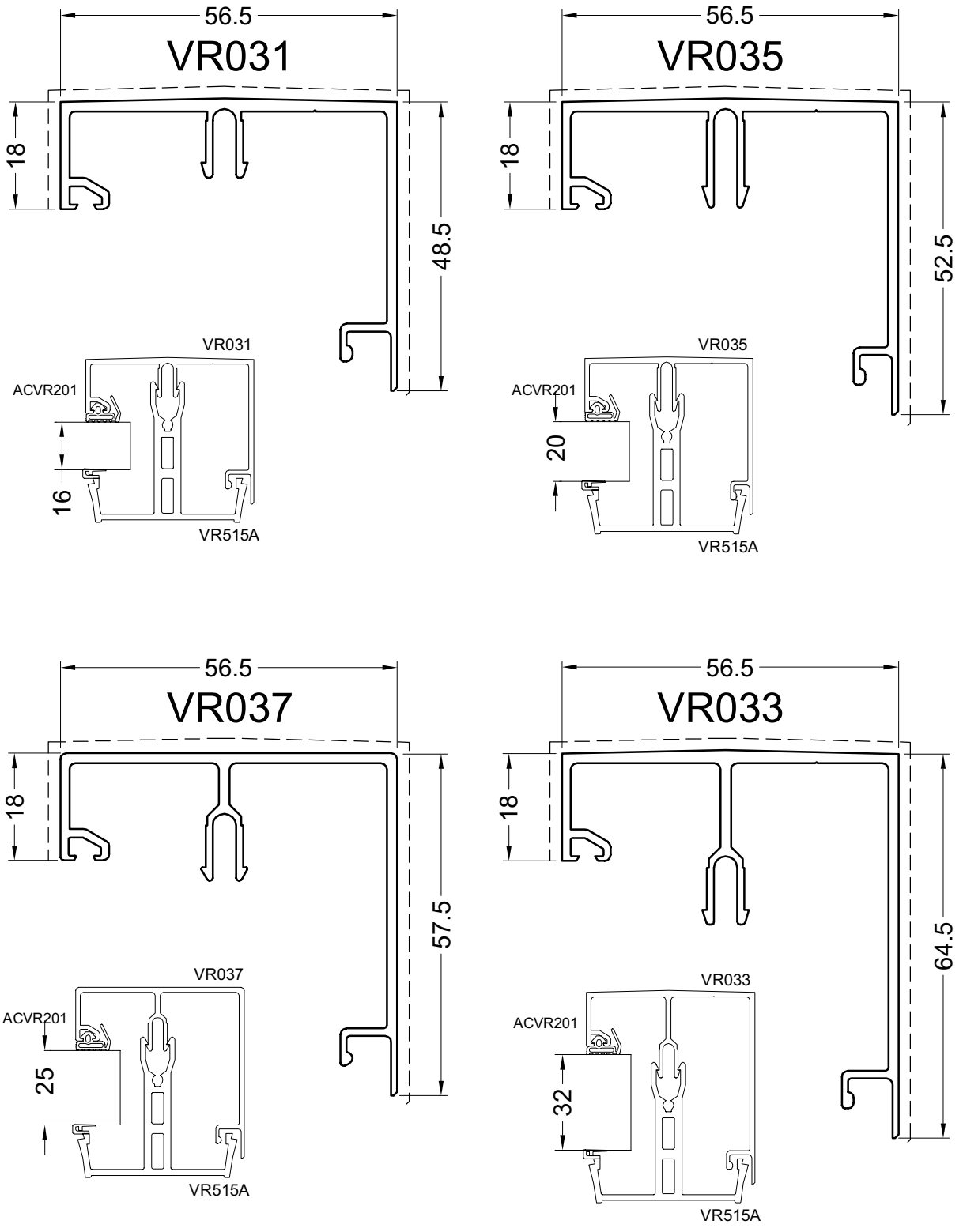




prof09

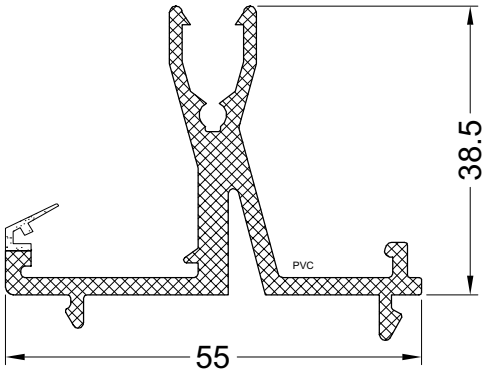
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

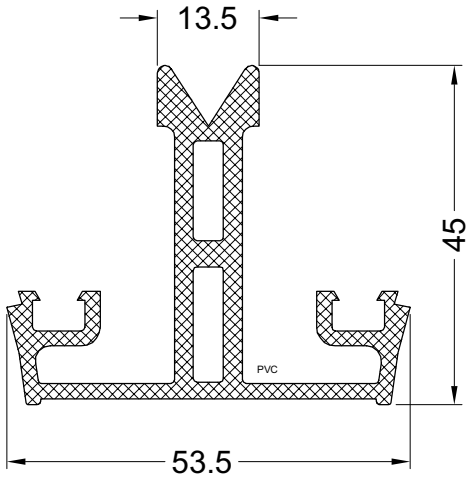

56.5
VR031
18
48.5
VR031
ACVR201
16
VR515A
56.5
VR035
18
52.5
VR035
ACVR201
20
VR515A
56.5
VR037
18
57.5
VR037
ACVR201
25
VR515A
56.5
VR033
18
64.5
VR033
ACVR201
32
VR515A

prof10

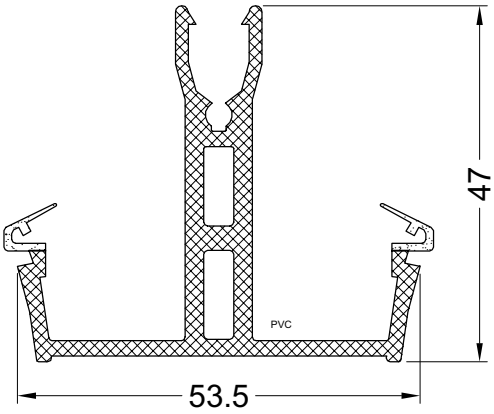
PVC KLIPS
CLIPS EN PVC
PVC KLIPSE
PVC GLAZING CAPS



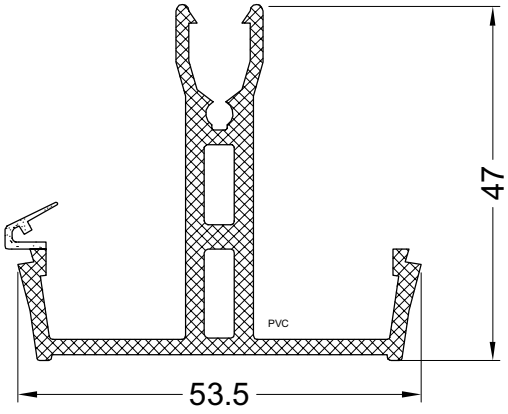
VR214



VR514



VR515

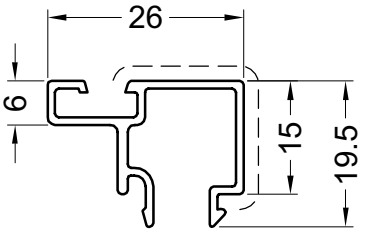


VR515A

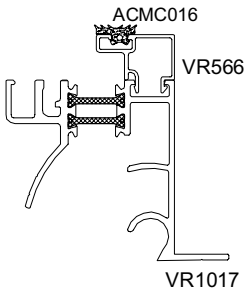
prof11

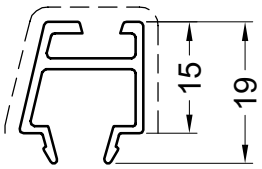
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

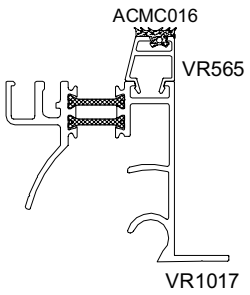


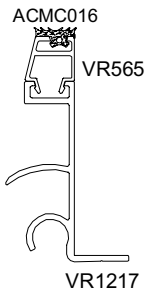
VR566



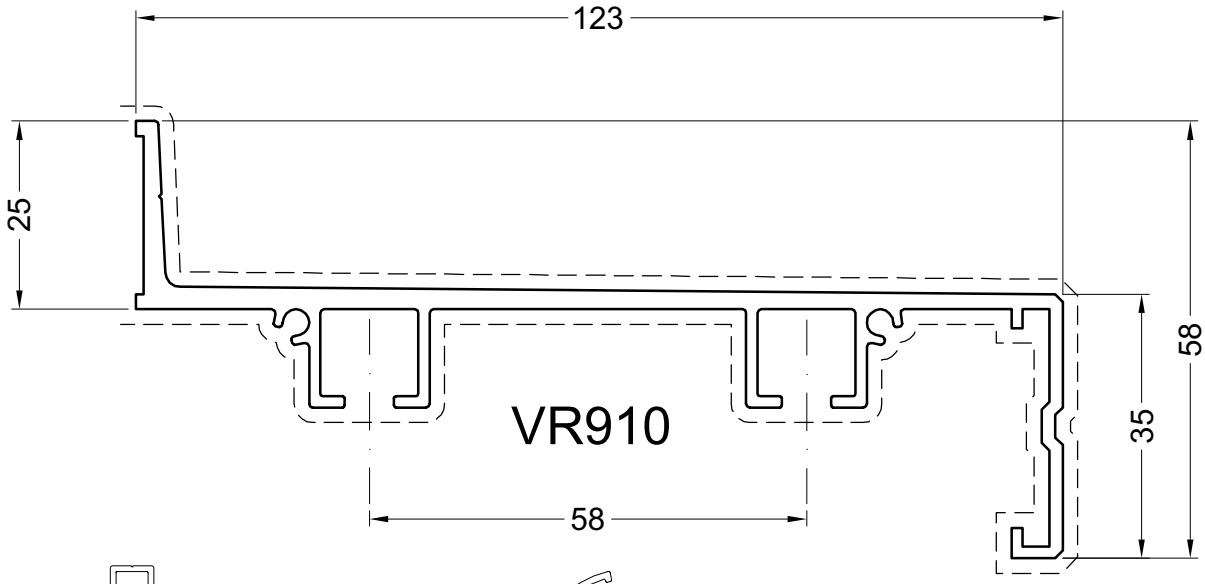


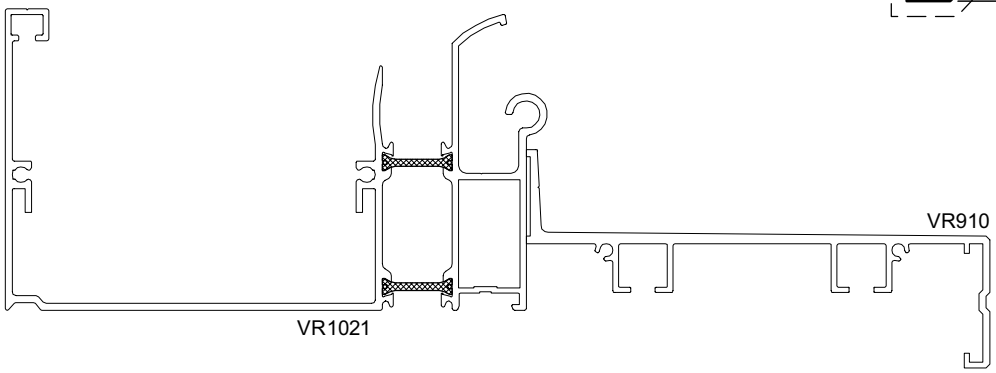
VR565

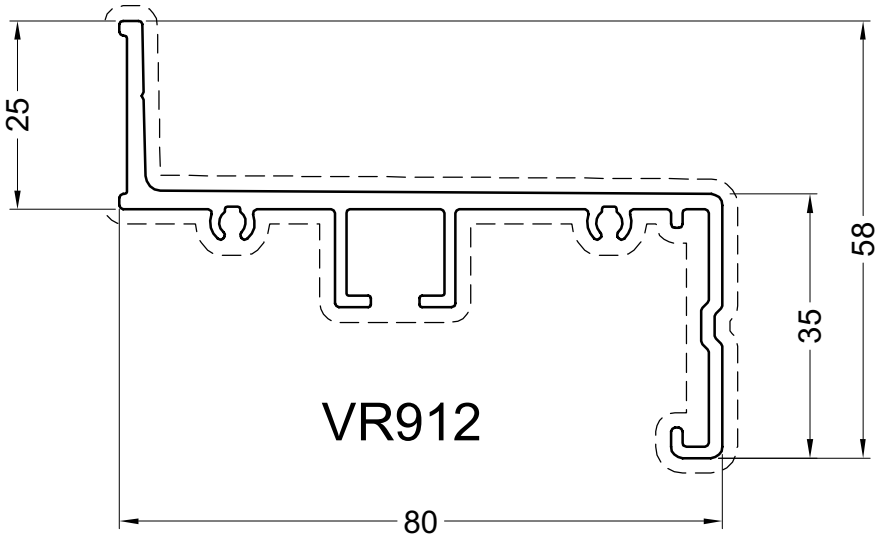




prof03b



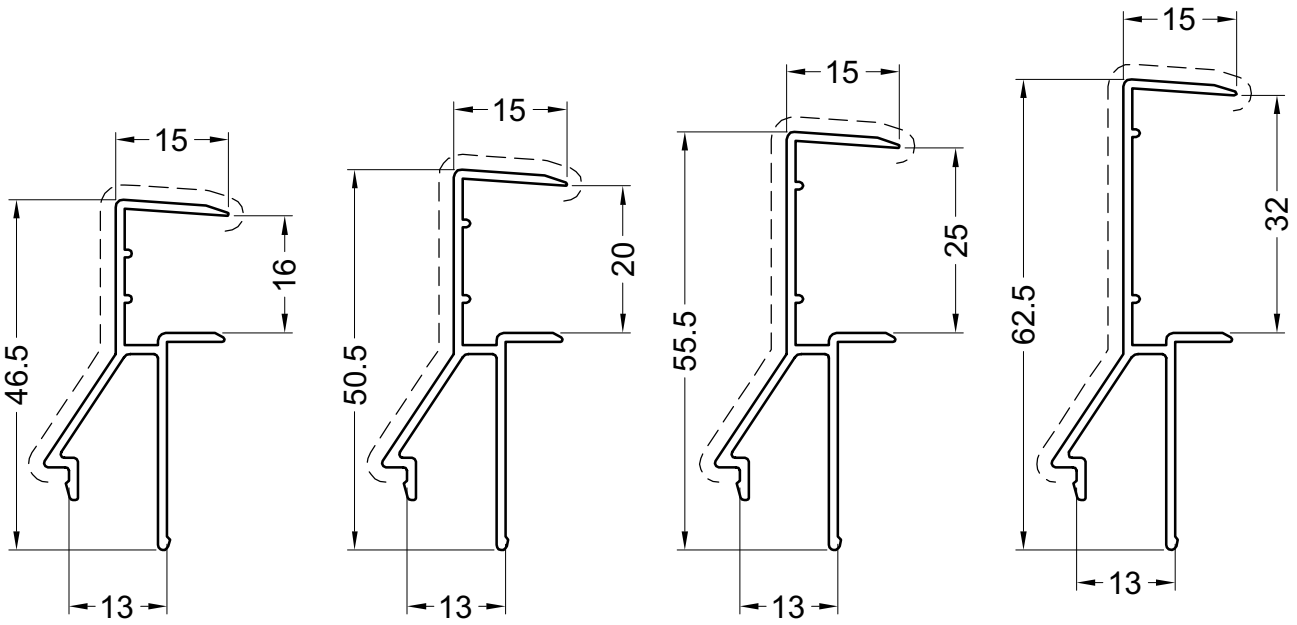




prof15

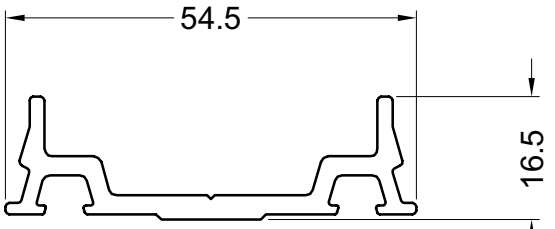
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

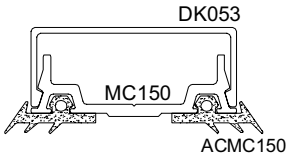


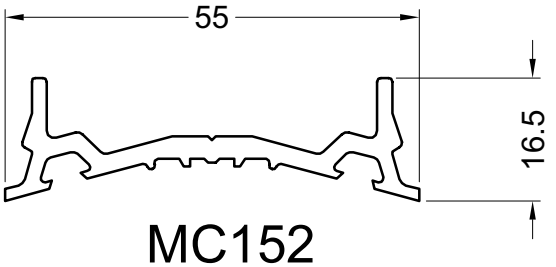
VR1040 VR1042 VR1043 VR1041

prof06

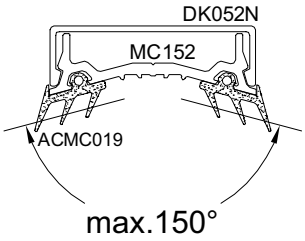


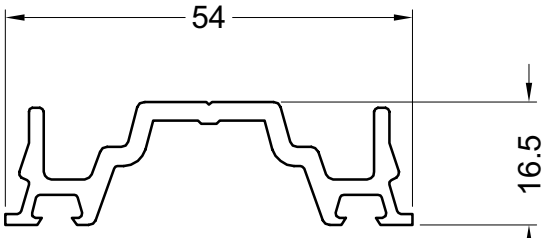
MC150



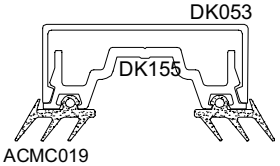


MC152

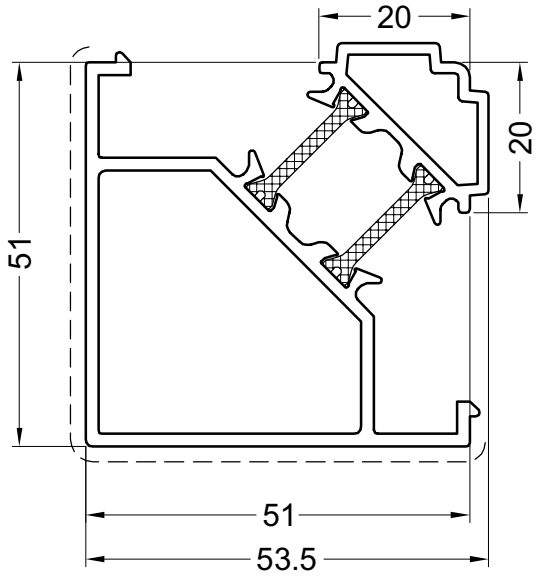




DK155



prof08

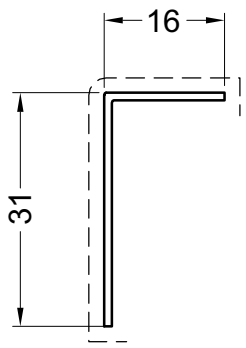


TL050

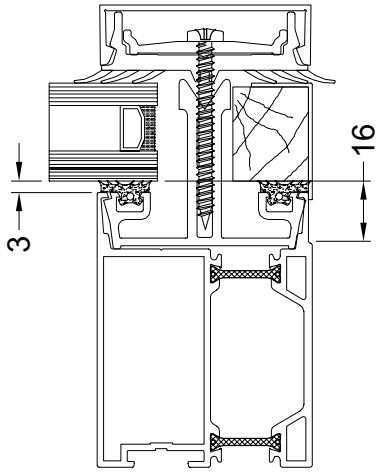
prof13

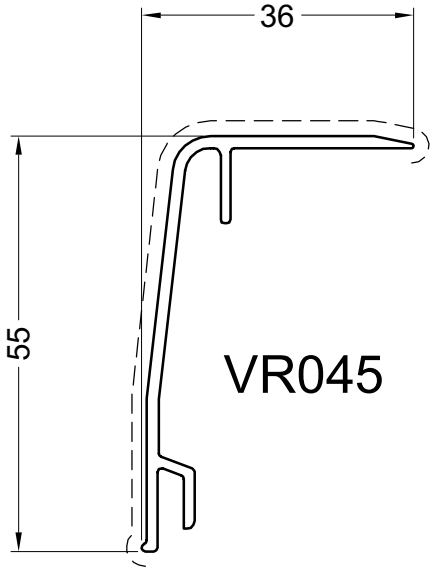
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

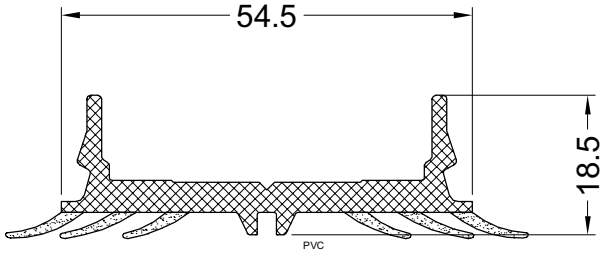


VR042

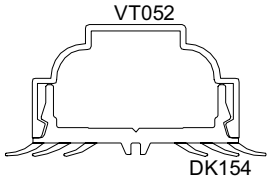


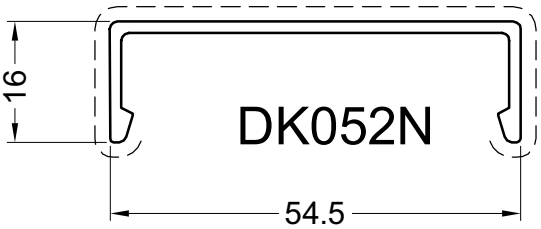


VR045

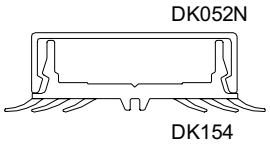


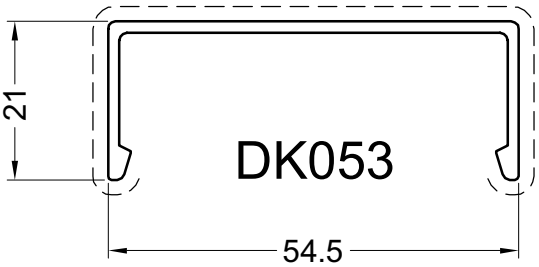
DK154



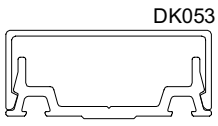


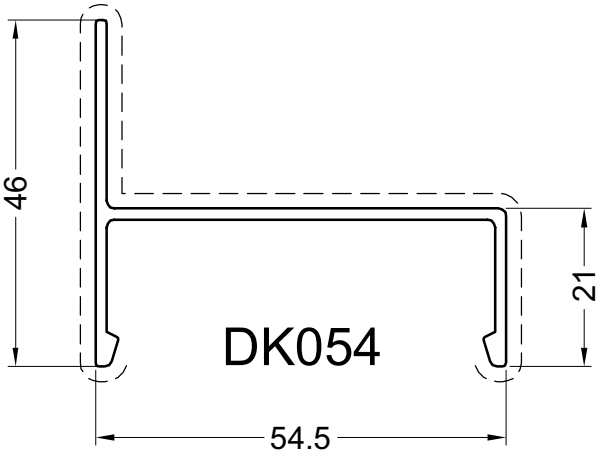
DK052N





DK053





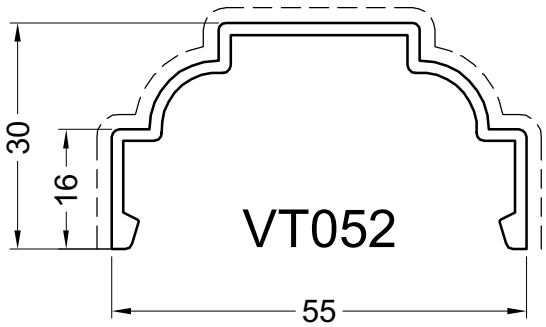
DK054

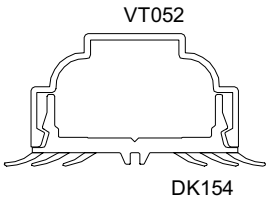
prof07

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

KAP VICTORIAN
CAPOT VICTORIAN
SCHLAG VITORIAN
CAP VICTORIAN

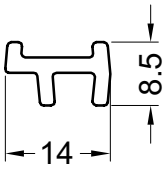




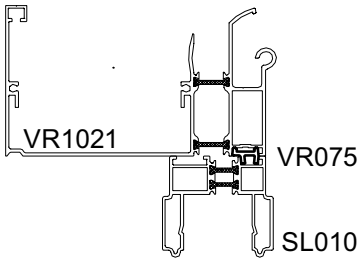
prof16

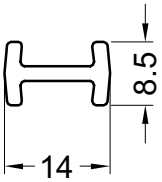
Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

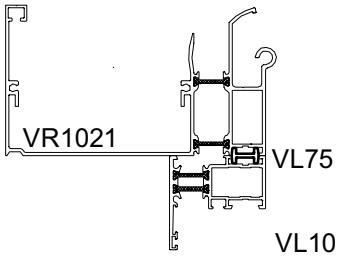


VR075



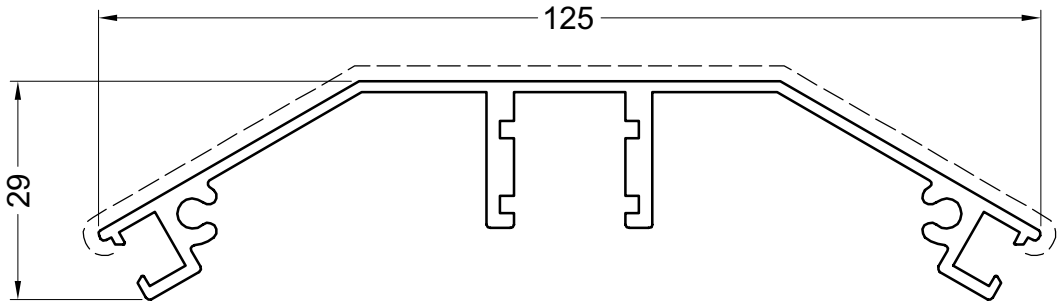


VL75

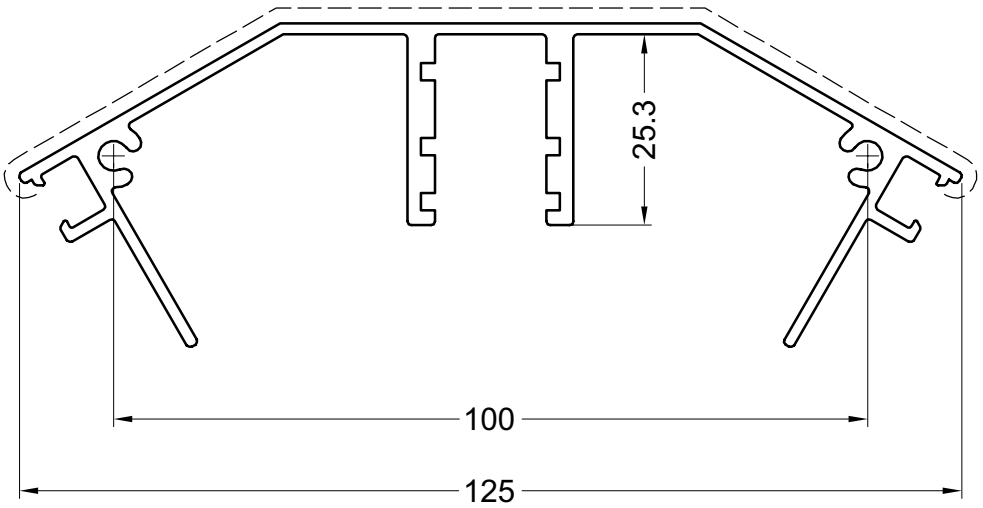


prof12

VR125



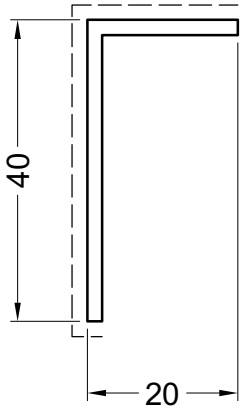
VR2125



prof17

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side



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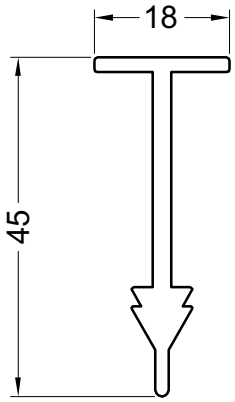
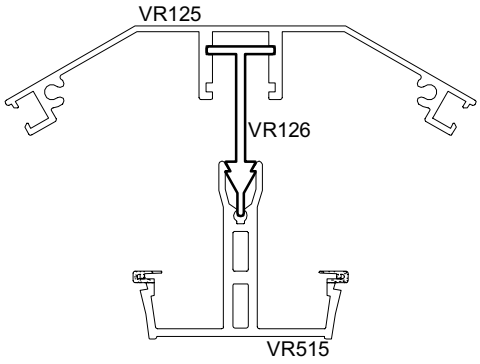
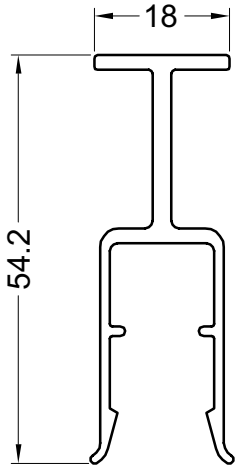
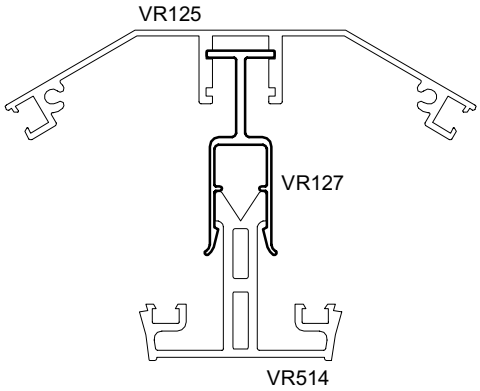


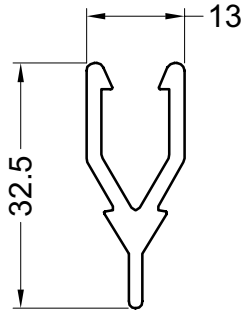
VR126



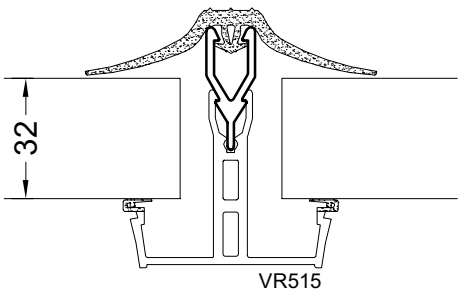


VR127





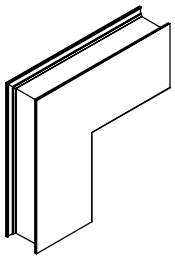
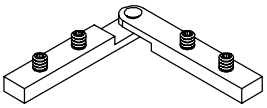
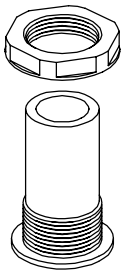
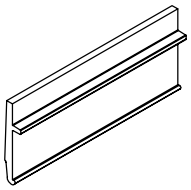
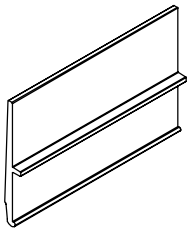
VR052

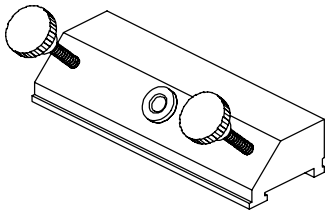
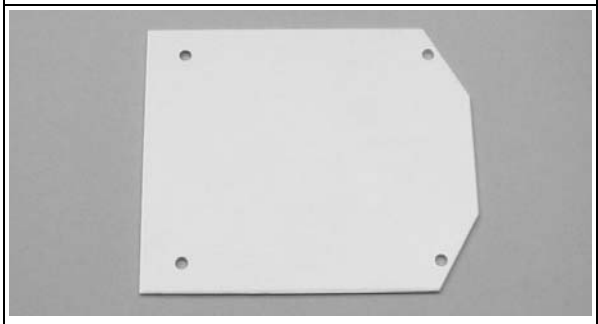
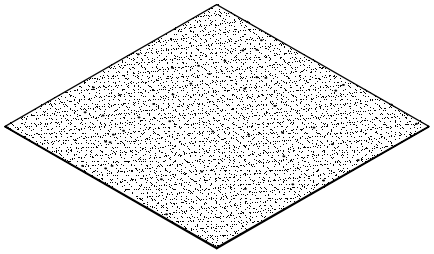
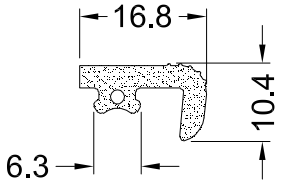
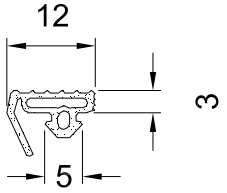


prof14

Primaire zichtbare zijde
Face visible primaire
Primär sichtbare Seite
Primary visible side

Secundaire zichtbare zijde
Face visible secondaire
Secondär sichtbare Seite
Secondary visible side

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	**ACVR011N** -Gelast stuk uit VR011N -Piece soude du VR011N -Geschweisst stuk aus VR011N -Welded piece out of VR011N	1	Stuk Pièce Stück Piece	VR011N	BR AN KL GS Z W
	**ACVR020** -Variabele verbinding goot -Raccord orientable gouttière -Verstelbare verbindung dachrinne -Adjustable attach gutter	1	Stuk Pièce Stück Piece	VR1021	BR AN KL GS Z W
	**ACVR021** -Overloop -Trop-plein -Uberlaufen kontrolle -Overflow control	1	Stuk Pièce Stück Piece	VR1021	BR AN KL GS Z X W X
	**ACVR056** -Glassteun enkel glas -Support cale de vitrage simple vitrage -Klotz-auflage einfachverglasung -Glazing support single glazing	1	Stuk Pièce Stück Piece	VR1017 VR1117	BR AN KL GS Z W
	**ACVR057** -Glassteun -Support cale de vitrage -Klotz-auflage -Glazing support	1	Stuk Pièce Stück Piece	VR1017 VR1117	BR AN KL GS Z W

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACVR090** -Boormal -Calibre -Bohrschablone -Boring jet set	1	Stuk Pièce Stück Piece	VR1017 VR1117	BR AN KL GS Z W
	**ACVR125** -Afdichting zijkant nok -Fermeture latérale faîtière -Endkappe für dachfirst -Side plate for ridge	1	Stuk Pièce Stück Piece	VR125	BR X AN X KL X GS X Z X W X
	**ACVR140** -Zelfklevende EPDM 500/500/2.5mm -EPDM autocollant 500/500/2.5mm -Selbstklebend EPDM 500/500/2.5mm -Self-adhesive EPDM 500/500/2.5mm	1	Stuk Pièce Stück Piece	ACVR125 ACVR1021 ACVR1022 ACVR1023 ACVR1024 ACVR1426 ACVR1427	BR AN KL GS Z W
	**ACVR200** -Beglazingsrubber veranda -Joint de vitrage veranda -Glashaltegummi für Wintergarten -Glazing gasket for conservatory	50	m	VR514	BR AN KL GS Z W
	**ACVR201** -Dichtingsstrip met lip -Joint d'étanchéité avec moustache -Abdichtungsgummi mit lippe -Sealstrip with lip	100	m	VR030 VR031 VR032 VR033 VR034 VR035 VR036 VR037 VT056	BR AN KL GS Z W

BR = BRUT - BRUT - ROH - BRUT
AN (X) = ANODISATIE - ANODISE - ELOXIERT - ANODISED
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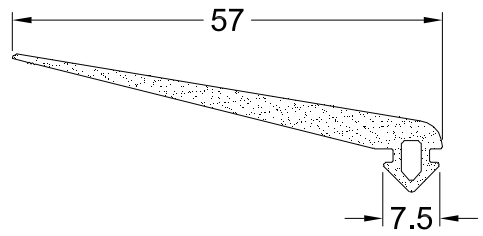
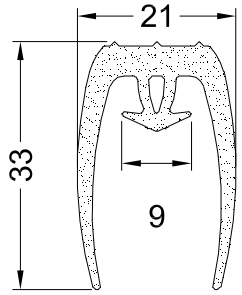
KL = STANDAARDKLEUREN - COULEUR STANDARD - BASIS FARBEN - BASIC COLORS
GS = GEMOFFELD SPECIAAL - LAQUE SPECIAL - SPECIALFARBE - SPECIAL COLOR
Z = ZWART - NOIR - SCHWARZ - BLACK
W = WIT - BLANC - WEISS - WHITE

GEREEDSCHAP - OUTILLAGE
WERKZEUG - TOOL

BEVESTIGING - FIXATION
BEFESTIGUNG - FIXATION

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACVR202** -Dichtingsstrip muuraansluiting -Joint d'étanchéité murale -Abdichtungsgummi mauer -Ridge sealstrip wall	25 50	m	VR125 VR426 VR427	BR AN KL GS Z X W X
	**ACVR208** -Beglazingsrubber polycarbonaat -Joint de vitrage pour polycarbonat -Glassgummi für polycarbonat -Glazing strip for polycarbonate	50 35	m	IP010	BR AN KL GS Z X W X
	**ACVR516** -Inbouwspot vast 220V - incl lamp 50W -Spot encastrable fixe 220V - incl lampe 50W -Einbau-Spotlight fest 220V - inkl lampe 50W -Built-in spotlight fixed 220V - incl lamp 50W **Boor-Trou-Loch-Hole = diam. 49mm**	1	Stuk Pièce Stück Piece	VR011N VR111N	BR AN KL GS Z X W X
	**ACVR517** -Inbouwspot wentelbaar 12V - incl lamp 20W -Spot encastrable pivote 12V - incl lampe 20W -Einbau-Spotlight beweglich 12V - inkl lampe 20W -Built-in pivot spotlight 12V - incl lamp 20W **Boor-Trou-Loch-Hole = diam. 49mm**	1	Stuk Pièce Stück Piece	VR011N VR111N	BR AN KL GS Z X W X
	**ACVR519** -Spot 220V - incl lamp 50W -Spot 220V - incl lampe 50W -Spotlight 220V - inkl lampe 50W -Spotlight 220V - incl lamp 50W **Boor-Trou-Loch-Hole = diam. 30mm**	1	Stuk Pièce Stück Piece	VR011N VR111N	BR AN KL GS Z X W X CHROOM

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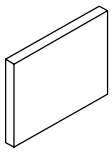
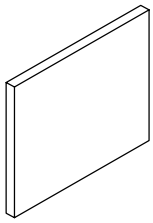
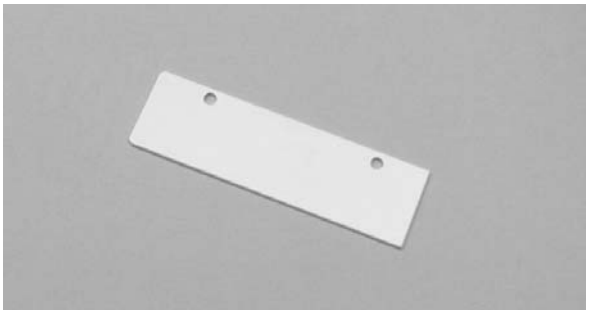
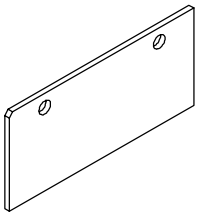
GEREEDSCHAP - OUTILLAGE
WERKZEUG - TOOL

BEVESTIGING - FIXATION
BEFESTIGUNG - FIXATION

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACVR600 x** -Afstandshouder 35mm/45mm -Espaceur 35mm/45mm -Distanzstück 35mm/45mm -Spacer 35mm/45mm x = groen, vert, grün, green	1	Stuk Pièce Stück Piece	VR426 VR427 VR1025	BR AN KL GS Z W
	**ACVR601 x** -Afstandshouder 55mm/65mm -Espaceur 55mm/65mm -Distanzstück 55mm/65mm -Spacer 55mm/65mm x = blauw, bleu, blau, blue	1	Stuk Pièce Stück Piece	VR426 VR427 VR1025	BR AN KL GS Z W
	**ACVR910** -Eindplaat voor gordijnrail -Embout pour rail cache rideau -Endplatte für vorhang Profil -End plate curtain rail **DIN7981 4.2X16**	1	Stuk Pièce Stück Piece	VR910	BR X AN X KL X GS X Z W
	**ACVR912** -Eindplaat voor gordijnrail enkel -Plaque pour glissière simple -Endplatte für vorhangschiene einzeln -End plate curtain rail single **DIN7981 4.2X16**	1	Stuk Pièce Stück Piece	VR912	BR X AN X KL X GS X Z W
	**ACVR916** -Nylon glijder -Glissière en nylon -Nylon gleiter -Nylon glider	1	Stuk Pièce Stück Piece	VR910 VR912	BR AN KL GS Z W X

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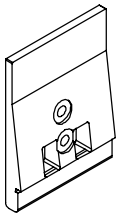
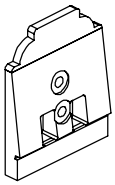
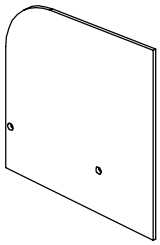
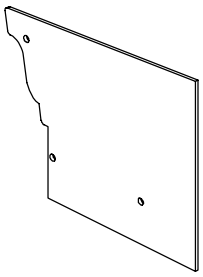
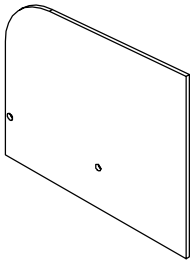
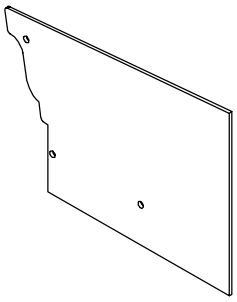
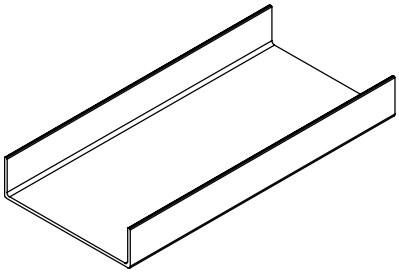
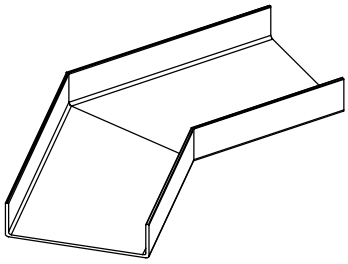
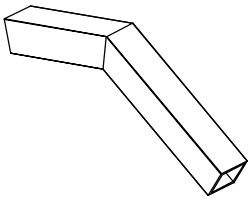
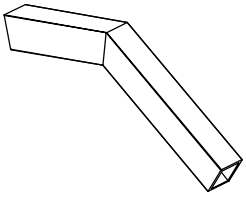
GEREEDSCHAP - OUTILLAGE
WERKZEUG - TOOL

BEVESTIGING - FIXATION
BEFESTIGUNG - FIXATION

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACVR1015** -Eindstuk 76mm -Pièce latérale 76mm -Abdichtung 76mm -Sealing 76mm	1 10 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	BR AN KL GS Z X W X
	**ACVR1016** -Eindstuk 70mm -Pièce latérale 70mm -Abdichtung 70mm -Sealing 70mm	1 10 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	BR AN KL GS Z X W X
	**ACVR1021** -Eindplaat -Plaque -Endstück -Endpiece	1	Stuk Pièce Stück Piece	VR1021 VR1022	BR X AN X KL X GS X Z X W X
	**ACVR1022** -Eindplaat -Plaque -Endstück -Endpiece	1	Stuk Pièce Stück Piece	VR1021 VT123	BR X AN X KL X GS X Z X W X
	**ACVR1023** -Grote eindplaat -Grande plaque -Grosse Endstück -Large endpiece	1	Stuk Pièce Stück Piece	VR1021	BR X AN X KL X GS X Z X W X

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACVR1024** -Grote eindplaat -Grande plaque -Grosse Endstück -Large endpiece	1	Stuk Pièce Stück Piece	VR1021 VT123	BR X AN X KL X GS X Z X W X
	**ACVR1030** -Dilatatiestuk -Pièce de dilatation -Dilatation -Connection piece	1	Stuk Pièce Stück Piece	VR1021	BR AN KL GS Z W
 VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	**ACVR1031** -Variabel koppelstuk -Pièce raccord variable -Variabel verbindungsstück -Variable coupling piece **op bestelling, sur commande** **auf Bestellung, on demand**	1	Stuk Pièce Stück Piece	VR1021	BR AN KL GS Z W
ALU  VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	**ACVR1307** -Variabel koppelstuk -Pièce raccord variable -Variabel verbindungsstück -Variable coupling piece **op bestelling, sur commande** **auf Bestellung, on demand**	1	Stuk Pièce Stück Piece	VR111N	BR AN KL GS Z W
ALU  VOORBEELD, EXEMPLE, BEISPIEL, EXAMPLE	**ACVR1308** -Variabel koppelstuk -Pièce raccord variable -Variabel verbindungsstück -Variable coupling piece **op bestelling, sur commande** **auf Bestellung, on demand**	1	Stuk Pièce Stück Piece	VR111V	BR AN KL GS Z W

BR = BRUT - BRUT - ROH - BRUT
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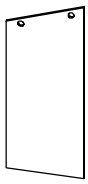
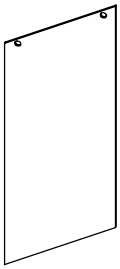
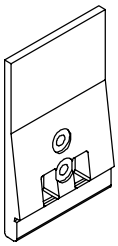
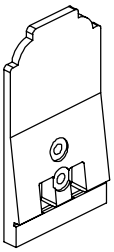
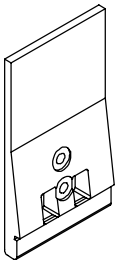
BEFESTIGUNG - FIXATION

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACVR1426** -Eindplaat -Plaque -Endstück -Endpiece	1	Stuk Pièce Stück Piece	VR426 VR1025 VR1217	BR X AN X KL X GS X Z X W X
	**ACVR1427** -Eindplaat -Plaque -Endstück -Endpiece	1	Stuk Pièce Stück Piece	VR427 VR1025 VR1217	BR X AN X KL X GS X Z X W X
	**ACVR2015** -Eindstuk 91mm -Pièce latérale 91mm -Abdichtung 91mm -Sealing 91mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	BR AN KL GS Z X W X
	**ACVR2016** -Eindstuk 105mm -Pièce latérale 105mm -Abdichtung 105mm -Sealing 105mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	BR AN KL GS Z X W X
	**ACVR2017** -Eindstuk 102.5mm -Pièce latérale 102.5mm -Abdichtung 102.5mm -Sealing 102.5mm	1 10	Stuk Pièce Stück Piece	VR514 VR515 VR515A	BR AN KL GS Z X W X

BR = BRUT - BRUT - ROH - BRUT
AN (X) = ANODISATIE - ANODISE - ELOXIERT - ANODISED
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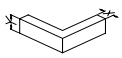
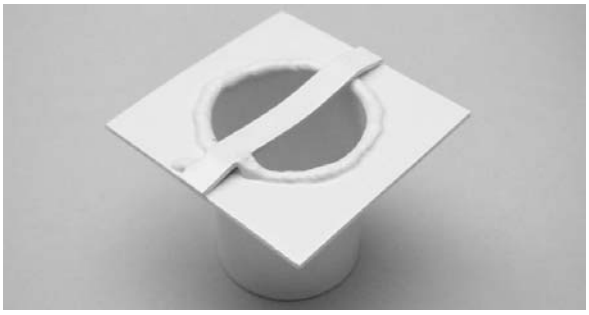
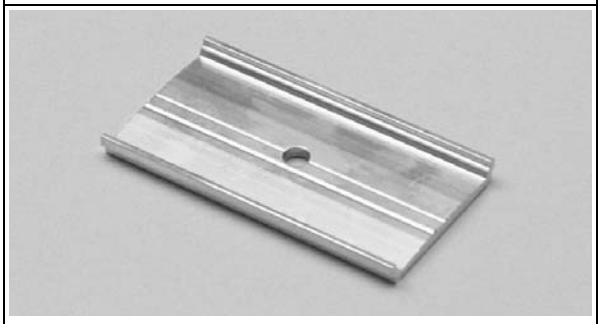
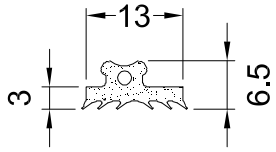
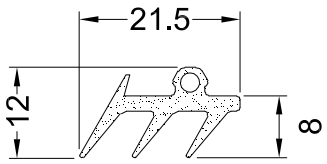
W = WIT - BLANC - WEISS - WHITE

GEREEDSCHAP - OUTILLAGE
WERKZEUG - TOOL

BEVESTIGING - FIXATION
BEFESTIGUNG - FIXATION



		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACAPS018** -Waterafvoer ø 50 -Pièce d'écoulement d'eau ø 50 -Entwasserungsstück ø 50 -Piece for waterdecharge hole ø 50	1	Stuk Pièce Stück Piece	VR1021	BR X AN X KL X GS X Z X W X
	**ACDK066** -Aandrukplaatje dakprofielen -Plaque de serrage prof. toiture -Andruckplatte dachprofile -Packer alu for roof profiles	1	Stuk Pièce Stück Piece	DK154	BR AN KL GS Z W
	**ACDR052** -Inox schroef -Vis en inox -Inox Schraube -Stainless steel screw **DIN7981 4.8X50**	200	Stuk Pièce Stück Piece	ACDK066 MC150 DK155	BR AN KL GS Z W
	**ACMC016** -Beglazingsrubber regel -Joint de vitrage int. ouvr. -Dichtung für Riegel -Sealing for transom	150	m	VR514 VR565 VR566	BR AN KL GS Z W
	**ACMC019** -Beglazingsrubber klemlat MC152 -Joint MC152 -Dichtung für Druckleiste MC152 -Sealing for MC152	50	m	MC152 DK155	BR AN KL GS Z W

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WERKZEUG - TOOL

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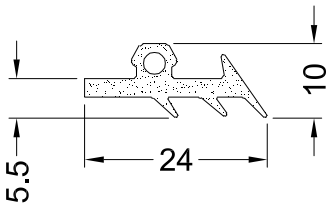
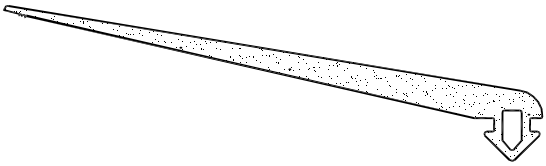
BEFESTIGUNG - FIXATION

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACMC150** -Beglazingsrubber -Joint -Dichtung -Sealing	50	m	MC150	BR AN KL GS Z W
	**ACMS02** -Dichting muur -Joint murale -Abdichtung mauer -Sealstrip wall	40	m	VR426 VR427	BR AN KL GS Z X W X
	**ACMX09700** -Alu-polish -Alu-polish -Alu-polish -Alu-polish 750ml	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACMX09761** -Maxi-gloss -Maxi-gloss -Maxi-gloss -Maxi-gloss 500ml	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACMX09762** -Periodi-clean -Periodi-clean -Periodi-clean -Periodi-clean 500ml	1	Stuk Pièce Stück Piece		BR AN KL GS Z W

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		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACMX09763** -Teflon spray -Teflon spray -Teflon spray -Teflon spray 400ml	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACMX09764** -Maxi-cleaner -Maxi-cleaner -Maxi-cleaner -Maxi-cleaner 500ml	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACMX09765** -Glue-cleaner -Glue-cleaner -Glue-cleaner -Glue-cleaner 500ml	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACMX09766** -Surface activator -Surface activator -Surface activator -Surface activator 1l	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACMX09767** -Anti-stone opgepast voor natuursteen en metselwerk attention pour pierre de taille et maçonnerie achtung für Naturstein und Mauerwerk attention for natural stone and bricklaying 500ml	1	Stuk Pièce Stück Piece		BR AN KL GS Z W

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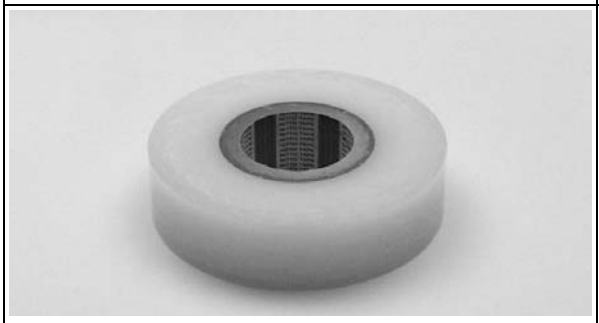
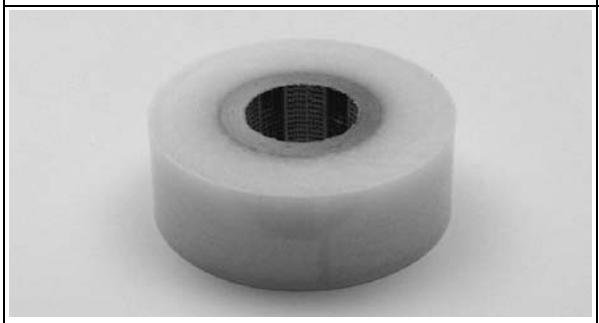
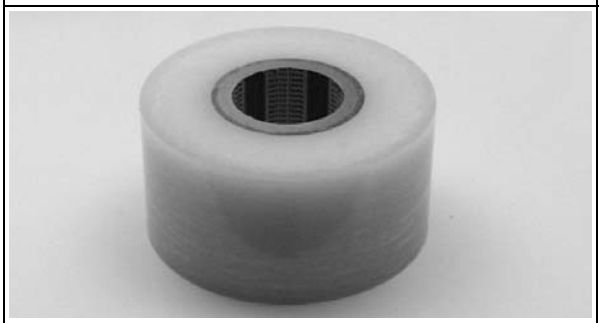
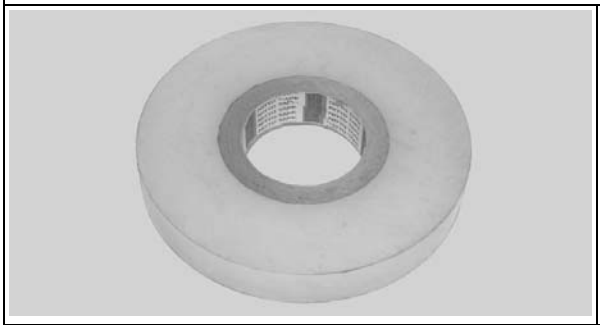
		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACMX09770** -Rol andywrap 100mm -Rouleau andywrap 100mm -Rolle andywrap 100mm -Roll andywrap 100mm	150	m		BR AN KL GS Z W
	**ACMX09775** -Houder andywrap -Manche andywrap -Halter andywrap -Grip andywrap	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACMX09801** -Beschermtape 50mm (500m) -Tape de protection 50mm (500m) -Schutz klebeband 50mm (500m) -Protective tape 50mm (500m)	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACMX09802** -Beschermtape 70mm (500m) -Tape de protection 70mm (500m) -Schutz klebeband 70mm (500m) -Protective tape 70mm (500m)	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACMX09803** -Beschermtape 100mm (500m) -Tape de protection 100mm (500m) -Schutz klebeband 100mm (500m) -Protective tape 100mm (500m)	1	Stuk Pièce Stück Piece		BR AN KL GS Z W

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACMX09804** -Beschermtape 35mm (500m) -Tape de protection 35mm (500m) -Schutz klebeband 35mm (500m) -Protective tape 35mm (500m)	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACMX09811** -Afdichtingstape B=55mm -Ruban adhésif d'étanchéité L=55mm -Abdichtungsband B=55mm -Sealing tape W=55mm	20	m	DK154 DK155 MC150	BR AN KL GS Z W
	**ACSIL04** -Afdichtingslijmkit voor versteknaden -Joint d'étanchéité pour onglets -Leim für abdichtung -Sealingglue	1	Stuk Pièce Stück Piece	IP010	BR AN KL GS Z X W X
	**ACSIL08** -Siliconenpomp -Pistolet doseur pour les tubes silicones -Handkartuschenpistole für die verarbeitung von silikone und leime -Silicone gun	1	Stuk Pièce Stück Piece		BR AN KL GS Z W
	**ACSIL014** -Anticorro - beschermingsprodukt -Anticorro - produit de protection -Anticorro - schutzprodukt -Anticorro - protection product 500ml	1	Stuk Pièce Stück Piece		BR AN KL GS Z W

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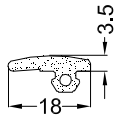
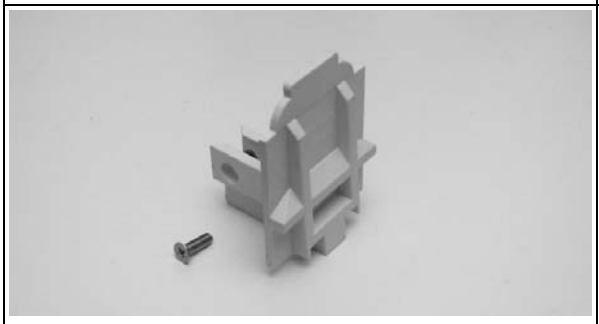
GEREEDSCHAP - OUTILLAGE
WERKZEUG - TOOL

BEVESTIGING - FIXATION
BEFESTIGUNG - FIXATION

		Verp. per Emb. par Pack pr. Pack pr.	Eenheid Unité Einheit Unit	Toepassing Application Anwendung Application	Kleur Couleur Farbe Color
	**ACVT011** -Rubber -Joint -Abdichtungsgummi -Gasket	100	m	VR515	BR AN KL GS Z X W
	**ACVT515** -Stootblokje beglazing -Arrêt de vitrage -Abschlussklotze für verglazung -Glaspanel stop	1	Stuk Pièce Stück Piece	VR514 VR515 VR515A VT052	BR AN KL GS Z X W X

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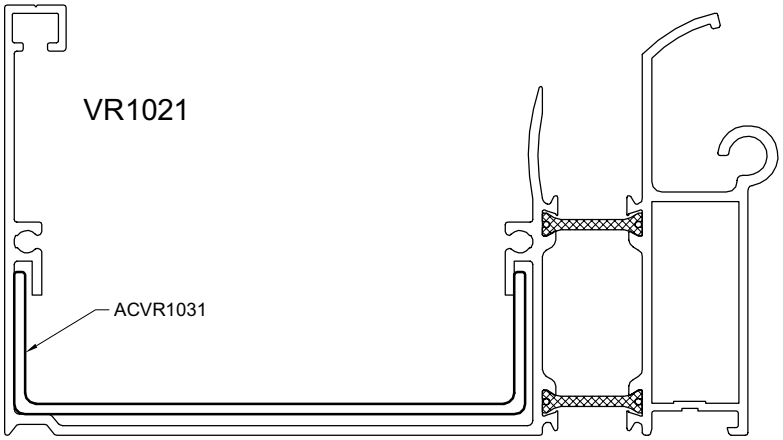
GEREEDSCHAP - OUTILLAGE
WERKZEUG - TOOL

BEVESTIGING - FIXATION
BEFESTIGUNG - FIXATION

Aliplast intern
P.O.:
Ordernr.:
Leveran.:
Dat. Lev.:



ACVR1031	AANTAL NOMBRE ANZALH NUMBER
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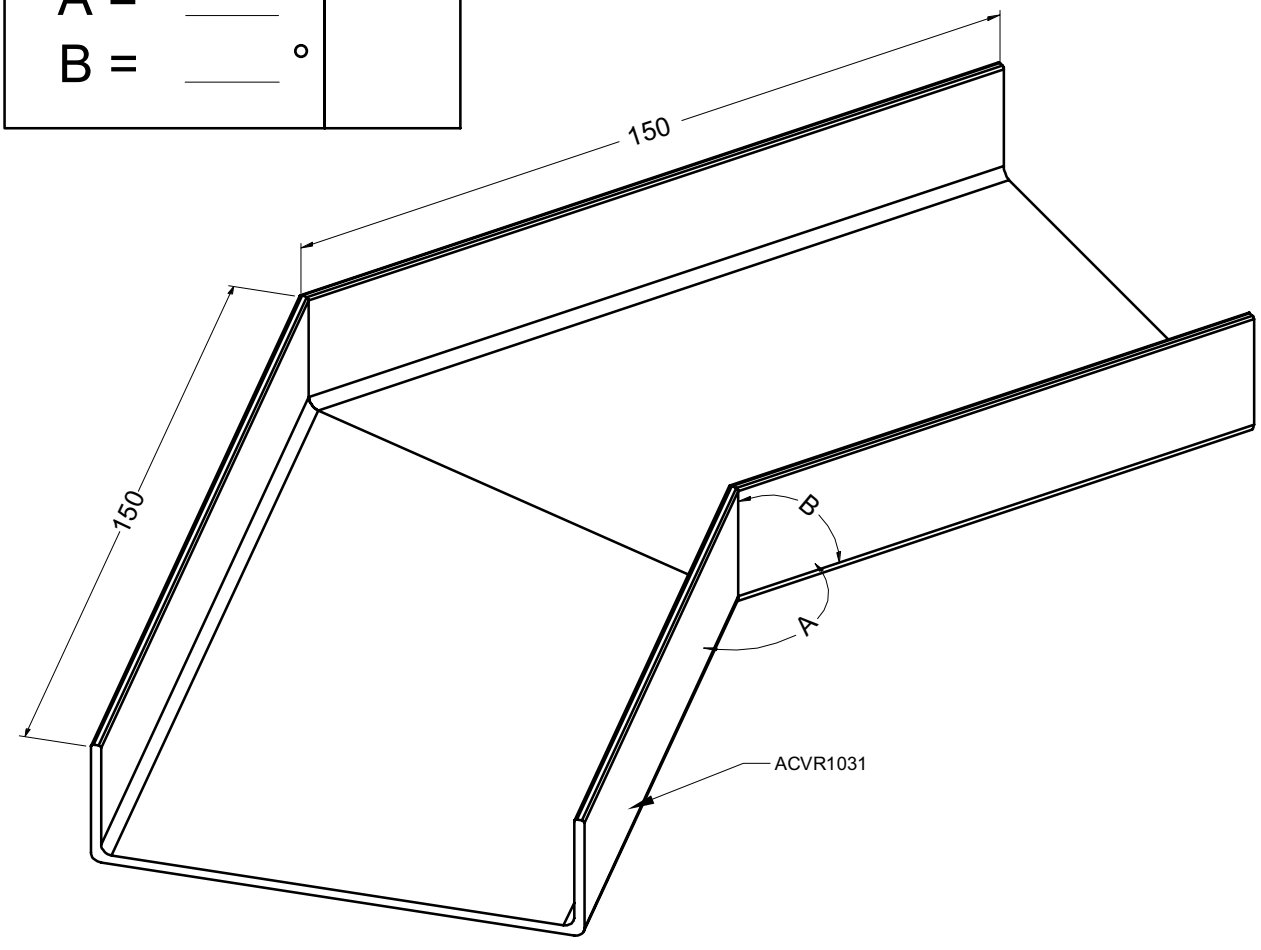
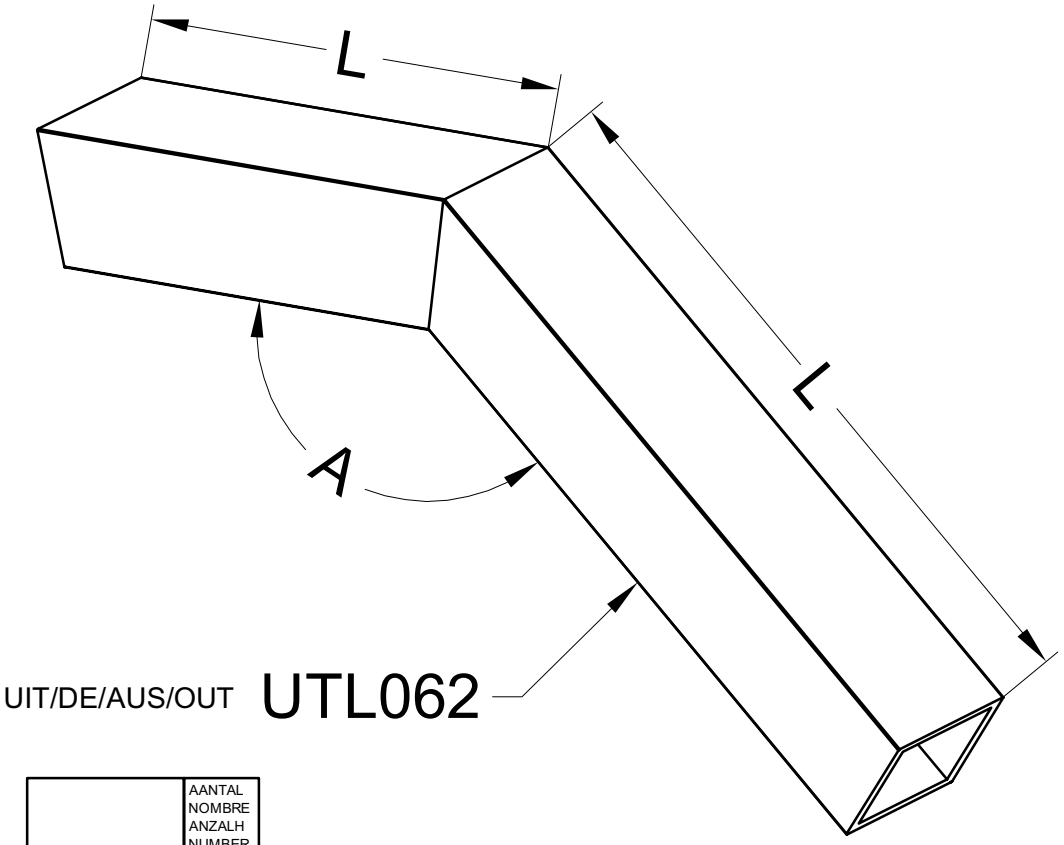


info1

ACVR1307	KOPPELSTUK JONCTION KUPPLUNGSBUGEL DILATATION VR111N	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
DATE : _____ REF. : _____	KLANT / CLIENT / KUNDE / CUSTOMER _____ _____ _____	P.O. : _____ ORDERNR. : _____ LEVERANCIER : _____ DATUM LEV. : _____



UIT/DE/AUS/OUT UTL062

	AANTAL NOMBRE ANZALH NUMBER
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A = ____ L = ____	
A = ____ L = ____	
A = ____ L = ____	

facvr1307

ACVR1308	KOPPELSTUK JONCTION KUPPLUNGSBUGEL DILATATION VR111V	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
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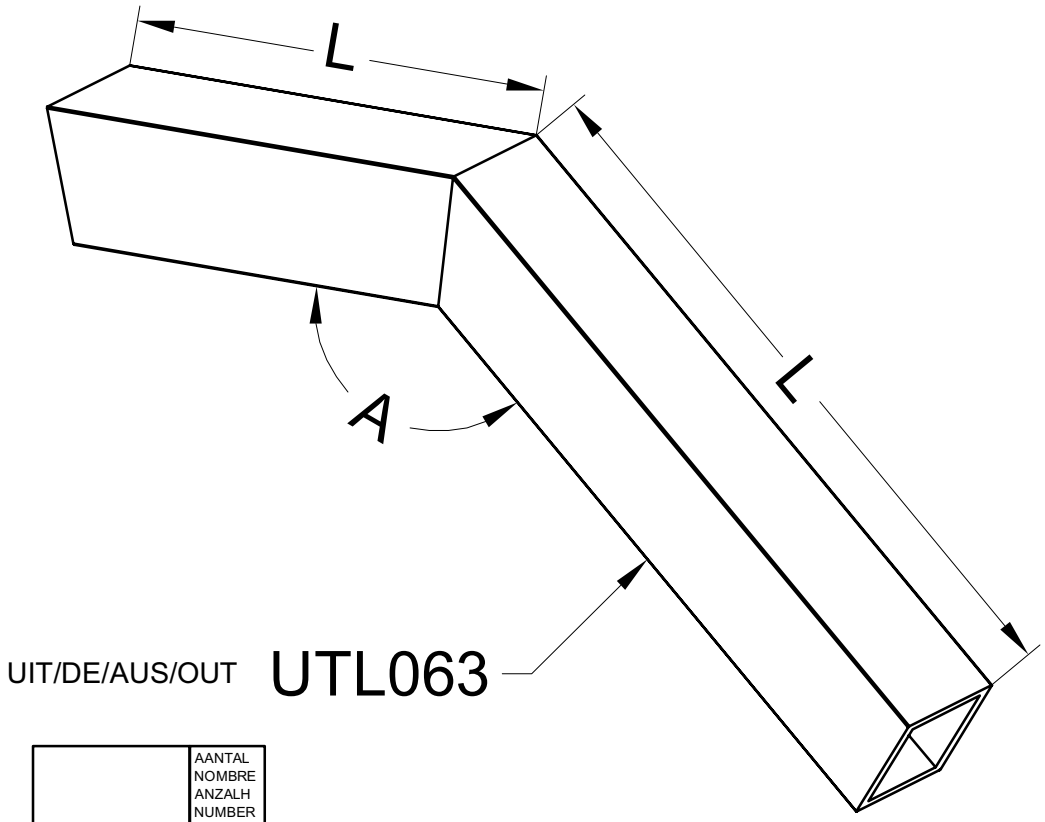

UIT/DE/AUS/OUT UTL063

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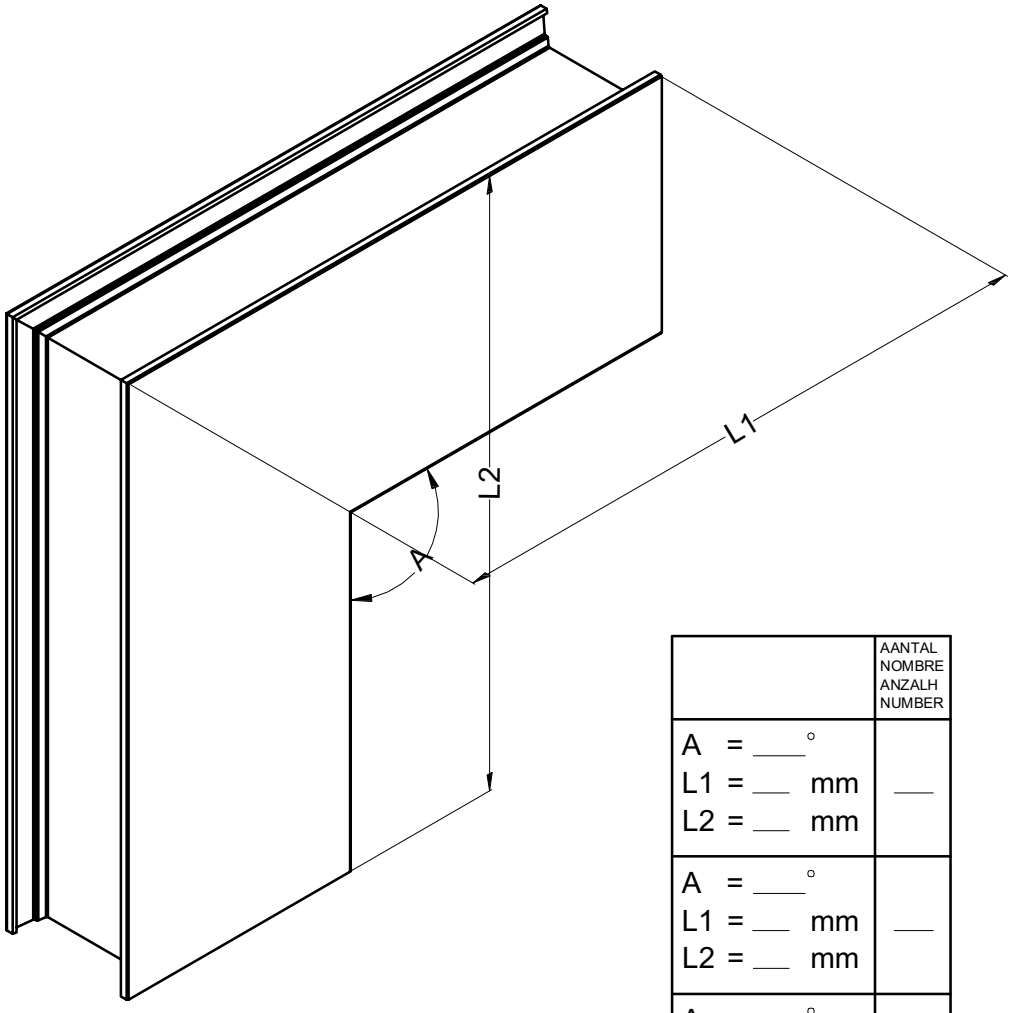
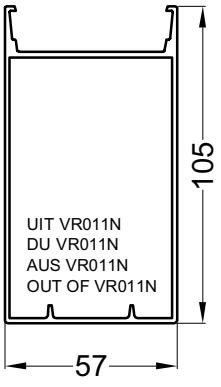
A = ____ L = ____	

facvr1308

ACVR011N	GELAST STUK UIT VR011N PIECE SOUDE DU VR011N GESCHWEISST STUK AUS VR011N WELDED PIECE OUT OF VR011N	BESTELFORMULIER BORDEREAU DE COMMANDE ORDER DOCUMENT AUFTRAG FORMULAR
DATE : _____ REF. : _____	KLANT / CLIENT / KUNDE / CUSTOMER _____	P.O. : _____ ORDERNR. : _____ LEVERANCIER : _____ DATUM LEV. : _____



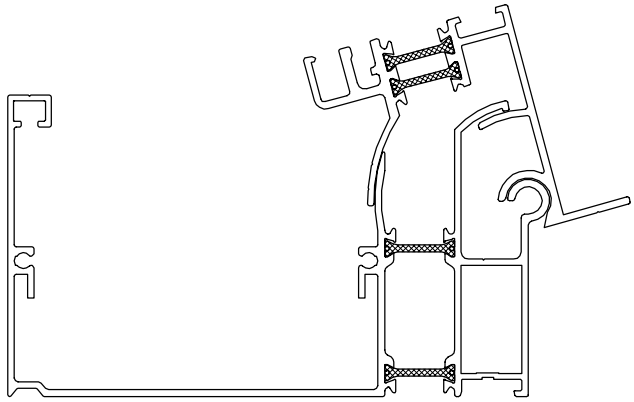


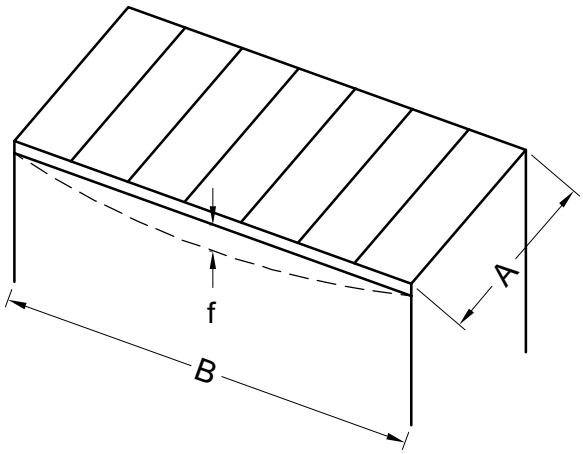
fAcvr011n

	AANTAL NOMBRE ANZALH NUMBER
A = ____° L1 = ___ mm L2 = ___ mm	___
A = ____° L1 = ___ mm L2 = ___ mm	___
A = ____° L1 = ___ mm L2 = ___ mm	___
A = ____° L1 = ___ mm L2 = ___ mm	___

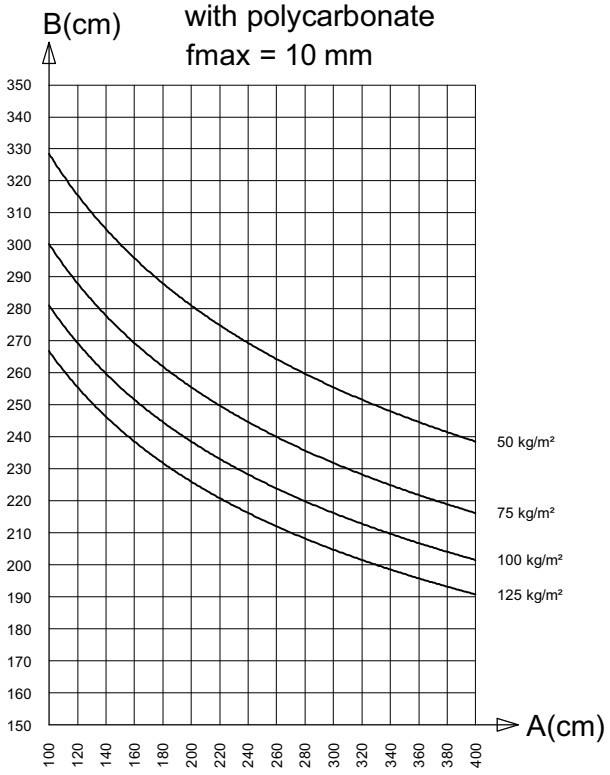
VR1021 + VR1017
Ixx = 61.64 cm4

Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

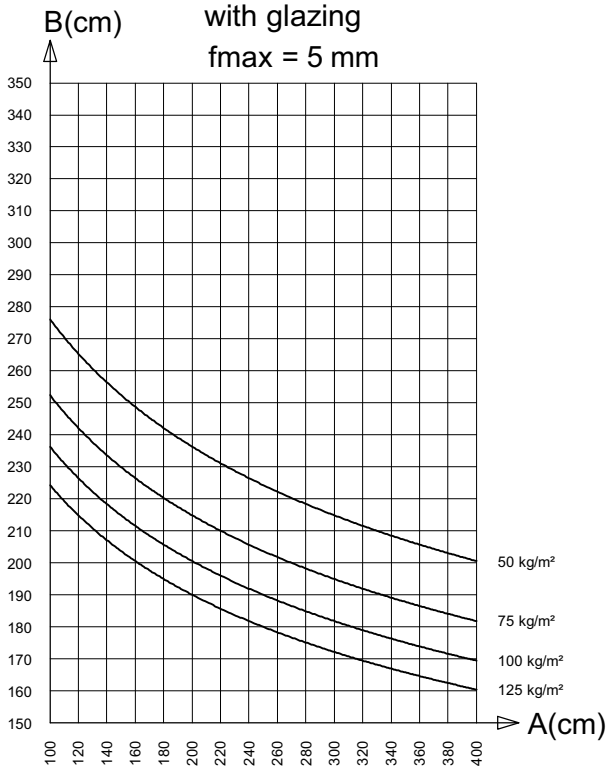




met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = 10 mm



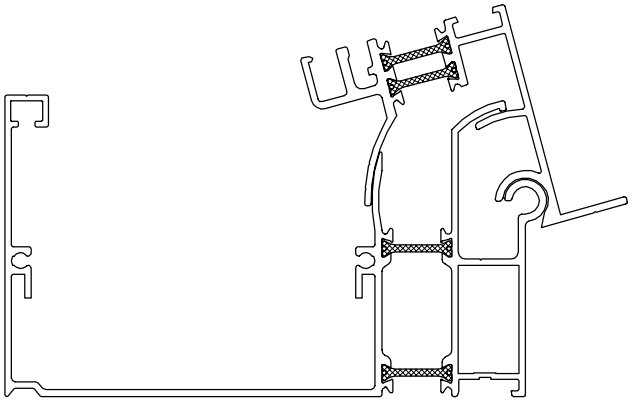
met glas
avec vitrage
mit verglasung
with glazing
fmax = 5 mm

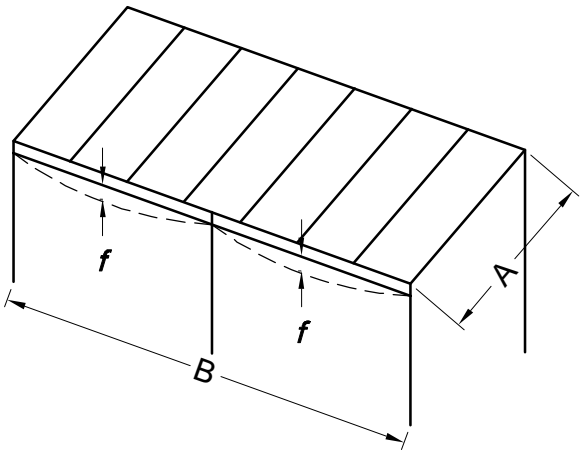


stat1

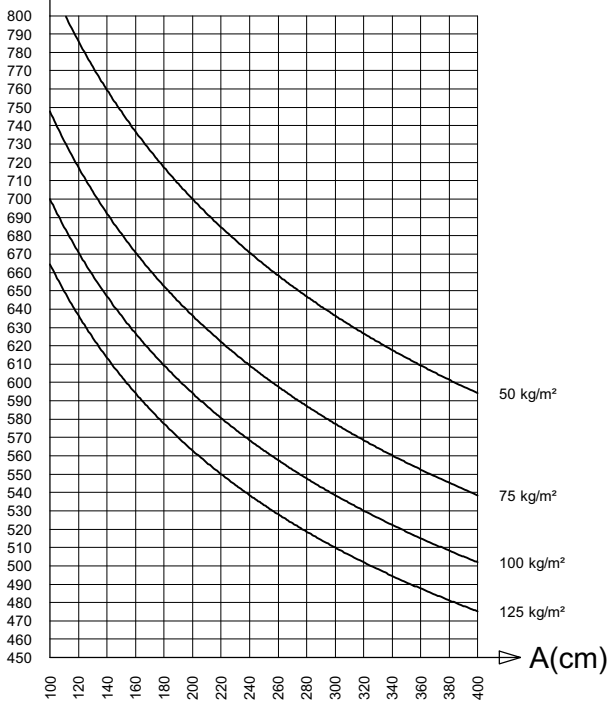
VR1021 + VR1017
Ixx = 61.64 cm4

Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

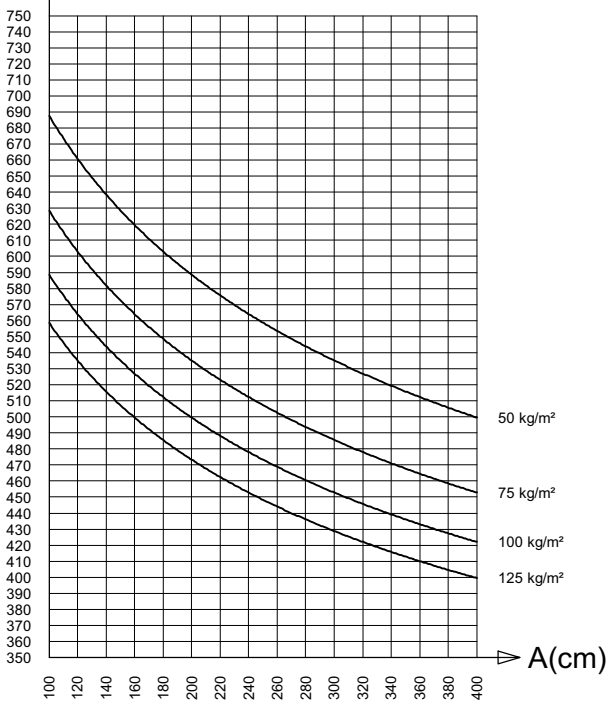




met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = 10 mm



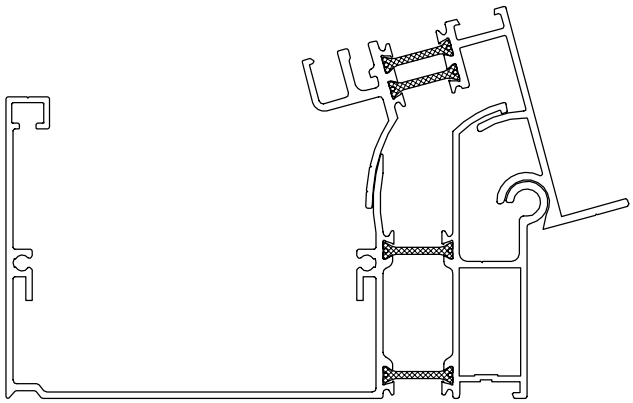
met glas
avec vitrage
mit verglasung
with glazing
fmax = 5 mm

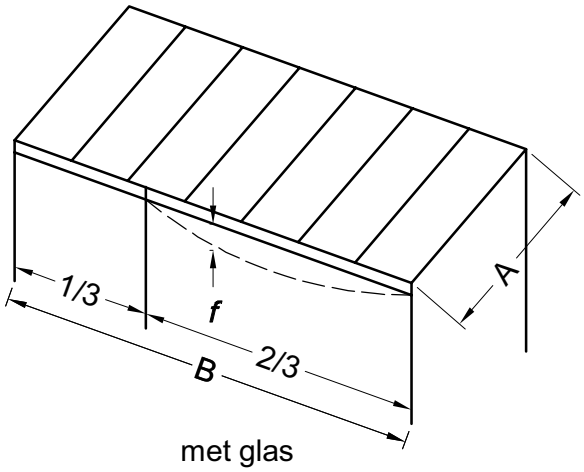


stat6

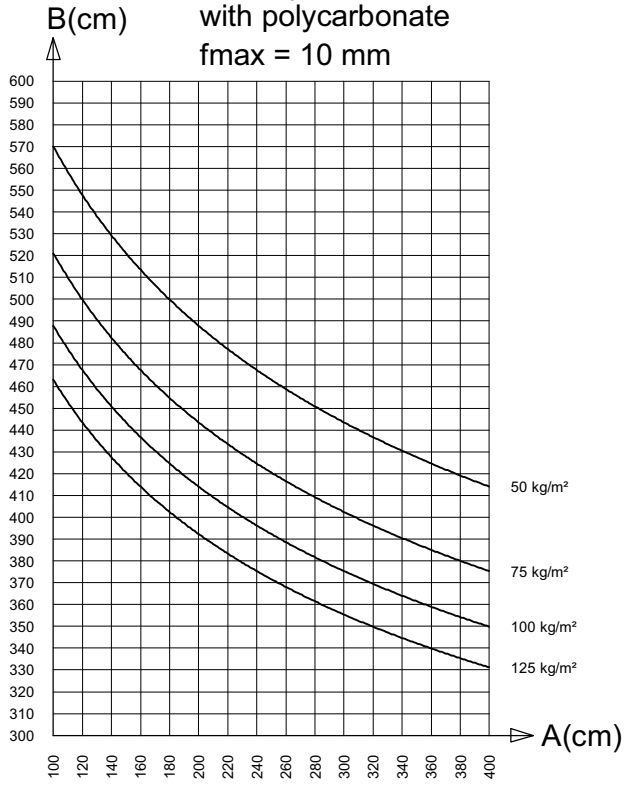
VR1021 + VR1017
Ixx = 61.64 cm4

Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

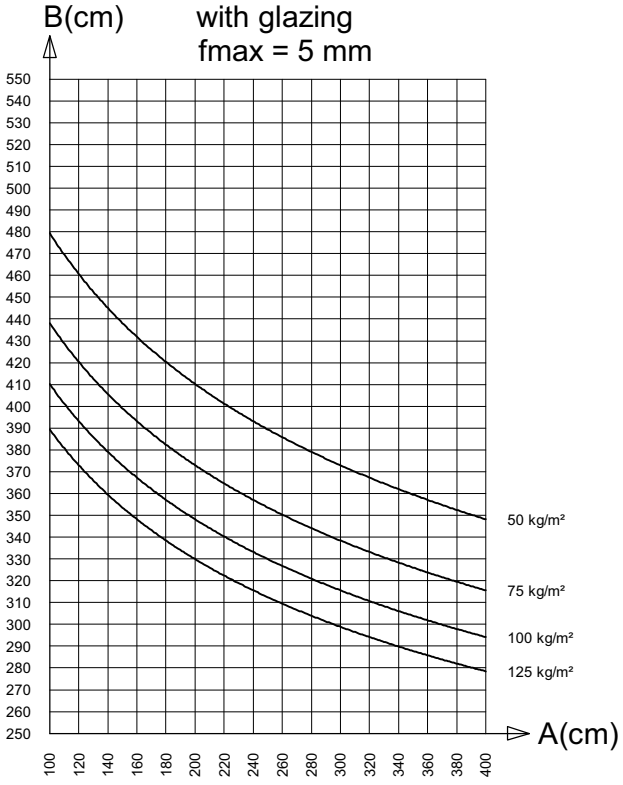




met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = 10 mm



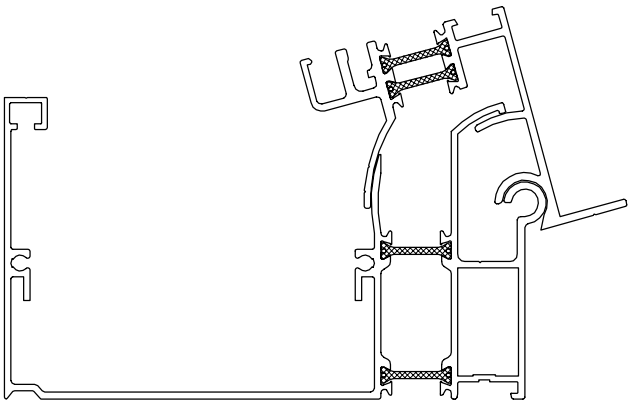
met glas
avec vitrage
mit verglasung
with glazing
fmax = 5 mm

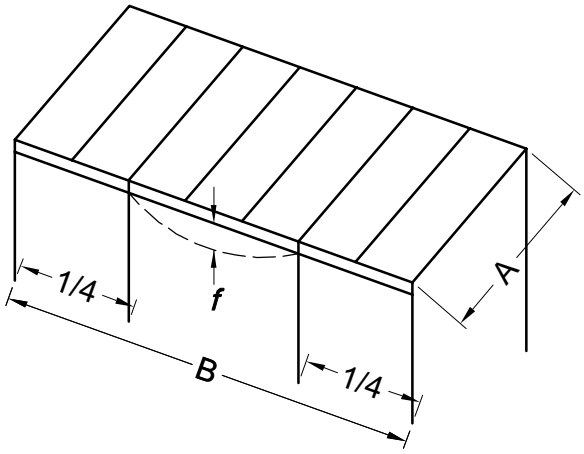


stat2

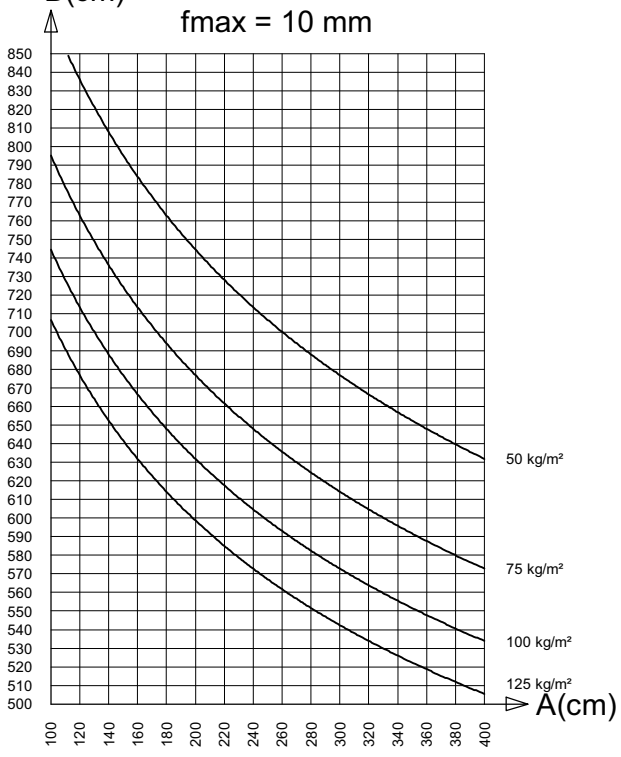
VR1021 + VR1017
Ixx = 61.64 cm4

Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung

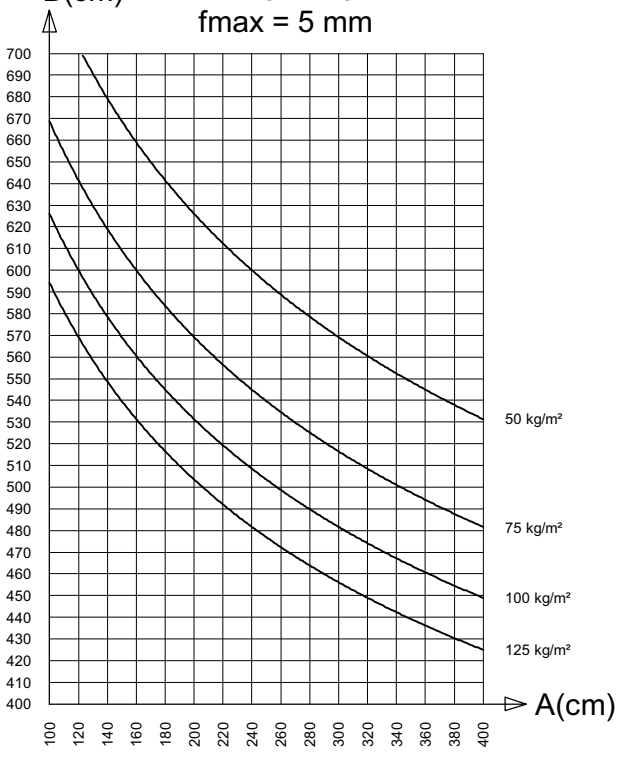




met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = 10 mm

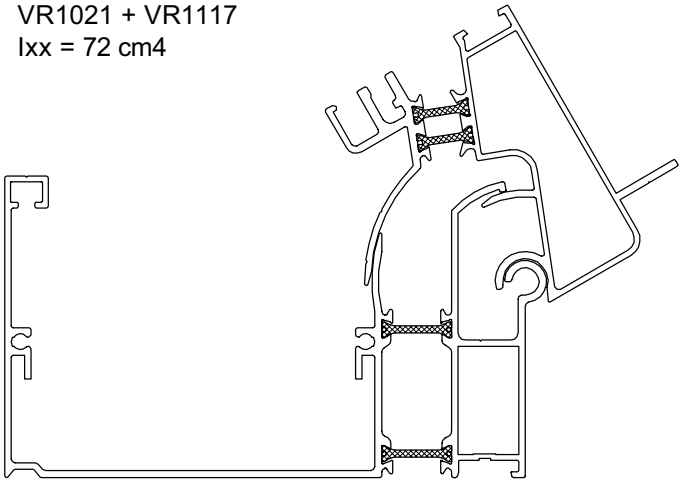


met glas
avec vitrage
mit verglasung
with glazing
fmax = 5 mm

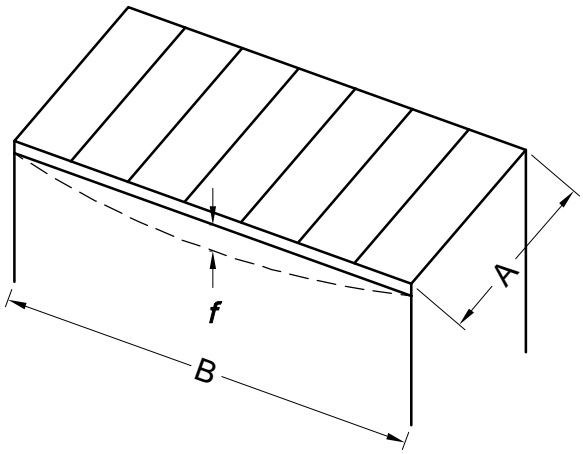


stat3

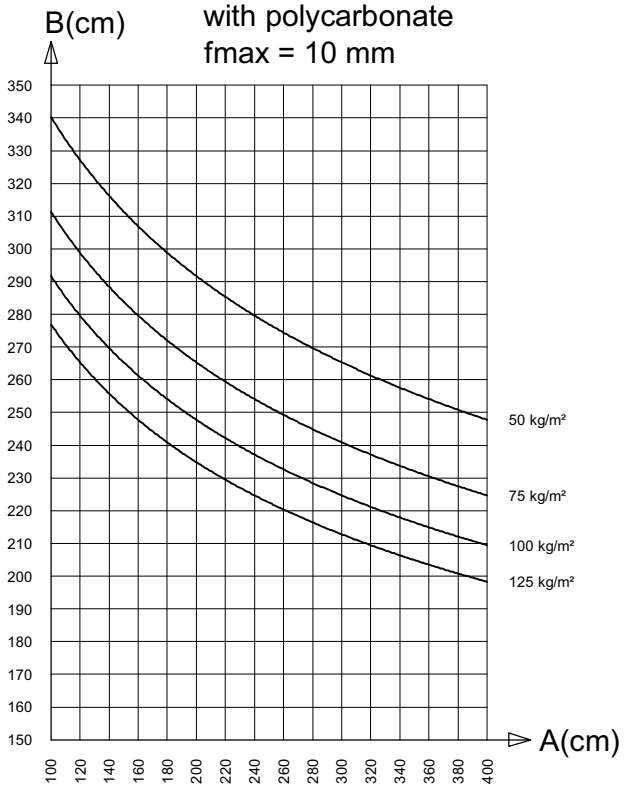
VR1021 + VR1117
Ixx = 72 cm4



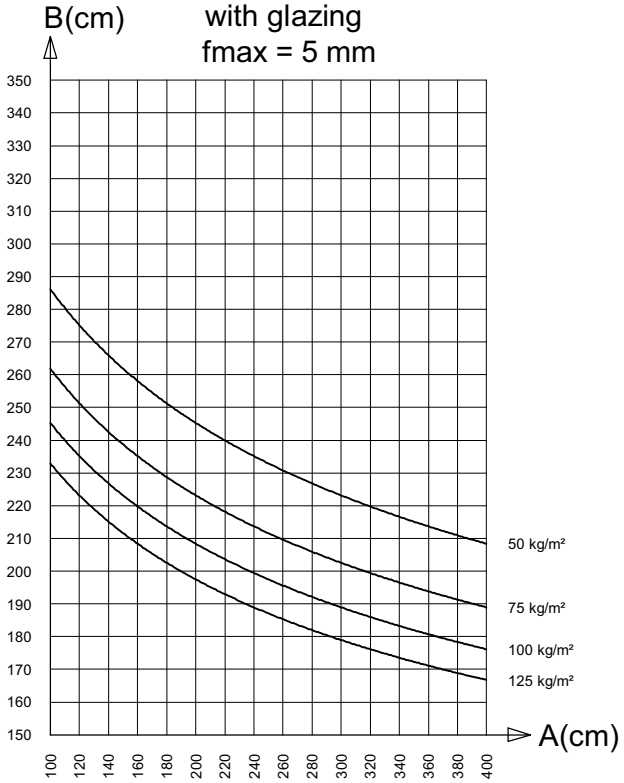
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = 10 mm

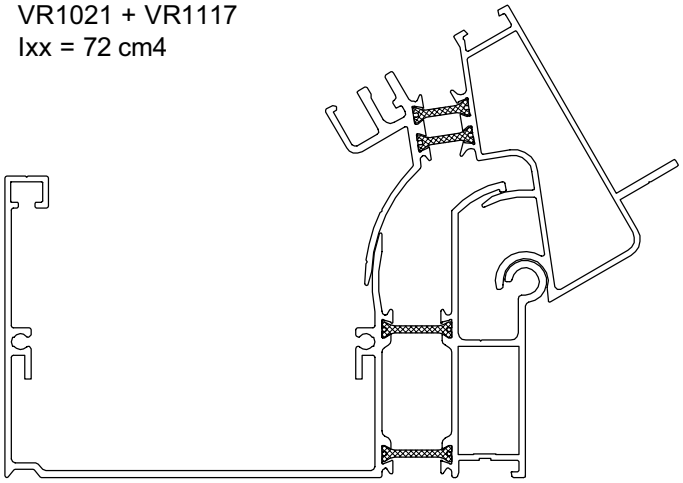


met glas
avec vitrage
mit verglasung
with glazing
fmax = 5 mm

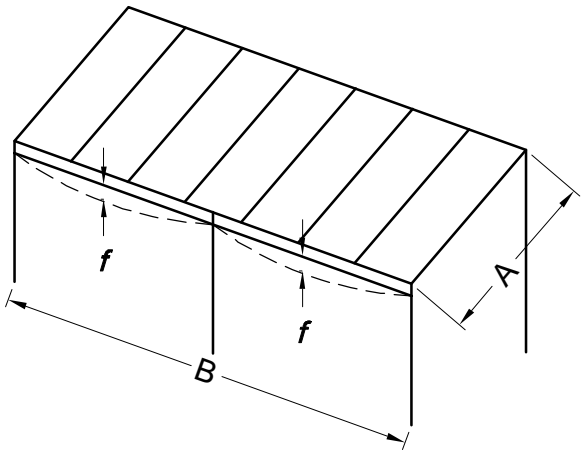


stat7

VR1021 + VR1117
Ixx = 72 cm4

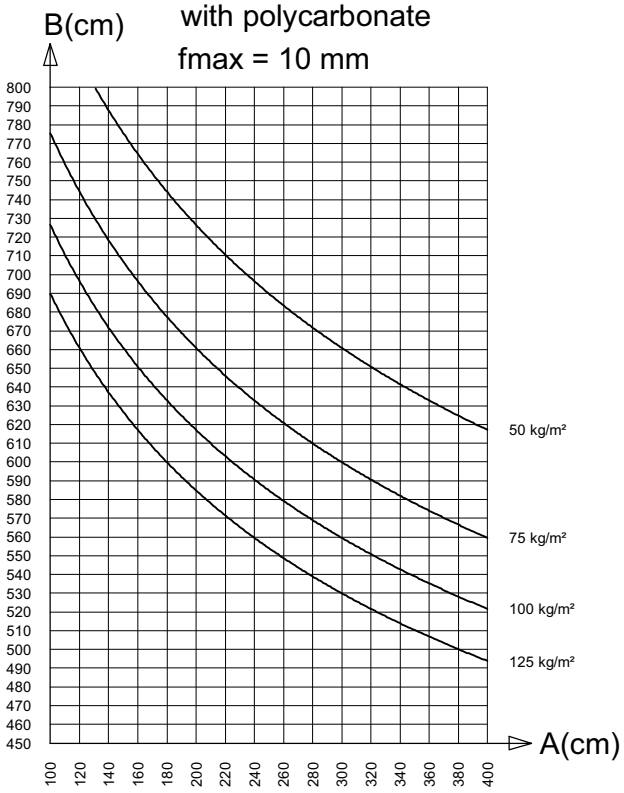


Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



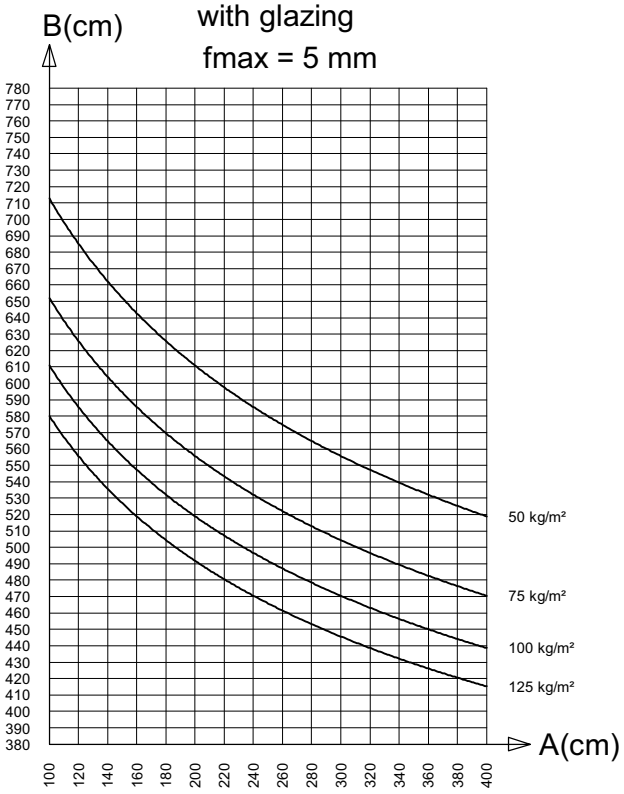
met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate

fmax = 10 mm



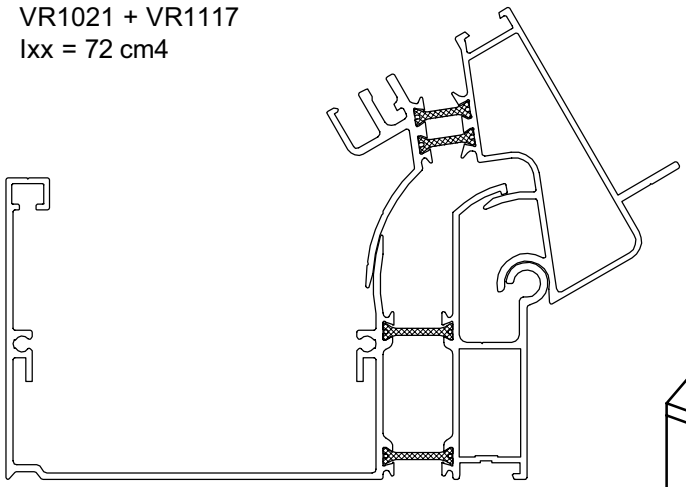
met glas
avec vitrage
mit verglasung
with glazing

fmax = 5 mm

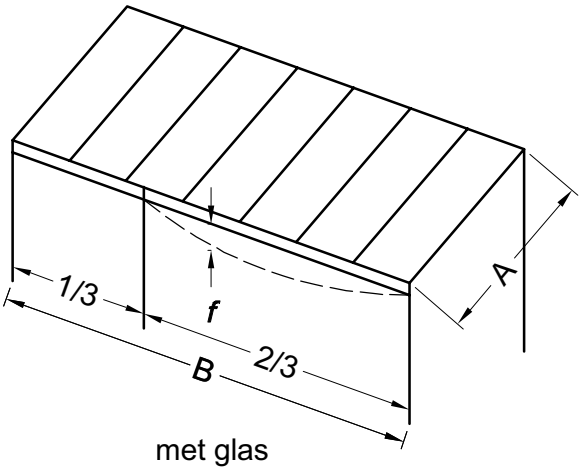


stat8

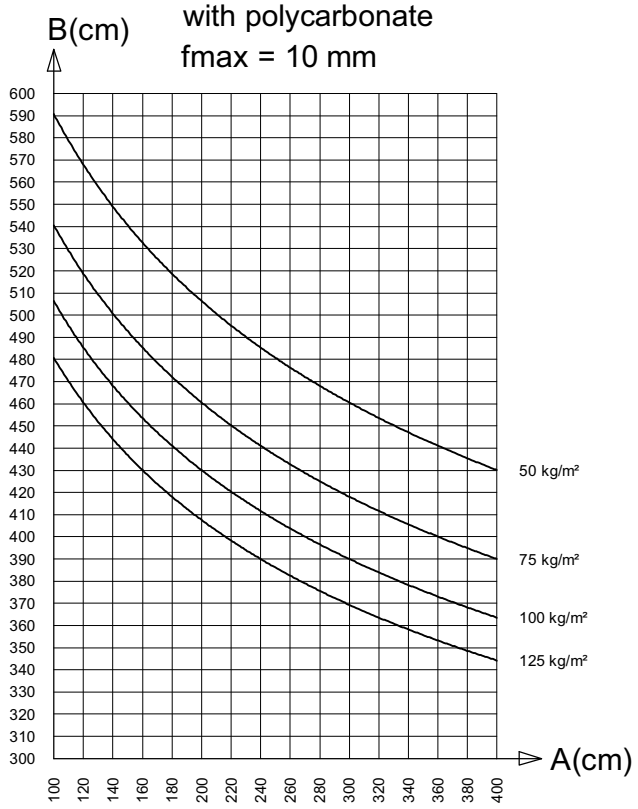
VR1021 + VR1117
Ixx = 72 cm4



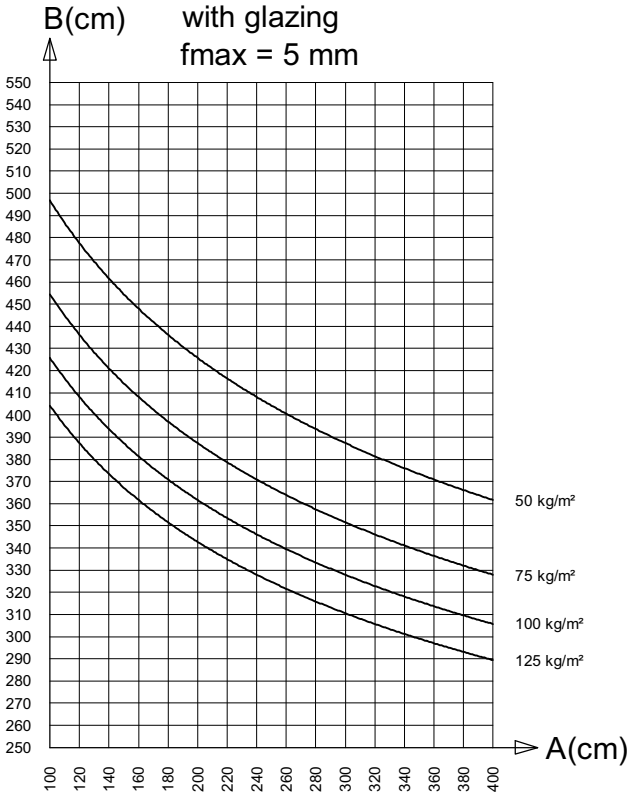
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = 10 mm

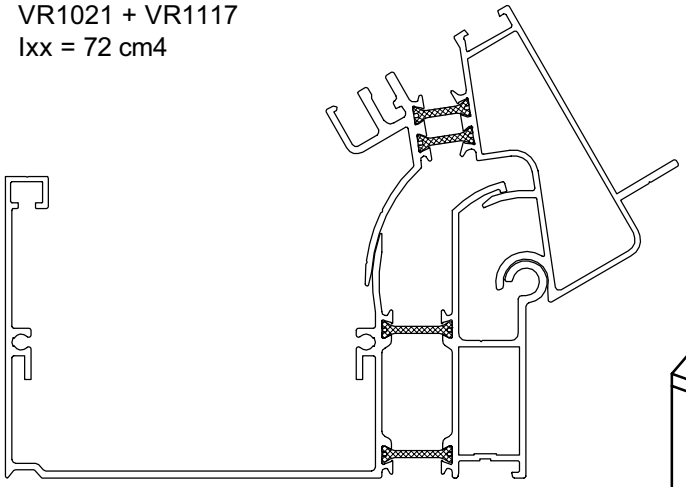


met glas
avec vitrage
mit verglasung
with glazing
fmax = 5 mm

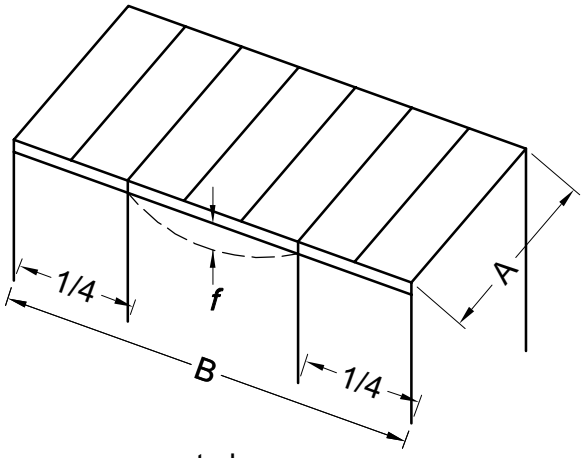


stat9

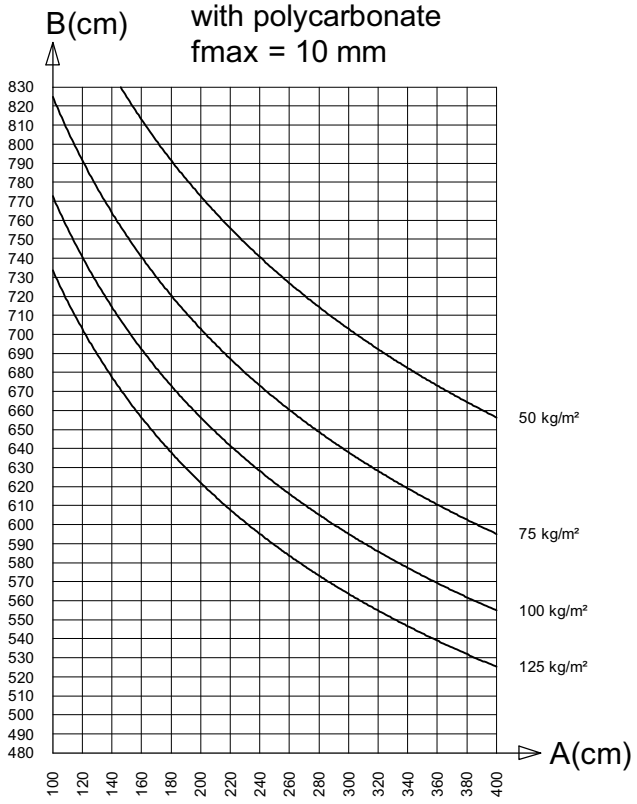
VR1021 + VR1117
Ixx = 72 cm4



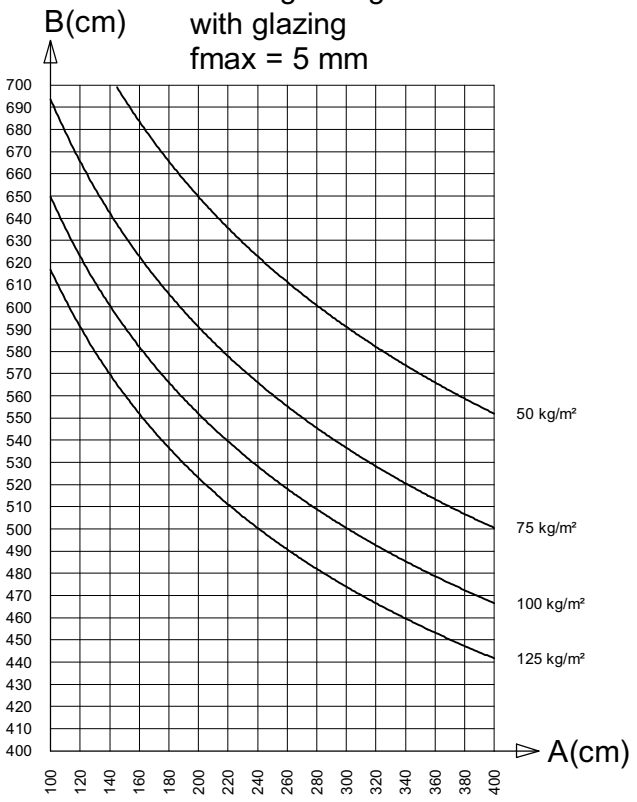
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = 10 mm

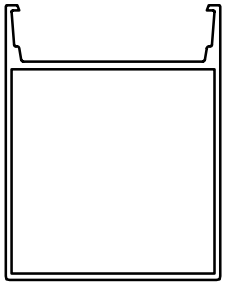


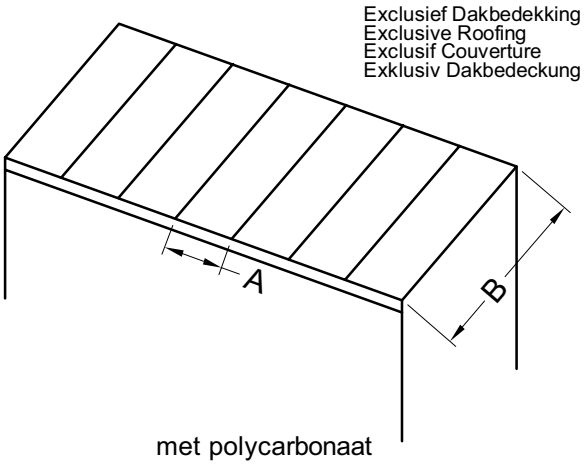
met glas
avec vitrage
mit verglasung
with glazing
fmax = 5 mm



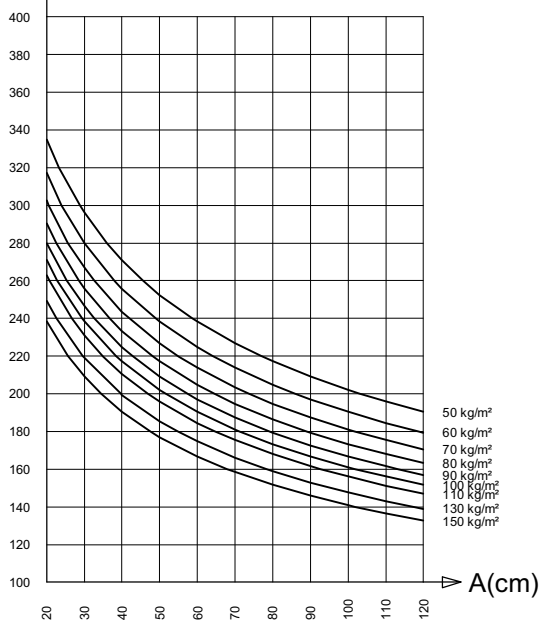
stat10

# VR111N
Ixx = 29.2 cm4

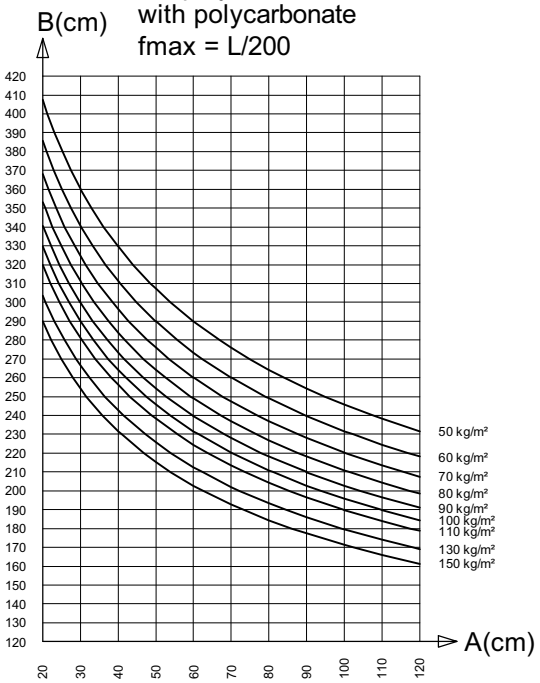




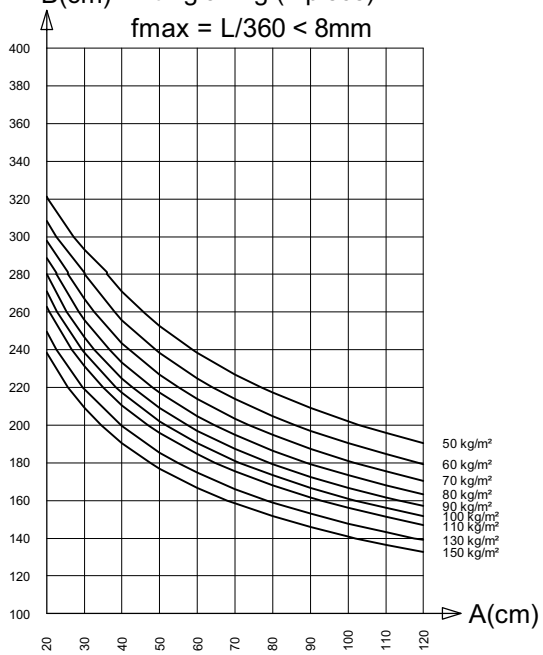
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
fmax = L/360



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = L/200

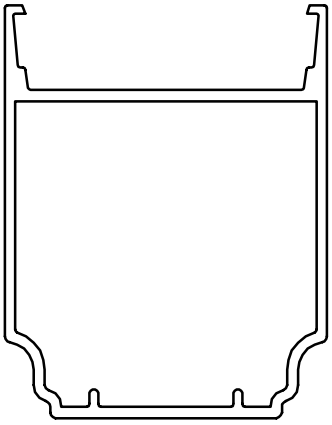


met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
fmax = L/360 < 8mm

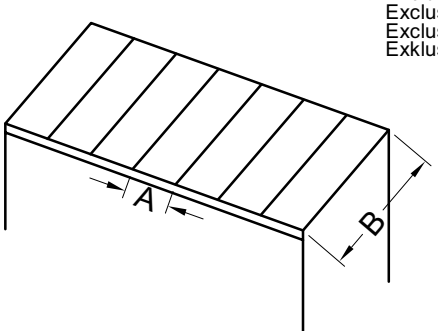


stat4

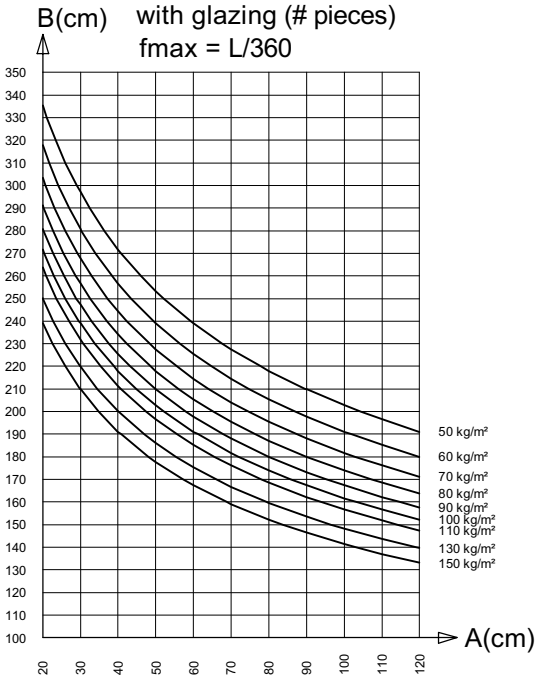
VR111V
Ixx = 29.6 cm4



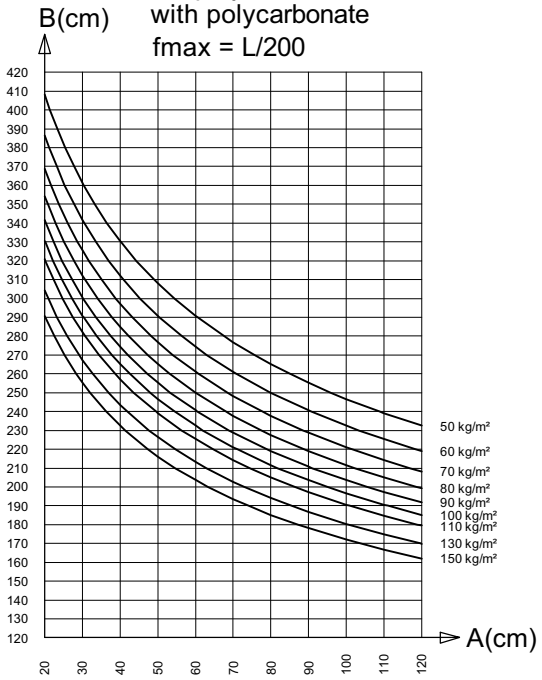
Exclusief Dakbedekking
Exclusive Roofing
Exclusif Couverture
Exklusiv Dakbedeckung



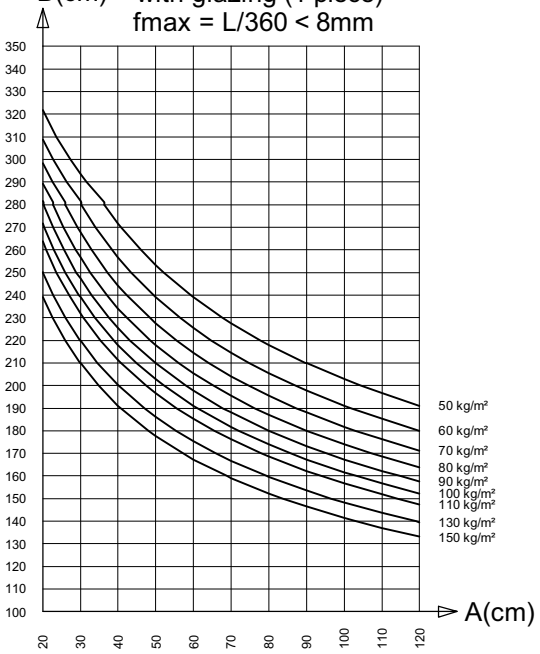
met glas (# stukken)
avec vitrage (# pièces)
mit verglasung (# Stücken)
with glazing (# pieces)
fmax = L/360



met polycarbonaat
avec polycarbonate
mit polycarbonat
with polycarbonate
fmax = L/200

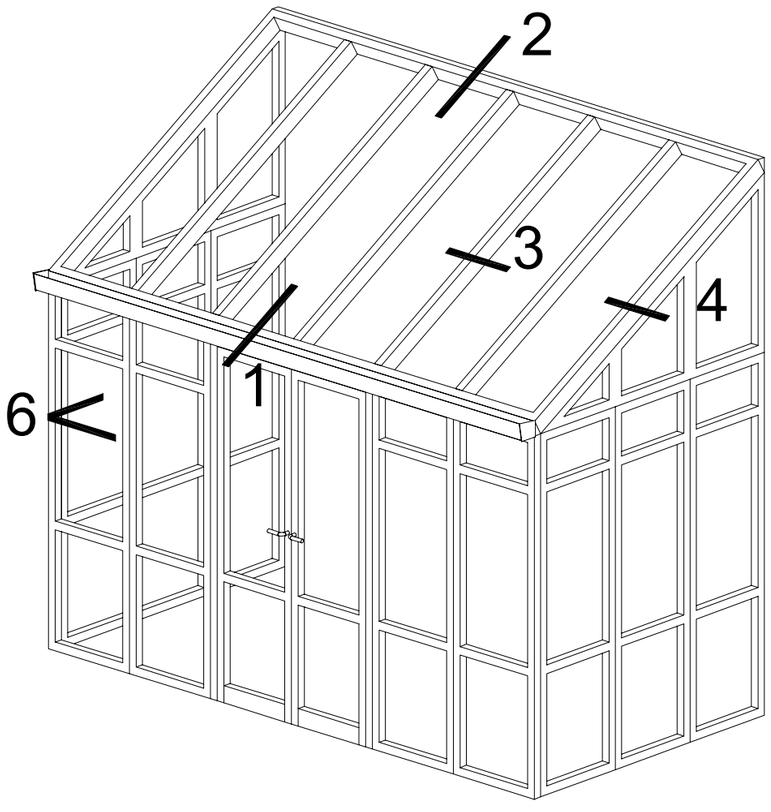


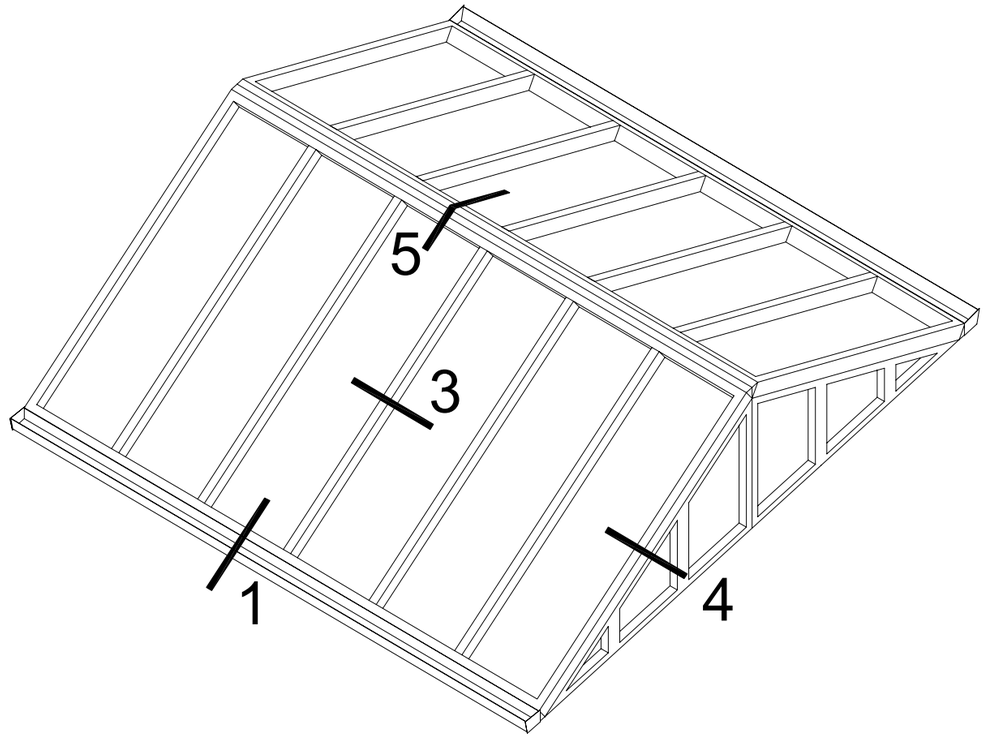
met glas (1 stuk)
avec vitrage (1 pièce)
mit verglasung (1 Stück)
with glazing (1 piece)
fmax = L/360 < 8mm



stat11

aliver 1000





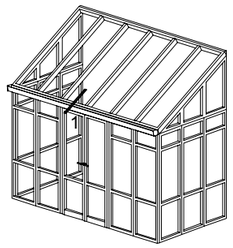
doortyp1

aliver 1000

aliplast®
ALUMINIUM SYSTEMS

1A 5°-25°

DOORSNEDEN - COUPES - SCHNITT - SECTIONS



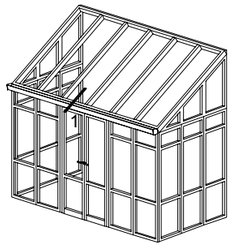
door1b

66 15/10/07

aliver 1000

1B 20°-45°

DOORSNEDEN - COUPES - SCHNITT - SECTIONS



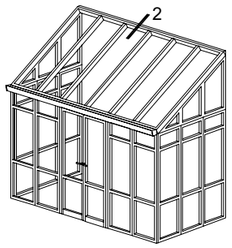
door1d

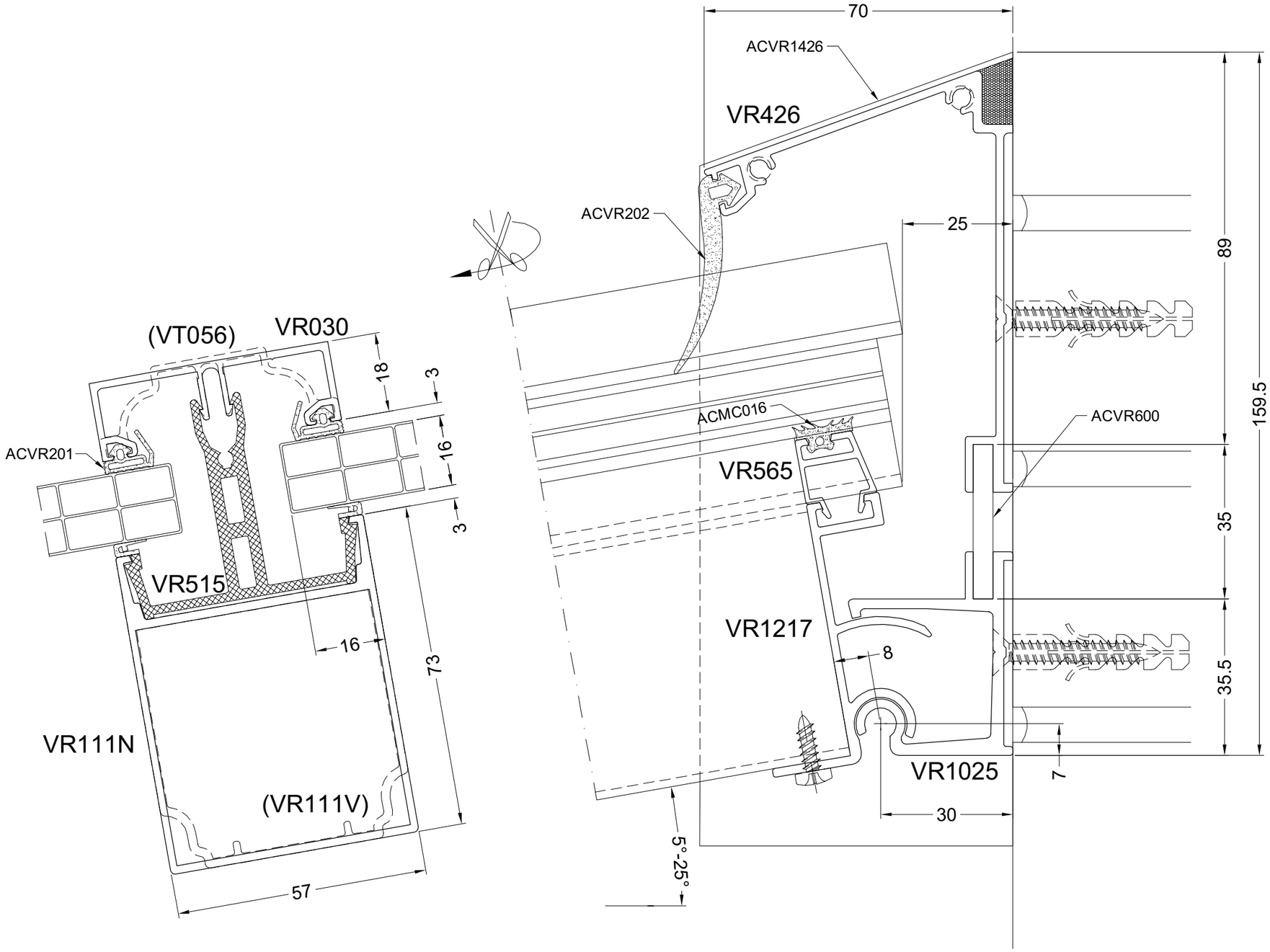
aliver 1000

aliplast®
ALUMINIUM SYSTEMS

2A 5°-25°

DOORSNEDEN - COUPES - SCHNITT - SECTIONS



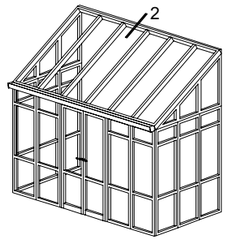


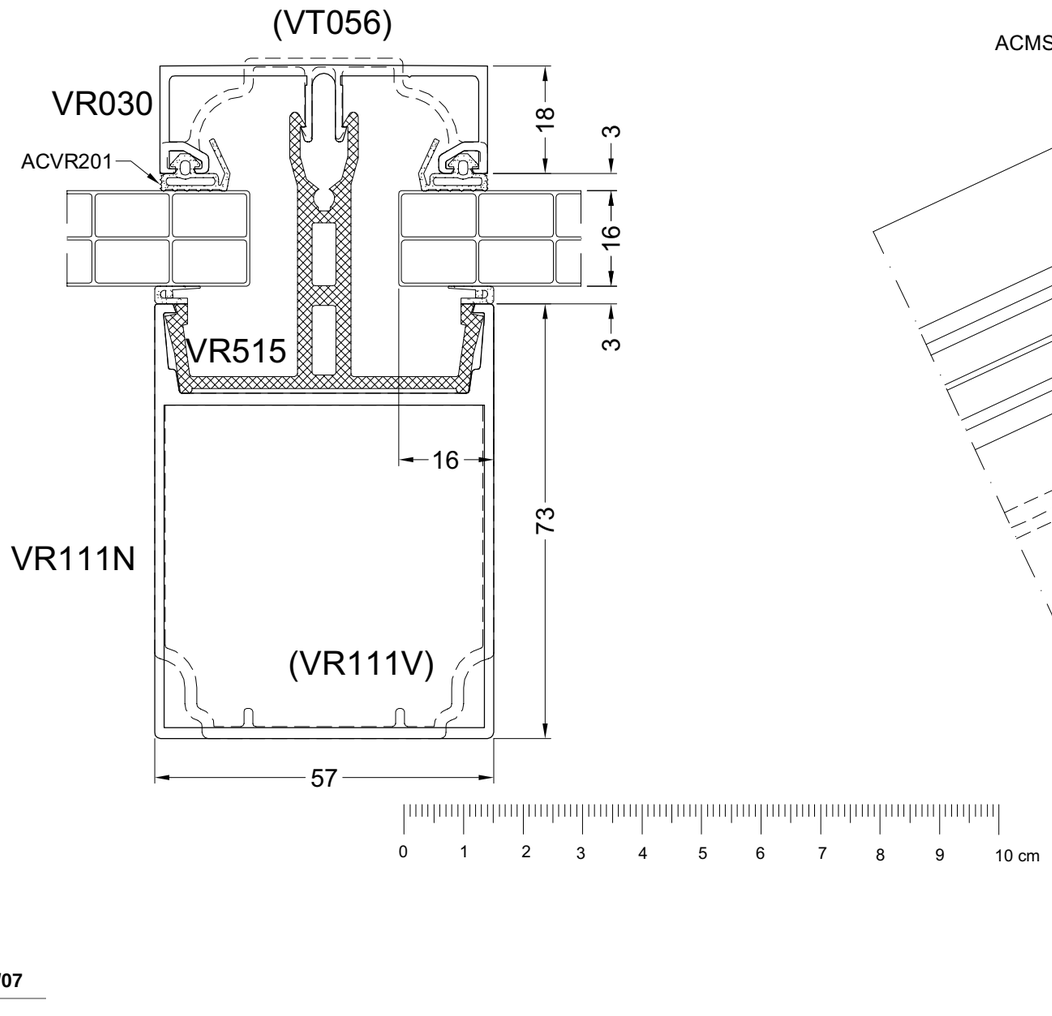
door2b

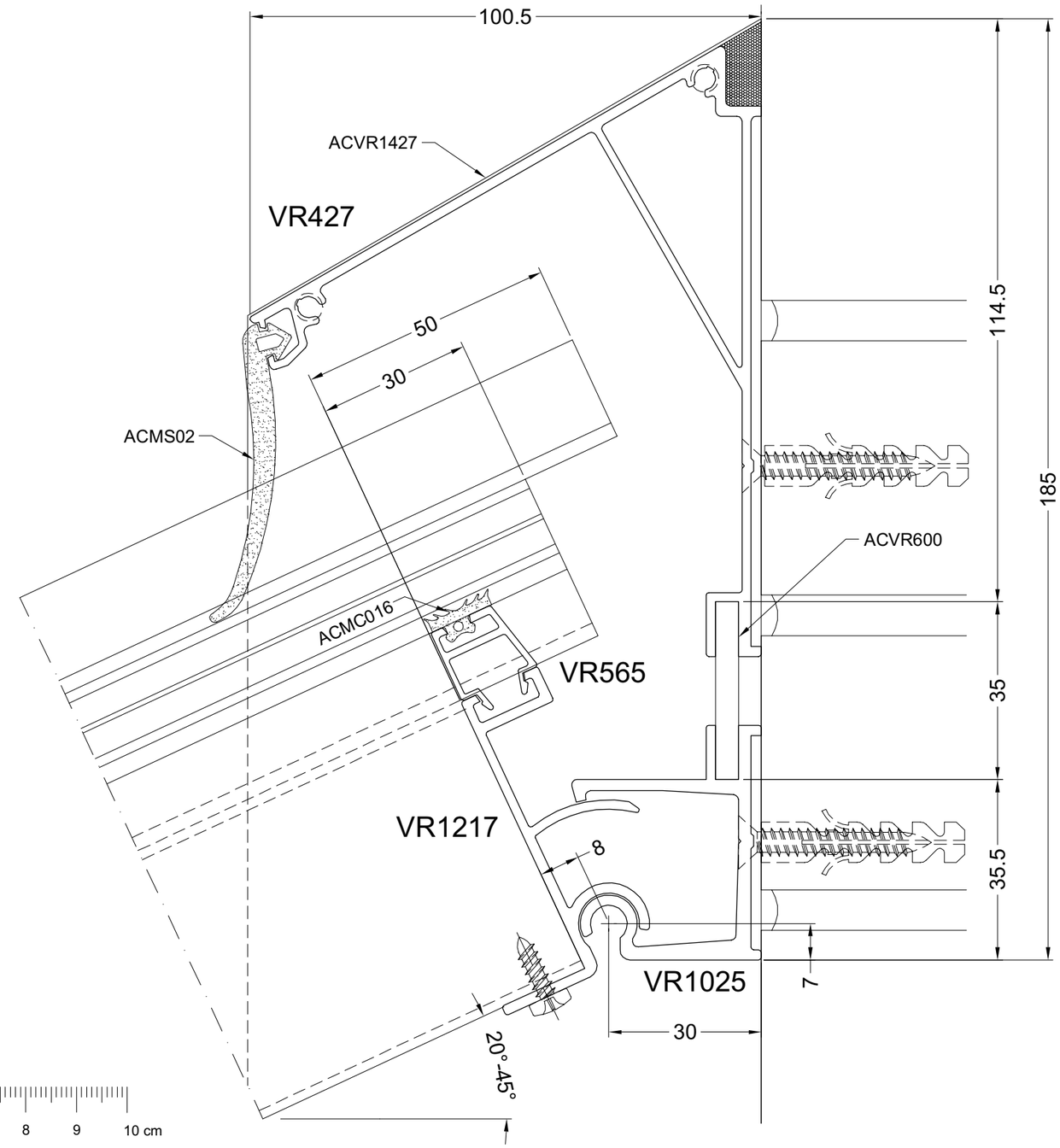
68 15/10/07

aliver 1000

2B 20°-45°







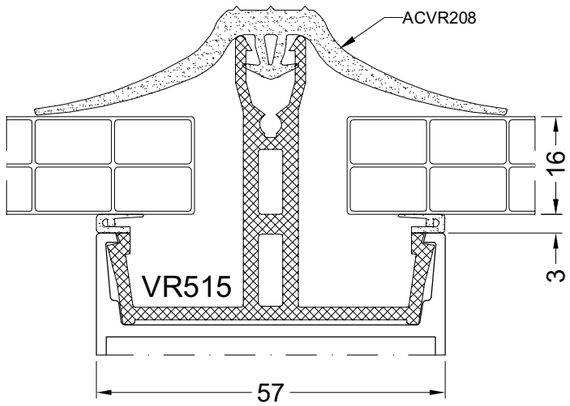
DOOR2d

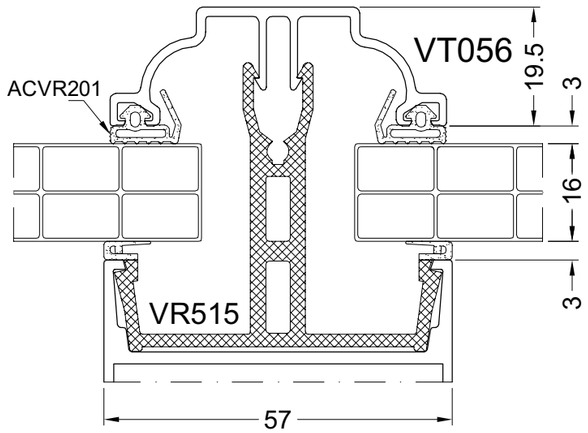
aliver 1000

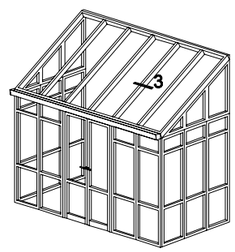
aliplast®
ALUMINIUM SYSTEMS

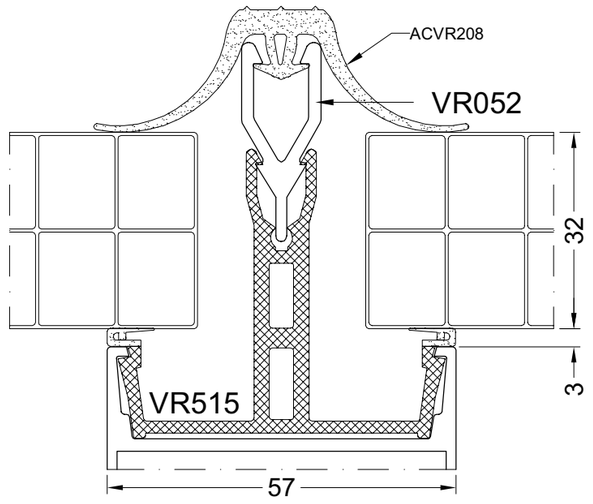
3A

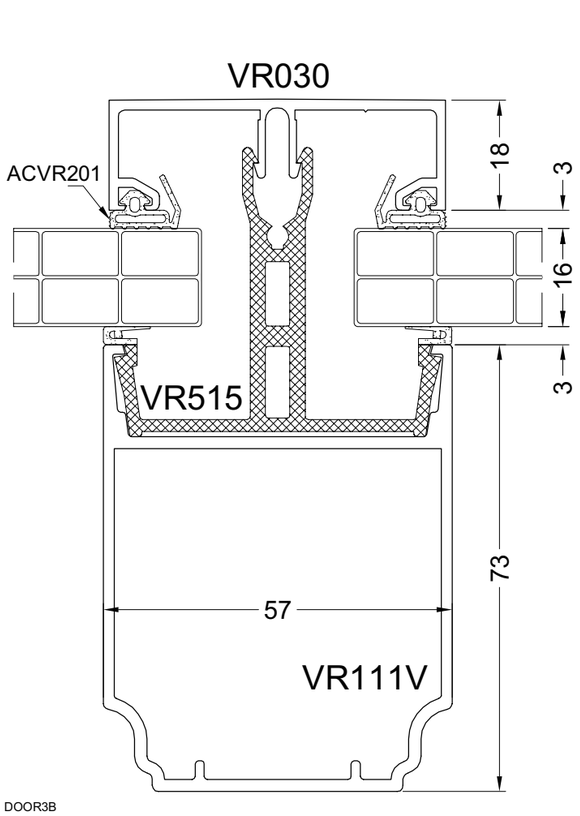
DOORSNEDEN - COUPES - SCHNITT - SECTIONS

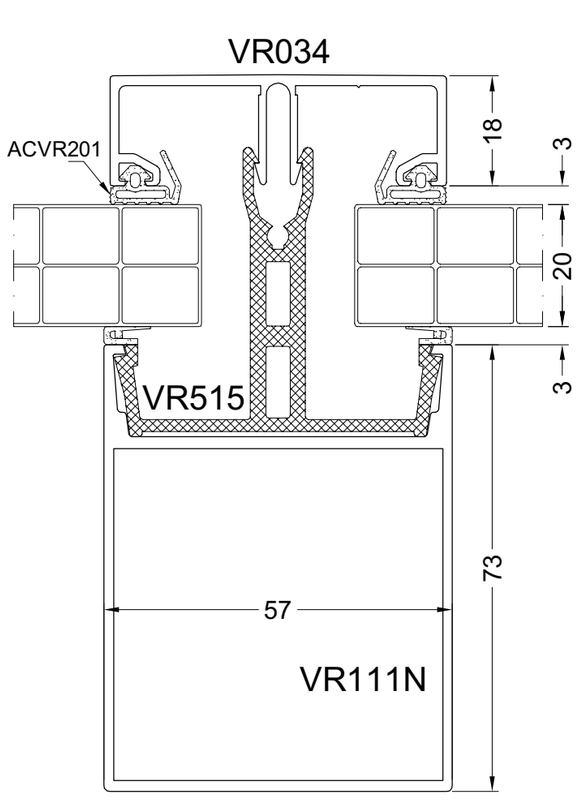


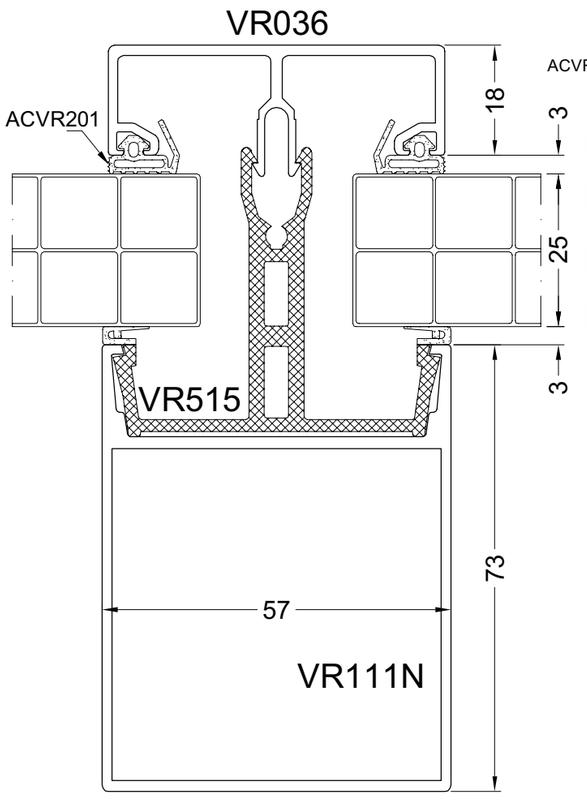


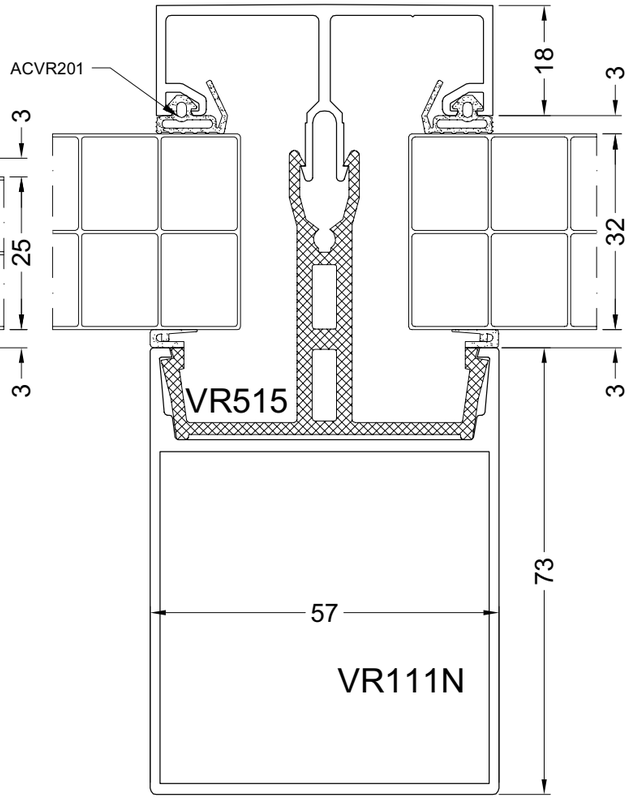






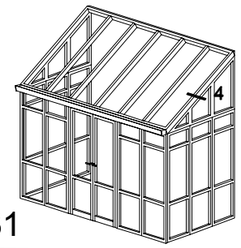






DOOR3B

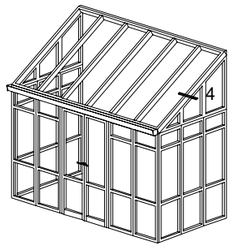
70 15/10/07

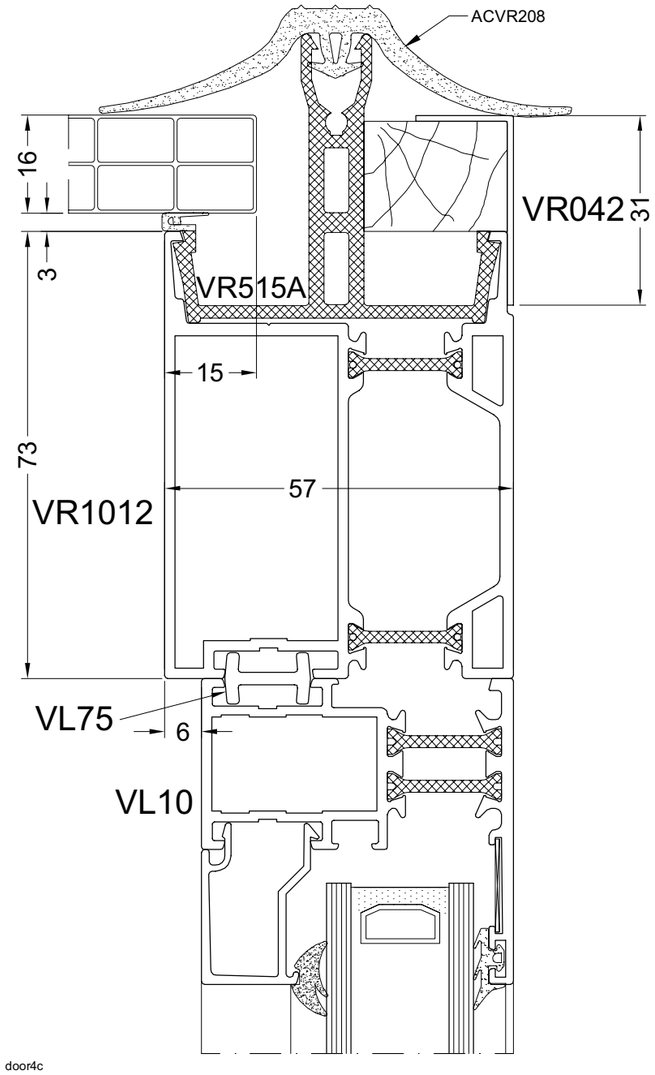

4

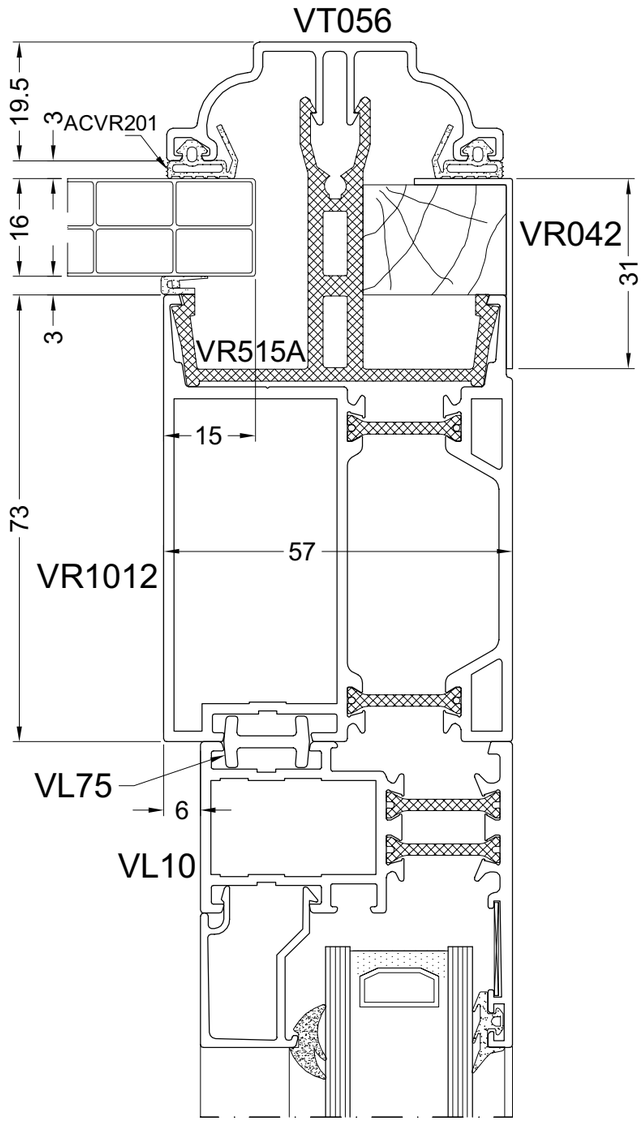
VR031
18
3
ACVR201
16
3
VR515A
15
73
VR1012
57
VL75
6
VL10
VR035
18
3
ACVR201
20
3
VR515A
15
73
VR1012
57
VL75
6
VL10
VR037
18
3
ACVR201
25
3
VR515A
35
VR112
23
14
65
VL11
VR033
18
3
ACVR201
32
3
VR515A
15
73
VR1012
57
VL75
6
VL10

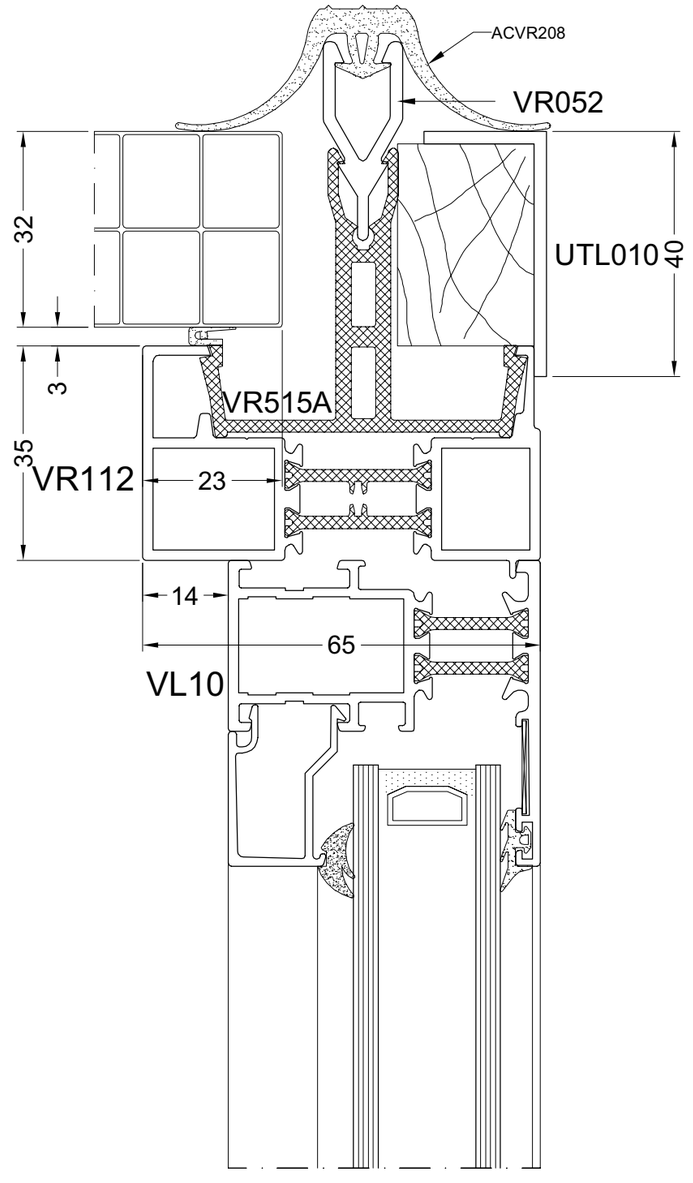
door4b

4B

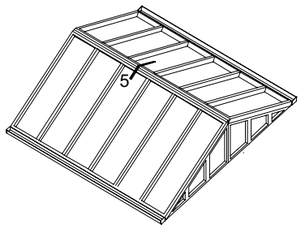

4


ACVR208
16
3
VR042
31
VR515A
15
73
57
VR1012
VL75
6
VL10


VT056
19.5
3
ACVR201
16
3
VR042
31
VR515A
15
73
57
VR1012
VL75
6
VL10


ACVR208
VR052
32
3
UTL010
40
VR515A
35
VR112
23
14
65
VL10

door4c

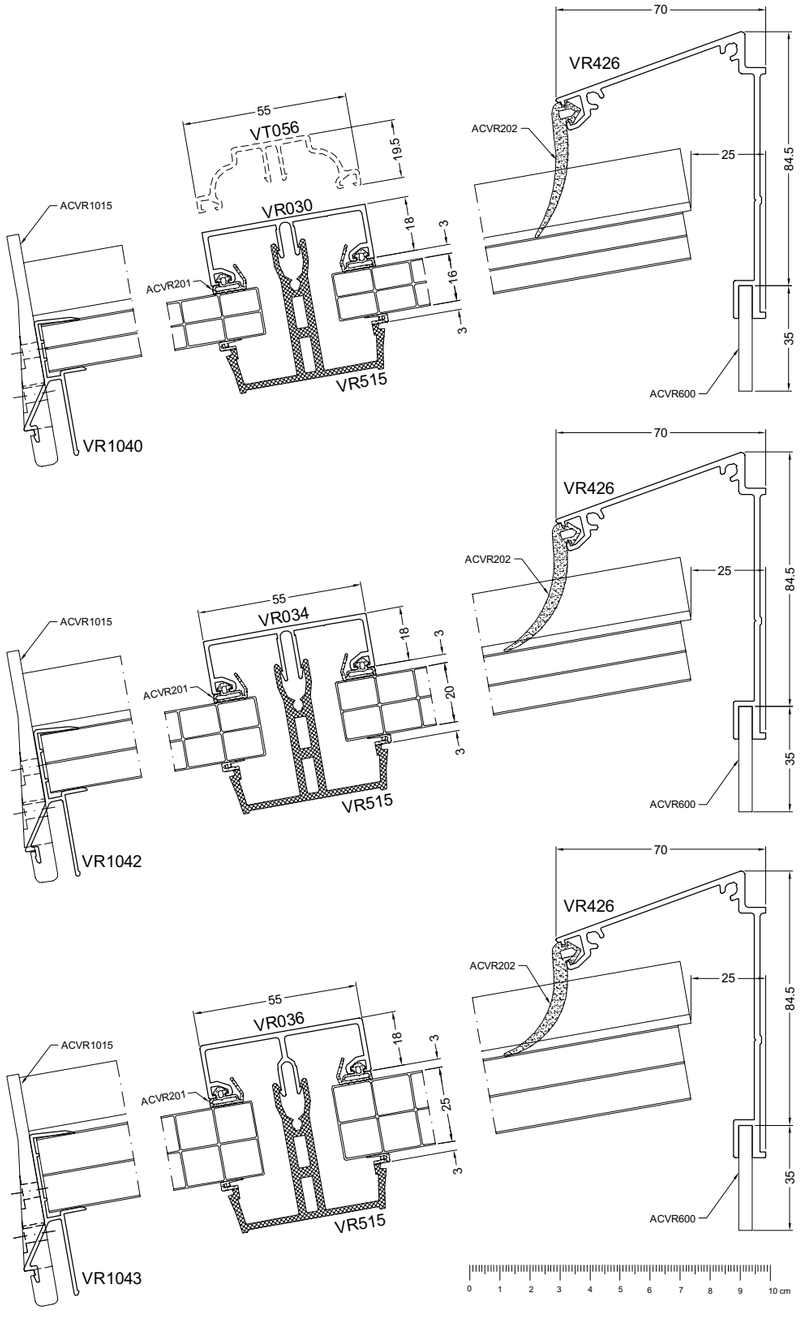

5

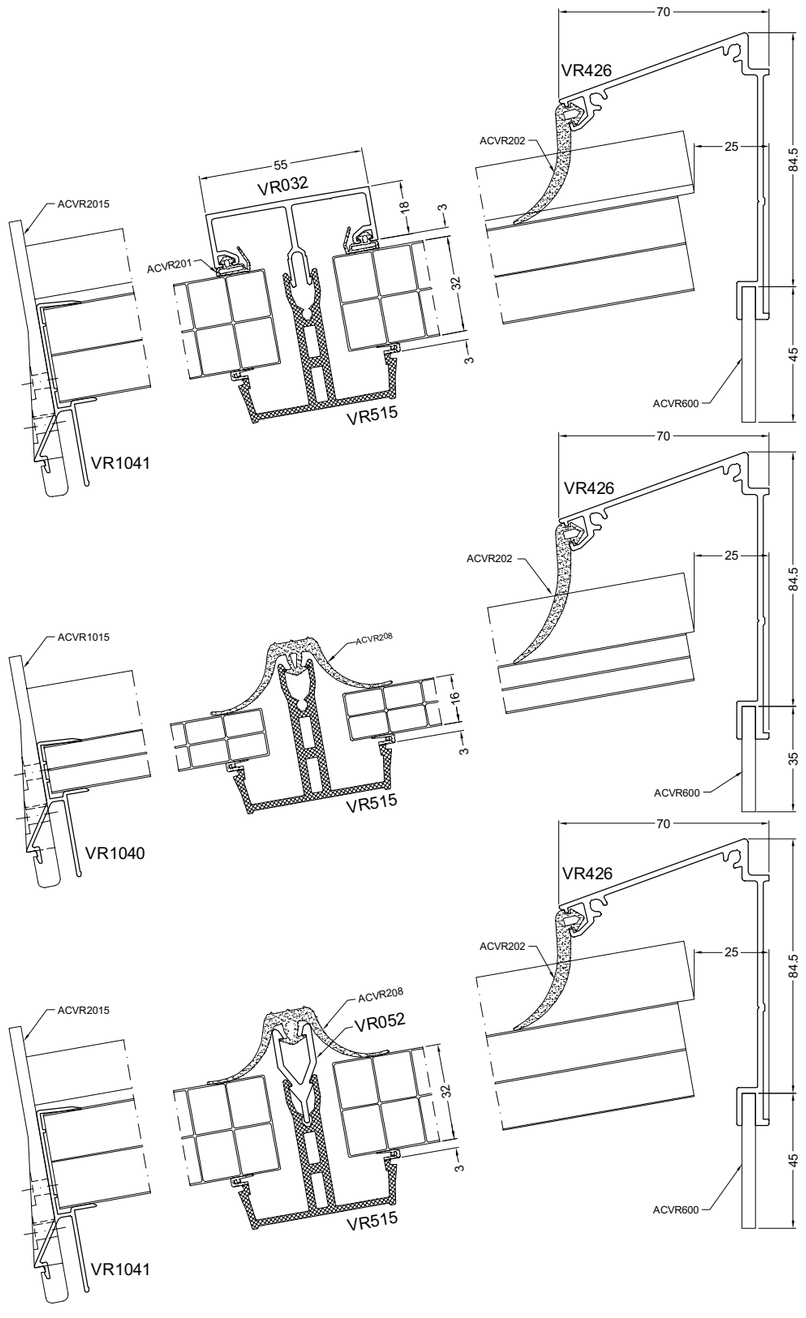
125
VR125
ACVR125
VR126
ACVR202
(VT056)
VR030
18
3
16
3
ACVR201
VR515
16
73
VR111N
(VR111V)
57
VR515
105
VR011N
57

door5b

aliver 1000

5°-25°





OVERZ

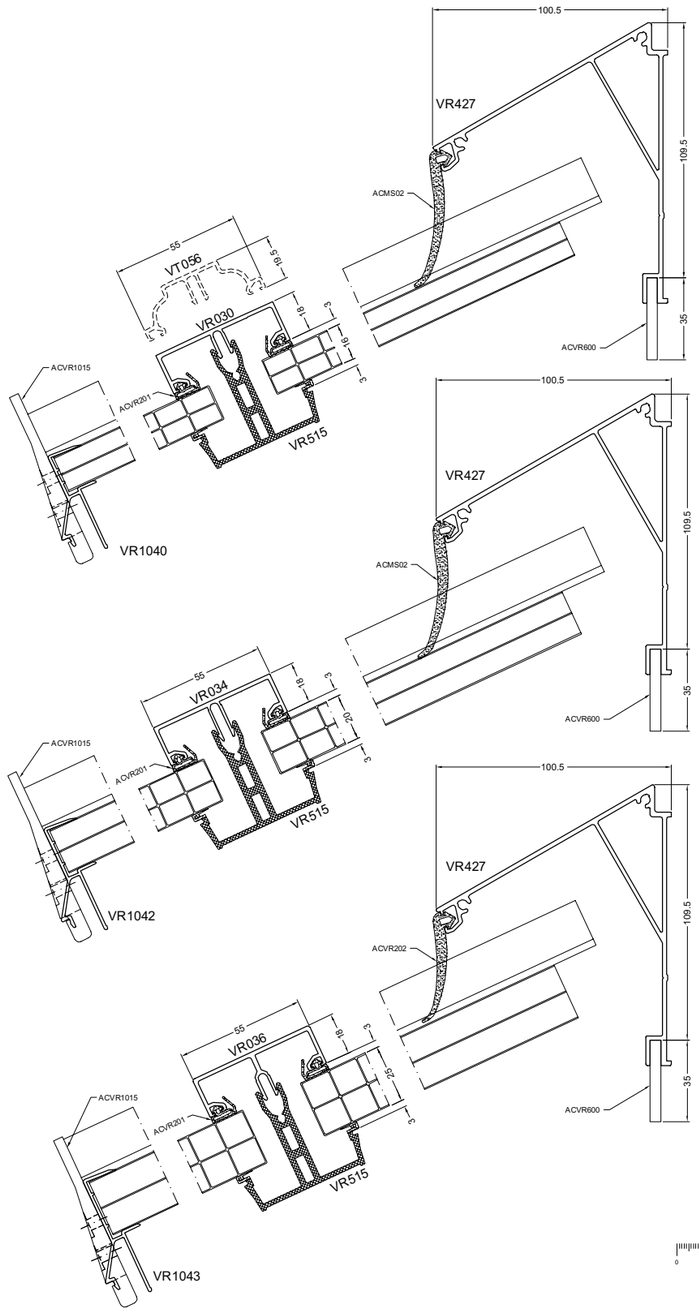
74 15/10/07

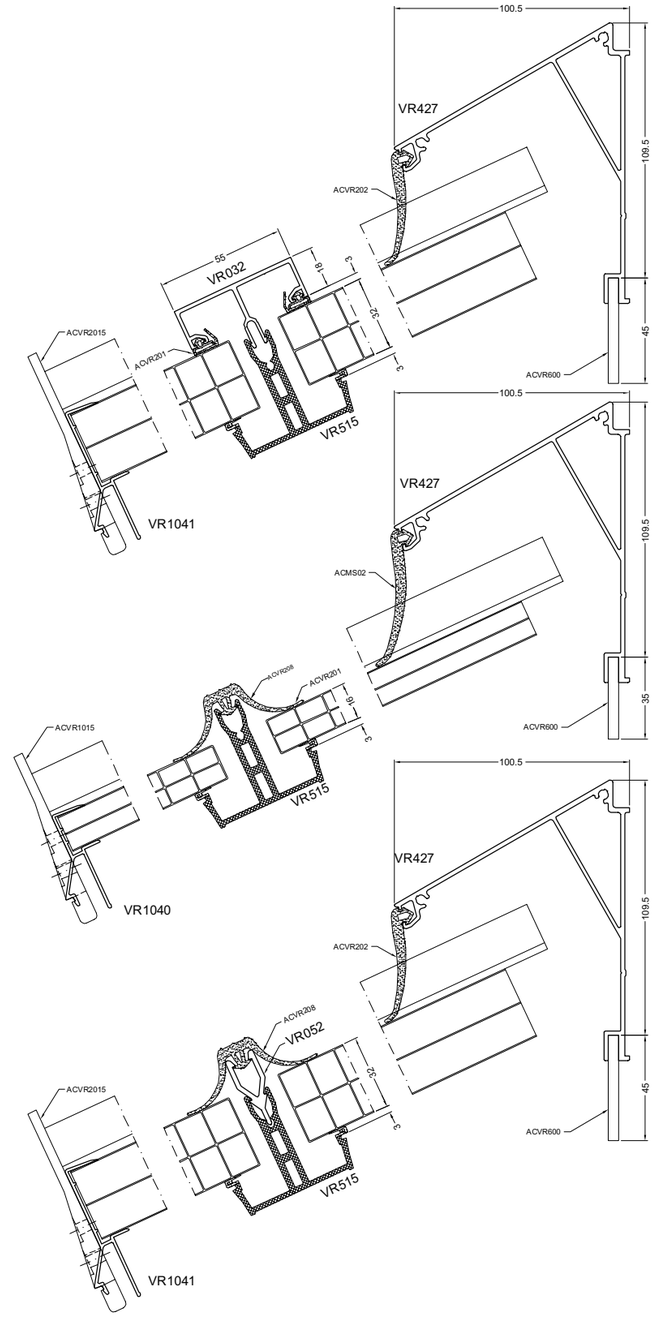
aliver 1000

VR1000d

20°-45°

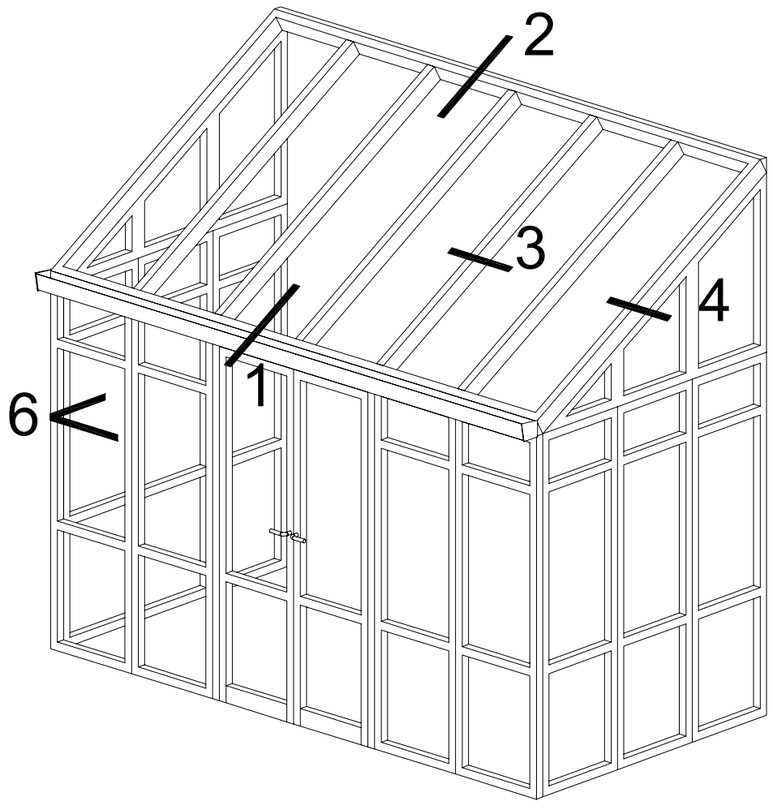
DOORSNEDEN - COUPES - SCHNITT - SECTIONS

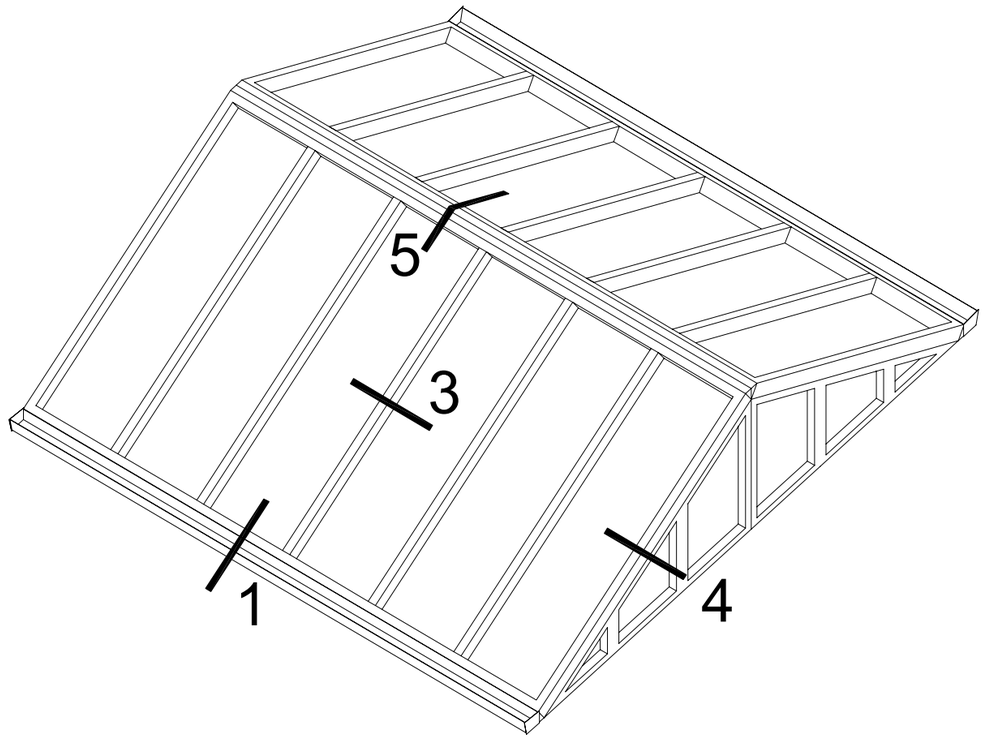




pc45

VERANDA MET GLAS
VERANDA AVEC VERRE
WINTERGARTEN MIT GLAS
CONSERVATORY WITH GLASS





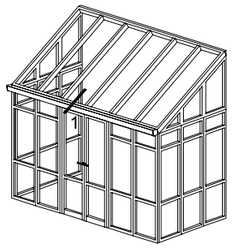
doortyp1

76 **15/10/07**

aliver 1000

1C 5°-25°

DOORSNEDEN - COUPES - SCHNITT - SECTIONS



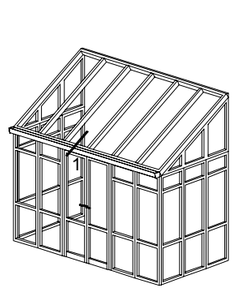
DOOR1a

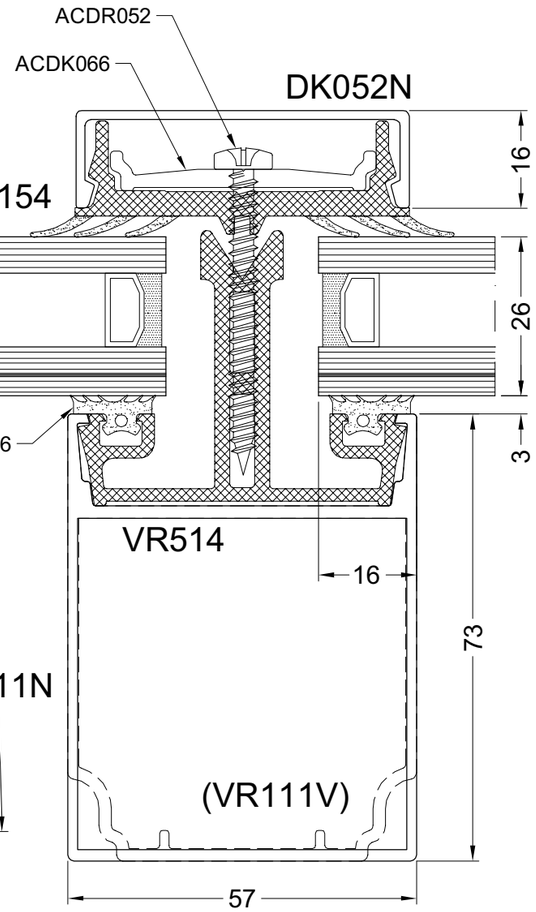
15/10/07 77

aliver 1000

aliplast®
ALUMINIUM SYSTEMS

1D 20°-45°





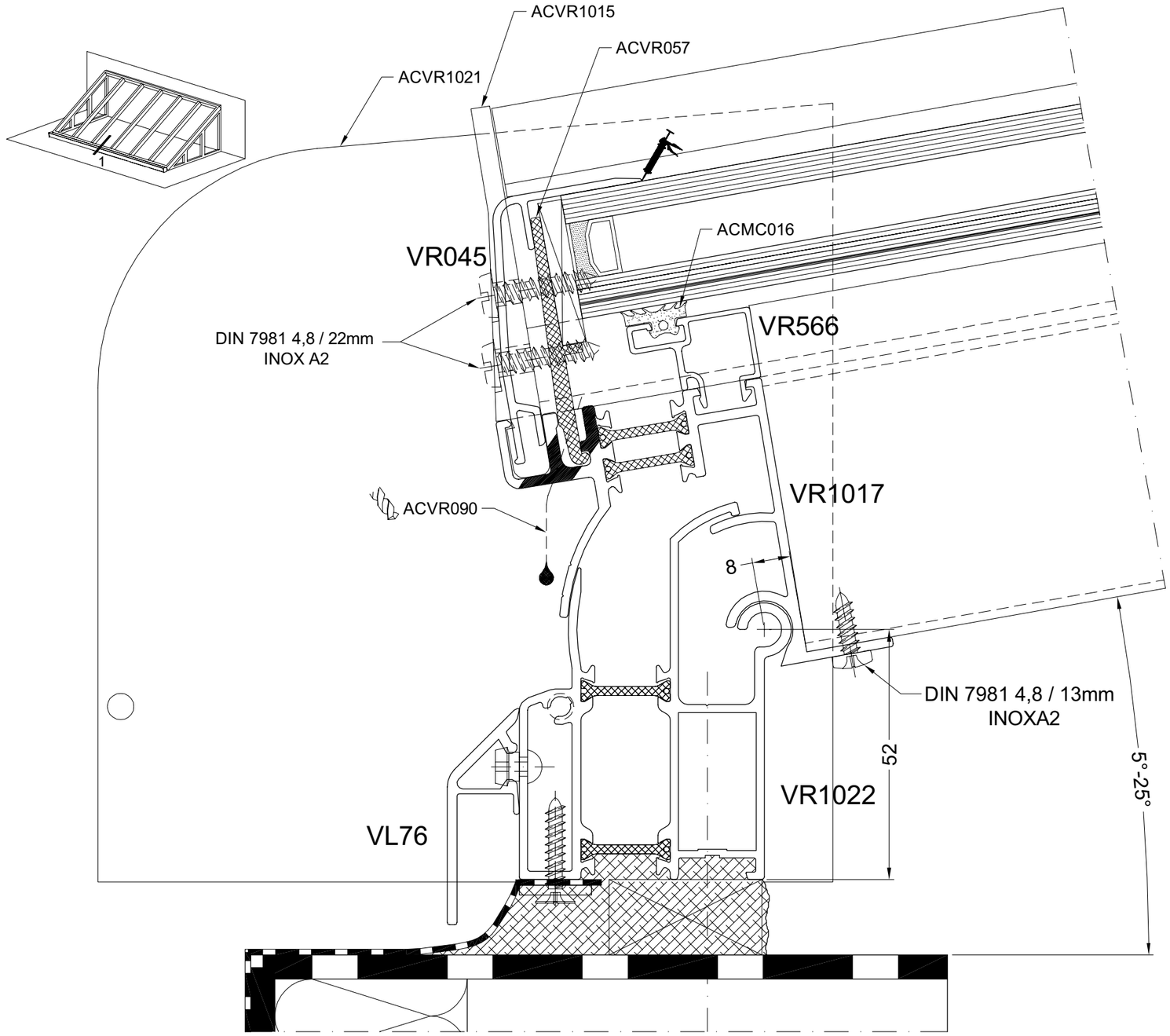
DOOR1C

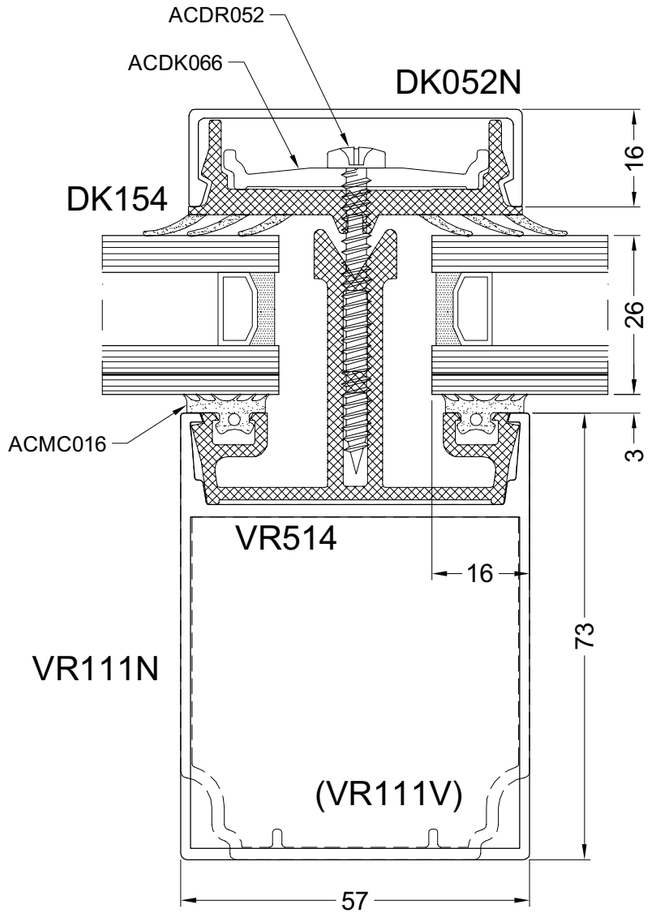
78 15/10/07

aliver 1000

1E 5°-25°

DOORSNEDEN - COUPES - SCHNITT - SECTIONS



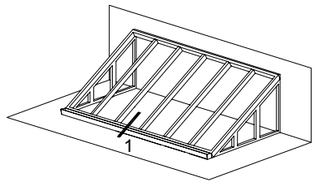


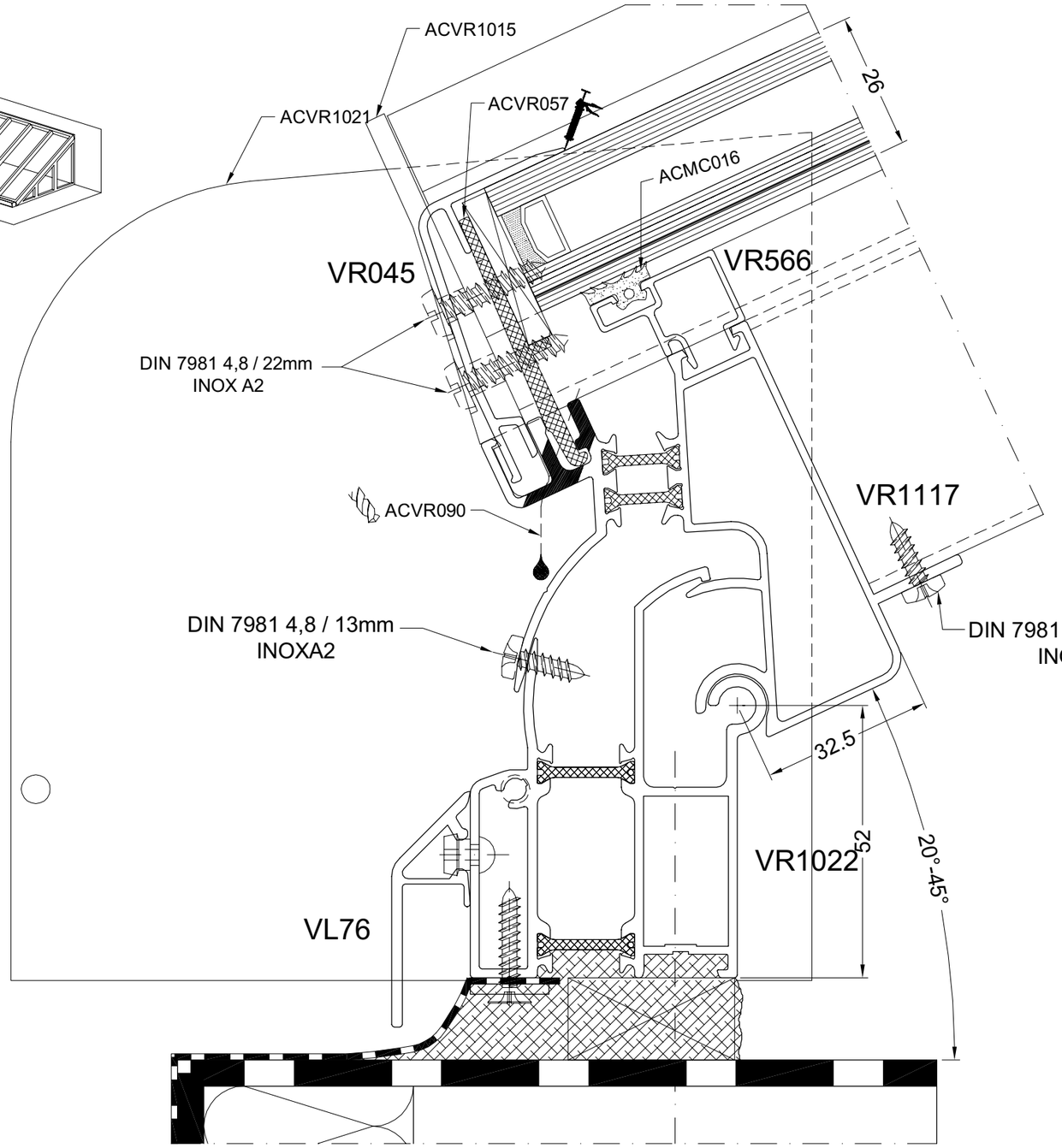
DOOR1f

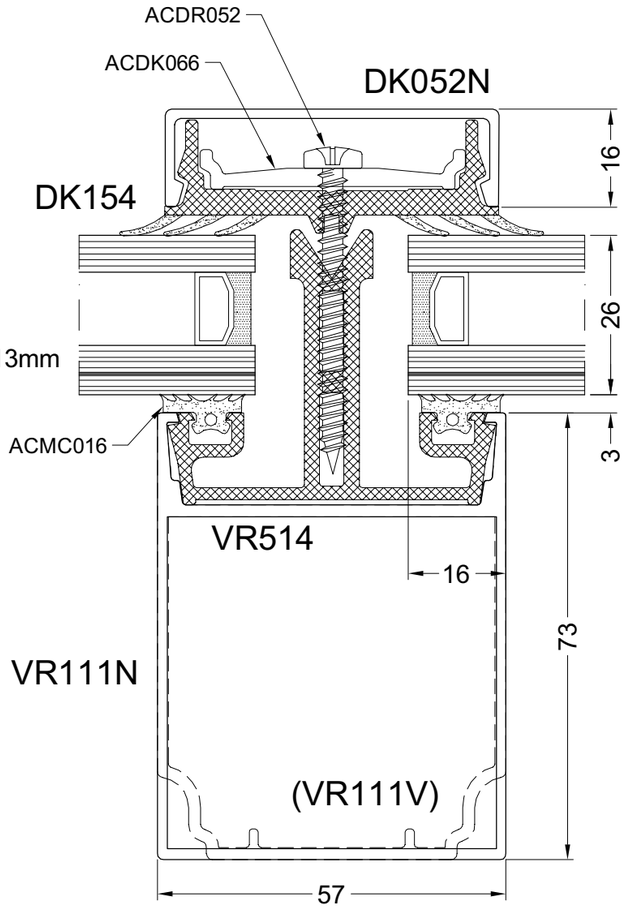
aliver 1000

aliplast®
ALUMINIUM SYSTEMS

1F 20°-45°





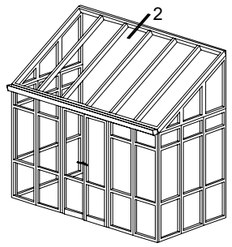


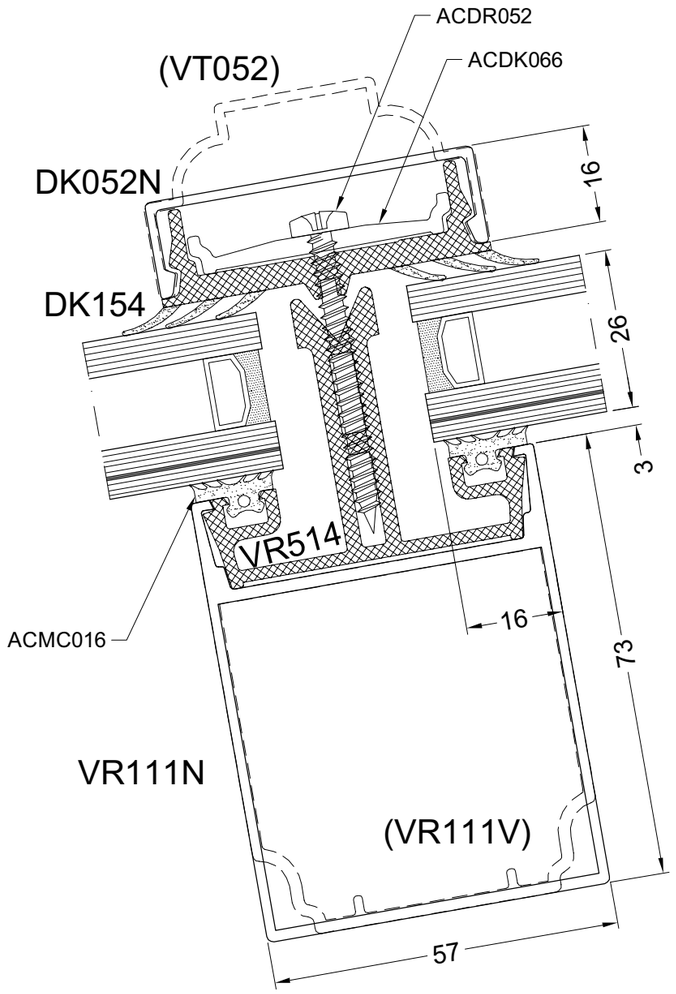
DOOR1e

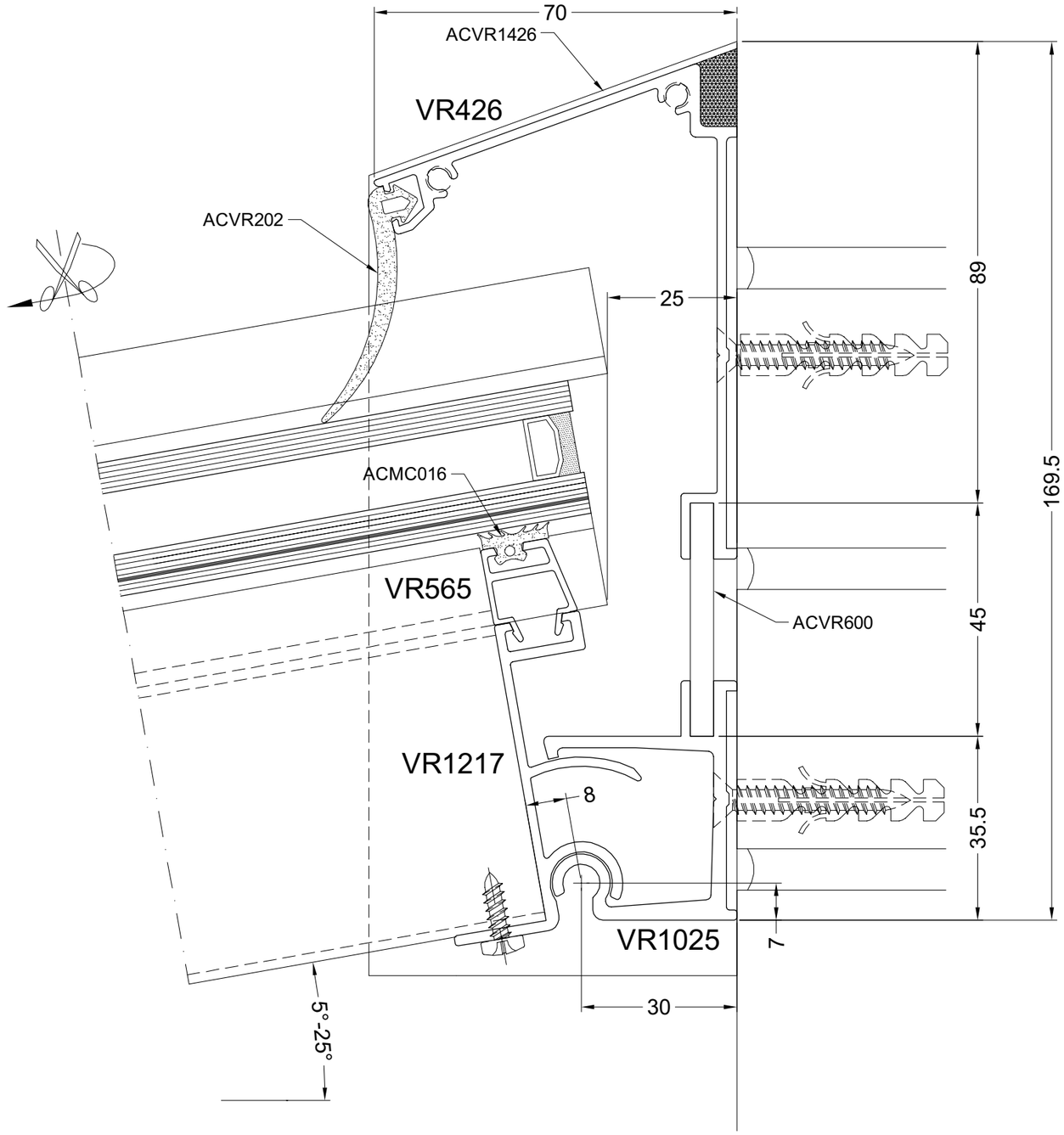
80 15/10/07

aliver 1000

2C 5°-25°





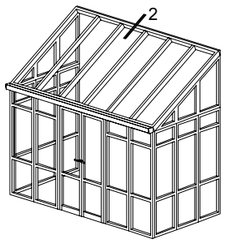


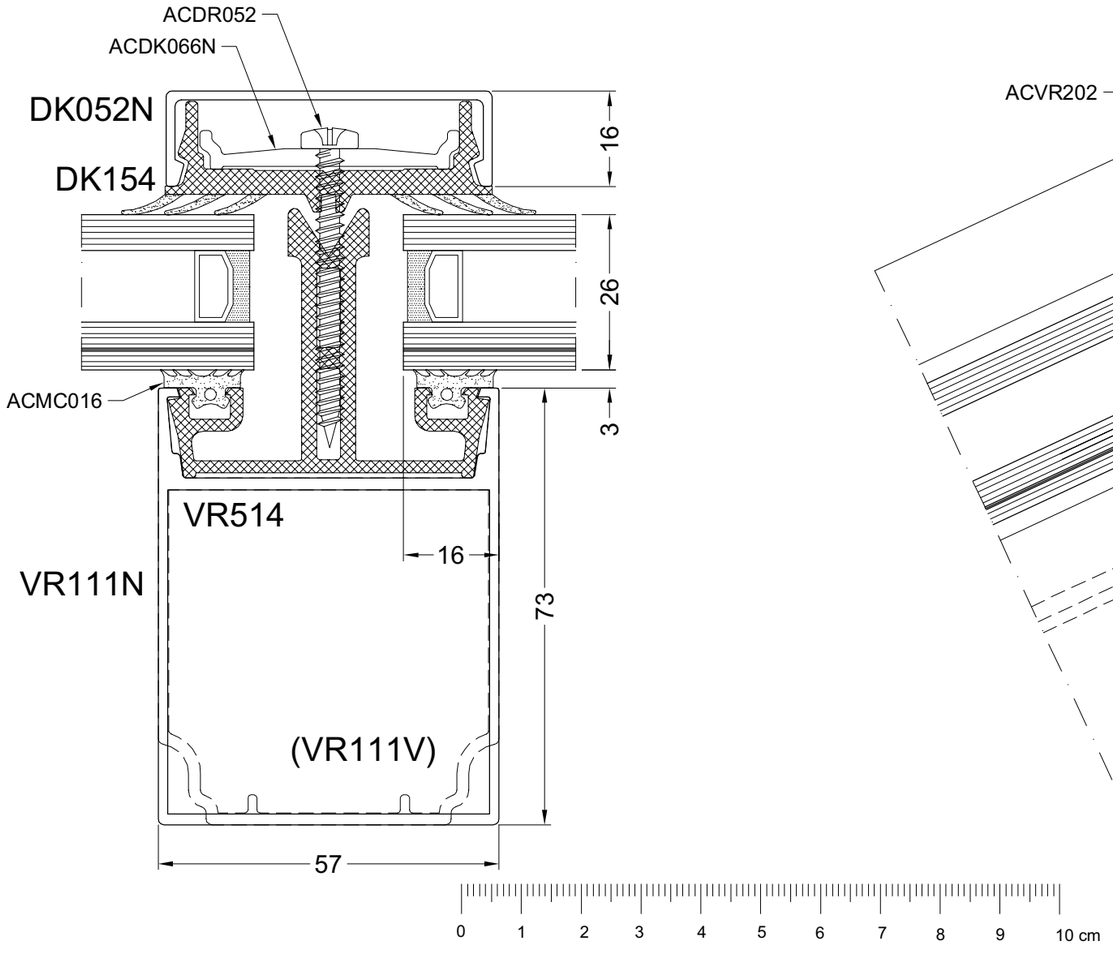
door2a

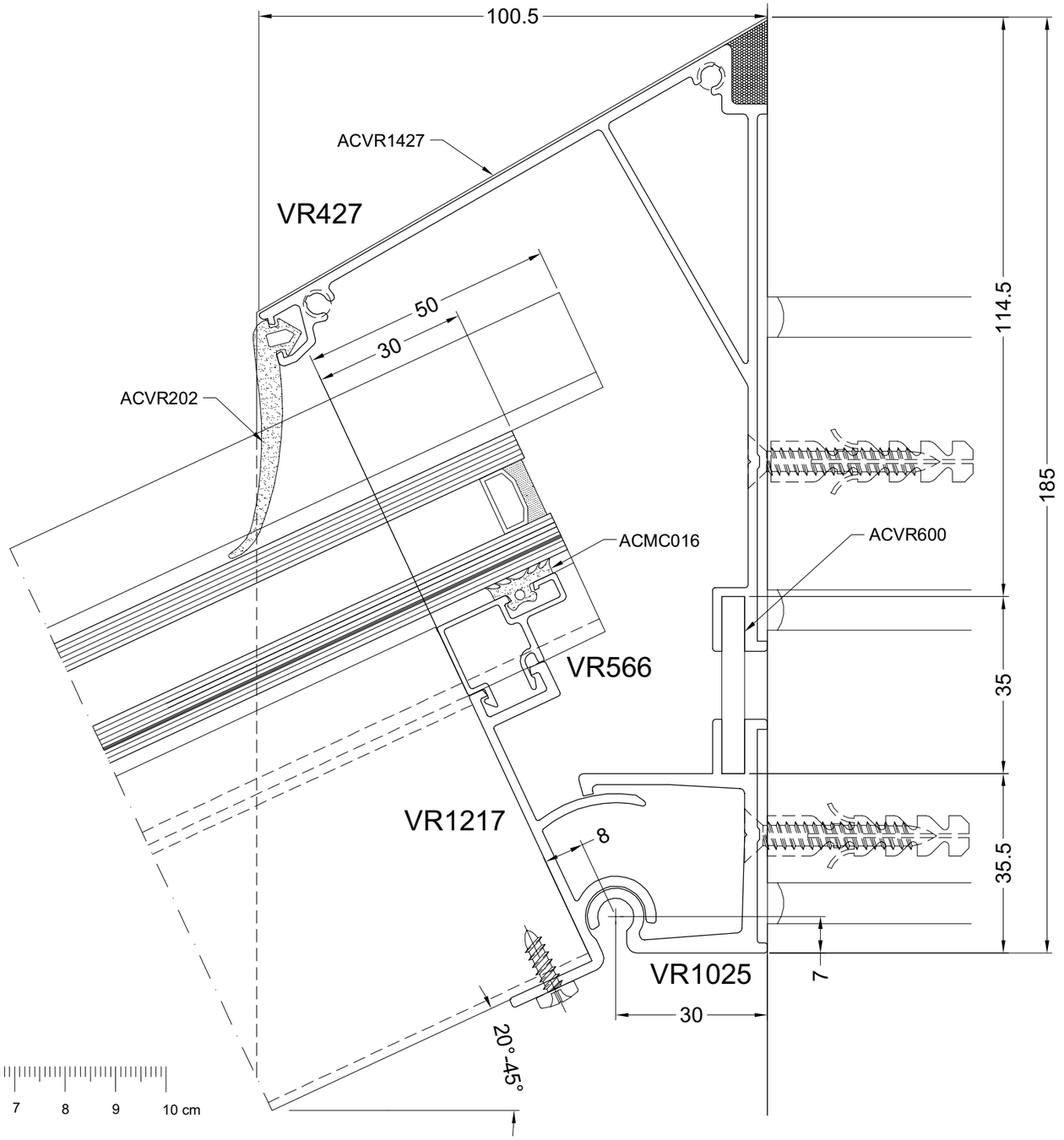
aliver 1000

aliplast® ALUMINIUM SYSTEMS

2D 20°-45°

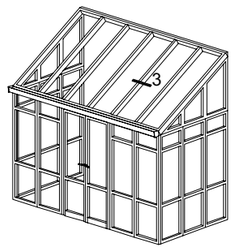


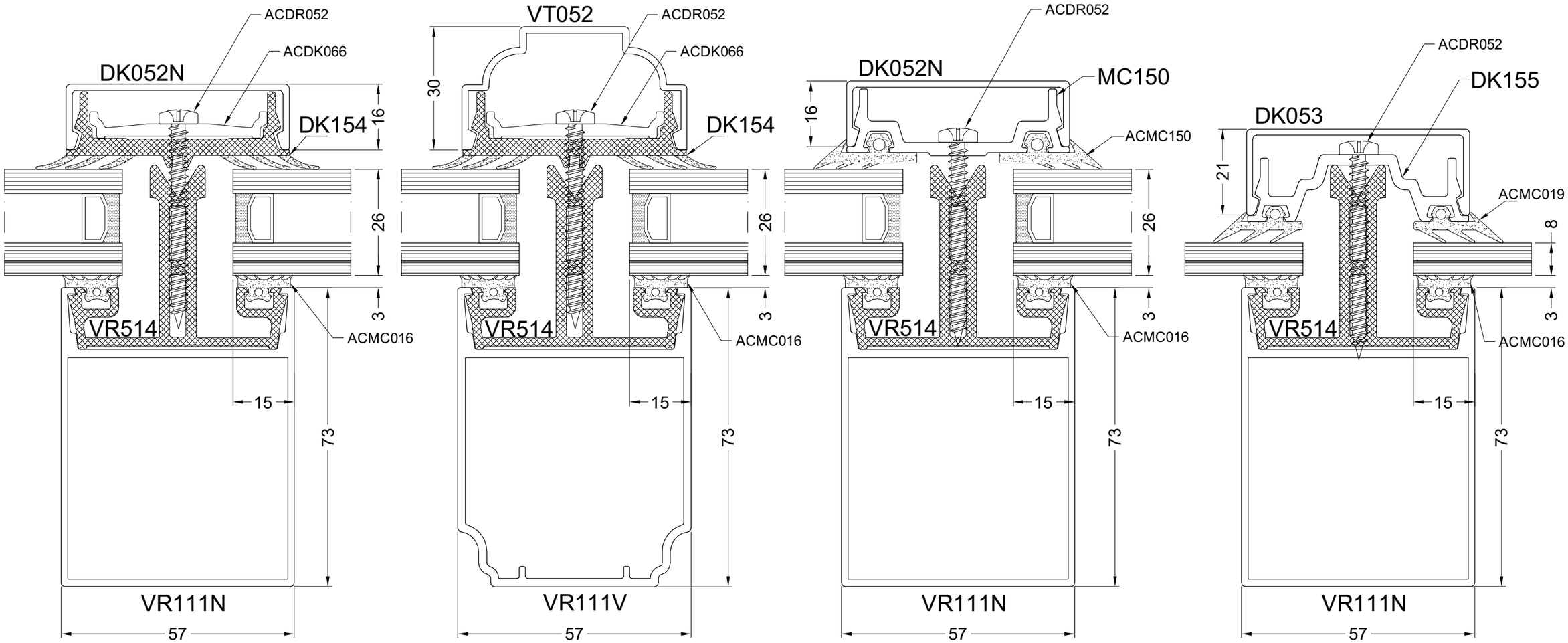




door2c

82 15/10/07


3


ACDR052
ACDK066
DK052N
DK154
16
26
3
VR514
ACMC016
15
73
VR111N
57
VT052
ACDR052
ACDK066
30
DK154
26
3
VR514
ACMC016
15
73
VR111V
57
ACDR052
DK052N
MC150
16
ACMC150
26
3
VR514
ACMC016
15
73
VR111N
57
ACDR052
DK155
DK053
21
ACMC019
8
3
VR514
ACMC016
15
73
VR111N
57

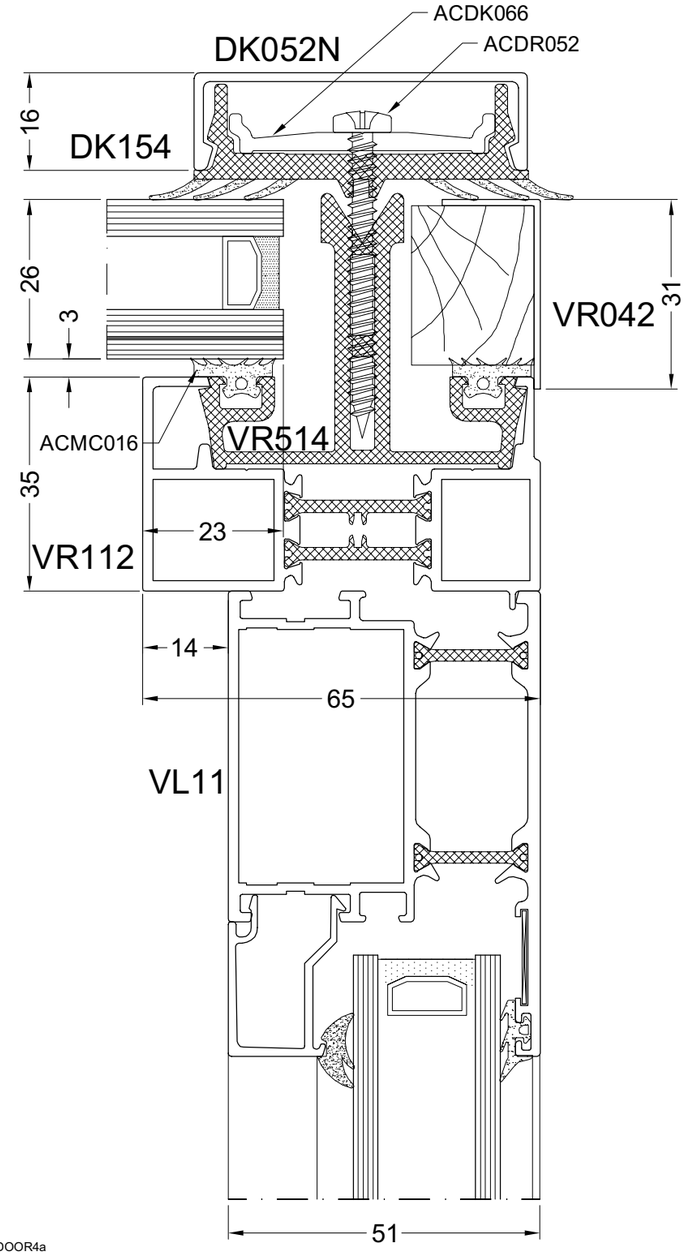
DOOR3A

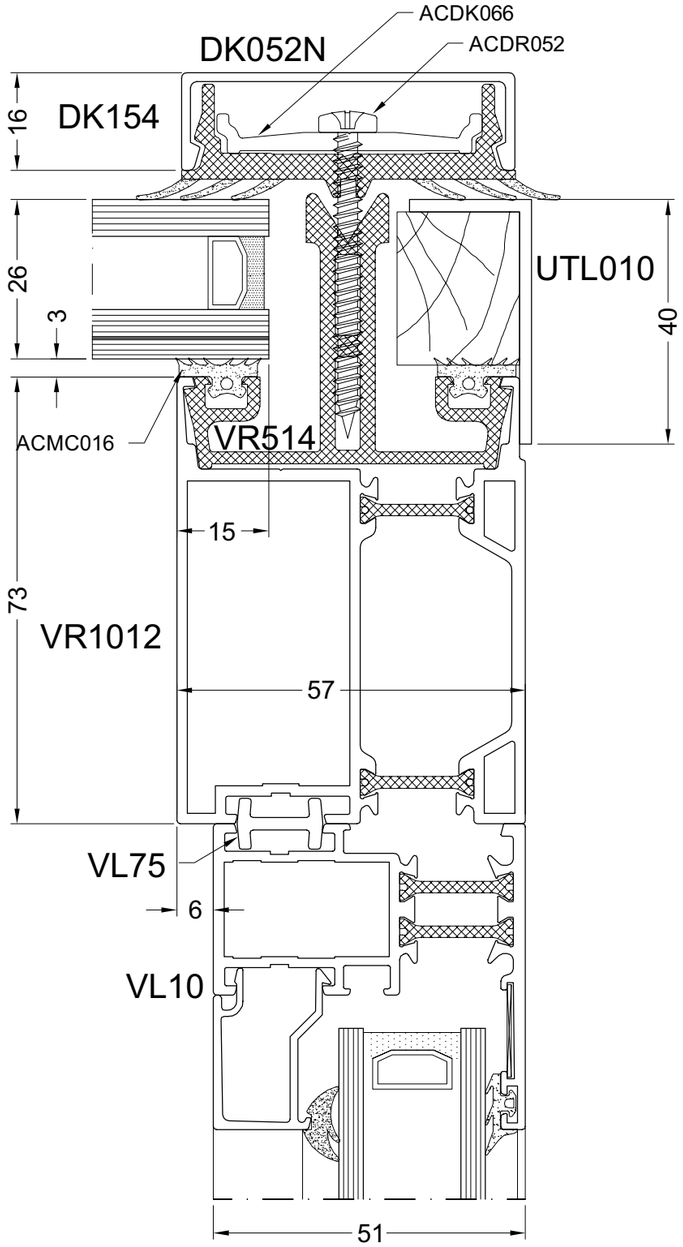
aliver 1000

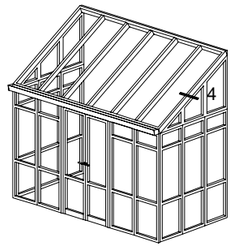
aliplast®
ALUMINIUM SYSTEMS

4C

DOORSNEDEN - COUPES - SCHNITT - SECTIONS

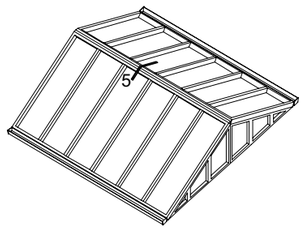






DOOR4a

84 15/10/07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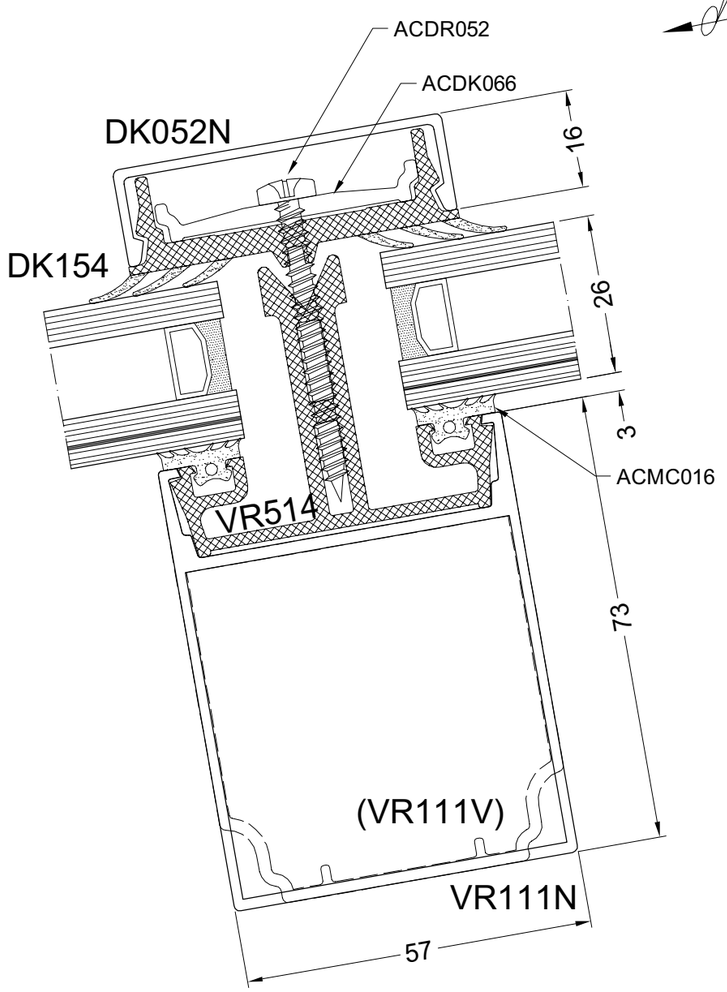
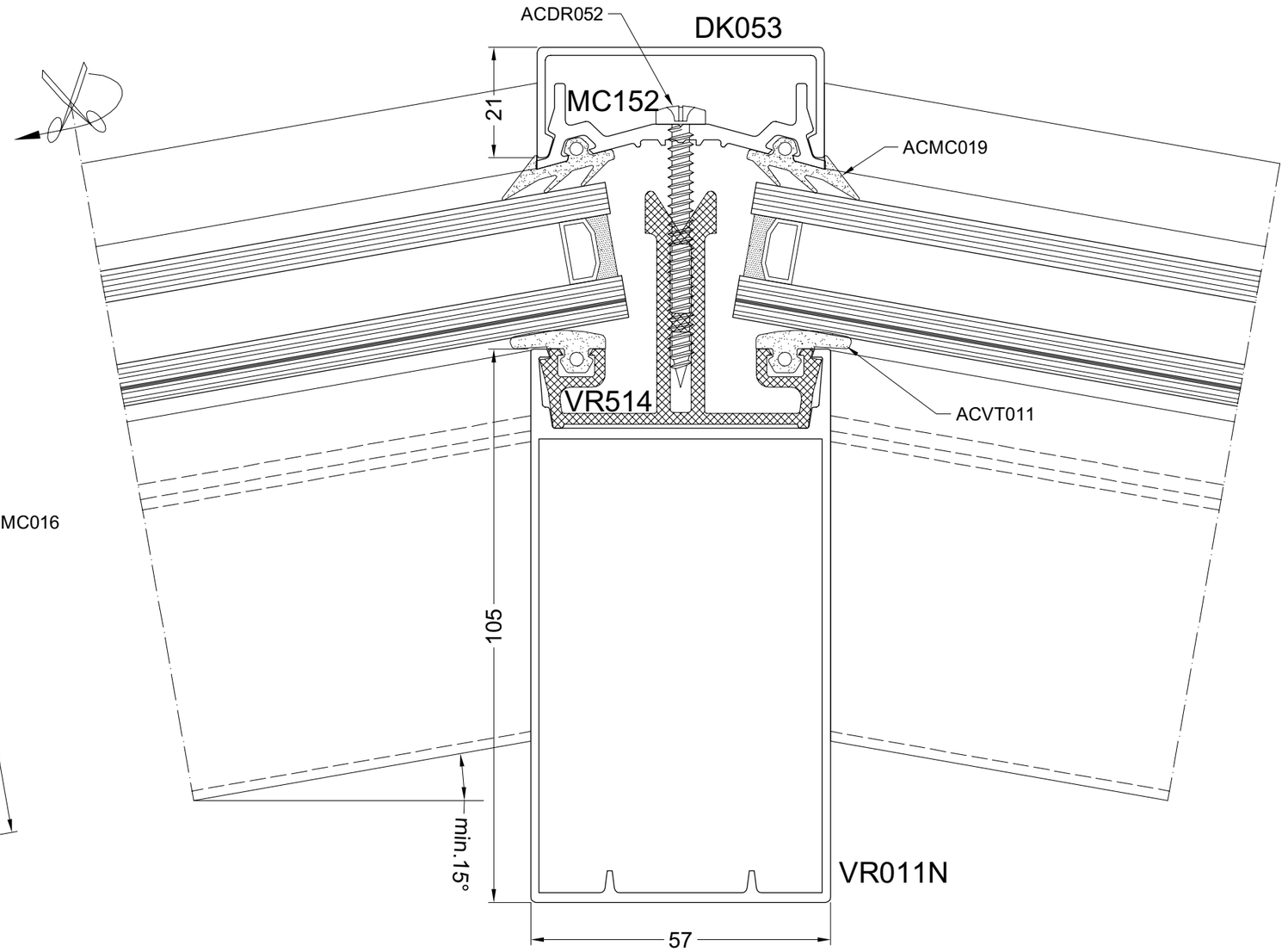
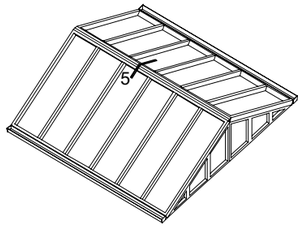

ACDR052
ACDK066
DK052N
16
DK154
26
3
ACMC016
VR514
73
(VR111V)
VR111N
57

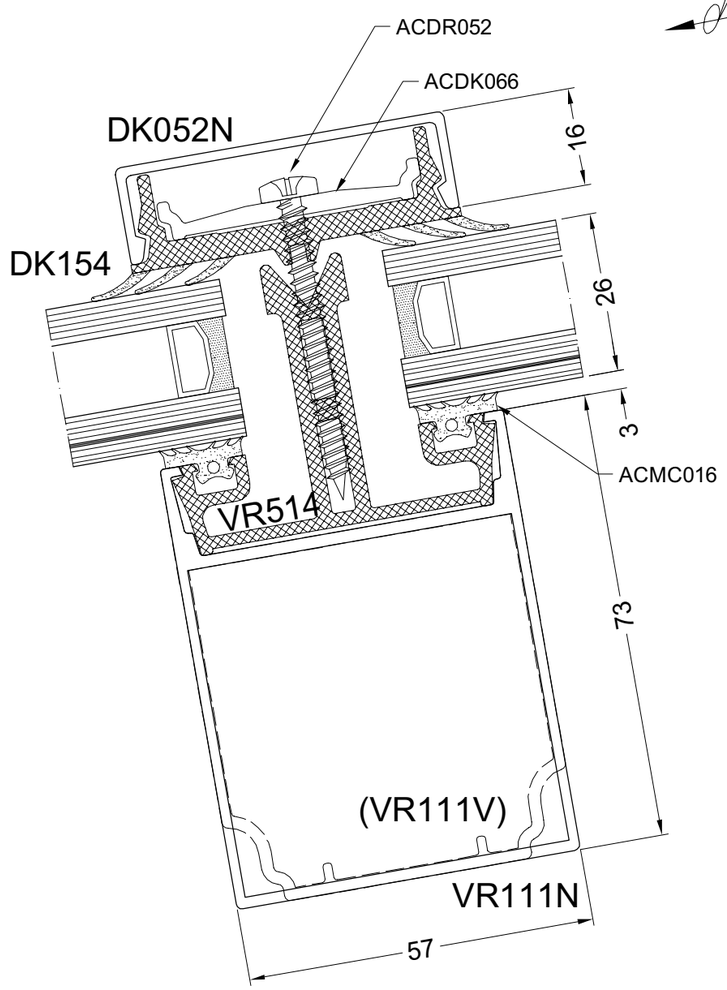

ACDR052
DK053
21
MC152
ACMC019
VR514
ACVT011
105
min.15°
VR011N
57

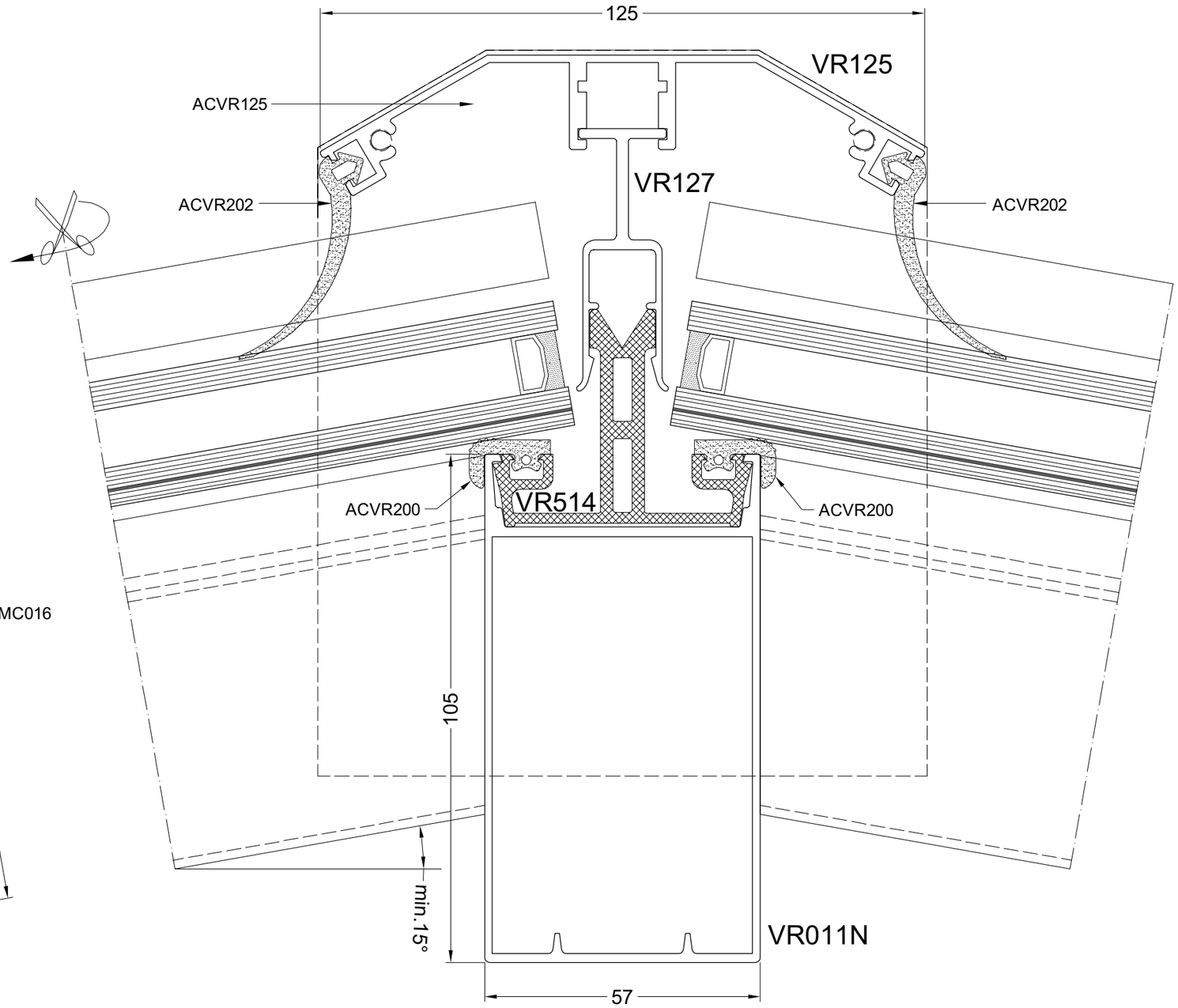
DOOR5a

aliver 1000

5C

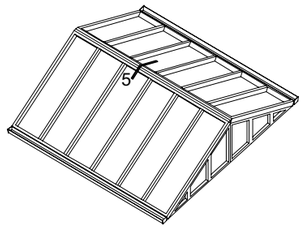


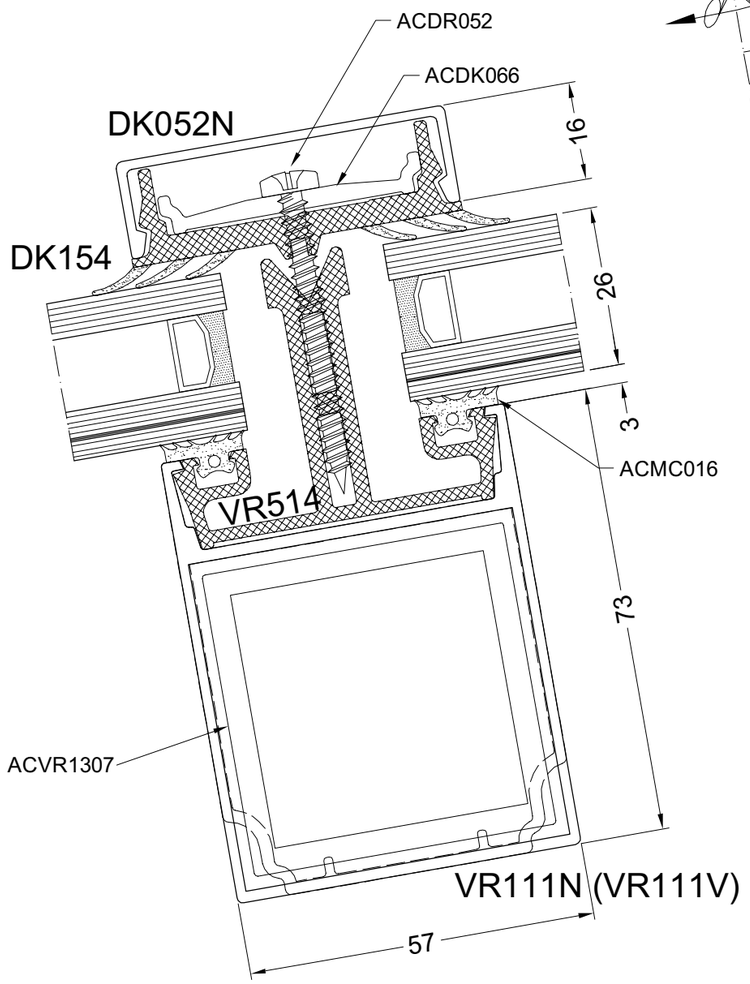


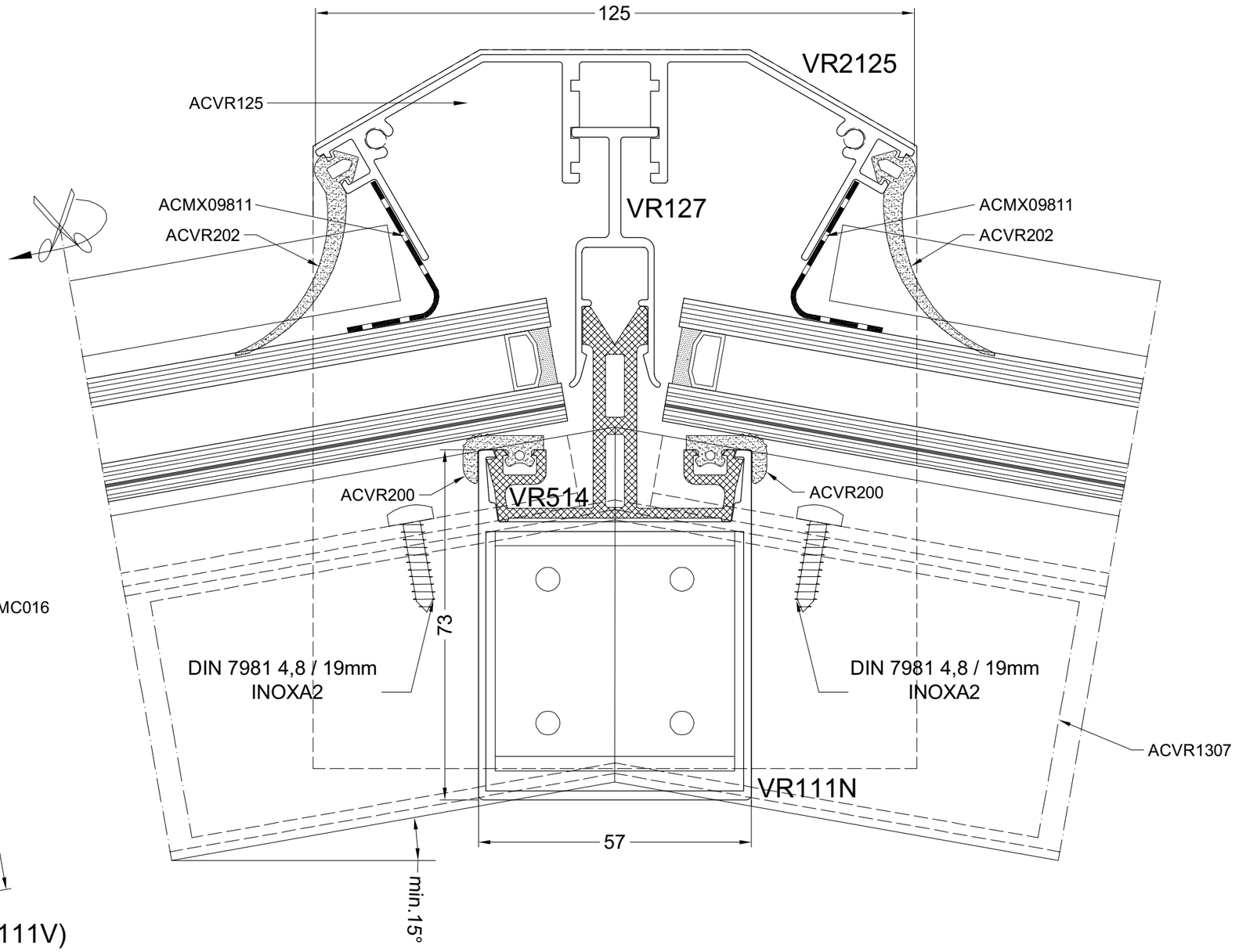


DOOR5c

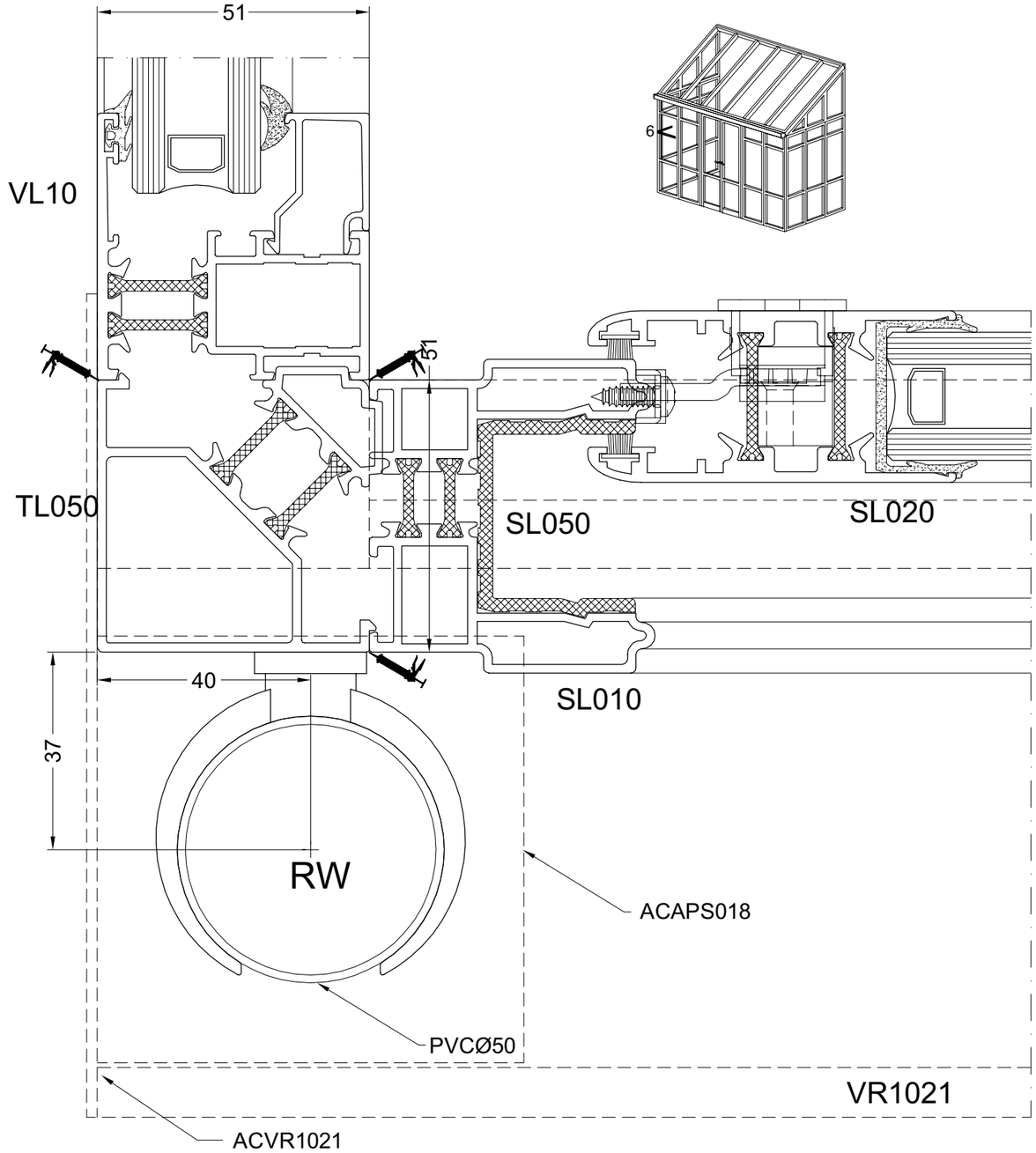
86 15/10/07

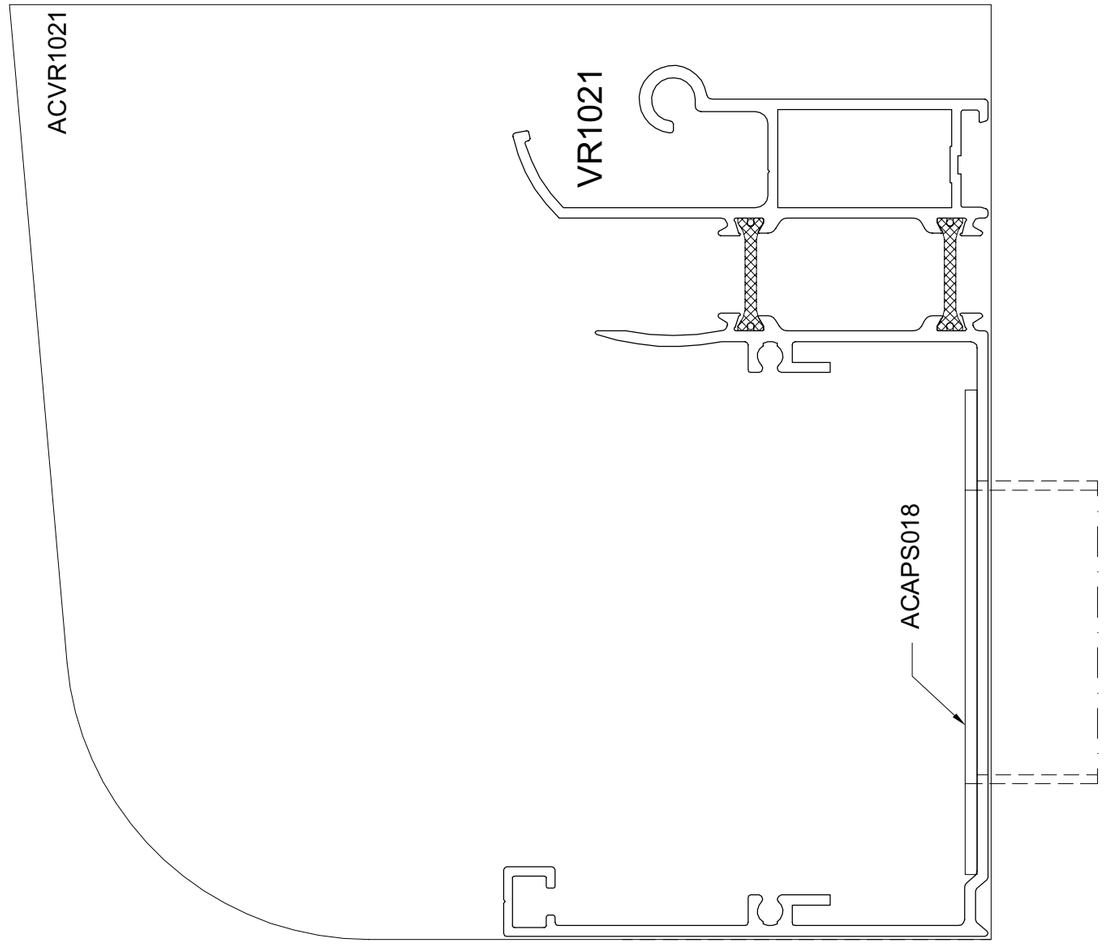

5


ACDR052
ACDK066
DK052N
DK154
16
26
3
ACMC016
73
VR514
ACVR1307
VR111N (VR111V)
57


125
VR2125
ACVR125
ACMX09811
ACVR202
VR127
ACMX09811
ACVR202
ACVR200
VR514
ACVR200
73
DIN 7981 4,8 / 19mm
INOXA2
DIN 7981 4,8 / 19mm
INOXA2
ACVR1307
VR111N
57
min.15°

DOOR5D


51
6
VL10
51
TL050
SL050
SL020
SL010
40
37
RW
ACAPS018
PVCØ50
VR1021
ACVR1021


ACVR1021
VR1021
ACAPS018

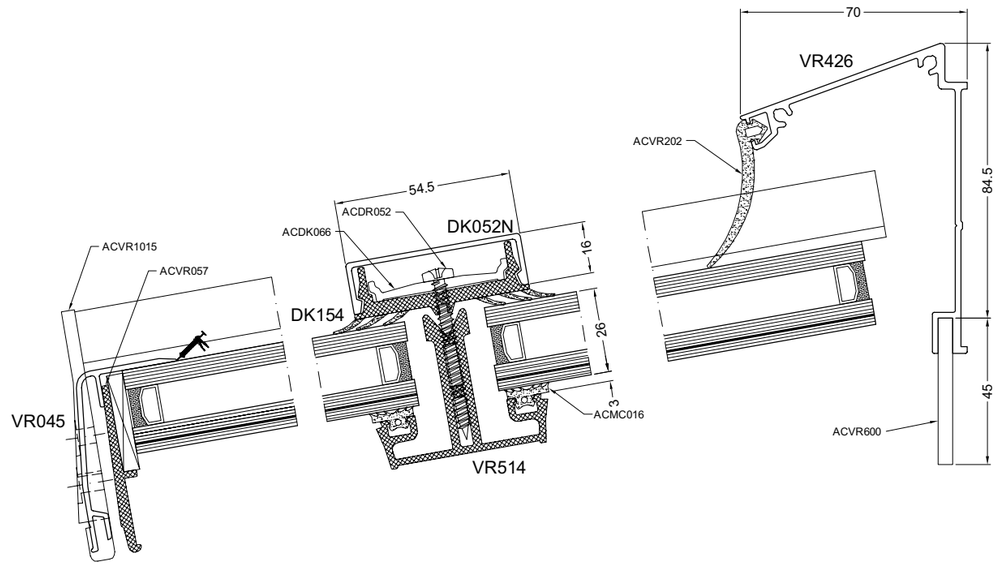
DOOR6

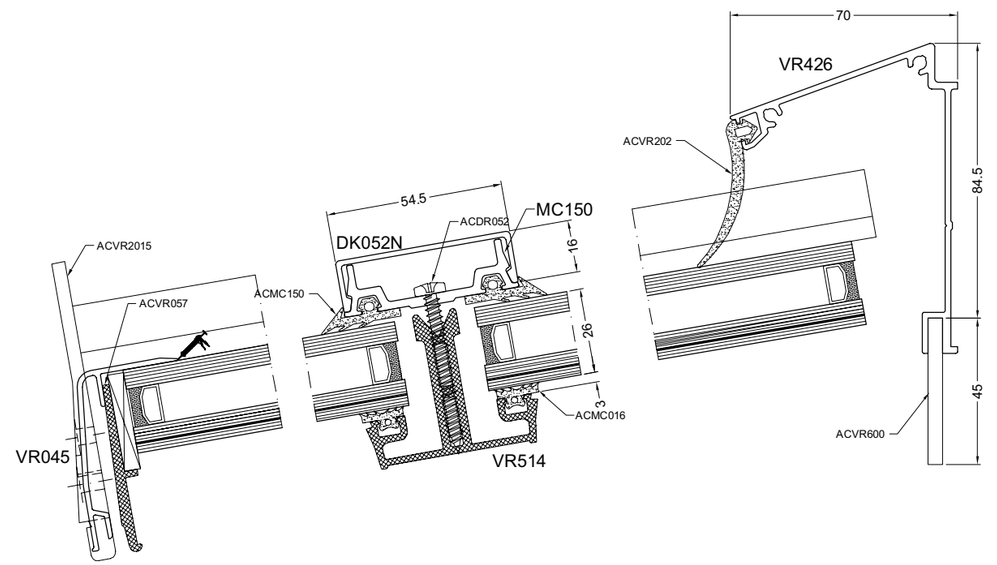
aliver 1000

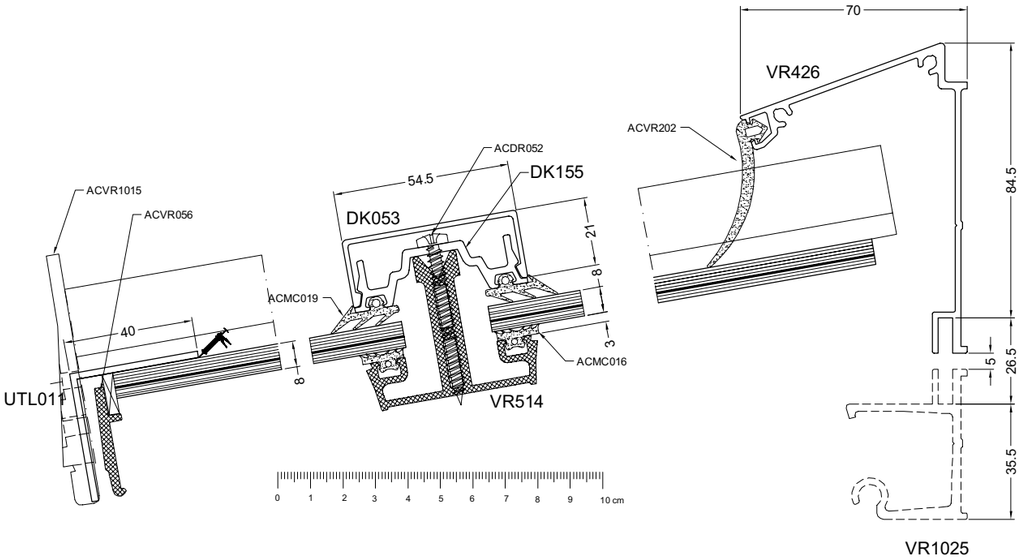
VR1000d

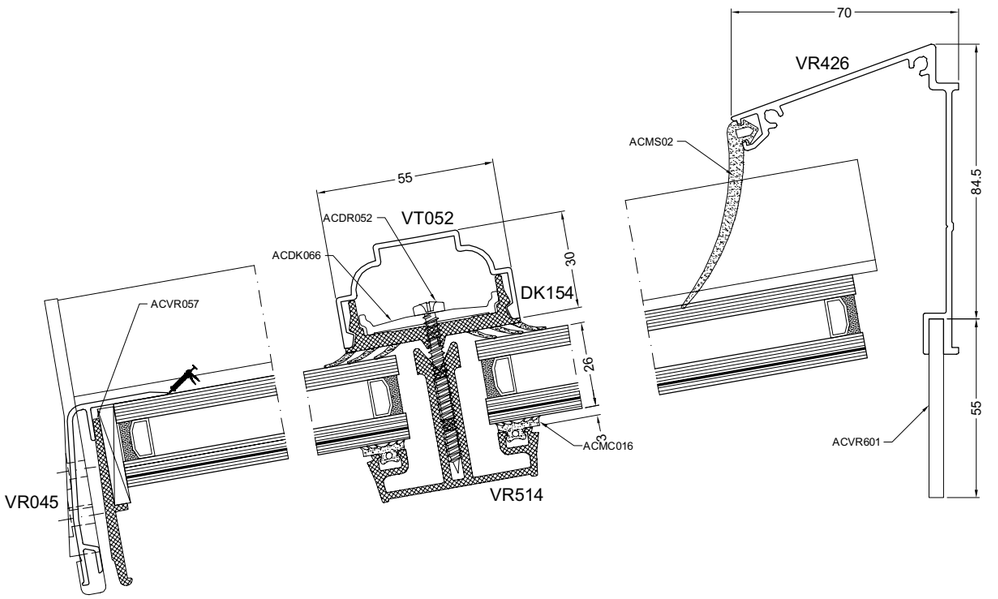
5°-25°

DOORSNEDEN - COUPES - SCHNITT - SECTIONS







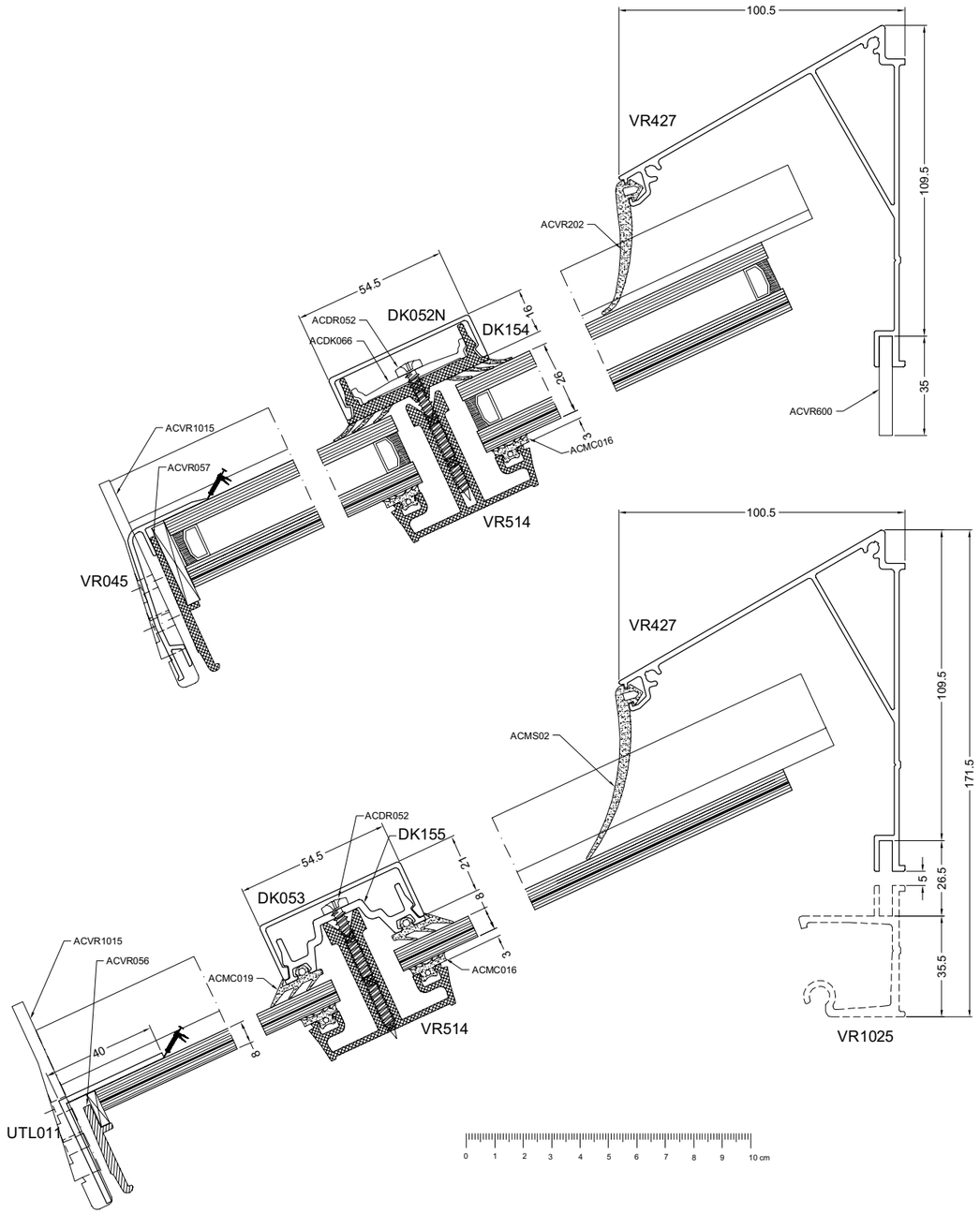


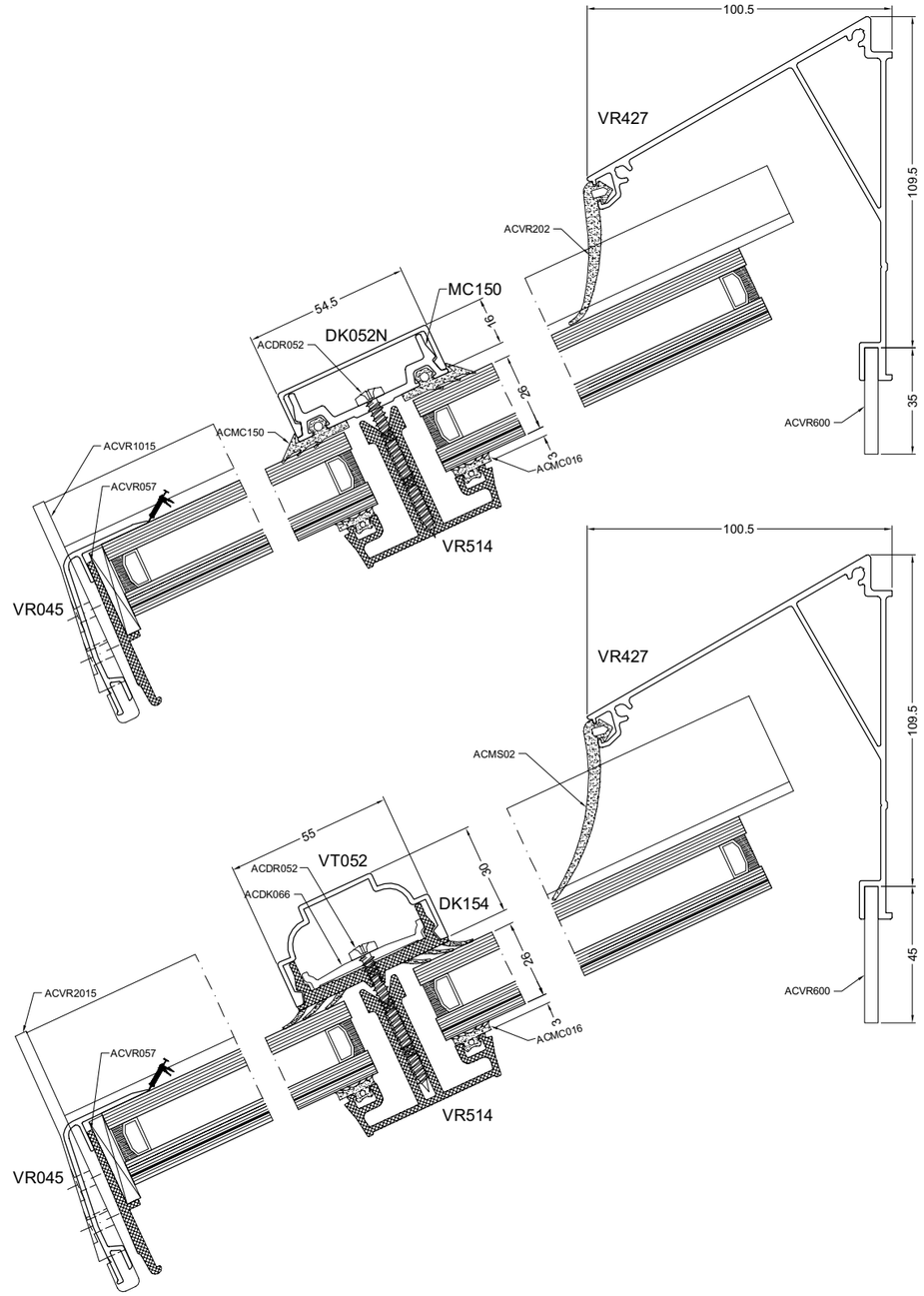
overzgl

aliver 1000

aliplast®
ALUMINIUM SYSTEMS

20°-45°





gl45

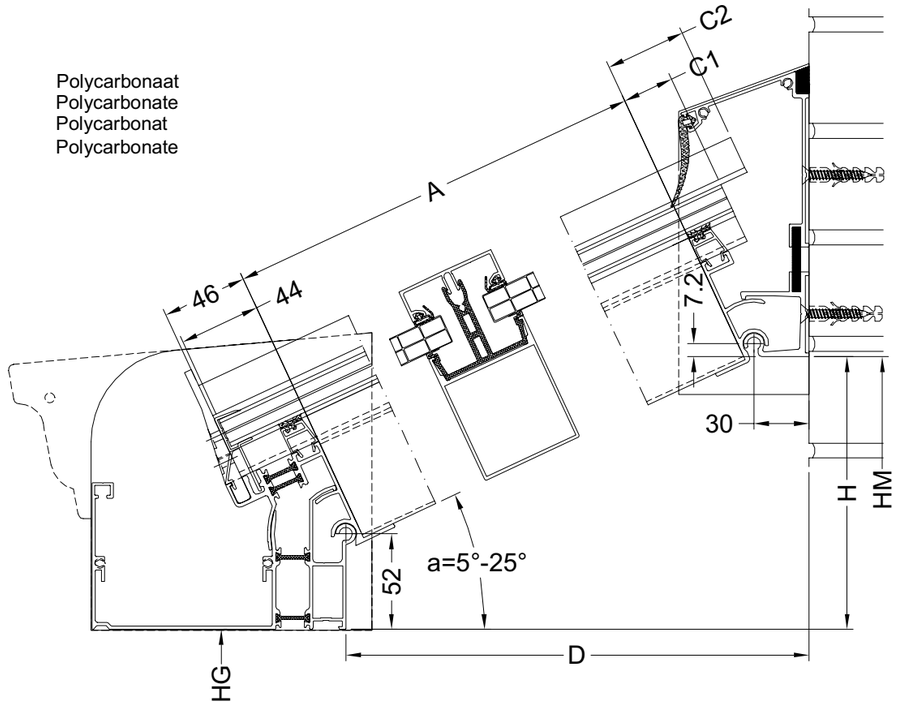
90 15/10/07

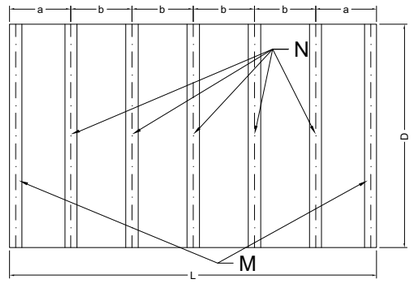
aliver 1000

VR1000e

VERANDA MET POLYCARBONAAT VAN 5° TOT 25°
VERANDA AVEC POLYCARBONATE DE 5° JUSQU'A 25°
WINTERGARTEN MIT POLYCARBONAT VON 5° BIS 25°
CONSERVATORY WITH POLYCARBONATE FROM 5° UP TO 25°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES





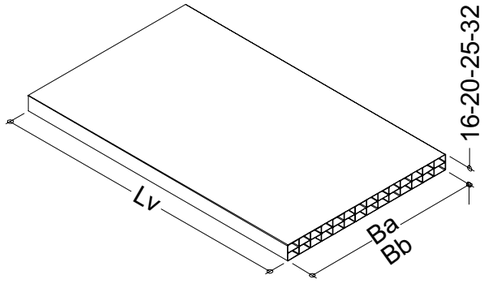
N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de cote
Anzahl Seitenbalken
Number of Sidebeams

** = 2x kozijndiepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth

L	
D	
HM	
HG	
H=HM-HG	
N	
M	
$A=\sqrt{(D-30)^2+(H-44.8)^2}-16$	
$\alpha = \text{ARCTAN}\left[\frac{H-44.8}{D-30}\right]$	

	C1	C2
5°	18	20
10°	22	28
15°	27	36
20°	32	44
25°	38	53



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lp		A+C1+44
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHORTEILLE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACVR201	2*(N+M)	A+C2+46
ACMC016	1	(VR1021)
ACMC016	1	(VR1025)
ACVR202	1	(VR426)
ACVR600	L/1000	
ACVR1021/ACVR1022	2	
ACVR1426	2	
ACVR140	1	

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm 20mm 25mm	32mm		
	ACVR1015	ACVR2015	N+M	

PROFIELEN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR1021(+VT123)			1	L
VR1017			1	L
VR1217			1	L-**
VR1025			1	L-**
VR426			1	L
VR111N			N	A
VR1012			M	A
VR515			M	A+C1+46
VR515A			N	A+C1+46
VR565			2*(N-1)	b-53.5
VR565			4	a-82

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm	20mm	25mm	32mm				
	VR030	VR034	VR036	VR032			N	A+C2+46
	VR031	VR035	VR037	VR033			M	A+C2+46
	VR1040	VR1042	VR1043	VR1041			N-1	b-27
	VR1040	VR1042	VR1043	VR1041			2	a-55

ZGVRPC

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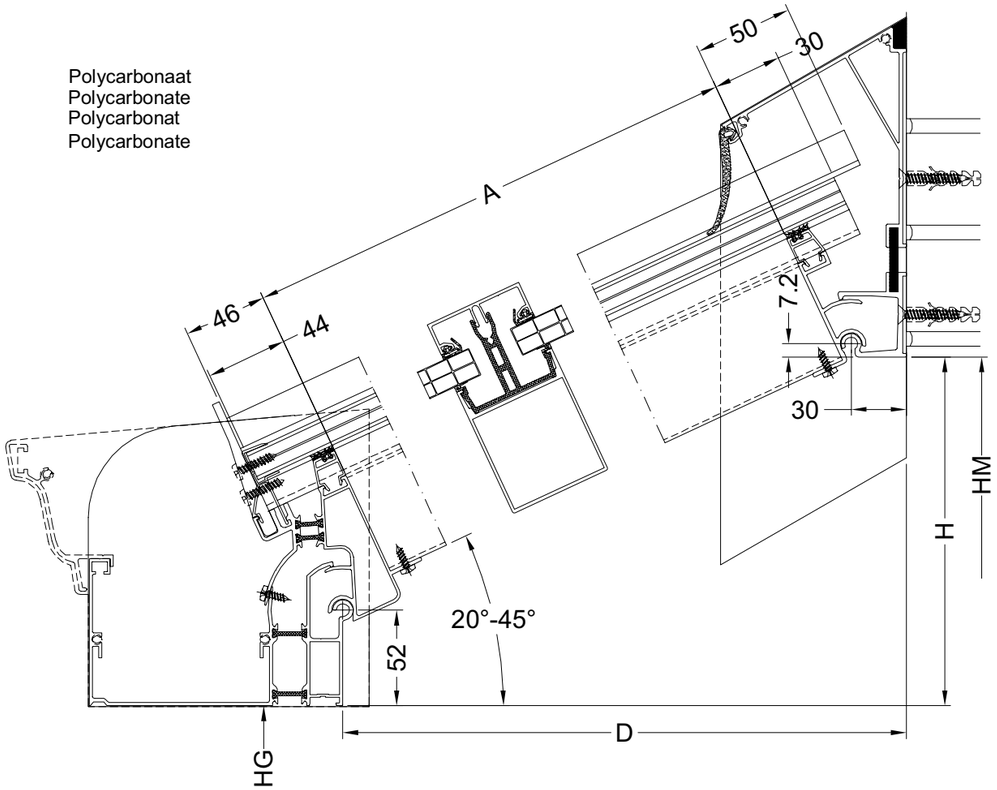
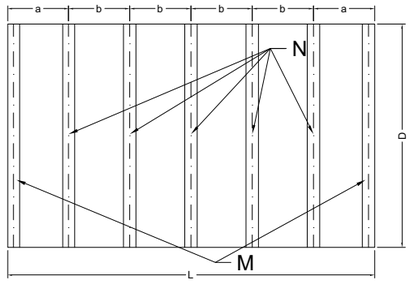
ALUMINIUM SYSTEMS

VERANDA MET POLYCARBONAAT VAN 20° TOT 45°
VERANDA AVEC POLYCARBONATE DE 20° JUSQU'A 45°
WINTERGARTEN MIT POLYCARBONAT VON 20° BIS 45°
CONSERVATORY WITH POLYCARBONATE FROM 20° UP TO 45°



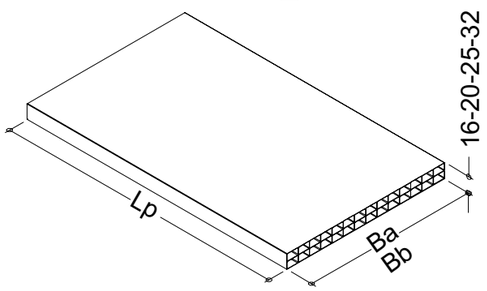


N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de cote
Anzahl Seitenbalken
Number of Sidebeams

** = 2x kozijndiepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth

L
D
HM
HG
H=HM-HG
N
M
$A=\sqrt{(D-30)^2+(H-44.8)^2-201.6}\ -41$
$\alpha = \text{ARCTAN}\left[\frac{H-44.8}{D-30}\right]-\text{ARCSIN}\left[\frac{14.2}{\sqrt{(D-30)^2+(H-44.8)^2}}\right]$



	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lp		A+74
Ba	2	a-55
Bb	N-1	b-27

TOEBEHOREN ACCESSOIRES ZUBEHORTEILLE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACVR201	2*(N+M)	A+96
ACMC016	1	(VR1021)
ACMC016	1	(VR1025)
ACMS02	1	(VR427)
ACVR600	L/1000	
ACVR1021/ACVR1022		2
ACVR1427	2	
ACVR140	1	

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm 20mm 25mm	32mm		
	ACVR1015	ACVR2015	N+M	

PROFIELEN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR1021(+VT123)			1	L
VR1117			1	L
VR1217			1	L-**
VR1025			1	L-**
VR427			1	L
VR111N			N	A
VR1012			M	A
VR515			M	A+76
VR515A			N	A+76
VR565			2*(N-1)	b-53.5
VR565			4	a-82

Polycarbonaat Polycarbonate Polycarbonat Polycarbonate	16mm	20mm	25mm	32mm				
	VR030	VR034	VR036	VR032			N	A+96
	VR031	VR035	VR037	VR033			M	A+96
	VR1040	VR1042	VR1043	VR1041			N-1	b-27
	VR1040	VR1042	VR1043	VR1041			2	a-55

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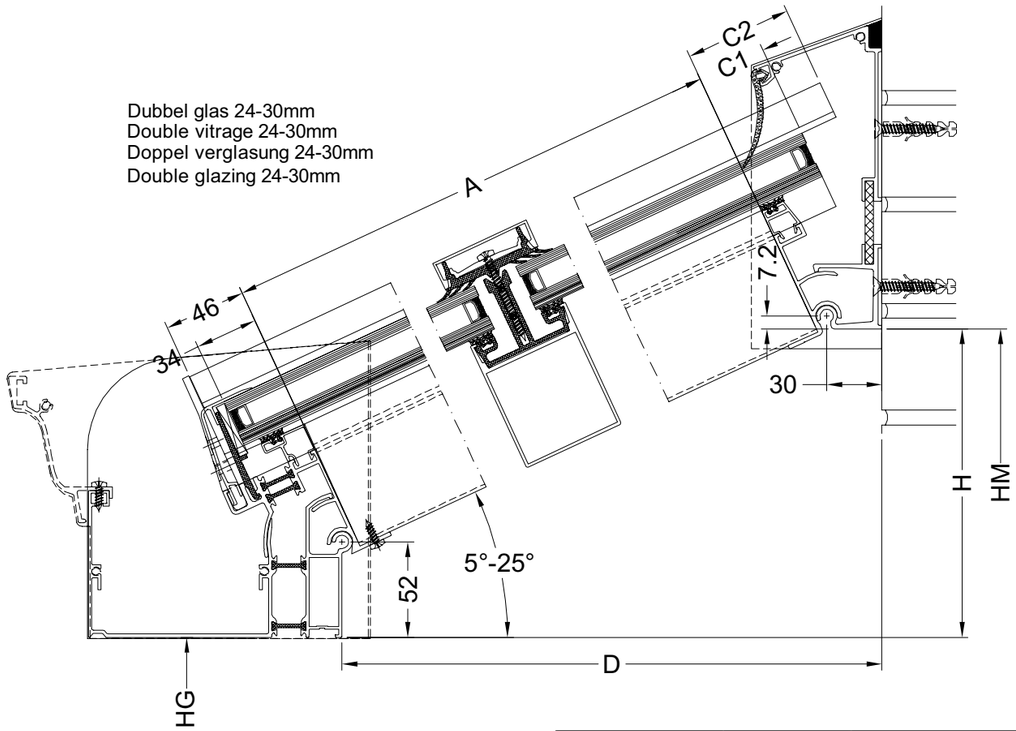
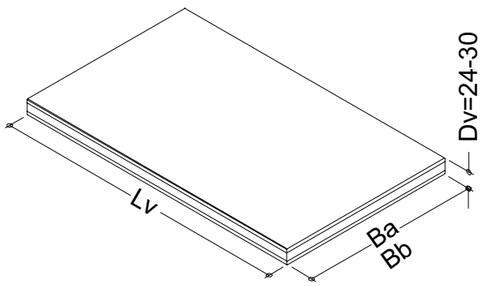
VR1000e

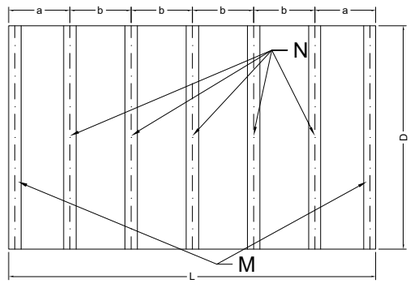
VERANDA MET DUBBEL GLAS VAN 5° TOT 25°
VERANDA AVEC DOUBLE VITRAGE DE 5° JUSQU'A 25°
WINTERGARTEN MIT DOPPEL VERGLASUNG VAON 5° BIS 25°
CONSERVATORY WITH DOUBLE GLAZING FORM 5° UP TO 25°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES





	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lv		A+C1+34
Ba	2	a-55
Bb	N-1	b-27



N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de cote
Anzahl Seitenbalken
Number of Sidebeams

** = 2x kozijndiepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth

L
D
HM
HG
H=HM-HG
N
M
$A=\sqrt{(D-30)^2+(H-44.8)^2}-16$
$\alpha = \text{ARCTAN}\left[\frac{H-44.8}{D-30}\right]$

	C1	C2
5°	18	22
10°	22	30
15°	27	39
20°	32	48
25°	38	58

TOEBEHOREN ACCESSOIRES ZUBEHORTEILLE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACMC016	2*(N+M)	A+C1+46
ACMC016	1	(VR1021)
ACMC016	1	(VR1025)
ACVR057	2*N+M	
ACVR1015	N+M	
ACVR202	1	(VR426)
ACDR052	(N+M)*(A+C1+34)/250	
ACDK066	(N+M)*(A+C1+34)/250	
ACVR600	L/1000	
ACVR1021/ACVR1022		2
ACVR1426	2	
ACVR140	1	

PROFIELEN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR1021(+VT123)			1	L
VR1017			1	L
VR1217			1	L-**
VR1025			1	L-**
VR426			1	L
VR111N			N	A
VR1012			M	A
VR514			N+M	A+C1+46
DK154			N+M	A+C2+46
DK052N			N+M	A+C2+46
VR566			N-1	b-53.5
VR566			2	a-82
VR565			N-1	b-53.5
VR565			2	a-82
VR045			2	a-85.5
VR045			N-1	b-57
UTL010			M	A+C1+46

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VR1000e

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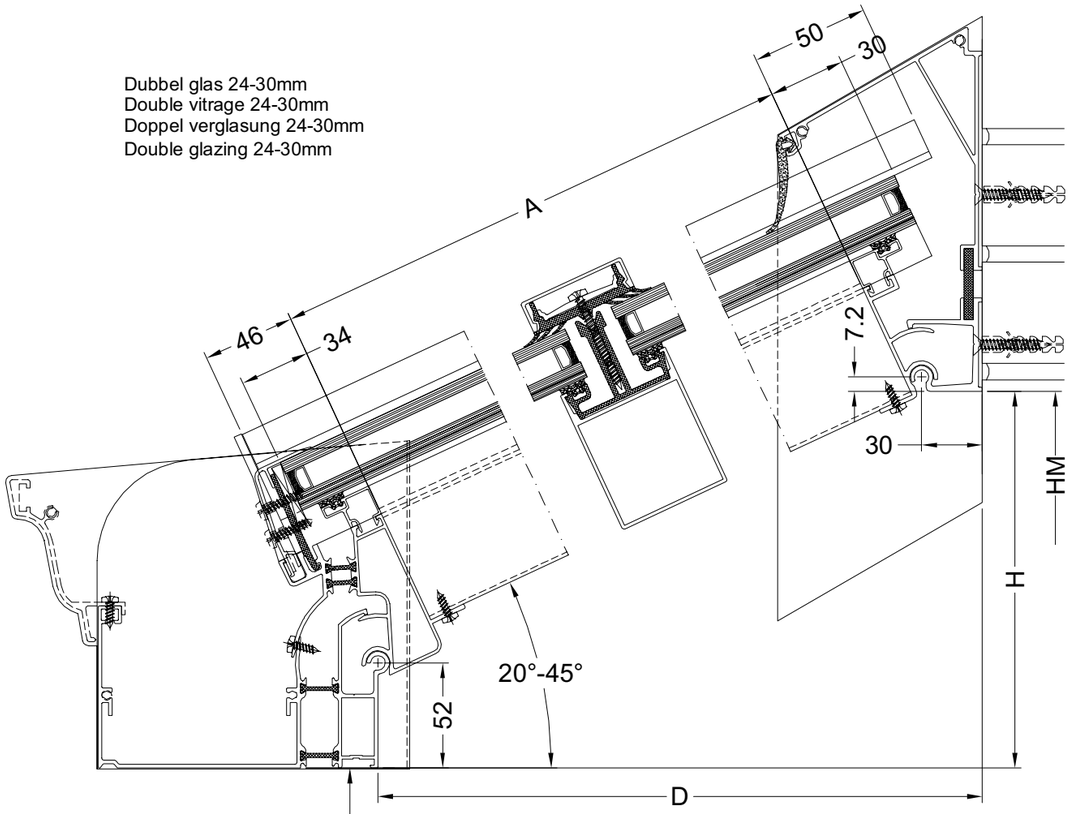
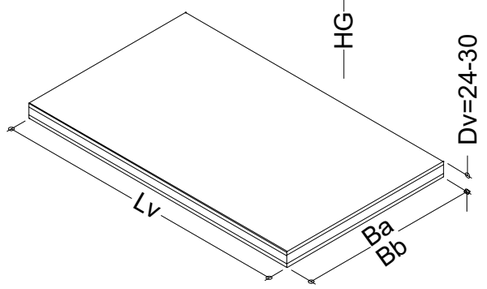
ALUMINIUM SYSTEMS

VERANDA MET DUBBEL GLAS VAN 20° TOT 45°
VERANDA AVEC DOUBLE VITRAGE DE 20° JUSQU'A 45°
WINTERGARTEN MIT DOPPEL VERGLASUNG VON 20° BIS 45°
CONSERVATORY WITH DOUBLE GLAZING FROM 20° UP TO 45°

ZAAGTABELLEN - TABLES DE SCIAGES - ZUSCHNITT-TABELLEN - SAWING TABLES

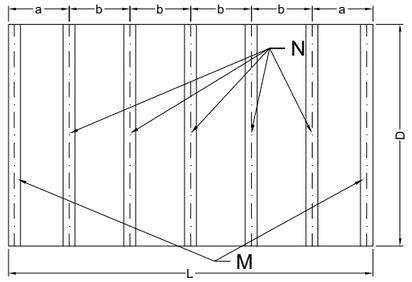
Dubbel glas 24-30mm
Double vitrage 24-30mm
Doppel verglasung 24-30mm
Double glazing 24-30mm





	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
Lv		A+64
Ba	2	a-55
Bb	N-1	b-27

zgvr45



N = Aantal Dakliggers
Nombre de montants
Anzahl Balken
Number of Beams

M = Aantal Zijliggers
Montants de cote ^ ´
Anzahl Seitenbalken
Number of Sidebeams

** = 2x kozijndiepte
2x epaisseur dormant
2x rahmentiefe
2x frame depth

L
D
HM
HG
H=HM-HG
N
M
$A=\sqrt{(D-30)^2+(H-44.8)^2-201.6}\ -41$
$\alpha = \text{ARCTAN}\left[\frac{H-44.8}{D-30}\right]-\text{ARCSIN}\left[\frac{14.2}{\sqrt{(D-30)^2+(H-44.8)^2}}\right]$

TOEBEHOREN ACCESSOIRES ZUBEHORTEILLE ACCESSORIES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
ACMC016	2*(N+M)	A+76
ACMC016	1	(VR1021)
ACMC016	1	(VR1025)
ACVR057	2*N+M	
ACVR1015	N+M	
ACVR202	1	(VR427)
ACDR052	(N+M)*(A+64)/250	
ACDK066	(N+M)*(A+64)/250	
ACVR600	L/1000	
ACVR1021/ACVR1022	2	
ACVR1427	2	
ACVR140	1	

PROFIELEN PROFILS PROFILE PROFILES	AFBEELDING IMAGE BILD PICTURE	SNEDE COUPE SCHNITT PROFILES	AANTAL QUANTITE ANZAHL NUMBER	FORMULE FORMULE FORMEL FORMULA
VR1021(+VT123)			1	L
VR1117			1	L
VR1217			1	L-**
VR1025			1	L-**
VR427			1	L
VR111N			N	A
VR1012			M	A
VR514			N+M	A+76
DK154			N+M	A+96
DK052N			N+M	A+96
VR566			2*(N-1)	b-53.5
VR566			4	a-82
VR045			2	a-85.5
VR045			N-1	b-57
UTL010			M	A+76

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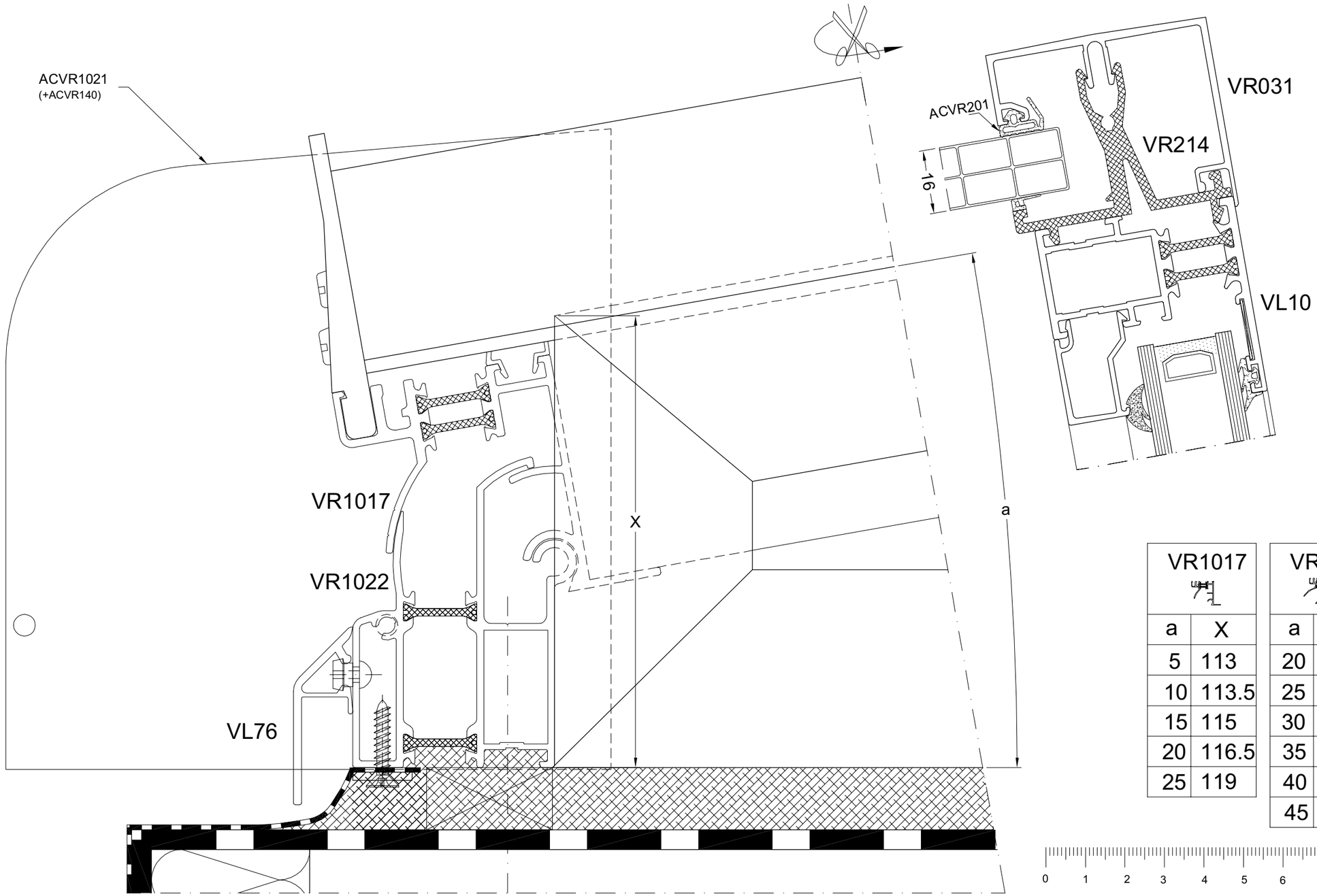
VR1000f

MAATBEPALING RAAM
DIMENSION CHASSIS
MASSBESTIMMUNG FENSTER
MEASURE WINDOW

WERKTEKENINGEN - DESSINS DE CONSTRUCTION - KONSTRUKTIONZEICHNUNGEN - CONSTRUCTION DRAWINGS



VR1017	
a	X
5	113
10	113.5
15	115
20	116.5
25	119

VR1117	
a	X
20	132
25	134.5
30	138.5
35	143.5
40	150
45	158

0 1 2 3 4 5 6 7 8 9 10 cm

RAAM2

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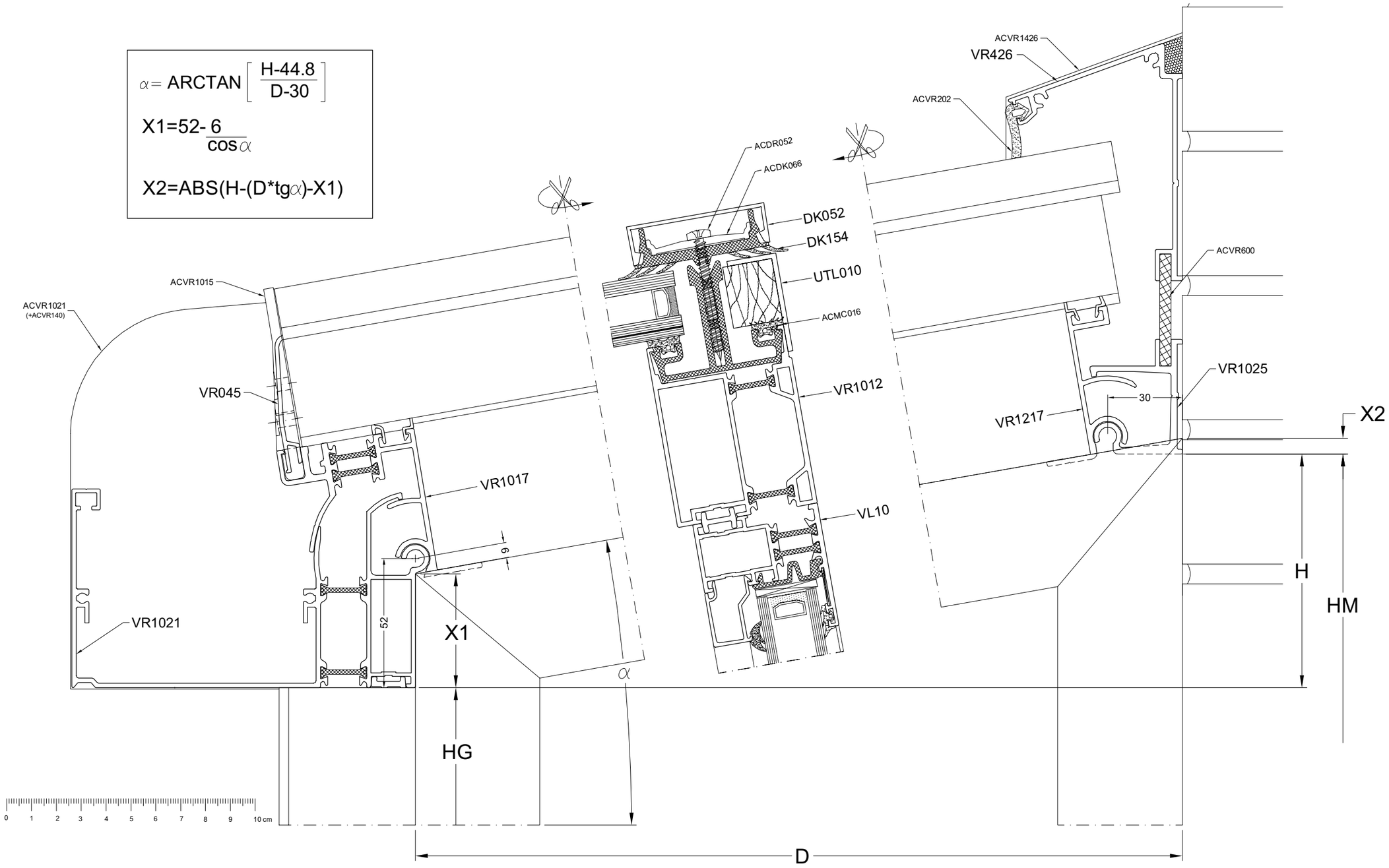
MAATBEPALING HOOGTE TRAPEZIUM VAN 5° TOT 25°
DIMENSIONS HAUTEUR TRAPEZE DE 5° JUSQU'A 25°
MASSBESTIMMUNG HOHE TRAPEZ VON 5° BIS 25°
MEASURE TRAPEZIUM HEIGHT FROM 5° UP TO 25°

$$\alpha = \text{ARCTAN}\left[\frac{H-44.8}{D-30}\right]$$

$$X1 = 52 - \frac{6}{\cos\alpha}$$

$$X2 = ABS(H-(D*tg\alpha)-X1)$$



TRAPVR

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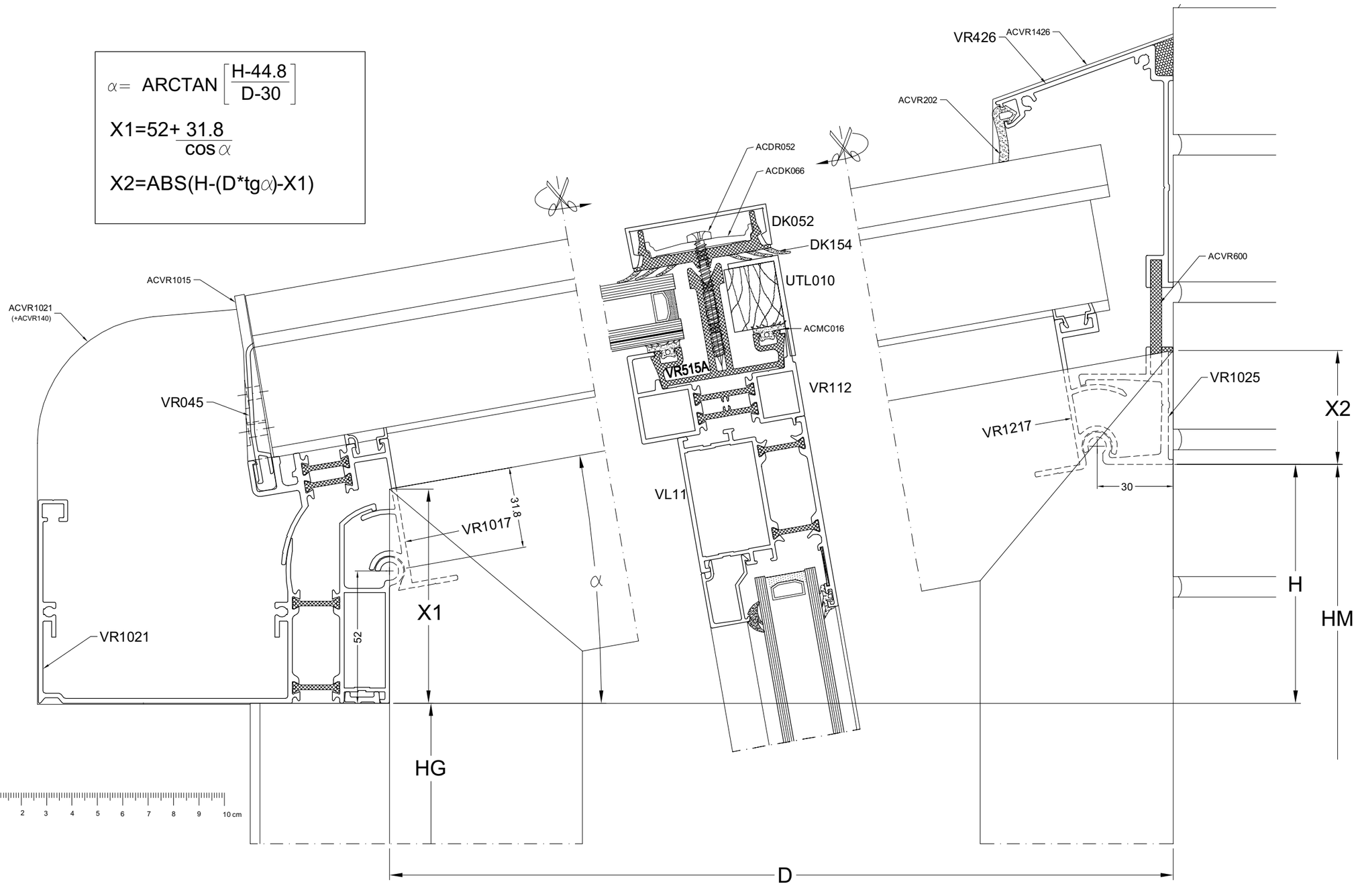
MAATBEPALING HOOGTE TRAPEZIUM VAN 5° TOT 25°
DIMENSIONS HAUTEUR TRAPEZE DE 5° JUSQU'A 25°
MASSBESTIMMUNG HOHE TRAPEZ VON 5° BIS 25°
MEASURE TRAPEZIUM HEIGHT FROM 5° UP TO 25°

$$\alpha = \text{ARCTAN}\left[\frac{H-44.8}{D-30}\right]$$

$$X1 = 52 + \frac{31.8}{\cos\alpha}$$

$$X2 = ABS(H-(D*tg\alpha)-X1)$$



trap2vr

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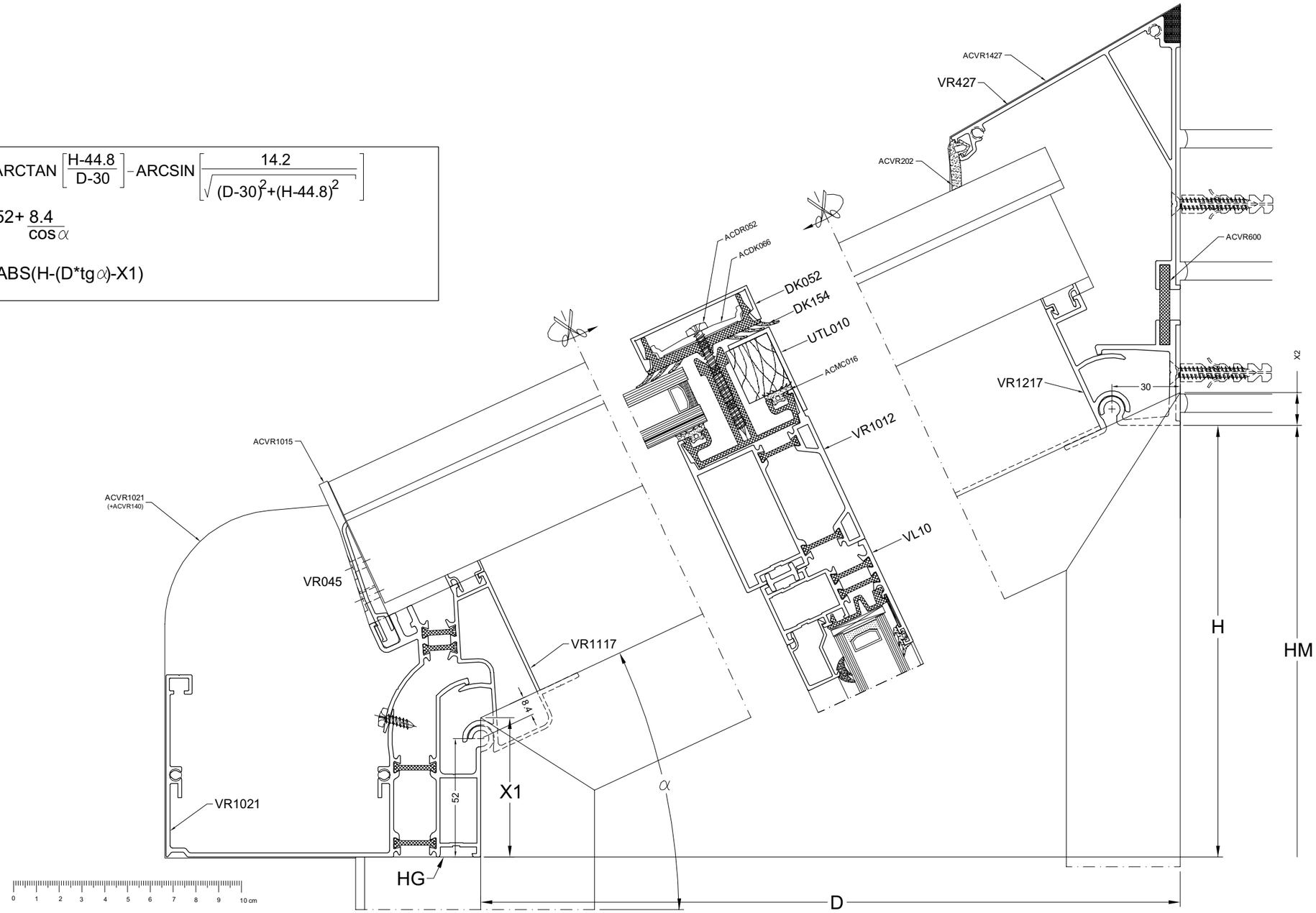
ALUMINIUM SYSTEMS

MAATBEPALING HOOGTE TRAPEZIUM VAN 20° TOT 45°
DIMENSIONS HAUTEUR TRAPEZE DE 20° JUSQU'A 45°
MASSBESTIMMUNG HOHE TRAPEZ VON 20° BIS 45°
MEASURE TRAPEZIUM HEIGHT FROM 20° UP TO 45°

$$\alpha = \text{ARCTAN}\left[\frac{H-44.8}{D-30}\right] - \text{ARCSIN}\left[\frac{14.2}{\sqrt{(D-30)^2+(H-44.8)^2}}\right]$$

$$X1 = 52 + \frac{8.4}{\cos\alpha}$$

$$X2 = \text{ABS}(H-(D*\text{tg}\,\alpha)-X1)$$



TRAPVR45

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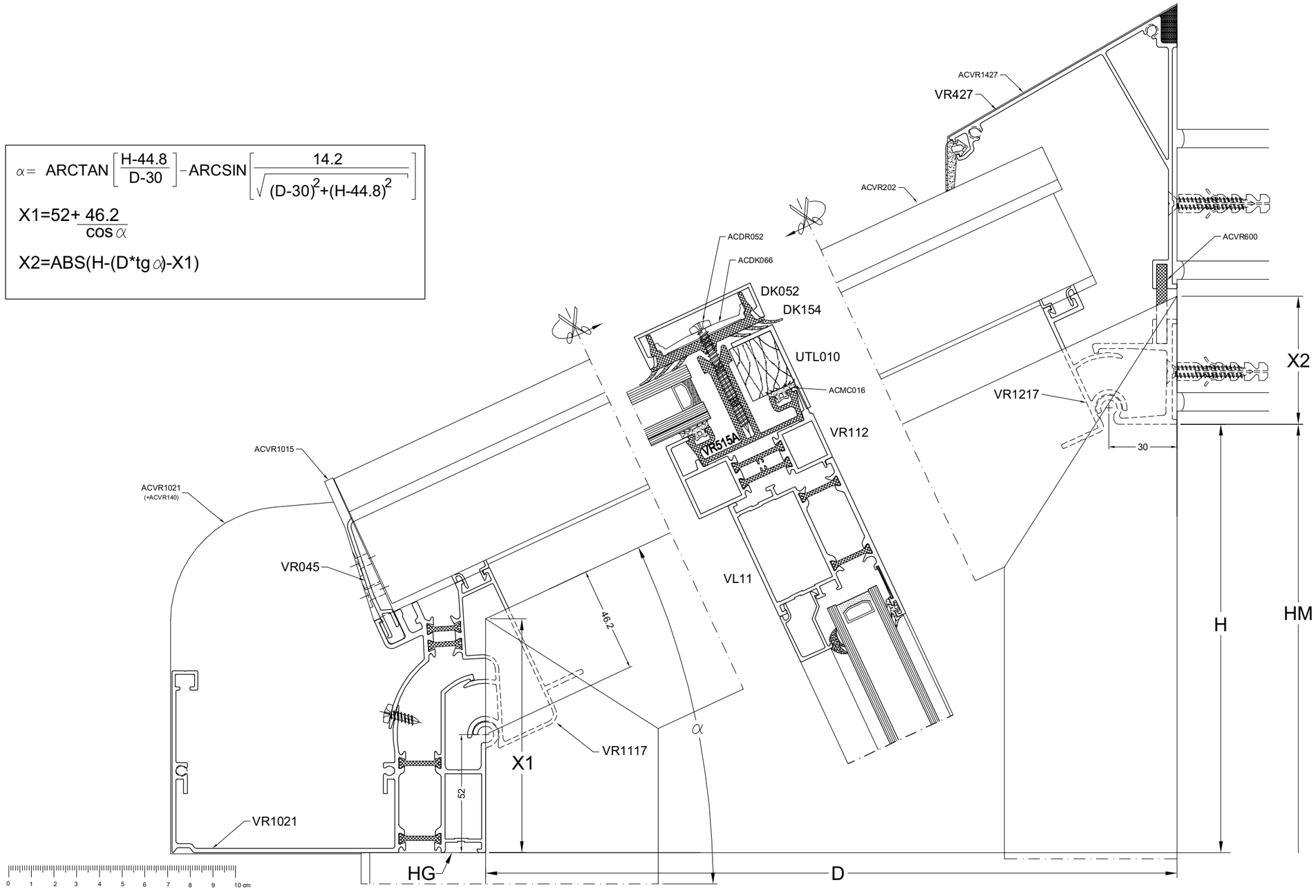
MAATBEPALING HOOGTE TRAPEZIUM VAN 20° TOT 45°
DIMENSIONS HAUTEUR TRAPEZE DE 20° JUSQU'A 45°
MASSBESTIMMUNG HOHE TRAPEZ VON 20° BIS 45°
MEASURE TRAPEZIUM HEIGHT FROM 20° UP TO 45°

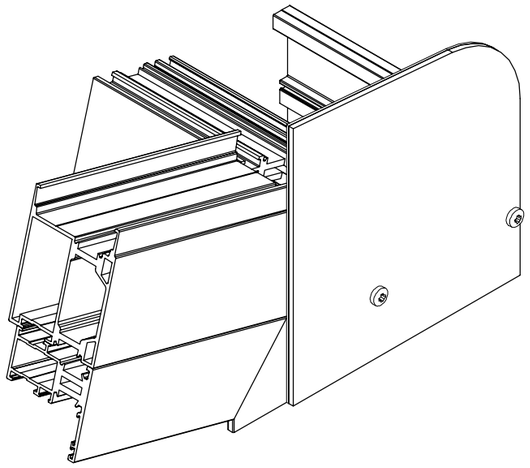
$$\alpha = \text{ARCTAN}\left[\frac{H-44.8}{D-30}\right] - \text{ARCSIN}\left[\frac{14.2}{\sqrt{(D-30)^2+(H-44.8)^2}}\right]$$

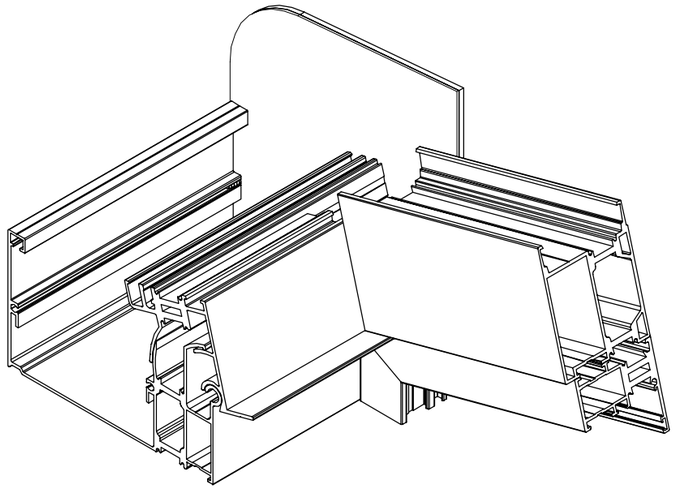
$$X1 = 52 + \frac{46.2}{\cos\alpha}$$

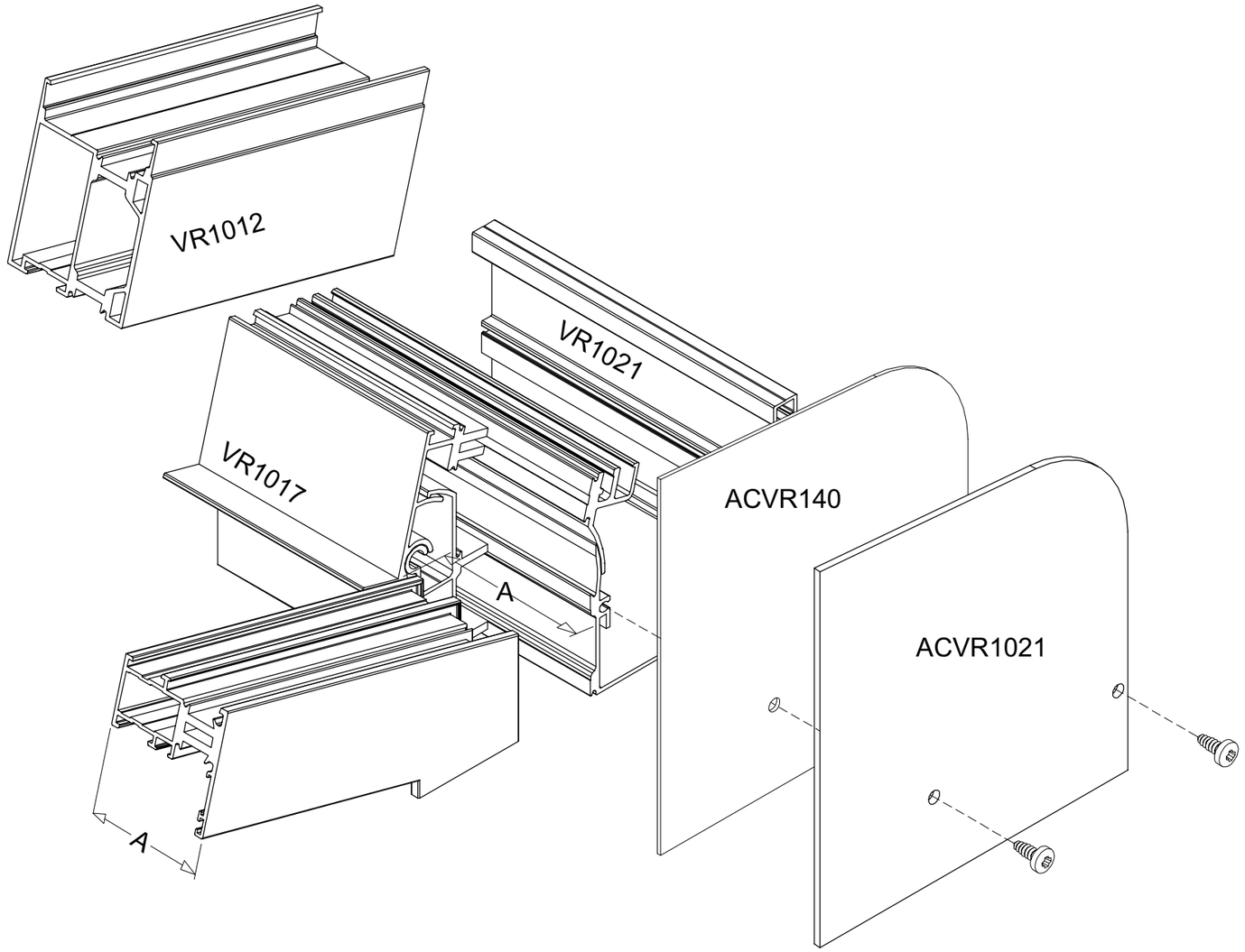
$$X2 = ABS(H-(D*tg\,\alpha)-X1)$$



trap452







GOOTMONT

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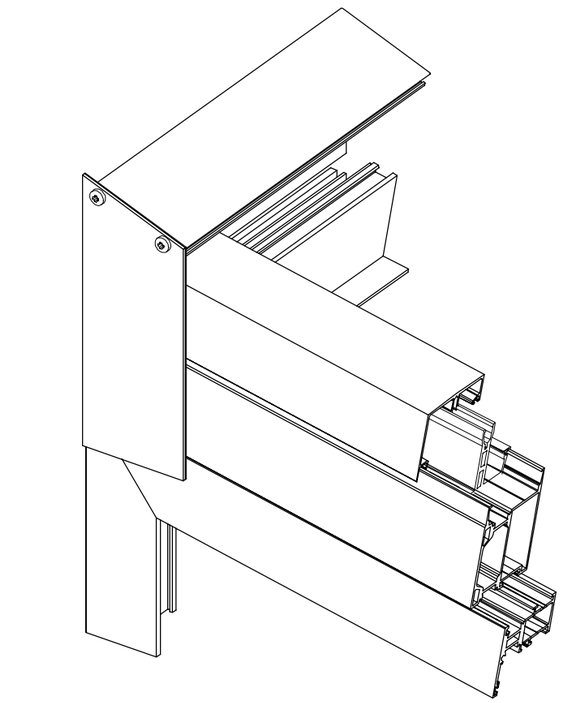
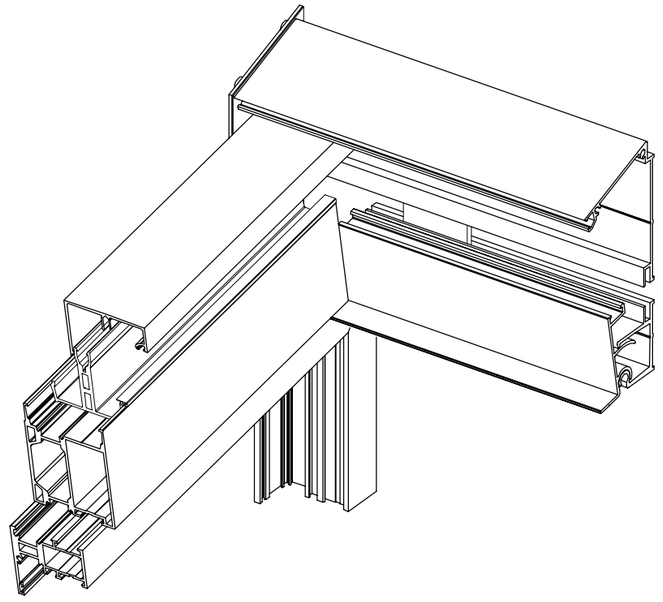
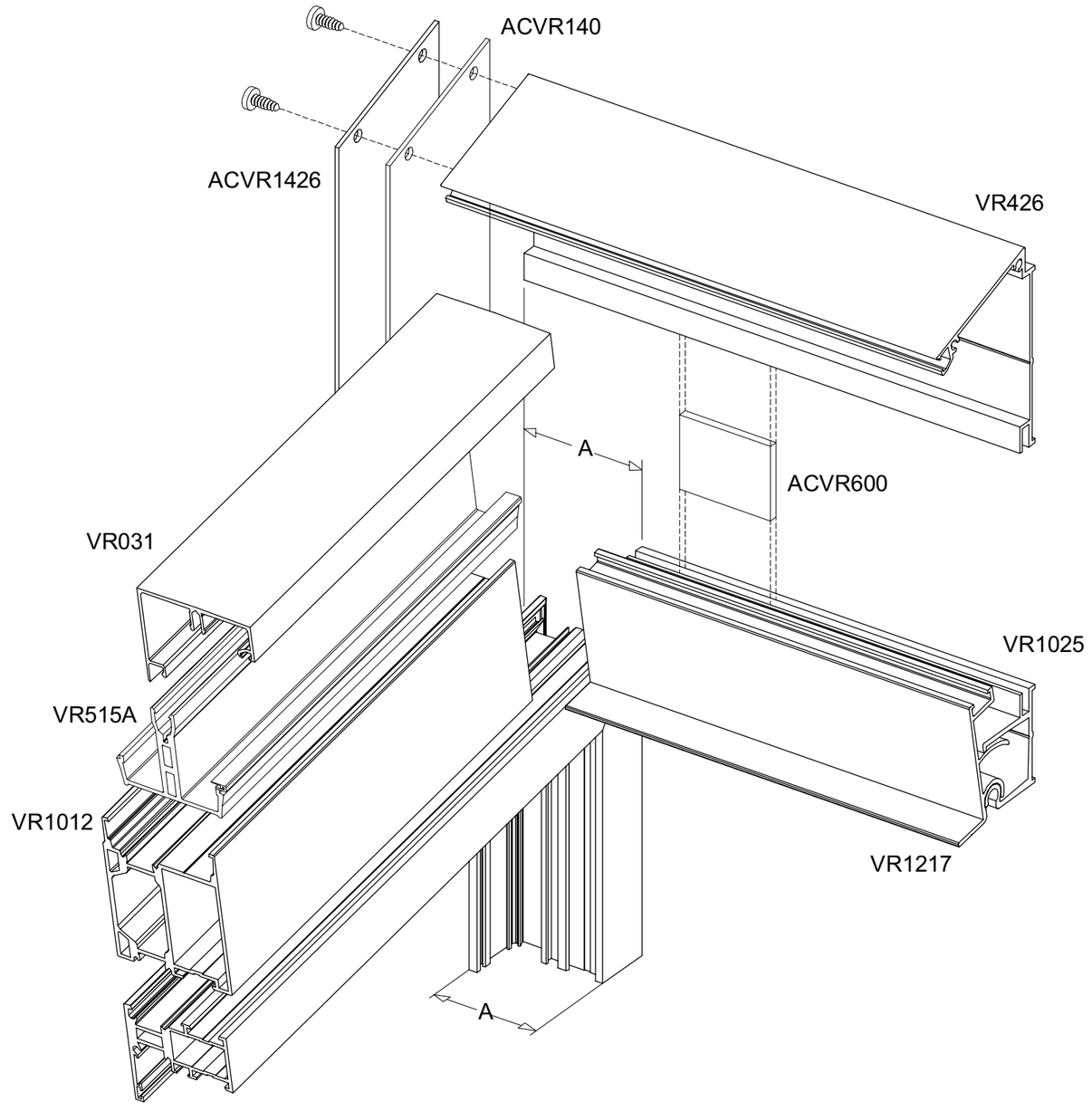
BEWERKING VR1017B
USINAGE VR1017B
BEARBEITUNG VR1017B
MACHINING VR1017B





montmuur



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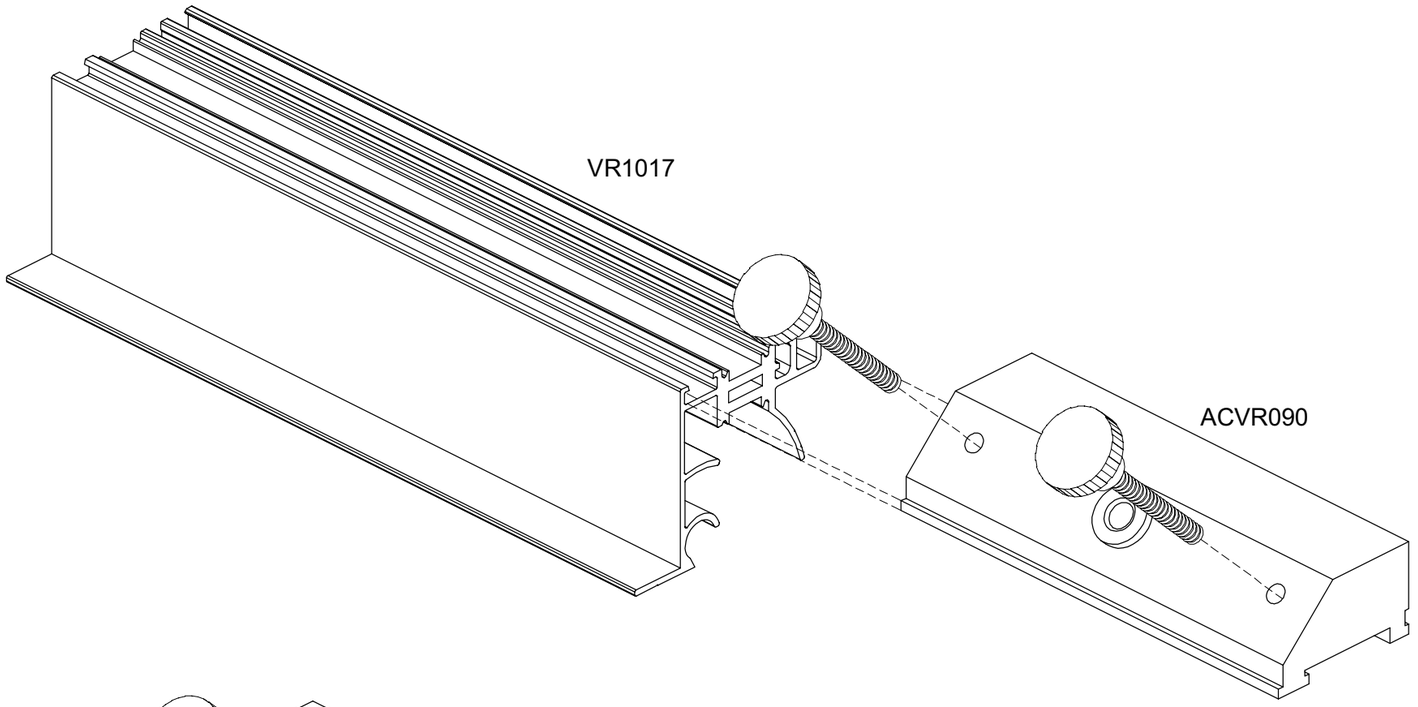
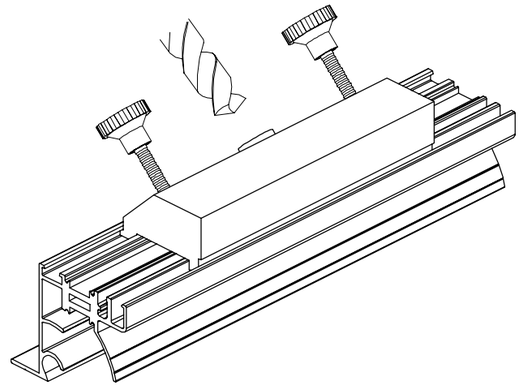
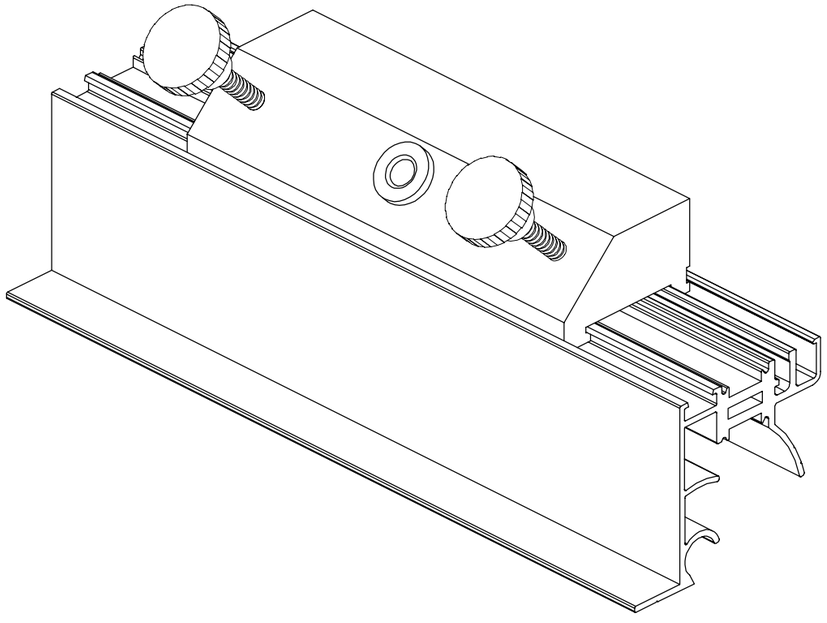
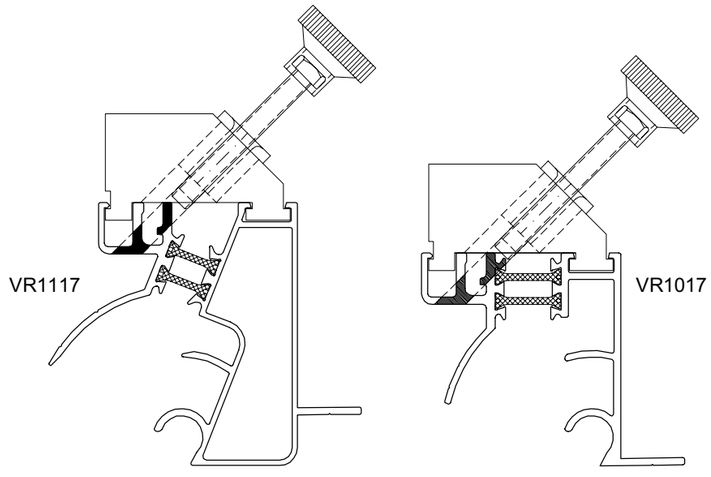
GEBRUIK BOORMAL ACVR090
USAGE CALIBRE ACVR090
GEBRAUCH BOHRSCHABLONE ACVR090
APPLICATION BORING JIG SET ACVR090







BOORMAL



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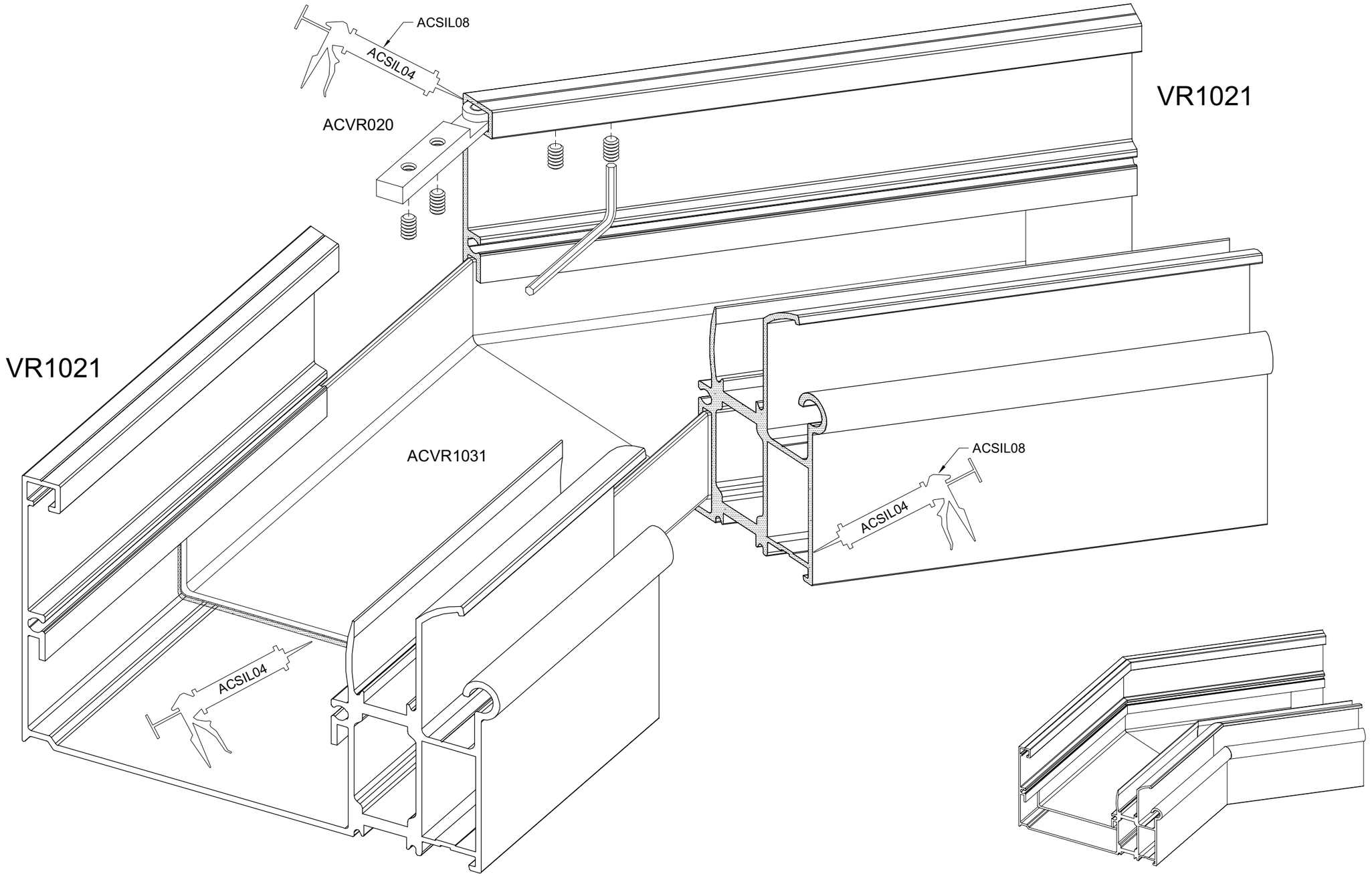
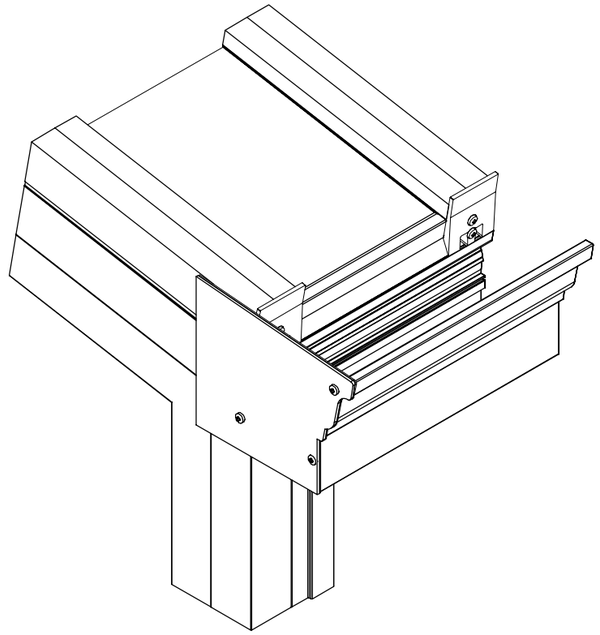
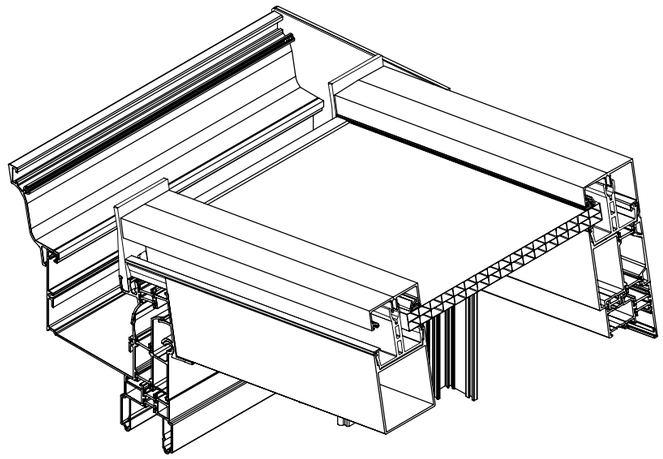
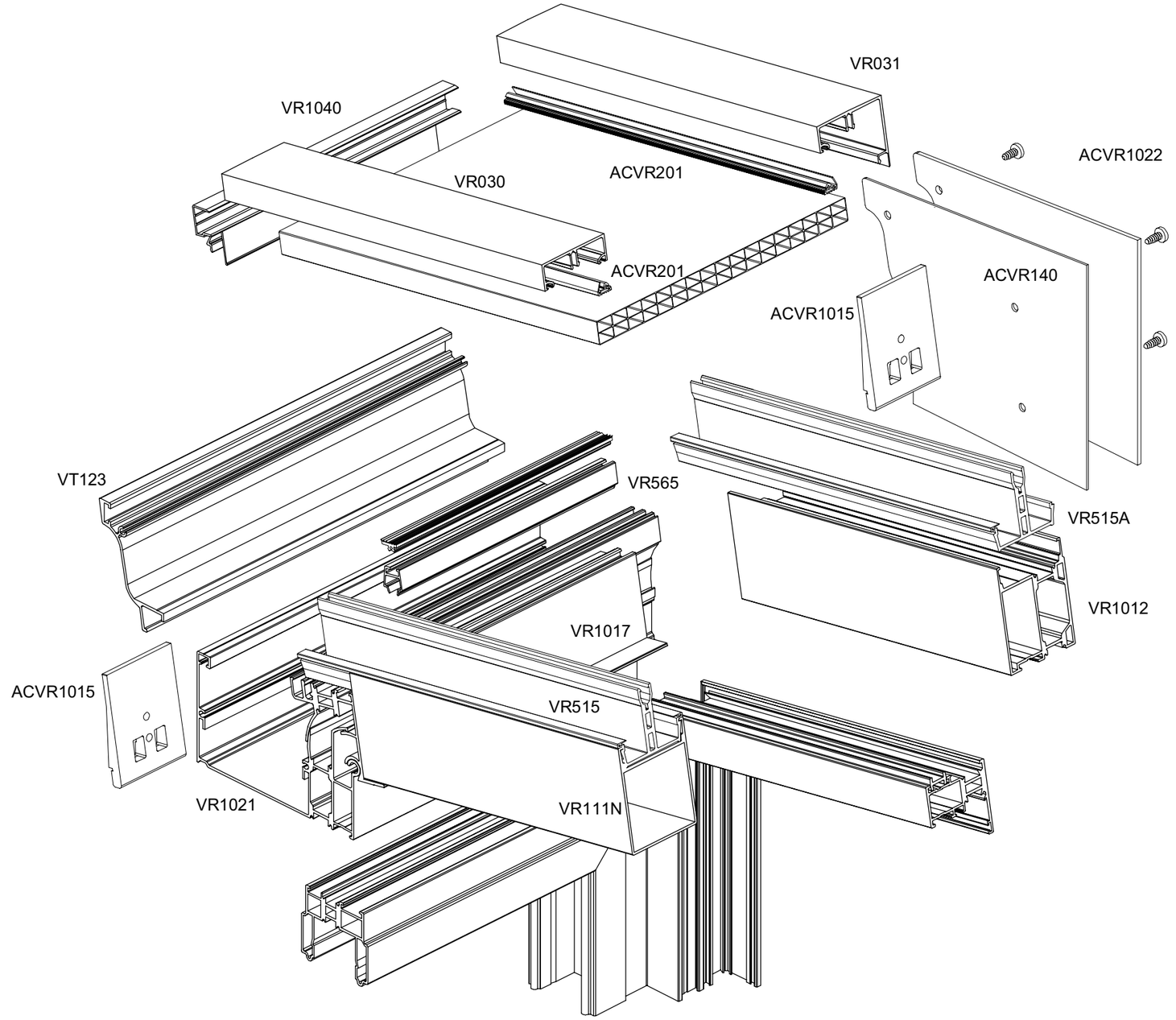
aliver 1000



hoekgoot



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VR030
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ACVR201
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MONTAGEG

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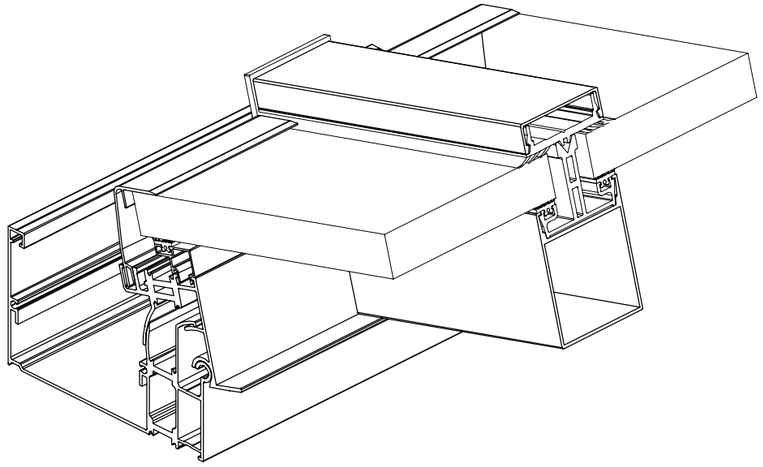

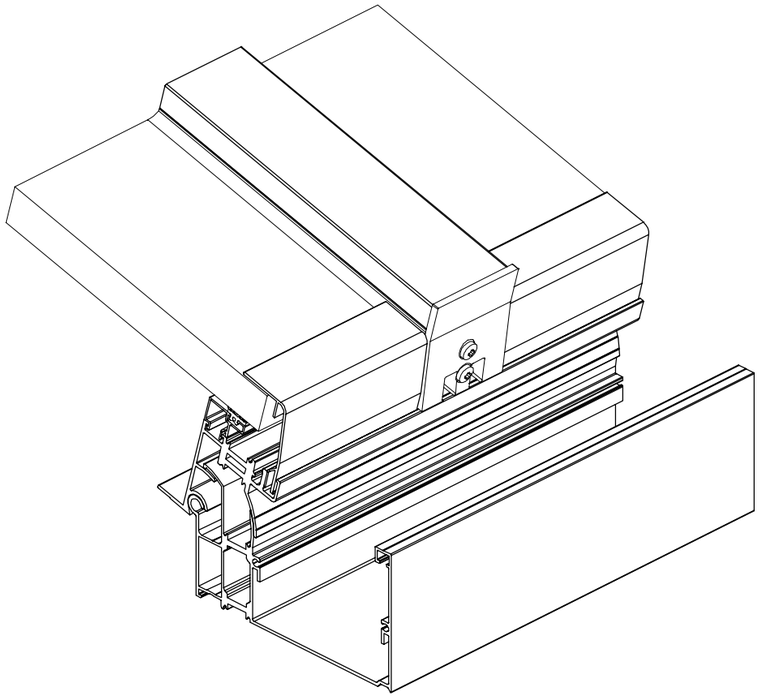

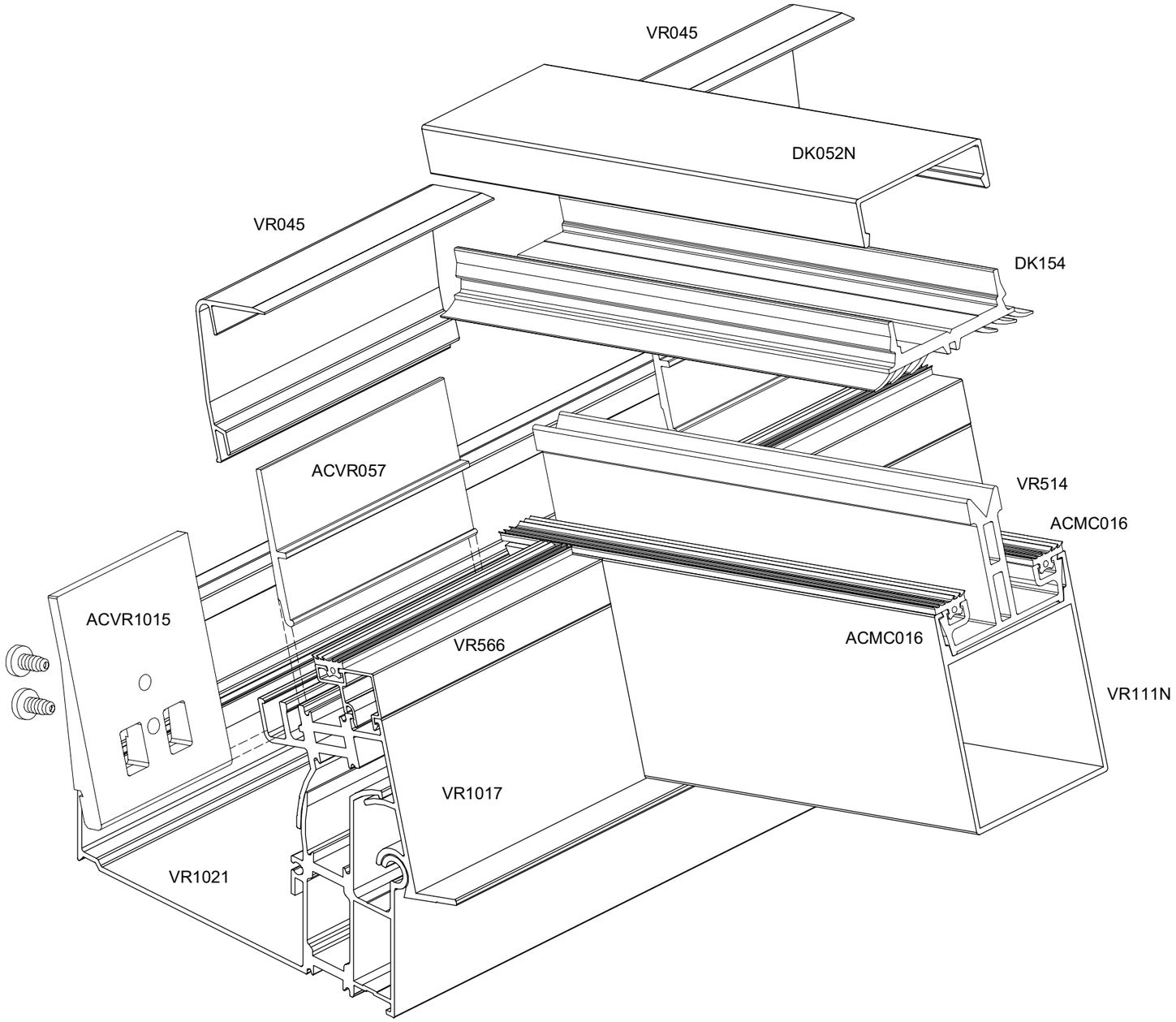

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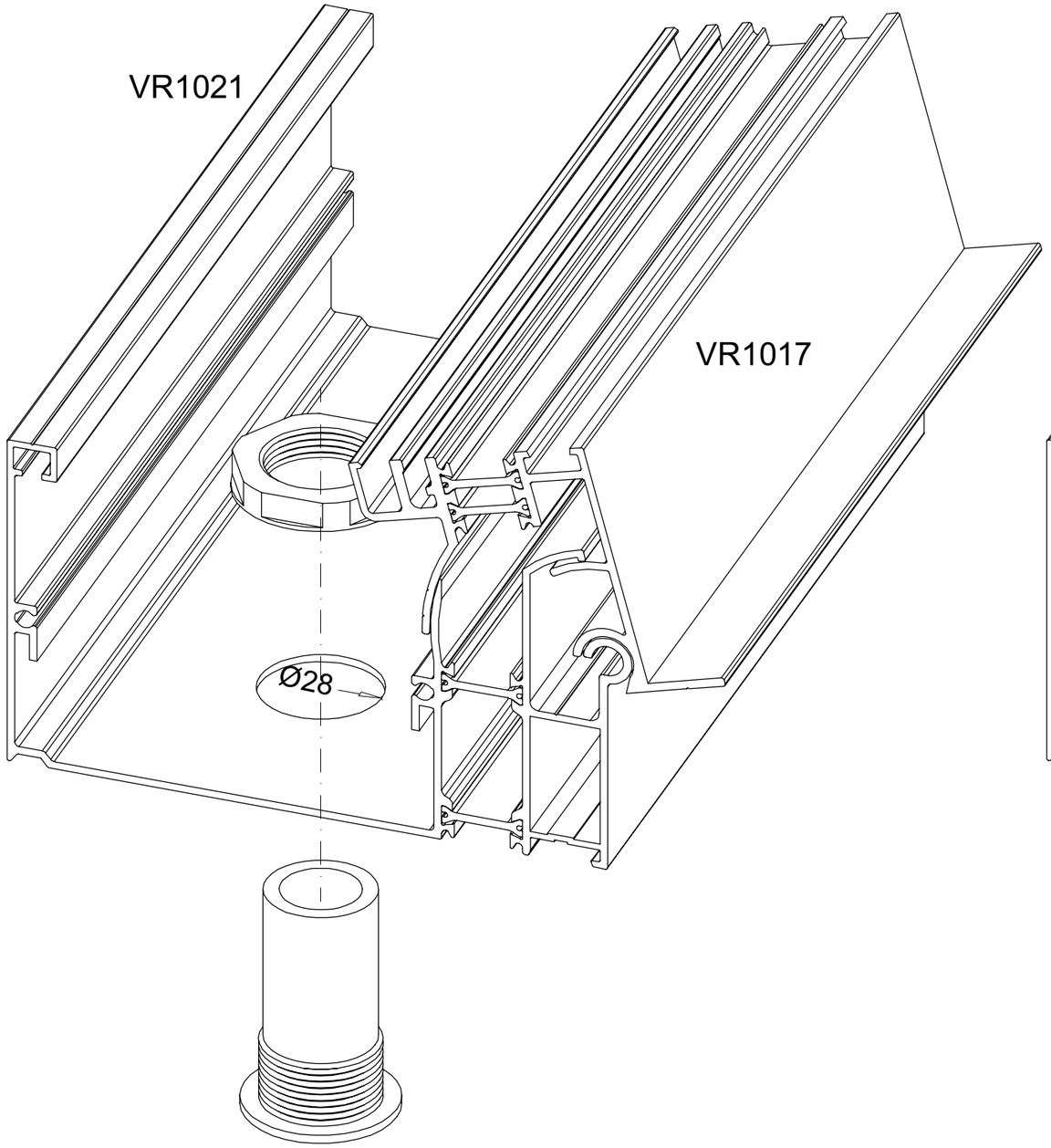

overloop